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PREFACE TO THE SERIES

In the course of nearly every program of research in organic chemistry the investigator finds it necessary to use several of the better-known synthetic reactions. To discover the optimum conditions for the application of even the most familiar one to a compound not previously subjected to the reaction often requires an extensive search of the literature; even then a series of experiments may be necessary. When the results of the investigation are published, the synthesis, which may have required months of work, is usually described without comment. The background of knowledge and experience gained in the literature search and experimentation is thus lost to those who subsequently have occasion to apply the general method. The student of preparative organic chemistry faces similar difficulties. The textbooks and laboratory manuals furnish numerous examples of the application of various syntheses, but only rarely do they convey an accurate conception of the scope and usefulness of the processes.

For many years American organic chemists have discussed these problems. The plan of compiling critical discussions of the more important reactions thus was evolved. The volumes of Organic Reactions are collections of chapters each devoted to a single reaction, or a definite phase of a reaction, of wide applicability. The authors have had experience with the processes surveyed. The subjects are presented from the preparative viewpoint, and particular attention is given to limitations, interfering influences, effects of structure, and the selection of experimental techniques. Each chapter includes several detailed procedures illustrating the significant modifications of the method. Most of these procedures have been found satisfactory by the author or one of the editors, but unlike those in Organic Syntheses they have not been subjected to careful testing in two or more laboratories. When all known examples of the reaction are not mentioned in the text, tables are given to list compounds which have been prepared by or subjected to the reaction. Every effort has been made to include in the tables all such compounds and references; however, because of the very nature of the reactions discussed and their frequent use as one of the several steps of syntheses in which not all of the intermediates have been isolated, some instances may well have been missed. Nevertheless, the investigator will be able

to use the tables and their accompanying bibliographies in place of most or all of the literature search so often required.

Because of the systematic arrangement of the material in the chapters and the entries in the tables, users of the books will be able to find information desired by reference to the table of contents of the appropriate chapter. In the interest of economy the entries in the indices have been kept to a minimum, and, in particular, the compounds listed in the tables are not repeated in the indices.

The success of this publication, which will appear periodically, depends upon the cooperation of organic chemists and their willingness to devote time and effort to the preparation of the chapters. They have manifested their interest already by the almost unanimous acceptance of invitations to contribute to the work. The editors will welcome their continued interest and their suggestions for improvements in *Organic Reactions*.

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CHAPTER 1

THE CLEAVAGE OF NON-ENOLIZABLE KETONES WITH SODIUM AMIDE. THE HALLER-BAUER REACTION

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INTRODUCTION

In this chapter the Haller-Bauer reaction is defined as the action of sodium amide on a non-enolizable ketone causing cleavage of a carbon to carbon bond and resulting in the formation of an amide and a hydrocarbon.

$$R-C-R'$$
 $\xrightarrow{NaNH_2}$ $RCONH_2 + R'H'$

Textbook definitions of the Haller-Bauer reaction have limited it to the alkylation of ketones in which sodium amide acts as a condensing agent^{1,2} or have considered it a combination of the alkylation and cleavage reactions.³

The cleavage of ketones by sodium amide was discovered in 1906 by Semmler⁴ in connection with his investigations of the structure of fenchone. Suspecting that fenchone contained no α-hydrogen atoms, Semmler chose sodium amide as a reagent that might effect a cleavage without causing rearrangement of the molecule. As a result, the sodio derivative of fencholic acid amide was obtained. He did not explore the potentialities of the reaction. This was done by Haller and Bauer,⁵ who in 1908 reported the isolation of benzamide after the treatment of benzophenone with sodium amide in boiling benzene or tolucne and who followed this observation with an extended study of the reaction.

A modification of the Haller-Bauer reaction involving the use of a fused eutectic mixture of sodium and potassium amides⁶ has been applied to certain alicyclic and bicyclic terpenoid ketones as well as to some amides. The carbonyl group was completely eliminated from these compounds. For example, fenchone was cleaved to 1-methyl-3-isopropyleyclopentane, and 1-benzoylpiperidine gave rise to benzene and piperidine.

MECHANISM

On the basis of their early experiments, Haller and Bauer proposed a mechanism for the reaction of sodium amide with benzophenone which involved a preliminary addition to the ketone.⁵ The "sodium salt of

¹ Cohen, Organic Chemistry for Advanced Students, I, 4th ed., p. 217, Longmans, Green and Co., New York, 1924.

² Degering, An Outline of Organic Chemistry, 4th ed., p. 321, Barnes and Noble, 1941.

³ The Merck Index, 6th ed., p. 1055, Merck and Co., Rahway, N.J., 1952.

⁴ Semmler, Ber., 39, 2577 (1906).

⁵ Haller and Bauer, Compt. rend., 147, 824 (1908).

⁶ Freidlin, Balandin, and Lebedova, Bull. Acad. Sci. U.R.S.S., Classe sci. chim., 1941, 167 [C. A., 37, 3749 (1943)].

diphenylaminocarbinol" (I) thus formed could be isolated as a crystalline

$$\begin{array}{c} \text{ONa} \\ \text{C}_6\text{H}_5\text{COC}_6\text{H}_5 + \text{NaNH}_2 \rightarrow \text{C}_6\text{H}_5 \\ \text{C}_6\text{H}_5 \\ \text{ONa} \\ \text{C}_6\text{H}_5 \\ \text{C}_6\text{C}_6\text{H}_5 + \text{H}_2\text{O} \rightarrow \text{C}_6\text{H}_5\text{CONH}_2 + \text{C}_6\text{H}_6 + \text{NaOH} \\ \text{NH}_2 \end{array}$$

product. Upon treatment with water it gave rise to benzamide and benzene. In 1922 Haller published a review article and repeated his ideas on the mechanism of the reaction.

Schönberg in 1924 and 1925 described his researches on the action of sodium amide on diaryl ketones.^{8,9} His observations with benzophenone were in agreement with those of Haller and Bauer; his interpretation of the reaction, however, differed from theirs as far as the decomposition of the adduct I was concerned. It was Schönberg's view that the addition product I undergoes thermal cleavage in boiling benzene or toluene to furnish benzene and the sodio derivative of benzamide,¹⁰ which can be isolated from the reaction mixture. Treatment with water hydrolyzes this latter sodio derivative to benzamide.

$$C_6H_5CONHNa + H_2O \rightarrow C_6H_5CONH_2 + NaOH$$

Further evidence to support this mechanism was provided by the reaction of p-phenylbenzophenone with sodium amide. When these materials were heated under refluxing conditions in dry toluene and the solid so formed was removed by filtration, biphenyl was isolated from the filtrate. As both the hydrocarbon and the sodio derivative of the amide were formed in the absence of water it was evident that water was not necessary for the formation of the hydrocarbon. Lea and Robinson¹¹ have carried out additional experiments on the action of sodium amide

⁷ Haller, Bull. soc. chim. France, [4] 31, 1117 (1922).

⁸ Schönberg, Abelsdorff, Kirchrath, Malchov, and Rosen, Ann., 436, 205 (1924).

⁹ Schönberg, Ber., 58, 580 (1925).

¹⁰ Curtius, Ber., 23, 3038 (1890).

¹¹ Lea and Robinson, J. Chem. Soc., 1926, 2351.

on unsymmetrical benzophenones. Their description of the reaction mechanism is in full agreement with that of Schönberg.

A modern interpretation of the reaction might be written as follows:

$$RCOR' + NH_{2}^{-} = R - C - R' = R_{1}^{-} + H_{2}NCOR' - RH + (HNCOR')$$

$$NH_{2}$$

The direction of cleavage depends upon the relative electronegativities of R and R'. If R' in the ketone, RCOR', is more strongly electron repelling than R the primary product is R'CONH₂.

The mechanism suggested by Freidlin⁶ for the modification of the Haller-Bauer reaction in which a fused cutectic mixture of sodium and potassium amides reacts with a ketone or an amide is given below. Cleavage occurs to eliminate the carbonyl group with the formation of metal cyanamides.

SCOPE AND LIMITATIONS

The Haller-Bauer reaction has been applied to many non-enolizable ketones¹² and with certain classes of these compounds has considerable synthetic utility. It is one of the few general methods for the synthesis of tertiary carboxamides, compounds which are useful as intermediates for tertiary carboxylic acids or tertiary carbinamines. By hydrolysis of the amides,¹³ many tertiary carboxylic acids have been made available, and an even less accessible class of compounds, the tertiary carbinamines, can be formed by application of the Hofmann, Schmidt, and Curtius reactions to the amides or acids.¹⁴

 $^{^{12}}$ A few ketones having an α -hydrogen atom have been cleaved by sodium amide during attempted alkylation. Some of these cleavages are considered on pp. 8 and 12; all are cited in Table I.

¹³ Sperber, Papa, and Schwenk, J. Am. Chem. Soc., 70, 3091 (1948).

¹⁴ Organic Reactions, Vol. III, Chapters 7, 8, and 9, John Wiley & Sons, New York, 1946.

The Cleavage of Aliphatic or Alicyclic Phenyl Ketones (Table I)

The most important application of the Haller-Bauer reaction is the cleavage of aliphatic or alicyclic phenyl ketones. Broadly, the cleavage occurs in such a way as to produce the tertiary carboxamides. For example, α,α -dimethylpropiophenone when heated in benzene under refluxing conditions with sodium amide affords a nearly quantitative yield of pivalamide. Similarly, 1-methylcyclohexyl phenyl ketone under the same conditions readily forms 1-methylcyclohexanecarboxamide in 88% yield. Since the starting ketones in general are rather easily obtained, the reaction has found considerable application.

When two of the substituents (for example, R and R') of a trialkylacetophenone II are methyl, the third (R") may be increased in size to C_{18} without interfering with the normal direction of the reaction. On the

other hand, as R and R' increase in size and complexity, the yields of trialkylacetamides fall off rapidly and the amount of benzamide increases. This effect was studied in detail by restricting one alkyl group to methyl or ethyl and progressively increasing in size the other two. 15 No difficulty was experienced in the preparation of variously branched amides containing up to ten carbon atoms. However, in II, where R, R', and R" total eleven carbon atoms, certain irregularities became evident and more benzamide resulted. For example, α-methyl-α-n-butyl-n-hexamide and α-ethyl-α-n-propyl-n-hexamide were formed readily. On the other hand, α-methyl-α-ethyl-n-octamide was obtained in an impure state while α,α-diethylheptamide could not be isolated. With a total of twelve or more carbon atoms in the three substituent groups, the molecules exhibited even greater variation from the normal direction of cleavage. investigators concluded that failure of the method might be expected with alkyl phenyl ketones of relatively low molecular weight where the three substituents are highly complex.

The results of these workers may be explained partly on the basis of steric hindrance: the more complex the branching about the carbonyl group, the less successful is the cleavage. Recovery of some starting ketone from the reaction mixture is possible with such compounds. However, the isolation of increasing amounts of benzamide indicates that some attack on the carbonyl group occurs.

¹⁵ Carter and Slater, J. Chem. Soc., 1946, 130.

The application of Newman's "Rule of Six" to account for the steric effects of branching about the carbonyl group is only partly satisfactory. The results are neither strikingly in agreement nor strikingly in disagreement with the rule.

The cleavage of alicyclic phenyl ketones by their reaction with sodium amide $^{17-21}$ follows the direction reported for alkyl phenyl ketones. Good yields of the expected 1-alkyl alicyclic carboxamides were obtained with little evidence of benzamide where the alkyl substituent (R) was methyl, ethyl, n-propyl, isopropyl, or n-butyl.

$$(\widehat{\operatorname{CH}_2)_n}\widehat{\operatorname{C}}^{\operatorname{R}}_{\operatorname{COC}_6\operatorname{H}_5}$$

Anomalous results were reported with 1-methylcyclopropyl phenyl ketone, which furnished benzamide and no 1-methylcyclopropanecarbox-amide. On the other hand, replacement of methyl by benzyl changed the direction of cleavage and 1-benzylcyclopropanecarboxamide was obtained readily. This cleavage of 1-benzylcyclopropyl phenyl ketone in the expected manner was confirmed by the hydrolysis of the amide and identification of the 1-benzylcyclopropanecarboxylic acid. On the 1-benzylcyclopropanecarboxylic acid.

Diketones of type III provide an excellent source of $\alpha,\alpha,\alpha',\alpha'$ -tetraalkyldiamides. The diketones, where R is methyl and n has been varied from 3 to 14, have been converted to diamides.^{22–24}

The reaction also proceeds in the expected manner with diketones such as IV, synthesized by use of a dihalide containing a benzene nucleus. The corresponding *ortho* and *meta* derivatives were also prepared.²⁵

- 16 Newman, J. Am. Chem. Soc., 72, 4783 (1950).
- ¹⁷ Haller and Benoist, Ann. chim. Paris, [9] 17, 25 (1921).
- 18 Wash, Shive, and Lochte, J. Am. Chem. Soc., 63, 2975 (1941).
- 19 Hamlin and Freifelder, J. Am. Chem. Soc., 75, 369 (1953).
- ²⁰ Piehl and Brown, J. Am. Chem. Soc., 75, 5023 (1953).
- ²¹ Hamlin and Biermacher, J. Am. Chem. Soc., 77, 6376 (1955).
- ²² Haller and Bauer, Compt. rend., 152, 1638 (1911).
- ²³ Adams and Anderson, J. Am. Chem. Soc., 73, 136 (1951).
- ²⁴ Leonard and Mader, J. Am. Chem. Soc., 72, 5388 (1950).
- ²⁵ Dumesnil, Ann. chim. Paris, [9] 8, 70 (1917).

An interesting secondary reaction is encountered in a series of 1,1-dialkyl-3-butenyl phenyl ketones (V). These ketones on treatment with sodium amide yield unsaturated amides which cyclize to the corresponding pyrrolidones (VI). Brown and van Gulick²⁶ conclusively proved that for

3,3,5-trimethyl-2-pyrrolidone the reaction takes the course proposed by Haller and Bauer,²⁷ viz., the 2,2-dimethyl-4-pentenamide arising from the sodium amide cleavage of 1,1-dimethyl-3-butenyl phenyl ketone will cyclize under basic conditions.

Several 5-methyl-3,3-dialkyl-2-pyrrolidones have been prepared by this method, and the reaction is considered to be general.28

Most aralkyl and heterocyclic-alkyl phenyl ketones on treatment with sodium amide give the expected substituted alkylacetamides (Table I). However, α, α -dimethyl- γ, δ -epoxybutyl phenyl ketone is not attacked.²⁹

The synthetic utility of the Haller-Bauer reaction is limited by the unavailability of the starting ketones. The simpler ketones are readily obtained by the alkylation of various acetophenones by conventional

²⁶ Brown and van Gulick, J. Am. Chem. Soc., 77, 1092 (1955)

²⁷ Haller and Bauer, Compt. rend., 158, 1086 (1914).

²⁸ Haller and Bauer, Compt. rend., 160, 541 (1915).

²⁹ Ramart-Lucas and Haller, Compt. rend., 158, 1302 (1914).

methods. The introduction of the third group into ketones of high molecular weight is restricted by steric effects. Such alkylations become progressively more difficult as the size of the entering group becomes larger; this is a major drawback to the use of the method for synthesis of acids containing a quaternary carbon atom.³⁰ Thus, it is impossible to methylate ω , ω -di-n-decylacetophenone. This barrier to the synthesis of trialkylacetophenones in which two substituents are long chain can be obviated by introducing the small group first into a higher homolog of acetophenone and then replacing the tertiary hydrogen by a long-chain alkyl group.¹⁵

Attempts to introduce an alkyl group in the tertiary position of an alicyclic phenyl ketone sometimes gave anomalous results. Alkylation of 2-methylcyclopentyl phenyl ketone was usually normal, but if the ketone was allowed to react with sodium amide in boiling xylene and then treated with isopropyl iodide a mixture of 2-methylcyclopentanecarboxamide, N-isopropyl-2-methylcyclopentanecarboxamide, and the isopropyl ether of the enol form of the parent ketone resulted. 18,19 Cleavage of this

ketone, containing an α-hydrogen atom, was occurring in place of alkylation. The cleavage of cyclohexyl phenyl ketone by sodium amide resulted in a 1% yield of cyclohexanecarboxamide. Similarly cyclopropyl phenyl ketone with sodium amide in boiling benzene gave a 42% yield of cyclopropanecarboxamide as well as a small amount (2%) of benzamide. These results could not be repeated and do not coincide with those previously reported that, with sodium amide in moist benzene, benzamide was the only product isolated. 17

The Cleavage of Aliphatic Ketones (Table II)

Symmetrically substituted acetones react with sodium amide to form the predicted tertiary carboxamide and trialkylated methane.³¹ Thus hexamethylacetone gives an excellent yield of pivalamide by this method.

³⁰ Birch and Robinson, J. Chem. Soc., 1942, 488.

²¹ Haller and Bauer, Compt. rend., 150, 664 (1910).

On the other hand, a mixture of the four possible products (two amides and two hydrocarbons) is obtained from 2,2,4,4-tetramethyl-3-hexanone (VII).

Although substituted acetones may furnish a mixture of two possible amides and two hydrocarbons, one direction of cleavage may predominate. 2,2,4,4-Tetramethyl-5-phenyl-3-pentanone (VIII) cleaves exclusively to pivalamide and isobutylbenzene; 32 4,4-diethyl-2,2-dimethyl-3-hexanone (IX) when treated with sodium amide at the boiling point of xylene forms pivalamide and α,α,α -triethylacetamide in a 5-to-1 ratio. 31

An additional limitation to the practical use of the reaction with aliphatic ketones is encountered when the substituents are highly branched. For instance, the ketone X is inert to the action of sodium amide under vigorous conditions.³² Since in such cases the starting ketone is recovered, the failure of the reaction is possibly attributable to steric hindrance about the carbonyl group.

The Cleavage of Diaryl Ketones (Table III)

Diaryl ketones are readily attacked by sodium amide. If symmetrically substituted they can yield only one amide and one hydrocarbon. Unsymmetrical diaryl ketones in which the substituents cause one aromatic nucleus to be much more strongly electron donating than the other give predominantly one amide and one hydrocarbon.

From the large number of diaryl ketones falling between these two extremes, four possible products, two amides and two hydrocarbons, are formed in varying amounts. Only the first two types of diaryl ketones are useful for the preparation of amides.

Schönberg^{8,9} and Lea and Robinson¹¹ cleaved a variety of unsymmetrical diaryl ketones and determined the comparative yields of the various

³² Haller and Bauer, Ann. chim. Paris, [9] 1, 5 (1914).

benzamides or benzoic acids. They and, later, de Ceuster³³ drew the conclusion illustrated below that the presence of an electron-supplying group favors cleavage to produce the substituted benzamide. The same substituent in an *ortho* position results in almost complete cleavage to yield the unsubstituted benzamide; e.g., 2-methoxybenzophenone furnishes benzamide almost exclusively.

The effect of conditions upon the Haller-Bauer reaction may be illustrated by the action of sodium amide on α -naphthyl phenyl ketone. The contraction of the property of the property of the contraction of the property of

Examples of the action of sodium amide on cyclized aromatic ketones are few. Fluorenone has been shown to yield o-phenylbenzamide in the expected manner.^{25,36} However, anthraquinone was recovered unchanged after treatment with sodium amide.²⁹

³³ De Ceuster, Natuurw. Tijdschr. Belg., 14, No. 3-6, 188 (1932) [C. A., 26, 4323 (1932) Chem. Zentr., 1932, II, 1296].

³⁴ Lucas, Ann. chim. et phys., [8] 17, 127 (1909).

³⁵ Haller and Bauer, Compt. rend., 147, 824 (1908).

³⁶ Haller and Bauer, Ann. chim. et phys., [8] 16, 145 (1909).

The Cleavage of Alicyclic Ketones (Table IV)

Following the first use of the Haller-Bauer reaction on fenchone, sodium amide cleavage was used in elucidation of the structure of certain terpenes related to camphor.⁴ Several dialkylcamphors were cleaved by sodium amide to the corresponding dialkylcampholamides.^{27,28} Each ketone cleaved in one direction and gave good yields of 1,2,2-trimethyl-3-alkyleyelopentanecarboxamide.

Symmetrically substituted cyclic ketones react with opening of the ring and give rise to one product only, an aliphatic carboxamide. Thus, with 2,2,5,5-tetramethyleyclopentanone³⁹ (XI) cleavage proceeds as

$$\begin{array}{c|c} & \text{CH}_3 & & \text{CH}_3 \\ & \text{H}_3\text{C} & \text{CH}_3 & & \text{CH}_3)_2\text{CHCH}_2\text{CH}_2 & \text{C-CONH}_2 \\ & \text{CH}_3 & & \text{CH}_3 & & \text{CH}_3 \\ \end{array}$$

indicated. Unsymmetrically substituted cyclopentanones, however, give a mixture of two aliphatic carboxamides, thereby limiting the usefulness of the reaction. Cyclohexanones are reported, to be very resistant to the action of sodium amide.

The Action of Sodium Amide upon Miscellaneous Carbonyl Compounds (Table V)

Other types of carbonyl compounds have been treated with sodium amide under similar conditions. Aromatic aldehydes undergo the Cannizzaro reaction to yield the corresponding alcohol and acid. Benzil and substituted benzils give a typical benzilic acid rearrangement st. and interesting exception is the reaction of acenaphthadione, which cleaves to oxamide and naphthalene. a-Phenylbenzoin reacts with sodium amide; both the expected products, benzilamide and benzamide, are formed, although the latter predominates.

ORGANIC REACTIONS

$$C_{6}H_{5}C(CH_{2})_{4}CC_{6}H_{5} \qquad NaNH_{2} \atop Benzene$$

$$C_{6}H_{5} \qquad C_{6}H_{5} \qquad C_{6}H_{5}$$

$$CH_{2} \quad CCOC_{6}H_{5} \qquad + \qquad CH_{2}-CH_{2} \qquad CH_{2}-CH_{2}$$

$$XIII$$

reacts in the following manner.⁴³ The mixture of isomers was separated and each isomer was treated with sodium amide. The lower-melting isomer undergoes the Haller-Bauer reaction and hence was assigned structure XII.⁴³,⁴⁴ The higher-melting isomer that has an α -hydrogen does not undergo cleavage with sodium amide and hence could be designated by structure XIII or by an analogous structure in which the double bond is in another position in the ring. A parallel reaction sequence has been established for 1,7-diphenylheptane-1,7-dione.⁴⁵

2,4-Dimethyl-1,3,5-triphenylpentane-1,5-dione (XIV), which contains α -hydrogen atoms, was cleaved with sodium amide in what appears to be a reverse Michael reaction.⁴⁶

RELATED SYNTHETIC PROCESSES

Synthesis of Tertiary Carboxylic Acids. The principal alternative methods for synthesis of tertiary carboxylic acids (trisubstituted acetic acids) are briefly surveyed here. Most of the literature resulted from efforts to synthesize phthioic acid (ethyl-n-decyl-n-dodecylacetic acid) and similar structures.^{30,47,48}

The aliphatic nitriles may be alkylated to the corresponding trialkylacetonitriles,⁴⁹ which may be hydrolyzed first to the amides with 80% sulfuric acid and finally to the acids. Although the difficulty of hydrolysis

⁴³ Bauer and Haller, Compt. rend., 156, 1470 (1913).

⁴⁴ Bauer and Haller, Compt. rend., 156, 1684 (1913).

⁴⁵ Bauer, Ann. chim. Paris, 1, 343 (1914).

⁴⁶ Bauer and Haller, Compt. rend., 158, 1680 (1914).

Polgar and Robinson, J. Chem. Soc., 1943, 615.
 Hook and Robinson, J. Chem. Soc., 1944, 152.

⁴⁹ Ziegler and Ohlinger, Ann., 495, 84 (1932).

of the nitriles is a serious limitation of the method, a series of trialkylacetonitriles in which the alkyl groups contain as many as seven carbon atoms has been successfully hydrolyzed.¹³

Trialkylacetic acids have also been prepared by the carbonation of t-alkylmagnesium chlorides. This method suffers from many disadvantages, principally the difficulty of forming Grignard reagents from tertiary alkyl halides of high molecular weight.

α-Alkylation of esters can be effected by means of sodium triphenylmethyl and an alkyl halide.⁵¹ However, the separation of unreacted disubstituted acetic acids or esters necessitates a tedious purification.

To a limited degree, the Favorski rearrangement of α -halogenated ketones can be used in the synthesis of tertiary carboxylic acids. ^{52–54} However, wherever the R groups become large or complex only metathesis occurs in the first step.

Synthesis of Tertiary Carbinamines. Synthesis of amines in which the amino group is attached to a tertiary carbon atom has been reported in only isolated instances, and in most of them the simplest member of the series, *t*-butylamine, was the material prepared.

A group of tertiary carbinamines has been synthesized by reaction of certain nitriles with a Grignard reagent.⁵⁵ In this fashion, alkoxyalkyl, aralkyl, or alkenyl cyanides on treatment with allylmagnesium bromide formed tertiary carbinamines in which two of the substituent groups were allyl. Hydrogenation yielded the corresponding propyl compounds.

Tertiary nitriles, prepared by alkylation of primary nitriles,⁴⁹ can be hydrolyzed to the corresponding amides. After conversion to the isocyanates by the Hofmann method, tertiary carbinamines can be obtained by hydrolysis.

The most important innovation in synthetic methods for the preparation of such amines is that developed by Ritter and co-workers, 56,57 in which treatment of an alkene with a nitrile in the presence of concentrated sulfuric acid produces excellent yields of amides of t-carbinamines.

⁵⁰ Whitmore and Badertscher, J. Am. Chem. Soc., 55, 1559 (1933).

⁵¹ Hudson and Hauser, J. Am. Chem. Soc., 62, 2457 (1940).

⁵² Marker and Wagner, J. Am. Chem. Soc., 64, 216 (1942).

⁵³ Aston, Clarke, Burgess, and Greenburg, J. Am. Chem. Soc., 64, 300 (1942).

⁵⁴ Plattner, Heusser, and Boyce, Helv. Chim. Acta, 31, 603 (1948).

⁵⁵ Henze, Allen, and Leslie, J. Am. Chem. Soc., 65, 87 (1943).

¹⁴ Ritter and Minieri, J. Am. Chem. Soc., 70, 4045 (1948).

⁵⁷ Ritter and Kalish, J. Am. Chem. Soc., 70, 4048 (1948).

When sodium cyanide is used as the nitrile, the N-alkylformamides formed can be hydrolyzed readily to the desired amines. A tertiary alcohol can be substituted for the alkene.

t-Butylamine has been prepared in 73% yield by the reaction of t-butyl-magnesium chloride with methoxyamine. 58

EXPERIMENTAL CONDITIONS

The Haller-Bauer reaction is carried out by heating a non-enolizable ketone in an inert solvent in the presence of sodium amide. Benzene, toluene, and xylene have been used successfully. In certain instances where reaction has failed in benzene or toluene under refluxing conditions, the higher boiling temperature of xylene has led to success.

Although the quantities of sodium amide employed by various workers have varied, the use of two moles of this reagent for each carbonyl group to be cleaved is customary. Sodium amide now may be purchased, but usually it is freshly prepared in the vessel in which the reaction is to be carried out. Suitable directions for the preparation of sodium amide are found in *Organic Syntheses*. 59,60

is continued for eight hours, and the mixture is washed with water and distilled. 2,2,9,9-Tetramethyl-1,10-diphenyldecane-1,10-dione distils at 200-265°/4-8 mm. (partial decomposition); yield 70.9 g. (75%).

A suspension of 29.25 g. (0.75 mole) of sodium amide in 600 ml. of anhydrous toluene is prepared in a 2-l. flask equipped with a stirrer, a dropping funnel, and a condenser carrying a drying tube. To the toluene-sodium amide suspension is added 70.9 g. (0.19 mole) of 2,2,9,9-tetramethyl-1,10-diphenyldecane-1,10-dione. The mixture is heated under refluxing conditions with vigorous stirring for four hours and then cooled. After the gradual addition of 500 ml. of water, the mixture is filtered as rapidly as possible. The solid diamide thus obtained is washed with water, and the wash water is added to the filtrate. After the toluene is separated from the filtrate, the aqueous solution is concentrated. Upon acidification, this aqueous fraction yields a small additional amount of diamide. The total yield of crude $\alpha,\alpha,\alpha',\alpha'$ -tetramethylsebacamide is 42 g. (87.5%). Recrystallization from ethanol results in a product melting at 210–213°.

A solution of 42 g. of crude diamide in 320 g. of concentrated sulfuric acid is cooled to 0-5° and treated with 45 g. of sodium nitrite in the minimal amount of water. The mixture is next heated to 50° , and water is added gradually with stirring. The solid acid that separates is removed by filtration, washed with water, and dissolved in aqueous sodium carbonate. The solution is decolorized with carbon, and the acid is reprecipitated with hydrochloric acid; yield 29.4 g (70%). Purification is effected by recrystallization from ethyl acetate; pure $\alpha, \alpha, \alpha', \alpha'$ -tetramethylsebacic acid melts at 117–118°.

1-Methylcyclohexylamine Hydrochloride from Cyclohexyl Phenyl Ketone. Phenyl Ketone. A suspension of 10 g. (0.25 mole) of sodium amide in 200 ml. of anhydrous toluene is prepared in a 500-ml. flask equipped with a stirrer, a dropping funnel, and a condenser carrying a drying tube. To this is added dropwise 47 g. (0.25 mole) of cyclohexyl phenyl ketone. The mixture is stirred and boiled for one hour. It is stirred and cooled in an ice bath while 71 g. (0.5 mole) of methyl iodide is added in one portion. A sudden surge of heat after five minutes causes rapid boiling of the mixture. Stirring at room temperature is continued for twenty-four hours, after which the mixture is washed with water and distilled. The 1-methylcyclohexyl phenyl ketone distils at $134-140^{\circ}/5$ mm., n_D^{25} 1.5316; yield 42 g. (80%).

A suspension of 15.6 (0.4 mole) of sodium amide in 200 ml. of anhydrous toluene is prepared as outlined above. The toluene suspension is stirred while 42 g. (0.2 mole) of 1-methylcyclohexyl phenyl ketone is gradually added. Stirring is continued, and the mixture is heated under refluxing

conditions for six hours. After the reaction mixture is washed with water, the toluene layer is separated and distilled. 1-Methyleyclohexane-carboxamide distils at $151-154^{\circ}/15$ mm. and crystallizes on cooling. The amide is further purified by crystallization from pentane, m.p. 65° ; yield $25 \, \mathrm{g}$. (88°) .

A solution of 28.8 g. (0.18 mole) of bromine in 485 ml. of 20% aqueous potassium hydroxide is stirred and cooled in an ice bath while 25 g. (0.18 mole) of 1-methylcyclohexanecarboxamide is added as a fine powder. After the mixture has been stirred for an additional one-half hour, the resulting isocyanate is extracted with ether. The ethereal extract is added dropwise with stirring to 200 ml. of boiling concentrated hydrochloric acid. After the liberation of carbon dioxide ceases, the hydrochloric acid solution is concentrated in vacuum. The crystalline residue is recrystallized from a mixture of absolute ethanol and ether. A yield of 21 g. (80%) of 1-methylcyclohexylamine hydrochloride, m.p. 285° dec., is obtained.

α,α-Dimethyl-β-phenylpropionamide from Isobutyrophenone. A suspension of 15.6 g. (0.4 mole) of sodium amide in 200 ml. of anhydrous toluene is prepared in a 500-ml. flask equipped with a stirrer, a dropping funnel, and a condenser protected by a drying tube. A solution of 60 g. (0.4 mole) of isobutyrophenone and 68.5 g. (0.4 mole) of benzyl bromide in 100 ml. of anhydrous toluene is added dropwise with stirring. The reaction mixture is heated on a steam bath for forty-eight hours and then is washed with water. The toluene solution is distilled. 2,2-Dimethyl-1,3-diphenylpropan-1-one is obtained in a 75% yield (71.4 g.), distilling at $142-143^{\circ}/3$ mm.: n_{10}^{20} 1.5652.

The mixture is heated and stirred for an additional hour and then cooled to room temperature, after which 21 g. (0.075 mole) of methyl iodide is added dropwise. Stirring at room temperature is continued for fifteen hours, and the benzene solution is washed with water and dried.

The dried benzene solution thus obtained is added to 6 g. (0.075 mole) of a sodium amide suspension as outlined above. The resulting sodio derivative of α -methyl-n-heptyl phenyl ketone is heated in benzene under refluxing conditions, and 37 g. (0.075 mole) of n-butyl iodide is added dropwise. This mixture is heated and stirred for an additional four hours. It is cooled, washed with water, dried, and distilled. A yield of 11 g. (55%) of α -n-butyl- α -methyl-n-heptyl phenyl ketone, b.p. 175–183°/17 mm., is obtained.

This ketone (0.04 mole) is added to a suspension of 1.6 g. (0.04 mole) of sodium amide in anhydrous benzene. The suspension is stirred and boiled for four hours and is then washed with water and distilled. A yield of 9 g. (quantitative) of α -n-butyl- α -methylcaprylamide is distilled at $167-169^{\circ}/18$ mm.

Without further purification, the amide so obtained is dissolved in 75 g. of concentrated sulfuric acid, and the resulting solution is croled in a freezing mixture while an excess of a cold, saturated solution of serious nitrite is stirred in. The mixture is warmed to about 50°, diluted with water, and extracted with ether. The ethereal extract is in turn extracted with dilute sodium hydroxide solution, and the combined alkaline extracted are acidified. The α -n-butyl- α -methylcaprylic acid distils at 191-1921 18 mm.; yield 2.4 g. (28%).

TABLE I

A. Cleavage of Alkyl, Aralkyl, or Cycloalkyl Phenyl Ketones

Yield,% References	nt. 62, 32, 63 .nt. 62, 32, 15 - 26, 27	nt. 62, 32, 15 - 15, 32, 62 - 32, 64 - 28	15, 32, 62 15, 32, 62 15 15 86
·	Quant. Quant.	Quant.	26
Product RCONH ₂ Formula	C_6H_1NO C_6H_3NO $(CH_3)_2C \longrightarrow CH_2$ $O \Longrightarrow C$ $\downarrow \qquad \qquad \downarrow$ $O \Longrightarrow C$ $\downarrow \qquad \qquad \downarrow$	$\begin{array}{c} c_7 e_{15} NO \\ c_7 e_{15} NO \\ c_7 e_{15} NO \\ c_7 e_{15} NO \\ c_2 e_5 \\ e_3 c_6 - c_{12} \\ O = c_1 - c_1 c_2 \\ H_3 C_6 - c_2 \\ O = c_1 - c_1 c_2 \\ H_3 C_6 - c_2 \\ O = c_1 - c_2 \\ C_1 - c_2 \\ C_2 - c_3 \\ C_2 - c_3 \\ C_3 - c_4 \\ C_4 - c_4 \\ C_4 - c_4 \\ C_5 - c_4 \\ C_6 - c_4 \\ C_7 - c_4 \\ C_7 - c_4 \\ C_8 - c_4 $	$c_8 a_{17} NO \\ c_8 a_{17} NO \\ c_8 a_{17} NO \\ \\ c_8 a_{17} NO \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $
Ketone $ ext{RCOC}_6 ext{H}_5$	сн₃)₂—	-(-g) 3H ₃)(C ₂ H ₅)	. н ₅)—
Ketone	(CH ₃) ₃ C— C ₂ H ₅ C(CH ₃) ₂ — CH ₂ =CHCH ₂ C(CH ₃) ₂ —	$n \cdot C_2H_7C(CH_3)_2$ — $C_2H_5C(CH_3)(C_2H_5)$ — $i \cdot C_3H_7C(CH_3)_2$ — CH_2 — CH_2 — CH_2 — CH_2 — CH_2 — CH_2 — CH_3 — CH_2 — CH_2 — CH_3 — CH	$(C_2H_5)_3C$ $n\cdot C_3H_7C(CH_3)(C_2H_5)$ $n\cdot C_4H_9C(CH_3)_2^ C(CH_3)_2^-$

A—Continued
Part
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References 63 15 15 15 15 15 32, 75 32, 75	70, 25, 71, 72 70, 72, 32, 75 70 83 83 83 83 23, 24	15 15 68 15, 65, 66
Yield, %	ca. 40 90, 83 ca. 90	Quant.
Product RCONH ₂ Formula C ₁₁ H ₂₃ NO C ₁₁ H ₂₃ NO C ₁₁ H ₂₃ NO C ₁₁ H ₂₃ NO† C ₁₁ H ₂₃ NO† C ₁₂ H ₁₇ NO	C ₁₂ H ₁₇ NO C ₁₂ H ₁₇ NO C ₁₂ H ₁₇ NO ₂ C ₁₂ H ₁₇ NO ₂ C ₁₂ H ₂₇ NO C ₁₂ H ₂₇ NO C ₁₂ H ₂₇ NO C(CH ₂) ₂ CONH ₂ (CH ₂) ₄	C12H25NO† C12H25NO† C12H25NO C12H25NO
Ketone RCOC ₆ H ₅ R n.C,H ₁₅ C(CH ₃) ₂ — CH ₃ C(C ₄ H ₉ ·n) ₂ — n.C ₄ H ₉ C(C ₂ H ₅)(C ₃ H ₇ ·n)— n.C ₅ H ₁₁ C(C ₂ H ₅)(C ₄ H ₅)— c ₆ H ₁₃ C(CH ₃)(C ₄ H ₅)— c ₆ H ₁ C(CH ₃)(C ₄ H ₅)— c ₆ H ₁ CH ₂) ₂ C(CH ₃) ₂ — o.CH ₃ C ₆ H ₄ CH ₂ C(CH ₃) ₂ —	m-CH ₃ C ₆ H ₄ CH ₂ C(CH ₃) ₂ - p-CH ₃ C ₆ H ₄ CH ₂ C(CH ₃) ₂ - c_6 H ₅ CH ₅ C(CH ₃)(C ₂ H ₅)- p-CH ₃ O(CH ₂)C(CH ₃) ² - c_6 H ₅ O(CH ₂) ₂ C(CH ₃) ₂ - m-CH ₃ C ₆ H ₁ CH ₂ C(CH ₃) ₂ - p-CH ₃ C ₆ H ₁ CH ₂ C(CH ₃) ₂ - c_6 H ₁₁ (CH ₂) ₂ C(CH ₃) ₂ - c_6 H ₁₁ (CH ₂) ₂ C(CH ₃) ₂ - c_6 H ₁₁ (CH ₂) ₂ C(CH ₃) ₂ - c_6 H ₁ CCC(CH ₃) ₂ (CH ₂) ₄ C(CH ₃) ₂ -	n - c_5H_{11} C(c_2H_5)(c_3H_7 - n)— n - c_6H_{13} C(c_2H_5)2— n - c_6H_{13} C(c_1H_5)C(c_1H_5)C(c_1H_5)C(c_1H_5)C(c_1H_5)C(c_2H_5)C(c_2H_5)CH c_2H_5)CH c_2H_5)CH c_2H_5)CH c_2H_5 CH c_2H_5 C

	CLEAVAGE OF N	ON-ENOLIZABLE	KETO:	NES
80	69 70, 72, 73, 74 25 77 78 83 23	15 15 15 66 80	79	25, 71 66, 67
l	ca. 40	 97* 71	l	
$\mathrm{C_{13}H_{16}NOS}$	C ₁₃ H ₁₉ NO C ₁₃ H ₁₉ NO C ₁₃ H ₁₉ NO§ C ₁₃ H ₁₉ NO†§ C ₁₃ H ₁₉ NO ₂ C ₁₃ H ₂₅ NO C(CH ₃) ₂ CONH ₂	C(CH ₃) ₂ CONH ₂ C ₁₃ H ₂₇ NO [‡] C ₁₃ H ₂₇ NO [‡] C ₁₃ H ₂₇ NO C ₁₃ H ₂₇ NO C ₁₄ H ₁₇ NOS	$\mathrm{C_{14}H_{19}NO}$	$\mathrm{C_{14}H_{21}NO\S}$ $\mathrm{C_{14}H_{27}NO}$
CH ₂ C(CH ₃) ₂ —	$\begin{bmatrix} \bigvee_{k} S_{k} \\ C_{0}H_{5}(CH_{2})_{3}C(CH_{3})_{2} - \\ C_{0}H_{5}CH_{2}C(C_{2}H_{5})_{2} - \\ C_{0}H_{5}CH_{2}C(C_{2}H_{5})_{2} - \\ C_{0}H_{5}CH(C_{2}H_{5})C(CH_{3})_{2} - \\ p.CH_{3}OC_{6}H_{4}(CH_{2})_{2}C(CH_{3})_{2} - \\ m.CH_{3}C_{6}H_{10}(CH_{2})_{2}C(CH_{3})_{2} - \\ C_{0}H_{5}COC(CH_{3})_{2}(CH_{2})_{5}C(CH_{3})_{2} - \\ \end{bmatrix}$	$n \cdot C_5 H_{11} C(C_2 H_5) (C_4 H_9 \cdot n) - n \cdot C_6 H_{13} C(C_2 H_5) (C_3 H_7 \cdot n) - n \cdot C_7 H_{15} C(C_2 H_5)_2 - n \cdot C_9 H_{19} C(C_4 H_3)_2 - n \cdot C_9 H_{19} C(C_5 H_4)_2 - n \cdot C_9 H_$	CH ₂ C(CH ₃) ₂ —	$C_6H_5\mathrm{CH}_2\mathrm{C}(C_2H_5)(C_3H_7-n)$ — $\mathrm{CH}_2=\mathrm{C}(\mathrm{CH}_3)(\mathrm{CH}_2)_3\mathrm{CH}(\mathrm{CH}_3)(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{CH}_3)_2$ — Note: References 62–96 are listed on p. 36.

Note: References 62-96 are listed on p. 36.

* This was the yield of crude product.

† Benzamide was also isolated.

‡ The principal product was benzamide.

§ The hydrocarbon RH corresponding to the R group in the ketone was also isolated.

A—Continued
Part
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TABLE

		OR	GANIC RE	ACTIONS		
References 23	15	30, 32, 64, 65 82 85	98	76, 77 70, 72 66, 67 23	15 15 65 65 82 85	
Yiold,% 87	ł	*8*	1 1	ca. 90 59 39*	Low	
Product RCONH ₂ Formula C(CH ₃) ₂ CONH ₂	(CH ₂) ₆ C(CH ₃) ₂ CONH ₂	$c_{14}^{\mathrm{H}_{29}}$ NO $_{4}^{\mathrm{H}_{29}}$ NO $c_{15}^{\mathrm{H}_{17}}$ NO	$c_{1_5H_1^{-1}NO} - c(cH_3)cH_2C_6H_5\$$	$\begin{array}{c} \mathbf{H} \\ \mathbf{H} \\ \mathbf{C}_{1\mathbf{b}}\mathbf{H}_{2\mathbf{D}}\mathbf{NO}\dagger\$ \\ \mathbf{C}_{1\mathbf{b}}\mathbf{H}_{2\mathbf{D}}\mathbf{NO} \\ \mathbf{C}_{1\mathbf{b}}\mathbf{H}_{2\mathbf{D}}\mathbf{NO} \end{array}$	(CH ₂), (CH ₂), (C(CH ₂) ₂ CONH ₂ C ₁₅ H ₃₁ NO† C ₁₅ H ₃₁ NO C ₁₅ H ₃₁ NO C ₁₅ H ₃₁ NO C ₁₅ H ₃₁ NO	C1641940
Ketone $ ext{RCOC}_6 ext{H}_5$	$\mathrm{C_6H_5^COC(CH_3)_2^2(CH_2)_6^2(CH_3)_2}$ —	$n \cdot C_0 H_{13} C(C_2 H_5) (C_4 H_9 \cdot n) - n \cdot C_{19} H_{21} C(C_{19})_2 - C_{19} H_{$	$\begin{array}{c} \alpha \cdot C_{10} H_{\gamma} CH_{\alpha} C(CH_{\alpha})^{2} \\ \beta \cdot C_{10} H_{\gamma} CH_{\alpha} C(CH_{\alpha})^{2} - \end{array}$	$C_6H_5\mathrm{CH}(C_2H_5)\mathrm{C}(C_2H_5)_2$ — $p(\mathrm{CH}_3)_3\mathrm{CC}_6H_4\mathrm{CH}_2\mathrm{C}(\mathrm{CH}_3)_2$ — $\mathrm{CH}_2=\mathrm{CH}(\mathrm{CH}_2)_9\mathrm{C}(\mathrm{CH}_3)_2$ —	$\begin{array}{l} C_{6}H_{5}COC(CH_{3})_{2}(CH_{2})_{7}C(CH_{3})_{2}-\\ \\ n\cdot C_{6}H_{13}C(C_{2}H_{5})(C_{5}H_{11}\cdot n)-\\ n\cdot C_{7}H_{15}C(C_{2}H_{5})(C_{4}H_{9}\cdot n)-\\ n\cdot C_{11}H_{23}C(CH_{3})(C_{2}H_{5})-\\ \\ a\cdot C_{11}H_{23}C(CH_{3})^{2}-\\ a\cdot C_{10}H_{7}CH_{2}(CH_{3})^{2}-\\ \end{array}$	β ·C ₁₀ H,CH ₂ C(CH ₃)(C ₂ H ₅)—

50 85	80 81, 82	25		55* 23	Low 15
$\mathrm{c_{1_6}H_{19}NO}$	$\mathrm{C_{16}H_{19}NO}_{\mathrm{CC}_{2}\mathrm{C}(\mathrm{CH}_{3})_{2}\mathrm{CONH}_{2}}$	m -C ₆ H ₂ C(CH ₃) ₂ CONH ₂ m -C ₆ H ₄ $\sqrt{\frac{1}{2}}$	$CH_2C(CH_3)_2CONH_2$ $CH_2C(CH_3)_2CONH_2$ $p \cdot C_6H_4$	$^{\circ}$ C(CH ₃) $_{2}$ CONH $_{2}$ (CH ₂) $_{3}$	$\backslash \mathrm{C}(\mathrm{CH}_3)_2\mathrm{CONH}_2$ $\mathrm{C}_{16}\mathrm{H}_{33}\mathrm{NO}$
$CH_2C(CH_3)_2 -$ CH_3CH_3	$\begin{array}{c} \swarrow \swarrow \swarrow \\ \alpha.C_{10}H_7(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{CH}_3)_2 \\ o.C_6H_5\mathrm{COC}(\mathrm{CH}_3)_2\mathrm{CH}_2\mathrm{C}_6H_4\mathrm{CH}_2\mathrm{C}(\mathrm{CH}_3)_2 \\ \end{array}$	$m \cdot \mathrm{C}_6\mathrm{H}_5\mathrm{COC}(\mathrm{CH}_3)_2\mathrm{CH}_2\mathrm{C}_6\mathrm{H}_4\mathrm{CH}_2\mathrm{C}(\mathrm{CH}_3)_2$ —	$p \cdot C_{6}\mathrm{H}_{5}\mathrm{COC}(\mathrm{CH}_{3})_{2}\mathrm{CH}_{2}\mathrm{C}_{6}\mathrm{H}_{4}\mathrm{CH}_{2}\mathrm{C}(\mathrm{CH}_{3})_{2}$	$\mathrm{C_6H_5COC(CH_3)_2(CH_2)_8C(CH_3)_2}$ —	$n ext{-}\mathrm{C_8H_{17}C(C_2H_5)(C_4H_9 ext{-}n)}$ —

Note: References 62-96 are listed on p. 36. * This was the yield of crude product.

† Benzamide was also isolated. ‡ The principal product was benzamide. § The hydrocarbon RH corresponding to the R group in the ketone was also isolated. The product was isolated as the acid.



$C_6H_5COC(CH_3)_2(CH_2)_{10}C(CH_3)_2$ —	C(CH ₃) ₂ CONH ₂	*98	23
	C(CH),CONH,		
n-C, H, C(C,H,)(C,H,- n)—	C ₁₈ H ₃₇ NO‡	ı	15
n-C,H,C(CH ₃),—	$c_{18}H_{37}NO$	Quant.	89
$(CH_2(CH_3))$	$\mathrm{C_{20}H_{27}NO}$	1	83
$\langle \mathrm{CH}_2 \rangle_{\mathrm{II}} \mathrm{C}(\mathrm{CH}_3)_2$	$\mathrm{C_{20}H_{37}NO}$	Quant.	87
$n \cdot C_{16} H_{33} C(CH_3)_2 -$	$\mathrm{C}_{20}\mathrm{H}_{41}\mathrm{NO}$	1	30, 68
(CH ₂) ₁₃ C(CH ₃) ₂ —	$\mathrm{C_{21}H_{39}NO}$	1	89
$CH_3(CH_2)_7CH = CH(CH_2)_8C(CH_3)_2$	$\mathrm{C}_{22}\mathrm{H}_{43}\mathrm{NO}$	I	89
${ m C_6H_5COC(CH_3)_2(CH_2)_{14}C(CH_3)_2}$	\sim C(CH ₂) ₂ CONH ₂ (CH ₂) ₁₄	l	7 6
	C(CH ₃),CONH,		
$n ext{-} ext{C}_{18} ext{H}_{37} ext{C}(ext{CH}_3)_2 ext{-}$	$c_{22}H_{45}NO$	l	65
$n\text{-}\mathrm{C}_{12}\mathrm{H}_{25}\mathrm{C}(\mathrm{C}_{2}\mathrm{H}_{5})(\mathrm{C}_{10}\mathrm{H}_{21}\text{-}n)$	$\mathrm{C_{26}H_{53}NO}\dagger$	Low	15
CH2-CHCH2C(CH3)2—	No reaction	1	50
Note: References 62-96 are listed on p. 36.			

* This was the yield of crude product.

† Ponzamide was also isolated.

* The principal product was benzamide.

% The hydrocarbon RH corresponding to the R group in the ketone was also isolated.

| The product was isolated as the acid.

TABLE 1 (Part B)—Continued

Ketone RCOC ₆ H ₅	Product RCONH ₂		
R	Formula	Yield, %	Reference
CH_2 — CH_2 C_2H_5	$C_9H_{17}NO$	65	19
CH ₂ C			
CH ₂ —CH ₂			
CH ₂ —CHCH ₃ C ₃ H ₇ ·n	$\mathrm{C^{10}H^{10}XO}$		18
CH ₂ —CH ₂			
CH ₂ —CH ₂ CH ₃	$C_{10}H_{10}NO$		89
CH—CH ₂			
$\overset{ }{\mathrm{C}_{3}}\mathrm{H}_{7}$ - i			
(H ₃ C) ₂ C——CHCH ₃ C	H_3 $C_{10}H_{19}NO$	68	90
CH ₂ —CH ₂			
CH ₂ —CH ₂ C ₃ H ₇ -n	$\mathrm{C_{10}H_{19}NO}$	65	19
$\mathrm{\acute{C}H}_{2}$ $\mathrm{\acute{C}H}_{2}$			
$\mathrm{CH_2C_6H_5}$	$\mathrm{C_{11}H_{13}NO}$	56	20, 17
CH ₂			
$\begin{array}{c} \operatorname{CH_2CH_2} & \operatorname{C_4H_9-n} \\ \operatorname{CH_2} & \operatorname{C} \end{array}$	$\mathrm{C_{11}H_{21}NO}$	66	19
$_{\mathrm{CH_2-CH_2}}^{\mathrm{CH_2}}$			
$_{c_6H_5}^{c_5H_5}$	C H NO*+		
$_{\mathrm{CH}_{2}}$ $_{\mathrm{C}}$	$\mathrm{C_{12}H_{13}NO*}\dagger$		44
$\overset{ }{\mathrm{CH}}_{2}$ — $\overset{ }{\mathrm{CH}}_{2}$			
Note: References 6	2_06 are listed on p. 36	_	

Note: References 62-96 are listed on p. 36.

* Benzamide was also isolated.

^{*} Benzamide was also isolated.

† The hydrocarbon RH corresponding to the R group in the ketone was also isolated.



TABLE II

CLEAVAGE OF ALIPHATIC KETONES

References	91	32, 91	32, 91	32, 91	32	32	32	32
Products	(CH ₂),CCONH ₂ , (CH ₂),CH		రో		Z	$(CH_3)_3CCONH_2$, $C_6H_5CH_2CH(CH_3)_2$	(CH ₃) ₃ CCONH ₂ , C ₆ H ₅ CH ₂ C(C ₂ H ₅) ₂ CONH ₂ (trace) C ₆ H ₅ CH ₆ CH(C ₉ H ₅),	రో
Formula	C.H.0	$C_{10}H_{20}O$	$C_{11}H_{22}O$	$\mathrm{c_{12}H_{24}O}$	$C_{13}H_{36}O$	$C_{15}H_{22}O$	$c_{17}^{-}H_{26}^{-}O$	$\mathrm{C_{21}H_{26}O}$
R, R,	-7 (HJ)	$C_2^{1}H_5^{2}C(CH_3)_2^{2}$	C,H,C(CH,),	$(C_2H_5)_3C_{}$	(CH ₂),CHC(CH ₂),— C ₁₃ H ₂₆ O	$C_{\rm H}^{\rm c}$	C ₆ H ₅ CH ₂ C(C ₂ H ₅) ₂ —	$C_6H_5C(\mathrm{CH_3})_2$ —
Ketone RCOR'	OT LEGY	(CH ₃) ₃ C—	— (CHO)D-H-D	(CH ₃) ₃ C—	CH.), CHC/CH.),—	(CH ₂), C—	$(CH_3)_3C$	$C_6H_5C(CH_3)_2$ —

Note: References 62-96 are listed on p. 36.

ABLE III

CLEAVAGE OF AROMATIC KETONES

Kotone ArCOAr' Ar' 2-C.H.S
•
$\mathrm{C_{14}H_{12}O_2}$
$\mathrm{C_{15}H_{14}O}$

11	11	11	∞;	1	11	34	9, 34	33	9, 33	33	33	33	33	တ	
$4\text{-CH}_3\text{OC}_6\text{H}_4\text{CONH}_2$, $3\text{-CH}_3\text{OC}_6\text{H}_4\text{CONH}_2$ (ratio 6.3 : 1 as acids)	Control (poor yield)	C_6H_5COM12 (poor join) $C_6H_5CONH_2$, 3,4-(CH ₃ O) ₂ C ₆ H ₃ CONH ₂ (ratio 1.2 : 1 as acids)	C ₆ H ₅ CONH ₂ , 4-(CH ₃) ₂ NC ₆ H ₄ CONH ₂	$3,4\cdot(\mathrm{CH_3O})_2\mathrm{C_6H_3CONH_2} \ 3.\mathrm{CH_3OC_6H_3CONH_2}$	$3,4\cdot(\mathrm{CH_2O})_2\mathrm{C_6H_3CONH_2} \ 4\cdot\mathrm{CH_3OC_6H_3CONH_3}$	C.H.CONH, ConH. (trace)	2-C ₁₀ H ₇ CONH ₂ , C ₆ H ₅ CONH ₂ (ratio 6 : 1); (ratio 2 : 1 as acids)	$4 \cdot C_{\text{H}_2} C_{\text{G}} L_1 \text{CONH}_2$, $4 \cdot \text{ClC}_6 H_1 \text{CONH}_2$ (ratio 2.3 : 1 as acids)	$C_6H_5{ m CONH}_2$, $4\cdot C_6H_5C_6H_4{ m CONH}_2$ (ratio 3: 1 as acids)	$4 \cdot C_6 H_5 C_6 H_4 CONH_2$, $4 \cdot CH_3 C_6 H_4 CONH_2$ (ratio 1.08 : 1 as acids)	$4 \cdot C_6 H_5 C_6 H_4 CONH_2$, $4 \cdot CH_3 OC_6 H_4 CONH_2$ (ratio 1.45 : 1 as acids)	$_4$ - $_{\rm C_6H_5C_6H_4CONH_2}$, $_{\rm C_{10}H_8}$ (10% of mixture)	$4 \cdot C_6 H_5 C_6 H_1 CONH_2$, $2 \cdot C_1_0 H_7 CONH_2$ (ratio 1.24 : 1 as acids)	No reaction	
$C_{15}H_{14}O_{3}$	C ₁₅ H ₁₄ O ₃	$c_{15}^{ m H_{14}}c_{3}^{ m G}$	$C_{15}H_{15}NO$	$\mathrm{C_{16}H_{16}O_4}$	$\mathrm{C_{16}H_{16}O_4}$	C, H., O	$c_{17}^{17}H_{12}^{12}O$	$\mathrm{C}_{19}\mathrm{H}_{13}\mathrm{ClO}$	$\mathrm{C_{19}H_{14}O}$	$\mathrm{C}_{20}\mathrm{H}_{16}\mathrm{O}$	$\mathrm{C_{20}H_{16}O_{2}}$	$\mathrm{c_{23}H_{16}O}$	$\mathrm{C}_{23}\mathrm{H}_{16}\mathrm{O}$	$C_{26}H_{20}O$	
$3\text{-CH}_3\text{OC}_6\text{H}_4$ —	2,4-(CH ₃ O) ₂ C ₆ H ₃ —	$2,5 ext{-}(\mathrm{CH}_3\mathrm{O})_2^2\mathrm{C}_6^6\mathrm{H}_3 ext{-} \\ 3,4 ext{-}(\mathrm{CH}_3\mathrm{O})_2^2\mathrm{C}_6^6\mathrm{H}_3 ext{-}$	4-(CH ₃),NC,H,—	$_{3,4\text{-}(\mathrm{CH}_{3}\mathrm{O})_{2}^{2}\mathrm{C}_{6}\mathrm{H}_{3}^{-}}$	$3,4$ -(CH $_3$ O) $_2$ C $_6$ H $_3$ —	1. G. H. —	2-C ₁₀ H ₇ —	$4 \cdot C_6 H_5 C_6 H_4$	4 - C_6 H $_5$ C $_6$ H $_4$	$_4$ - $_6$ H $_5$ C $_6$ H $_4$ —	$_{\mathrm{4^{ ext{-}}C_6H_5C_6H_4}}$	$4 \cdot C_6 H_5 C_6 H_4$	$4\cdot C_6H_5C_6H_4$	(C ₆ H ₅) ₃ C—	The transfer of the standard on p. 36.
$4.\mathrm{CH_3OC_6H_4}$	C,H5—	C,H3 C,H3	H	$3\text{-CH}_3\text{OC}_6\text{H}_4$ —	4 -CH $_3$ OC $_6$ H $_4$ —	þ	C ₆ H ₅ —	4 -ClC $_6$ H $_4$	C_6H_5 —	4 -CH $_3$ C $_6$ H $_4$	4 -CH $_3$ OC $_6$ H $_4$ —	$^{1.\mathrm{C_{10}H_7}}$	2-C ₁₀ H ₇	C ₆ H ₅ —	* To this consonie

* In this experiment the evano group was hydrolyzed and the product was $p \cdot C_6H_5COC_6H_1CO_2H$ † Catalytic quantities of mercury were added in a second experiment; 2,5-dimethylbenzamide and benzamide were obtained in a ratio of 1:3.5.

73, 74, 88

 $C_{11}H_{15}NO$

C6H5CH2C(CH3)2CONH2

TABLE IV

CLEAVAGE OF ALICYCLIC KETONES

References 92 39 96 $C_{10}H_{19}NO$ $C_{10}H_{21}NO$ $C_9H_{17}NO$ Formula $(CH_3)_2CH(CH_2)_2C(CH_3)_2CONH_2$ CONH CONH CH3 Products Ketone

TABLE IV (Continued)

Ketones
ALICYCLIC
OF
CLEAVAGE

Reference		93	38		93	38		05
Tommila		$\mathrm{C_{16}H_{33}NO}$	$\mathrm{C_{19}H_{29}NO}$		$\mathrm{C_{21}H_{29}NO}$	C.H.,NO	10	
CLEAVAGE OF ALICYCLIC KETONES	$\mathbf{Products}$	$_{\mathrm{C},\mathrm{H}_{\sigma}\mathrm{CH}(\mathrm{CH}_{3})\mathrm{CH}_{2}\mathrm{CH}(\mathrm{CH}_{3})\mathrm{C}(\mathrm{C}_{3}\mathrm{H}_{7})_{2}\mathrm{CONH}_{2}\mathrm{\ and}}$	$(C_3H_7)_2$ CHCH (CH_3) CH $_2$ C (CH_3) (C_3H_7) CON H_2	$C_6H_5CH_2(C_2H_5)HC$ (CH ₃) ₂	CHCH.)CH,CH,CH(CH,)C(CH,)(CH2C,H5)CONH2	and C ₆ H ₅ CH(CH ₃)CH(CH ₃)CH ₂ C(CH ₃)(CH ₂ C ₆ H ₅)CONH ₂	$(C_6H_5CH_2)_2HC$ $CH_3)_2$	No reaction
	Ketone	CH ₃ CH ₃	C_3H_7 C_3H_7 C_3H_7	$\begin{array}{c c} C_2H_5 \\ \hline \\ \hline \\ \hline \end{array}$	CH ₃ OCH		$\begin{array}{c c} \operatorname{CH}_2\mathrm{C}_6\mathrm{H}_6)_2 \\ \hline \\ = 0 \end{array}$	СН ₃

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CHAPTER 2

THE GATTERMANN SYNTHESIS OF ALDEHYDES

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	. Aldehydes Prepared from Heterocyclic Compounds
	Compounds That Did Not Yield Aldehydes

INTRODUCTION

Gattermann developed two methods for introducing the aldehyde group into aromatic compounds. The first of these, known as the Gattermann-Koch reaction, uses a mixture of carbon monoxide and hydrogen chloride in the presence of a mixture of anhydrous aluminum chloride and cuprous chloride. It is not adaptable to the preparation of aldehydes

$$ArH + CO + HCl \xrightarrow{AlCl_3} ArCHO + HCl$$

from phenols or phenolic ethers, however. The second method employs a mixture of hydrogen cyanide and hydrogen chloride with or without a catalyst, and permits the introduction of an aldehyde group into phenols, naphthols, and their ethers, and, under special conditions, into aromatic hydrocarbons and related compounds.² This chapter is concerned with the second method.

$$ArH + HCN + HCl \xrightarrow{(1) AlCl_3 \text{ or } ZnCl_2} ArCHO + NH_4Cl$$

Aluminum chloride must be used as a catalyst with certain phenols and phenolic ethers;³ with others, zinc chloride may replace aluminum chloride.⁴ A modification of this method, which was described by Adams and his co-workers,^{5,6} employs zinc cyanide as both a convenient source of anhydrous hydrogen cyanide and as a catalyst. When hydrogen chloride is introduced into the reaction mixture, hydrogen cyanide and zinc chloride are formed in situ. In those reactions that require anhydrous aluminum chloride as a catalyst, it may be introduced with the zinc cyanide.⁶ Polyhydric phenols such as resorcinol and phloroglucinol in which the hydroxyl groups are meta to each other do not require a catalyst.³

More vigorous conditions are required to introduce the aldehyde group into aromatic hydrocarbons; e.g., the temperature must be raised.^{7,8}

¹ Crounse, Organic Reactions, 5, 290, John Wiley & Sons, 1949.

Gattermann, Ber., 31, 1149 (1898).
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⁴ Gattermann and von Horlacher, Ber., 32, 284 (1899).

⁵ Adams and Levine, J. Am. Chem. Soc., 45, 2373 (1923).

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Hinkel, Ayling, and Beynon, J. Chem. Soc., 1936, 339.
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The choice of solvent and the proportion of aluminum chloride and hydrogen cyanide relative to the amount of hydrocarbon present affect the yields obtained. Zine cyanide or sodium cyanide may be used in place of hydrogen cyanide.^{8,9}

MECHANISM

The mechanism of the reaction appears to be complex and has not been fully clucidated. Hinkel and his co-workers have presented evidence indicating that the mechanism may vary with the nature of the compound into which the aldehyde group is being introduced and with the conditions of reaction.^{8,10-14} A study has been made of the products of the reaction of hydrogen eyanide, hydrogen chloride, and aluminum chloride with each other in the absence of an aromatic nucleus in order to find one or more species which might be serving as the agent of aromatic substitution. Thus, hydrogen cyanide reacts with aluminum chloride to give a complex with the structure I,¹³ and with hydrogen chloride to give the "sesquichloride" II.^{15,16} In turn, II gives chloromethyleneformamidine (III) when heated to 100°,¹² and iminoformylcarbylamine (IV) when heated with quinoline.¹⁷ Aluminum chloride complexes of these latter substances

AlCl₃ · HN=CHNC
$$\frac{1}{1}$$
 NH=CHNHCHCl₂ · HCl $\frac{1}{1}$ ClCH=NCH=NH $\frac{-}{1}$ C=N-CH=NH $\frac{1}{1}$

were also prepared.^{10,12,13} Since modern spectral methods were unavailable at the time this work was carried out, and in view of the experimental difficulties involved in characterizing such compounds, further investigation is desirable before the structures assigned can be considered as definitely established.

Although one or more of the substances mentioned or ions derived from them may serve as intermediates in the Gattermann reaction, it should be noted that yields of aldehydes in excess of 50% based on the hydrogen cyanide employed are often obtained. It follows then that, if an intermediate such as I, II, III, or IV is effective as the aromatic substituting

⁹ Niedzielski and Nord, J. Am. Chem. Soc., 63, 1462 (1941).

¹⁰ Hinkel, Ayling, and Beynon, J. Chem. Soc., 1935, 674.

¹¹ Hinkel, Ayling, and Beynon, J. Chem. Soc., 1936, 184.

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¹⁵ Dains, Ber., 35, 2496 (1902).

¹⁶ Gattermann and Schnitzspahn, Ber., 31, 1770 (1898).

¹⁷ Neff, Ann., 287, 337 (1895).

reagent in these reactions, it must be able to utilize both its carbon atoms for the formation of aldehyde.

In any event the reaction apparently proceeds by the formation of the conjugate acid of hydrogen cyanide (V) or of one of a number of other possible ions, which, with the aid of aluminum chloride, can serve as a

substituting agent in a reaction which is presumably analogous to Friedel-Crafts acylation. Certain reactions, however, proceed without the aid of aluminum chloride or other catalyst. Apparently the product from the Gattermann reaction is the conjugate acid VI or aluminum chloride complex VII of the aldimine or a more complex derivative of it. Generally the nitrogen-containing substance is not isolated but is hydrolyzed directly to the aldehyde.

A detailed discussion of the mechanisms must await a thorough study of the kinetics of the reactions.

SCOPE AND LIMITATIONS

Ethers of Monohydric Phenols

A methylene formamidine adduct is formed by treating a mixture of a phenol ether, anhydrous aluminum chloride, and anhydrous hydrogen cyanide with anhydrous hydrogen chloride at approximately 40°.2 This adduct is readily hydrolyzed to the corresponding aldehyde. The following list illustrates those phenol ethers into which the aldehyde group has been introduced in yields of 80 to 100%:2,3,8 anisole, phenetole, o. and m-chloroanisole, m-chlorophenetole, the methyl and ethyl ethers of oand m-cresol, and the methyl ether of 1-naphthol. The aldehyde group enters the position para to the ether linkage unless the para position is occupied, when it enters the position ortho to the alkoxyl group. For example, p-cresyl methyl ether yields 2-methoxy-5-methylbenzaldehyde (80%).2,3 However, the preference of para substitution to ortho or occasional meta substitution is very strong both in the reactions with phenols and in the reactions with phenol ethers. The introduction of an aldehyde group into 2,4,6-trimethylanisole results in the formation of 3-hydroxy-2,4,6-trimethylbenzaldehyde (VIII) in only 5-10% yield along with small amounts of an unidentified hydroxydimethylbenzaldehyde. 18 Demethylation of the ether takes place concomitantly with the introduction of the aldehyde group. Other examples of demethylation of methyl ethers are given in the tables.

¹⁸ von Auwers and Mauss, Ber., 61, 1495 (1928).

With certain activated nuclei, hydrogen cyanide and hydrogen chloride may be used without a catalyst as in the preparation of the dialdehyde IX from the trimethylene ether of β -naphthol.³ Occasionally, zinc chloride

$$\begin{array}{c} \text{CHO} \\ \text{H}_3\text{C} \\ \text{CH}_3 \\ \text{VIII} \\ \\ \text{OR} \\ \text{VIII} \\ \\ \text{IX (50\%)} \\ \\ \text{OR} \\ \\ \text{CH}_3 \\ \\ \text{CH}_4 \\ \\ \text{CH}_5 \\ \\ \text{CH}$$

may be used to replace aluminum chloride advantageously, for example, with the methyl and ethyl ethers of 3,5-dimethylphenol (X).3 However, with few exceptions, aldehydes of monohydric phenol ethers can be prepared only with the use of aluminum chloride as a catalyst.

Attempts have been made to avoid the direct use of anhydrous hydrogen cyanide because of the hazard involved therein. Adams and his coworkers supplied a method whereby the phenol ether is treated in dry benzene with 2 equivalents of zinc cyanide. 5,6 After dry hydrogen chloride is passed through the solution to its saturation point, $1\frac{1}{2}$ equivalents of anhydrous aluminum chloride are added and dry hydrogen chloride is again introduced at a temperature of approximately 40-45°. By the above procedure, excellent yields of anisaldehyde, 2-methoxy-5-methylbenzaldehyde, and 2-methoxy-I-naphthaldehyde have been reported; diphenyl ether gave p-phenoxybenzaldehyde in 50% yield.

Replacement of zinc cyanide by sodium or potassium cyanide or replacement of benzene by other solvents generally reduces the yields of Zirconium cyanide in the presence of zirconium chloride aldehydes.6,9 in dry benzene gave only a poor yield of anisaldehyde from anisole under the conditions used.18a

Monohydric Phenols

The procedure just described for introducing an aldehyde group into a phenol ether must usually be modified when introducing an aldehyde group into a monohydric phenol.³ The phenol is treated with hydrogen cyanide in benzene, and the mixture is cooled with a salt-ice bath. Powdered aluminum chloride is slowly added, and the temperature is brought to 40° while anhydrous hydrogen chloride is introduced. The yields Phenol (30%), appear to vary with the structure of the phenol:3,19

¹⁴⁴ Krishnamurti, J. Madras Univ., (1928) [C. A., 23, 2164 (1929)].

¹⁹ Gattermann and Berchelmann, Ber., 31, 1765 (1898).

o-cresol (35-40%), m-cresol (45-50%), 2,3-dimethylphenol 2,5-dimethylphenol (80%), 3,5-dimethylphenol (quantitative), carvacrol (30%), m-chlorophenol (50%), m-bromophenol (10%), p-cresol (5%). Only one aldehyde group is introduced, and it always enters para to the hydroxyl group if that position is unoccupied. If the para position is blocked, the reaction may not proceed at all or it may lead in poor yield to a product in which the aldehyde group is ortho to the hydroxyl group. 2-Naphthol is an exception in that an excellent yield of 2-hydroxy-lnaphthaldehyde is obtained.3 2,3-Dimethylphenol yields 4-hydroxy-2,3-dimethylbenzaldehyde (XI) in 60% yield with only a trace of the compound in which the aldehyde group has entered ortho to the hydroxyl 2,3,4-Trimethylphenol (XII), however, also yields 4-hydroxy 2,3-dimethylbenzaldehyde (XI) as the chief product with only a trace of 2-hydroxy-3,4,5-trimethylbenzaldehyde (XIII), showing that the driving force towards para substitution is so strong that replacement of an alkyl Several group by an aldehyde group is preferred to ortho substitution. other examples of ring dealkylation are given in the tables.

$$\begin{array}{c|cccc} CHO & OH & CHO \\ \hline & CH_3 & CH_3 & CH_3 \\ OH & CH_3 & CH_3 \\ \hline & CH_3 & CH_3 \\ \hline \end{array}$$

Zinc chloride or the Adams modification may be substituted for aluminum chloride in the reactions with monohydric 2-naphthols that are unsubstituted in the 1-position and with 1-naphthols that are unsubstituted in the 4-position; the products containing the aldehyde group in the 1- and 4-position, respectively, are formed in almost quantitative yields.^{3,4} In general, however, monohydric phenols fail to react unless aluminum chloride is added as a catalyst.⁶ Using the Adams modification with aluminum chloride, the following phenolic aldehydes were prepared: 4-hydroxy-3-methylbenzaldehyde (38%), 4-hydroxy-5-isopropyl-2-methylbenzaldehyde (quantitative), 6,20,21 p-carvaerolaldehyde (good), 20,21 and 4-hydroxy-2-methylbenzaldehyde (30%).²²

This explanation is supported by the fact that neither gallacetophenone (XIV) nor isopaeonol (XV) yields a γ -substitution product when treated with zinc cyanide, hydrogen chloride, and aluminum chloride. When

γ substitution does occur yields are frequently excellent, e.g., 3-acetyl-2-hydroxy-4,6-dimethoxybenzaldehyde (84%),²⁸ 3,5-dicarbethoxy-2,4,6-tri-hydroxybenzaldehyde (85%),²⁸ 2,6-dihydroxy-3-propionylbenzaldehyde (64%),³³ 3-carbomethoxy-2,6-dihydroxybenzaldehyde (65%),²⁹ 3-carbalkoxy-2,6-dihydroxy-4-methylbenzaldehydes (quantitative).³⁴

The Adams modification using zine cyanide and hydrogen chloride in the absence of aluminum chloride has also been successful in the preparation of aldehydes of polyhydric phenols having no nuclear deactivating substituents.^{5,36–40} Representative compounds prepared by this procedure follow: β-resorcylaldehyde (95%),⁵ 2,4-dihydroxy-6-methylbenzaldehyde (85%),⁵ 3-ethyl-2,4-dihydroxybenzaldehyde (74–80%),³⁷ and 2,4-dihydroxy-3-methoxybenzaldehyde (93%).³⁷ The formation of dialdehydes in low yields has been observed with phloroglucinol and its alkyl-substituted derivatives;³⁸ phloroglucinol-3,5-dicarboxaldehyde is isolated from phloroglucinol in 1.5% yield. The yield of dialdehyde is increased to 6.6% with methylphloroglucinol and to 24% with ethylphloroglucinol.

Zinc chloride has been successfully substituted for aluminum chloride in a number of instances,3,23,41,42. Its use with dihydric naphthols has been shown to result in the entrance of the aldehyde group into a free 1- or 4-position in the molecule in preference to a free 2-position.²³ Thus, 1,8-dihydroxynaphthalene when treated with hydrogen cyanide, hydrogen chloride, and zinc chloride gives 4,5-dihydroxy-1-naphthaldehyde (24%) with only a very small amount of 1,8-dihydroxy-2-naphthaldehyde (0.6%). On the other hand, substitution in the 2-position is apparently favored

Monoalkyl Ethers of Dihydric Phenols

In the monoalkyl ethers of resorcinol the aldehyde group usually enters para to the hydroxyl group rather than para to the alkoxyl group. For example, employment of Gattermann's procedure with aluminum chloride on the monomethyl ether of resorcinol results in a 75–80% yield of 4-hydroxy-2-methoxy-benzaldehyde.^{3,19} In several instances, zinc chloride has been substituted for aluminum chloride, as in the preparation of 6-hydroxy-3-methyl-2,3-dihydrobenzofuran-5-carboxaldehyde.⁵¹ In this latter synthesis, the position para to the hydroxyl group is occupied and substitution occurs in the position para to the ether linkage.

Polyalkoxy Derivatives of Benzene

The Gattermann procedure with aluminum chloride is effective for the introduction of the aldehyde group into polyalkoxybenzenes.^{2,3,52} As with polyhydric phenols, the aldehyde group always enters para to an alkoxyl group if this position is available; resorcinol dimethyl ether is converted to 2,4-dimethoxybenzaldehyde in 80% yield by the Adams modification with added aluminum chloride.⁶ Substitution may occur ortho to the alkoxyl group when the para position is blocked; e.g., the dimethyl and diethyl ethers of hydroquinone are reported to give 2,5-dialkoxybenzaldehydes in unspecified yields.³

When mixed ethers are subjected to the Gattermann reaction, a mixture of the possible isomeric aldehydes is formed.^{53,54} Determination of the relative amounts of each has demonstrated the following order of influence by the alkoxyl group in directing the aldehyde group to the para position:⁵³

$${
m CH_2}\!\!=\!\!{
m CHCH_2O}->{
m C_2H_5O}->{
m CH_3CH_2CH_2O}-, {
m CH_3O}-$$

Molecules with Two Non-Fused Aromatic Nuclei

With molecules having two aromatic nuclei, each of which contains an ether linkage, it is possible to introduce an aldehyde group into each ring. The reaction has been applied to dimethylene and trimethylene ethers of phenol, o-cresol, m-cresol, 2,5-dimethylphenol, and 1- and 2-naphthol. The yields of dialdehydes vary from 30% to 75%.

³¹ Karrer, Glattfelder, and Widmer, Helv. Chim. Acta, 3, 548 (1920).

Gattermann and Eggers, Ber., 32, 289 (1899).
 Sonn and Patschke, Ber., 58, 1698 (1925).

¹⁴ Unraside and Orwall, J. Am. Chem. Soc., 65, 1736 (1943).

Similarly, 2,2'-dimethoxy- and 2,2'-diethoxy-biphenyl react to give the 5,5'-dialdehydes.³ The corresponding 2,2'-dihydroxybiphenyl, however, is converted to dibenzofuran by the aluminum chloride, and only one aldehyde group is introduced.⁵⁵

$$\begin{array}{c|c} \text{OCH}_3 & \text{OCH}_3 \\ \hline \\ \text{OH} & \text{HCN, HCl, AlCl}_3 \\ \hline \\ \text{OH} & \text{HO} \\ \hline \\ \text{CHO} \\ \\ \text{CHO} \\ \hline \\ \text{CHO} \\ \\ \text{CHO} \\ \hline \\ \text{CHO} \\ \\ \text{CHO} \\ \hline \\ \text{CHO} \\ \\ \text{CHO} \\ \hline \\ \text{CHO} \\ \\ \text{CHO} \\ \hline \\ \text{CHO} \\ \\ \text{C$$

Aromatic Hydrocarbons

Gattermann was unable to introduce the aldehyde group into aromatic hydrocarbons under the conditions he used. Tetralin was an exception, since it formed 3,4-tetramethylenebenzaldehyde in 33% yield. In fact, Gattermann often used benzene and other hydrocarbons as solvents in his reactions. It was later discovered, however, that an aldehyde group could be introduced into benzene provided that the conditions were modified so that free aluminum chloride was present.8 At 40°, in benzene, the complex of aluminum chloride with chloromethylene formamidine is not dissociated and reaction does not occur. If the temperature is raised to 80° or above, the complex appears to dissociate to some extent, yielding free aluminum chloride, and reaction does occur. If excess aluminum chloride is added, the yield of benzaldehyde is increased from 14% to 75%.8 It is advantageous to employ a mole-per-mole ratio of aluminum chloride to hydrogen cyanide when the aromatic compound is not very susceptible to polymerization; otherwise, the amount of aluminum chloride must be reduced and the time of reaction increased. The yields of aldehydes reported by Hinkel and his co-workers are based on the amount of hydrogen cyanide used instead of on the amount of aromatic compound as reported by Gattermann. On the assumption that 2 moles of hydrogen cyanide are required for every mole of aromatic compound converted to the aldehyde, the yields (which formerly were calculated to be only 50% based on the aromatic compound) actually correspond to yields of nearly 100% when a 1:1 molar ratio of reactants was employed. It is certain, however, that 2 moles of hydrogen cyanide are not necessary for introduction of an aldehyde group into phenols and phenol ethers under all conditions.

⁵³ Hinkel, Ayling, and Beynon, J. Chem. Soc., 1937, 778.

Just as the yield of benzaldehyde is markedly increased as the temperature is raised from that of the room to 100° , so the yield of aldehydes from other aromatic hydrocarbons is also increased. Unfortunately, the increase in temperature also increases the tendency for aluminum chloride to induce polymerization of the hydrocarbon. Hinkel and his co-workers recommend approximately 70° as the optimum temperature for most reactions.

Aldehydes can be prepared from liquid aromatic hydrocarbons by using excess hydrocarbon as the solvent; but, when the hydrocarbons are not liquid, are not easily procurable, or are unstable in the presence of aluminum chloride, the reaction must be modified by employment of inert solvents. Tetrachloroethane, o-dichlorobenzene, and chlorobenzene are suitable reaction media since they are good solvents for the hydrocarbons, hydrogen cyanide, and the final products, and since their high boiling points permit their use over a wide temperature range. Tetrachloroethane appears to promote the aldehyde synthesis, but it also increases the tendency of the aluminum chloride to cause polymerization of the hydrocarbons. Indene is so readily polymerized that introduction of the aldehyde group has not been achieved.

Polymerization can usually be reduced by employing a solvent with a lower chlorine content and by using but a slight excess of aluminum chloride, with a subsequent increase in the time of reaction. The effect of solvent is quite pronounced with biphenyl, which yields a monoaldehyde in chlorobenzene or o-dichlorobenzene, and a dialdehyde when the solvent medium is tetrachloroethane. Pertinent to the mechanism of the latter reaction is the fact that the monoaldehyde cannot be converted to the dialdehyde under the same conditions. A solvent effect has also been observed in the preparation of tolualdehydes from toluene; with excess toluene as solvent both m- and p-tolualdehyde are obtained, but with chlorobenzene as solvent only p-tolualdehyde is obtained. 56

A few of the aldehydes formed in good yields from the representative hydrocarbons as described by Hinkel and his co-workers are: benzaldehyde (75%), p-tolualdehyde (91%), 3,4-dimethylbenzaldehyde (85%), 2,4,6-trimethylbenzaldehyde (67-83%), 4-phenylbenzaldehyde (75%), fluorene-2-carboxaldehyde (76%), and acenaphthene-5-carboxaldehyde (70-90%),7,8,10,57

The Adams modification of the Gattermann reaction using zinc cyanide in the presence of aluminum chloride was employed by Fuson and his co-workers for the preparation of some polyalkylated benzaldehydes.^{58,59}

²⁴ Niedzielski and Nord, J. Org. Chem., 8, 147 (1943).

⁵⁷ Hinkel, Brit. pat. 397,124 (1933) [C. A., 28, 778 (1934)].

Fuson, Horning, Rowland, and Ward, Org. Syntheses, Coll. Vol. III, 549 (1955).
 Fuson, Horning, Ward, Rowland, and Marsh. J. Am. Chem. Soc., 64, 31 (1942).

Using tetrachloroethane as the solvent and a reaction temperature of 70°, 1,3,5-trialkylbenzenes are converted to 2,4,6-trialkylbenzaldehydes in 38-83% yield.

Complications that may be encountered with aromatic hydrocarbons are alkylation and alkyl migration; from ethylbenzene both mono- and di-ethylbenzaldehyde can be isolated.⁵⁶

Sodium cyanide and hydrogen chloride with aluminum chloride have also been used. 9,56,60 This combination is generally applicable to aromatic hydrocarbons other than benzene. Aluminum chloride in excess of that required to form a 1:1 complex with chloromethylene-formamidine is necessary. The yields of the corresponding aldehydes obtained from toluene and the isomeric xylenes appear to coincide with the polarity of the hydrocarbon reactants. Under these conditions, extensive migration and alkylation are observed so that some 2,4-dimethylbenzaldehyde is obtained from all three xylenes. The yields of this compound, however, vary with the xylene used: from o-xylene 75%, from m-xylene 26%, and from p-xylene 17%. In the reaction mixtures from m-xylene and p-xylene, 2,4,5-trimethylbenzaldehyde may be isolated in 13% and 21% yield, respectively; no trimethylbenzaldehyde is obtained from o-xylene, 56

Aromatic Amines

The Gattermann reaction generally cannot be applied to aromatic amines. The preparation of p-aminobenzaldehyde by the reaction of hydrogen cyanide and hydrogen chloride on aniline in ether solution has been reported but not confirmed.⁶¹ Hinkel and his co-workers have obtained merely complex condensation products instead of aldehydes from aniline, dimethylaniline, and diphenylamine.⁵⁵

Pyrroles and Indoles

The aldehyde group is introduced with great ease into certain pyrroles and indoles. This reaction proceeds so readily that frequently no catalyst is required. 62-65 Both diethyl ether and chloroform have been employed as solvents. The yields often vary with the solvent and have been considerably better in chloroform than in ether. 63 An outstanding example

⁶⁶ Mistritta and Nord, Nature, 145, 387 (1940).

⁶¹ Wu, J. Am. Chem. Soc., 66, 1421 (1944).

⁴² Fischer and Ammann, Ber., 56, 2319 (1923).

⁴² Fischer and Zerweck, Ber., 56, 519 (1923).

⁵⁴ Reichstein, Helv. Chim. Acta, 13, 349 (1930).

⁴¹ Saka, Ber., 56, 2058 (1923).

is 2,3,5-trimethylpyrrole, which is converted in 67% yield to 2,4,5-trimethylpyrrole-3-carboxaldehyde in chloroform solution but which apparently gives no product in diethyl ether.

Aldehyde groups have not been introduced into unsubstituted pyrrole or indole. 61,66 This failure has been explained as the result of the reaction of the intermediate aldimine hydrochloride with the pyrrole or indole to give complex, colored condensation products. 66 No difficulty is encountered in introducing the aldehyde group into 1-alkylpyrroles such as 1-methylpyrrole, 1-n-butylpyrrole, 1-i-amylpyrrole, and 1-furfurylpyrrole. 66 The aldehyde group enters the 2- or 5-position if one is free, but if both these positions are occupied, it may readily enter the 3- or 4-position. Another noteworthy fact is that the carbethoxy group and various acyl groups apparently do not prevent the reaction; many of the best yields of pyrrole aldehydes have been from pyrroles containing such substituents which are normally nuclear deactivating. In the absence of an open position, a carbethoxy group may be replaced by an aldehyde group. 67 The aldehydes from a selected list of pyrroles are given below with the yields obtained.

Thiophenes and Thiazoles

Few applications of the Gattermann reaction in the thiophene series have been made. Thiophene is less reactive than furan and pyrrole, and the aldehyde group may be introduced (in poor yield) only in the presence of aluminum chloride. Undoubtedly, the tendency of thiophene to polymerize under acidic conditions is the chief obstacle to the application of the Gattermann reaction in this series.

2-Hydroxy-4-methylthiazole-5-carboxaldehyde (25%) is prepared by the use of hydrogen cyanide and hydrogen chloride in the absence of a catalyst, but 4-methylthiazole fails to react.⁷⁶

Enols

Ethyl acetoacetate dissolved in benzene is converted by hydrogen cyanide and hydrogen chloride in the presence of aluminum chloride into ethyl α -formiminoacetoacetate hydrochloride.

$$\begin{array}{c} \mathrm{CH_{3}COCH_{2}CO_{2}C_{2}H_{5}} \xrightarrow{\mathrm{HCN,HCl,AlCl_{3},}} \mathrm{CH_{3}COCHCO_{2}C_{2}H_{5}} \\ \mathrm{CH} = \mathrm{NH\cdotHCl} \end{array}$$

Analogous results are obtained with acetylacetone, and, presumably, other active methylene compounds would act similarly. Simple olefins, however, do not yield the corresponding aldehydes under the conditions of the Gattermann reaction.⁷⁸

ALTERNATIVE METHODS FOR DIRECT INTRODUCTION OF AN ALDEHYDE GROUP

Several alternative methods for the direct introduction of aldehyde groups into aromatic compounds are available. The Gattermann-Koch reaction employing carbon monoxide, hydrogen chloride, and aluminum chloride, often with a cuprous chloride carrier, is used chiefly for the preparation of benzaldehyde and the mono- and poly-alkylbenzaldehydes.¹ It is unsuccessful with phenols, phenol ethers, and heterocyclic compounds.^{1,2}

A second method employs N-methylformanilide and phosphorus oxychloride. It is limited to certain activated compounds such as ethers of the aromatic series, 79 secondary and tertiary aromatic amines, 80 and

⁷⁶ Ochiai and Nagasawa, Ber., 72, 1470 (1939).

⁷⁷ Wieland and Dorrer, Ber., 58, 818 (1925).
78 Wieland and D.

Wieland and Dorrer, Ber., 63, 404 (1930).
 Kalischer, Scheyer, and Keller, German pats. 514,415 (1931), and 519,444 (1931).
 [Chem. Zentr., 102. II. 3394 (1931).]

⁸⁰ Vilsmeier and Haack, Ber., 60, 119 (1927).

chloride it reacts as desired.⁹⁷ Zine cyanide that has been washed thoroughly with water and dried does not react, but after addition of sodium chloride or potassium chloride it does react. The amount of catalyst usually used is slightly more than that needed for formation of the hydrogen cyanide adduct.

Solvents. Benzene is frequently used as a solvent particularly where aluminum chloride and a comparatively low reaction temperature are employed. With zinc chloride or in the absence of any catalyst, ether is a desirable solvent in view of its greater solvent action on polyhydric phenols. Furthermore, with ether as a solvent, the primary reaction product, the pure crystalline imine salt, may separate from solution and thus permit isolation before hydrolysis. Chloroform is preferable to ether for the reaction with certain substituted pyrroles. The success of and the orientation obtained in the Gattermann reaction are frequently affected by the nature of the solvent. Tetrachloroethane has been used frequently, as have o-dichlorobenzene and chlorobenzene since they dissolve hydrocarbons, hydrogen cyanide, and final products alike and have high boiling points.

Hydrogen Cyanide. Cylinders of anhydrous hydrogen cyanide can be purchased. The acid can also be prepared readily by treating sodium cyanide with sulfuric acid, 98 or by treating potassium ferrocyanide with sulfuric acid followed by drying by passage over calcium chloride. 99 Detailed directions for the preparation of hydrogen cyanide from sodium cyanide and sulfuric acid are given in *Organic Syntheses*. 100 Cyanogen bromide as a substitute for hydrogen cyanide appears to have little if any advantage. 48

EXPERIMENTAL PROCEDURES

Mesitaldehyde (hydrogen chloride, zinc cyanide, aluminum chloride, tetrachloroethane as solvent). Detailed directions for the preparation of mesitaldehyde in 75-81% yield from mesitylene are given in *Organic Syntheses*. 58

4-Methoxy-3-methylbenzaldehyde (hydrogen cyanide, hydrogen chloride, aluminum chloride). Hydrogen cyanide is extremely poisonous and should be handled with great care. All connections should be thoroughly tested for leaks, and the entire apparatus should be placed in a hood which is in good working order. Rubber gloves should be worn. Adequate ventilation should be maintained at all times. Any vapors escaping from the system

⁹⁷ Arnold and Sprung, J. Am. Chem. Soc., 60, 1699 (1938).

³³ Ziegler, Ber., 54, 110 (1921).

³³ Houben, Ber., 59, 2878 (1926).

¹⁰² Ziegler, Org. Syntheses, Coll. Vol. 1, 2nd ed., p. 314, John Wiley & Sons, 1941.

should not be allowed to escape freely, but should be destroyed by passage through solutions of potassium permanganate or hydrogen peroxide. Before handling hydrogen cyanide, one should consult textbooks on the handling of dangerous materials and the treatment and first aid of hydrogen cyanide poisoning.

Gaseous hydrogen chloride is passed for one-half hour through a mixture of 25 g. (0.93 mole) of anhydrous hydrogen cyanide and 30 g. (0.25 mole) of o-cresyl methyl ether cooled in an ice bath. Aluminum chloride, 30 g. (0.22 mole), is added gradually. While slowly adding more hydrogen chloride, the temperature is raised to 45° and kept there for four to five hours. The reaction mixture is poured over ice and hydrochloric acid. The resulting copious precipitate is heated under reflux with hydrochloric acid. The aldehyde is steam-distilled and then treated with sodium bisulfite solution. The bisulfite addition product is filtered and decomposed with aqueous sodium carbonate. The yield of colorless oil, b.p. 251°, is 30–37 g. (80–100%).

4-Hydroxy-2,6-dimethylbenzaldehyde (hydrogen chloride, hydrogen cyanide, aluminum chloride, benzene as solvent).³ To an ice-cooled solution of 20 g. (0.16 mole) of 3,5-dimethylphenol in 80 ml. of benzene is added 13.8 g. (0.51 mole) of dry hydrogen cyanide. This is followed by 30 g. (0.22 mole) of aluminum chloride. After hydrogen chloride has been passed through the mixture for four hours at a temperature of 35°, it is poured into a mixture of hydrochloric acid and ice. Benzene is removed by steam distillation, and the residue is extracted with ether. The resulting ethereal solution is extracted with sodium bisulfite solution. After the aqueous layer has been washed with ether, it is acidified with dilute sulfuric acid. The precipitated aldehyde is crystallized from ethanol in the form of long yellow needles, m.p. 189–190°, in an almost quantitative yield.

2-Hydroxy-1-naphthaldehyde (hydrogen chloride, hydrogen cyanide, zinc chloride, anhydrous ethyl ether as solvent). To a well-cooled mixture of 15 g. (0.10 mole) of 2-naphthol, 45 ml. of ether, and 6.9 g. (10 ml., 0.26 mole) of dry hydrogen cyanide is added 15 g. (0.11 mole) of anhydrous zinc chloride. Anhydrous hydrogen chloride is passed through this mixture at room temperature for two and one half hours. During this time a dark oil settles to the bottom and eventually solidifies. The solid is washed thoroughly with ether and then heated for a short time with water. The oily material, which crystallizes in almost quantitative yield on cooling, melts at 81° after crystallization from dilute ethanol.

2,4-Dihydroxybenzaldehyde (hydrogen chloride, hydrogen cyanide from potassium ferrocyanide and sulfuric acid, anhydrous ethyl ether as solvent). Potassium ferrocyanide (200 g.) is heated in a flask with a

mixture of 160 g. of concentrated sulfuric acid and 280 ml. of water. The evolved hydrogen cyanide is led from the flask by means of an air condenser and passed through a calcium chloride drying train kept at 35–40° (hydrogen cyanide liquefies at 26°), and into a flask kept at —5° that contains I part of resorcinol dissolved in 3 parts of anhydrous ether. When the increase in weight indicates a 50% excess of hydrogen cyanide, hydrogen chloride is led slowly through the same drying train until it ceases to be absorbed by the ether solution. The semisolid reaction mixture is allowed to stand for several hours, after which it is decomposed with boiling water. The resulting mixture is filtered, and, on cooling, crystals of the aldehyde separate in good yield.

2,4-Dihydroxy-6-methylbenzaldehyde (hydrogen chloride, zinc cyanide, anhydrous ethyl ether as solvent). A 500-ml. three-necked round-bottomed flask is fitted with a stirrer, a reflux condenser, and an inlet tube having a wide mouth to prevent clogging and extending nearly to the bottom of the flask. A safety bottle is placed in series with this tube and a dry hydrogen chloride generator. The top of the condenser connects to a tube leading into a wash bottle containing sulfuric acid, then to a safety bottle, and finally to the surface of aqueous sodium hydroxide. To the reaction flask, containing 20 g. (0.16 mole) of thoroughly dried orcinol (freed of water of crystallization) and 200 ml. of dry ether, is added 28.1 g. (0.24 mole) of dry zinc cyanide. The mechanical stirrer is started, and dry hydrogen chloride is passed in rapidly. A pink color develops, and the condensation product begins to separate as a thick oil. After about one and one half hours, the ether becomes saturated with hydrogen chloride; the hydrogen chloride is then passed in more slowly for an additional half hour. After the ether is decanted, the solid residue is boiled for two to three minutes with about 100 ml. of water. The hot solution is filtered and cooled to yield a crystalline product (85%) which, after crystallization from water, melts at 178–180°.

p-Anisaldehyde (hydrogen chloride, zinc cyanide, aluminum chloride, benzene as solvent).⁶ The same type of apparatus may be employed for this preparation as was used above for the preparation of 2,4-dihydroxy-6-methylbenzaldehyde. To a mixture of 30 g. (30.1 ml., 0.28 mole) of anisole and 75 ml. of dry benzene is added 52 g. (0.44 mole) of dry zinc cyanide. Dry hydrogen chloride is added rapidly to the cooled and continuously stirred mixture for thirty to sixty minutes. Anhydrous aluminum chloride (49 g., 0.34 mole) is added slowly and with further cooling and stirring. This is followed by a slow stream of hydrogen chloride which is added while the mixture is heated at 40–45° for three to four hours. The contents of the flask are added to an excess of 10% hydrochloric acid, which generally causes a heavy precipitate to separate.

The resulting mixture is heated under reflux for one-half hour, and the aldehyde is steam-distilled. The steam distillate is extracted with benzene, and the benzene is subsequently removed by distillation. The residue is shaken with sodium bisulfite solution, and the anisole is extracted with ether. The aldehyde is released from the bisulfite addition product by warming with aqueous sodium carbonate. The yield of aldehyde, boiling at 246–248°, is 94%.

p-Tolualdehyde (hydrogen chloride, hydrogen cyanide, aluminum chloride, toluene as solvent).⁸ To a mixture of 52 g. (0.39 mole) of aluminum chloride and 50 ml. of toluene cooled in ice is added with shaking 10.3 g. (15 ml., 0.38 mole) of dry hydrogen cyanide during a period of fifteen minutes. After being kept at room temperature for five minutes, the mixture is heated to about 60° and a slow current of hydrogen chloride is passed through. A vigorous reaction occurs, and the mixture is maintained at 100° for two hours while hydrogen chloride is introduced and an additional three hours at 100° after the flow of hydrogen chloride is stopped. The reaction mixture is kept at room temperature overnight. After the viscous mixture is poured over a mixture of ice and concentrated hydrochloric acid, the resulting organic layer is steam-distilled. From the dried ethereal extract of the distillate, the aldehyde is obtained in quantitative yield by fractional distillation; b.p. 200–204°.

3,5-Dimethylpyrrole-2-carboxaldehyde (hydrogen chloride, hydrogen cyanide, chloroform as solvent). To a solution of 4 g. (0.03 mole) of 2,4-dimethylpyrrole in 40 ml. of chloroform that has been previously dried with phosphorus pentoxide is added 5.5 g. (0.2 mole) of dry hydrogen cyanide. The mixture is cooled with an ice bath, and dry hydrogen chloride is introduced for one hour. Without attempting to filter the crystals, the solvent is removed under reduced pressure at room temperature, and the residue is dissolved in cold water. Sodium hydroxide is added, ammonia is evolved, and the aldehyde separates as dark yellow crystals of melting point 89°; yield, 92%.

TABULAR SURVEY OF ALDEHYDES PREPARED BY THE GATTERMANN REACTION

In the following tables an attempt has been made to cover the syntheses of aromatic aldehydes by the Gattermann reaction reported in the literature to January 1, 1954. The first column in the tables lists the aldehydes formed, the second column the reagents and solvents, without parentheses. Also in the second column is listed in parentheses the starting material wherever it is not obvious.

Table I lists compounds obtained from aromatic hydrocarbons, chlorobenzene, and aniline. Usually the substituted benzaldehyde formed is

indicated merely by the substituent groups. Table II gives the aldehydes derived from phenols and phenol ethers; Table III lists the aldehydes obtained from naphthols, naphthol ethers, and phenanthrol. Heterocyclic aldehydes are listed in Table IV; and compounds that did not yield aldehydes are shown in Table V.

The reagents are listed as A, B, C, D, E, and F as defined below:

A: HCl, HCN.

B: HCl, HCN, ZnCl₂.

C: HCl, HCN, AlCl₃.

D: HCl, NaCN, AlCl₃. E: HCl, Zn(CN)_a, AlCl

E: HCl, Zn(CN)₂, AlCl₃. F: HCl, Zn(CN)₂.

Appreciation is expressed to Dr. O. L. Norman for his assistance in surveying the literature on which these tables are based.

TABLE I

ALDEHYDES PREPARED FROM AROMATIC HYDROCARBONS

Substituent(s) in Benzaldehyde or Complete Name of Aldehyde	Reagents	Yield, %	Reference
Benzaldehyde	D	11	60
•	С		57
		16-39	8
	C, CHCl ₂ CHCl ₂	75	7
4-Amino-	A, ether (aniline)		61
4-Chloro-	C	8	7
4-Methyl-	D	39	9
	2	20	60
	C		57
	Č	14-91	10
		14-quant.	8
4-Ethyl-	D	27	9
1-2011/1-	В	38	60
	C	30	56
	C, C ₆ H ₅ Cl	22	7
	C, CHCl ₂ CHCl ₂	5	7
4-Isopropyl-	D	24	60
4-s-Butyl	D	4	60
4-t-Amyl-	D	8	60
4-Phenyl-	C, CHCl ₂ CHCl ₂	75	7
2,4-Dimethyl-	C		57
=,1-2/metry1-	· ·	97	8
	D	26	56
	D, (o-xylene)	75	56
	D, (p-xylene)	17	56
2,5-Dimethyl-	C C	85	8
3,4-Dimethyl-	C	85	8
-,	D	42	9
Diethyl-	D, (ethylbenzene)	13	56
-	C, (ethylbenzene)	25	56
2-Isopropyl-5-methyl-	D	25	56
Isopropyl-methyl-	D, (p-cymene)	5-17	56
Diisopropyl-	D, (isopropylbenzene)	12–18	9, 56
• ••	D, (m-diisopropylbenzene)	17–39	56
	D, (p-cymene)	13	56
3,4-Trimethylene-	C, CHCl ₂ CHCl ₂ (hydrindene)	45-60	7

TABLE I—Continued

ALDEHYDES PREPARED FROM AROMATIC HYDROCARBONS

Substituent(s) in Benzaldehyde or Complete Name of Aldehyde	Reagents	Yield, %	Reference
3,4-Tetramethylene-	C, CHCl ₂ CHCl ₂ (tetralin)	4	7
5,4-1 etrametry tene-	C, C ₆ H ₆ (tetralin)	33	3
2,3,5-Trimethyl-	D. (mesitylene)	13	56
2,4,5-Trimethyl-	D D	7	56
2,4,0-11111001131-	D, (m-xylene)	13	56
	D, (p-xylene)	21	56
2,4,6-Trimethyl-	C, CHCl ₂ CHCl ₂	67-83	7
2,4,0-11momy1-	E, CHCl ₂ CHCl ₂	75-81	58, 59
	D, (1,2,4-trimethylbenzene)	7	56
2,4,6-Triethyl-	E, CHCl, CHCl,	69	58, 59
Triethyl-	D, (ethylbenzene)	5	56
Diisopropyl-methyl-	D, (p-cymene)	10-16	56
2,4,6-Triisopropyl-	E, CHCl, CHCl,	65	58, 59
Triisopropyl-	D, (m-diisopropylbenzene)	5-16	56
2-Fluorenecarbox-	_, (, -, -, -, -, -, -, -, -, -, -, -, -, -,		
aldehyde	C, CHCl,CHCl,	52-70	7
·	C, C ₆ H ₅ Cl	76	7
	C_{r} o- $C_{6}H_{4}Cl_{2}$	62	7
1-Naphthaldehyde	C, C ₆ H ₅ Cl	31-60	7
- •	C, CHCl ₂ CHCl ₂	66	7
4-Methyl-1-naphth-	4 2		
aldehyde	C, o-C ₆ H ₄ Cl ₂	51	7
2,3-Dimethyl-1-	0		
naphthaldehyde	E, CHCl ₂ CHCl ₂	38	59
2,6-Dimethyl-1-			
naphthaldehyde	C, C ₆ H ₅ Cl	60.	7
4,7-Dimethyl-1-			
naphthaldehyde	C, C ₆ H ₅ Cl	58	7
5-Acenaphthenecar	box-		
aldehyde	C, CHCl ₂ CHCl ₂	70-90	7
9-Anthracenecarbo			
aldehyde	C, CHCl ₂ CHCl ₂	50	7
0 Phonomita	C, C ₆ H ₅ Cl	60	7
9-Phenanthrenecar aldehyde			
aideilyde	C, C ₆ H ₅ Cl	44	7

TABLE II

ALDEHYDES PREPARED FROM PHENOLS AND THEIR ETHERS

A. Aldehydes Prepared from Monohydric Phenols or Their Ethers

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
4-Hydroxy-	C, C ₆ H ₆	30	3, 19
4-Methoxy-	D	43	9
	C	45-89	2, 3, 8
	$Zr(CN)_2$, $ZrCl_4$, C_6H_6	Poor	18
	E, C ₆ H ₆	94	6
4-Ethoxy-	C	80	2, 3
4-(β-Bromoethoxy)-	C, C ₆ H ₆	50	3
4-Phenoxy-	C or E, C ₆ H ₆	50-80	3, 6, 101
$(-CH_2OC_6H_4CHO-p)_2$	C, C ₆ H ₆		3
$CH_2(-CH_2OC_6H_4CHO-p)_2$	C, C ₆ H ₆	30	3
4-(4'-Methoxyphenoxy)-	C, C ₆ H ₆	6	54
2-Bromo-4-hydroxy-	C, C ₆ H ₆	10	3
2-Bromo-4-ethoxy-	C, C ₆ H ₆		3
2-Chloro-4-hydroxy-	C, C ₆ H ₆	50	3
2-Chloro-4-methoxy-	$^{ m C}$, $^{ m C}_6{ m H}_6$		3
2-Chloro-4-ethoxy-	C, C_6H_6	80	3
3-Chloro-4-methoxy-	C	ca, 80	2
	C, C_6H_6		3
2-Hydroxy-4-methyl-	E, C_6H_6	Small	22
2-Hydroxy-5-methyl-	C , C_6H_6	5	3
2-Methoxy-5-methyl-	E, C_6H_6	80	6
0.77.7	C, with or without benzene	ca. 80	2, 3
2-Ethoxy-5-methyl-	C, C_6H_6	80	3
4-Hydroxy-2-methyl-	$\mathbf{E}, \mathbf{C_6H_6}$	30	22
	C, C ₆ H ₆	45-50	3, 19
	E, C_6H_6 (2-isopropyl-5-methylphenol)	Small	20
4-Methoxy- 2 -methyl-	C	ca. 80	2, 3
4-Ethoxy-2-methyl-	C	90	-, s 3
$O-(CH_2)_2-O$	аан	0.5	J
CH ₃ CH ₃ CH ₀	C, C_6H_6	33	3

¹⁰¹ Slotta and Soremba, Ber., 68, 2059 (1935).

A. Aldehydes Prepared from Monohydric Phenols or Their Ethers-Continued

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
4-Hydroxy-3-methyl-	C or E, C_6H_6 E, C_6H_6 (2-methyl-5-isopropylphenol)	35–40 Small	3, 6, 19 20
4-Hydroxy-3-ethyl-	C, C ₆ H ₆	65	3
4-Methoxy-3-ethyl-	C C	90	2, 3
4-Ethoxy-3-ethyl-	C	80	2, 3
4-(β-Bromoethoxy)-3-ethyl-	C, C ₆ H ₆	50	3
O-(CH ₂) ₂ -O	-, -66		
CHO CHO	C, C ₆ H ₆	Almost quant.	3
O-(CH ₂) ₃ -O CH ₃ CHO CHO	С, С ₆ Н ₆	ca. 33	3
2-Hydroxy-3,4-dimethyl-	С	Small	18
2-Hydroxy-4,5-dimethyl-	C, C ₆ H ₆	Sillaii	3
2-Hydroxy-6-isopropyl-3-	0, 06116		
methyl-	E, C ₆ H ₆	Small	20
2-Hydroxy-3-isopropyl-	Σ, Ο ₆ Π ₆	Silian	
6-methyl-	E, C ₆ H ₆	Small	20
4-Hydroxy-2,3-dimethyl-	C , C_6H_6	60	3
, ,, =	C C		18
	C, (2,3,4-trimethylphenol	52	18
4-Hydroxy-2,5-dimethyl-	C, C ₆ H ₆	, 82 80	3
4-Hydroxy-5-isopropyl-	C or E, C ₆ H ₆	Almost	3, 6, 19,
2-methyl-	- 31 2, 36116	quant	00.01
4-Hydroxy-2-isopropyl-		quane	•,
5-methyl-	C, C ₆ H ₆	30	3
	$E. C_6H_6$	Good	20, 21
O-(CH ₂) ₂ O	- -	2002	•
H ² C CHO CHO CHO	3 C, C ₆ H ₆	66	3
4-Hydroxy-2,6-dimethyl-	C, C _c H ₆	Almost quan	

A. Aldehydes Prepared from Monohydric Phenols or Their Ethers—Continued

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
4-Methoxy-2,6-dimethyl-	B, ether		3
4-Ethoxy-2,6-dimethyl-	B, ether	Almost quant.	3
4-Hydroxy-3,5-dimethyl-	$C_{r}C_{6}H_{6}$	-	3
• •	C, (2,6-dimethylanisole)	Main product	3
	C, C ₆ H ₆ (2,4,6-trimethylanisole)	<u> </u>	18
4-Methoxy-3,5-dimethyl-	C	Poor*	3
4-Ethoxy-3,5-dimethyl-	C	Moderate*	3
2-Hydroxy-3,4,5-trimethyl-	C	Small	18
3-Hydroxy-2,4,6-trimethyl-	C, (mesityl methyl ether)	_	18

^{*} This reaction involved some cleavage of the ether group.

B. Aldehydes Prepared from Dihydric Phenols or Their Ethers

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
2,4-Dihydroxy-	A or F, ether	56–97	3, 5, 11, 41, 43, 44
	HCONH, POCl3, ether		50
	C	Almost	19
	· ·	quant.	
		69-82	8
	BrCN, HCl, ZnCl ₂ , ether		48
4-Hydroxy-2-methoxy-	C, C_6H_6	75	3
4-11 y droxy -2-memoxy-	C, 0 ₆ 11 ₆	80	19
2,4-Dimethoxy-	C or E, C ₆ H ₆	80-almost	3, 6
2,1 Zimothony	0 or 12, 0 ₆ 11 ₆	quant.	,
	C	ca. 80	2
2-Ethoxy-4-methoxy- and	B, ether	26 and	53
4-ethoxy-2-methoxy-	_,	32, resp	
2-Methoxy-4-n-propoxy-	B, ether	26 and	53
and 4-methoxy-2-n-propoxy		26, resp	٠.
4-Allyloxy-2-methoxy- and	B, ether	32 and	53
2-allyloxy-4-methoxy-	,	16, resp) .
4-Benzyloxy-2-methoxy- and	B, ether	Total	53
2-benzyloxy-4-methoxy-	•	yield, 4	.0
4-Methoxy-2-phenoxy- and	C, C_6H_6	Total	54
2-methoxy-4-phenoxy-	5 0	yield,	
		40-45	
2,5-Dimethoxy-	C, C_6H_6	_	3
2,5-Diethoxy-	C, C ₆ H ₆		3
3,4-Dimethoxy-	C	ca. 80	2
	C, C _c H _c	60	3
3,4-Diethoxy-	C, C ₆ H ₆	75	3
CH ₂			
O CH2	C, C ₆ H ₆	_	3
CHO 4-Methoxy-3-phenoxy- and 4-(2'-methoxyphenoxy)-	C, C ₆ H ₆	40-48	5 54

B. Aldehydes Prepared from Dihydric Phenols or Their Ethers-Continued

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
2,4-Dihydroxy-3-ethyl-	F	_	37
	A, ether		46
2,4-Dihydroxy-3-formyl-	E, ether (2,4-dihydroxy- benzaldehyde)	10	28
2,4-Dihydroxy-3-nitro-	E, ether	_	26
3-Acetyl-2,4-dimethoxy-	C, ether		25
, and a	E, ether	80	32
2,4-Dihydroxy-5-methyl-	C, C ₆ H ₆	90	3
2,4-Dihydroxy-5-ethyl-	C, C ₆ H ₆	$egin{aligned} & \text{Almost} \ & \text{quant.} \end{aligned}$	3
5-Carbomethoxy-2,4-		_	
dihydroxy-	F, ether	53	102
H-C OHO OH	B, ether	_	51
2,4-Dimethoxy-5-methyl-	C, C_6H_6	Almost quant.	3
2,4-Dihydroxy-6-methyl-	A, ether	93	3, 41
·	C	Quant.	2
	F, ether	85	5
4-Hydroxy-2-methoxy-6-			
methyl-	C, C ₆ H ₆		3
2,4-Dimethoxy-6-methyl-	C, C_6H_6	63	3
3-Acetyl-2,6-dihydroxy-	C, ether	_	25
	E, ether	45	30
2,6-Dihydroxy-3-propionyl-	E, KCl, $\mathrm{CH_3CO_2C_2H_5}$, ether	64	33
3-n-Butyryl-2,6-dihydroxy-	E, KCl, $CH_3CO_2C_2H_5$, ether	26	33
3-Benzoyl-2,6-dihydroxy-	E, KCl, $CH_3CO_2C_2H_5$, ether	36	33
	C, ether	_	25
3-Carbomethoxy-2,6-dihydrox		ca. 30	24
	E, ether	65	29
2,6-Dihydroxy-3-nitro-	E, ether	******	26
102 Mody and Shah, Proc. Indian	Acad. Sci., 34A, 77 (1951) [C. A.	, 46, 11189 (1	052)].

B. Aldehydes Prepared from Dihydric Phenols or Their Ethers—Continued

Substituent(s) in Benzaldehyde or Complete Structural Formula	Reagents	Yield, %	Reference
4,5-Dimethoxy-2-methyl-	C, C ₆ H ₆	Almost quant.	3
5-Ethoxy-4-methoxy-2-methyl-	C, C _c H _c	-	3
Chloro-dihydroxy-	C, C ₆ H ₆	Almost	3
2,6-Dihydroxy-3,5-dimethyl-	F, ether	quant.	39
Acetyl-2,6-dihydroxy-3-	E VOLCH CO H other	51	33
phenyl-	E, KCl, CH ₃ CO ₂ H ₅ , ether	_	32
3-Acetyl-5-ethyl-2,6-dihydroxy- 3-Carbomethoxy-5-ethyl-	E, ether	38	02
2,6-dihydroxy-	E, ether	57	31
3-Formyl-2,6-dihydroxy-4- methyl- or 3-formyl-2,4- dihydroxy-6-methyl-	E, ether (2,4-dihydroxy-6-methylbenzaldehyde)		27
amyaroxy-o-metnyt-	E, KCl, ether (2,4- dihydroxy-6-methyl- benzaldehyde)	11	28
3-Acetyl-2,6-dihydroxy-	belizaidenyde)	11	20
4-methyl-	C, ether		25
2 Combomothers 2.C. 12	E, ether	26	32
3-Carbomethoxy-2,6-dihy- droxy-4-methyl- or carbethoxy- analog	E, ether	$egin{array}{l} ext{Almost} \ ext{quant.} \end{array}$	34
3-Ethyl-4,6-dihydroxy-			
2-methyl- 2,5-Dihydroxy-3,4,6-	F, ether	51	39
trimethyl-	E, C ₆ H ₆	47	103
3,5-Diethyl-2,6-dihydroxy-	1 , ∨ ₆ 11 ₆	41	100
4-methyl-	F, ether	52	39
5-Carbethoxy-2,4-dihydroxy- 3,6-dimethyl- OCH ₃ OCH ₃	E, ether	62	34
	C, C ₆ H ₆	_	3
$\begin{array}{ccc} \text{CHO} & \overline{\text{CHO}} \\ \text{OC}_2\text{H}_5 & \text{OC}_2\text{H}_5 \\ \hline \\ \text{CHO} & \overline{\text{CHO}} \end{array}$	$^{ m C}$, $^{ m C_6H_6}$	50	3
103 Smith and King, J. Am. Cher	n. Soc., 63 , 1889 (1941).		

C. Aldehydes Prepared from Trihydric and Tetrahydric Phenols or Their Ethers

Substituent(s) in Benzaldehyde	Reagents	Yield, %	Reference
2,3,4-Trihy $ m droxy$ -	ССП		
	$^{ m C,~C_6H_6}_{ m B,~ether}$		19
	F, ether	50	3, 41
2,4-Dihydroxy-3-methoxy-	F, ether	45	5
2,4,5-Trihydroxy-	P. odla	93	40
	B, ether	Almost	
2,5-Dihydroxy-4-methoxy-	A 77 100 5	quant.	3, 41
2-11ydroxy-4,5-dimethory	A, Zn(CN) ₂ , ether	39	<u>.</u>
4-Ethoxy-2-hydroxy-5-	A, $Z_{n(CN)_2}$, ether	85	35
metnoxy-		00	35
5-Ethoxy-2-hydroxy-4- methoxy-	A, $Z_{n(CN)_2}$, ether	86	35
2 4 5 Thin 12	A, Zn(CN)		00
2,4,5-Trimethoxy-	A, $Z_{n(CN)_2}$, ether C, $C_{6}H_{6}$	71	2 ~
2 4 6 T-:L- 1	, 6216	Very	35 ~~
2,4,6-Trihydroxy-	A, ether	good	52
2.4-Dibad	BrCN Hol z	Good	0
2,4-Dihydroxy-6-methoxy- or 2,6-dihydroxy-4-	BrCN, HCl, ZnCl ₂ , ether	_	3, 41 48
THE HICKY-	B, ether		
6-Ethoxy-2,4-dihydroxy-	A, ether		
Vily 1 4,4,0) tribyclas	A, ether	01	42
- Villy1-2.4. hetriband	F other	97 70	45
3-Acetyl-2,4,6-trihydroxy-	F, ether (phloroglucinol) E, ether	78	47
	L, ether	2	38
2.6-Dibyda	C, ether	32	28
2,6-Dihydroxy-4-methoxy-	o, other	51	32
4-Ethoxy-9 c	E, ether	_	25
4-Ethoxy-2,6-dihydroxy-3-methyl.	-, outer		-0
3-Formyl-2.4-dib	A, ether	72	28
6-methoxy.	E. ethor (a		
6-Hydroxy-2,4-dimethoxy-	E, ether (2,4-dihydroxy-6-methoxybenzald)	71	45
3-methyl.	methoxybenzaldehyde)	13	28
3-Formyl-2-hydra	A		~0
dimethoxy.			
"Acetyl-2-byd-	E, ether (2-hydroxy-4,6.	56	15
dimethoxy.	dimethoxybenzaldehyde)	21 crude	45 28
-	E, ether		48

C. Aldehydes Prepared from Trihydric and Tetrahydric Phenols or Their Ethers—Continued

Substituent(s) in Benzaldehyde	Reagents	Yield, %	Reference
3-Formyl-2,4,6-trihydroxy-			
5-methyl-	A, ether (methylphloro- glucinol)	7	38
5-Ethyl-3-formyl-2,4,6- trihydroxy-	A, ether (ethylphloro- glucinol)	24	38
5-i-Amyl-3-formyl-2,4,6- trihydroxy- 3,5-Dicarbethoxy-2,4,6-	A, ether (i-amylphloro- glucinol)	15	38
trihydroxy-	E, KCl, ether	85 crude	28
2,4-Dihydroxy-3,6-	F, ether (1,4-dimethoxy-		36
dimethoxy-	2,6-dibenzoxybenzene)	79	36

TABLE IV

ALDEHYDES PREPARED FROM HETEROCYCLIC COMPOUNDS

Product	Reagents	Yield, %	Reference
O.T. C. 1	A, ether	35	74
2-Furfural	A, ether	56	105
3-Methyl-2-furfural	A, ether	60	74
5-Methyl-2-furfural	•	53	74
5-Ethyl-2-furfural	A, ether	12	105
3,5-Dimethyl-2-furfural	A, ether	Poor	74
$\left[-\text{H}_2\text{C}\right]_{\text{CHO}}$	A, ether	1 001	, -
6-Hydroxybenzofuran-5-			
carboxaldehyde	B, ether		51
6-Hydroxy-3-methylbenzo-			
furan-5-carboxaldehyde	B, ether		51
6-Hydroxy-3,4-dimethyl-			
benzofuran-5-carboxaldehy	de B, ether		42
4,6-Dimethoxybenzofuran-			
7-carboxaldehyde	A, ether	9	75
2-Carbethoxy-4,6-dimethoxy	·.		
benzofuran-7-carboxaldeh	yde C, ether	90	75
	B, ether	72	75
Dibenzofuran-3-carboxaldeh	yde C, CHCl,CHCl,	81	55
	(o,o'-dihydroxy-		
2-Thiophenecarboxaldehyde	biphenyl)	8	64
1-Methylpyrrole-2-carbox-	, 0	0	O.T.
aldehyde	A other CHICL	31	64
1-n-Butylpyrrole-2-carbox-	A, ether, $CHCl_3$	31	0.4
aldehyde	A, ether	61	64
1-i-Amylpyrrole-2-carbox-	A, ether	61	01
aldehyde	A, ether	co	64
1-(2'-Furfuryl)-pyrrole-	A, ether	62	UI
2-carboxaldehyde	A, ether	16	64
5-Phenylpyrrole-2-carbox-		10	04
aldehyde	F, ether		. 72
5-Carbethoxypyrrole-2-	a, ciner		. 12
carboxaldehyde	A, CHCl ₂ , ether	28	64
3,4-Dimethylpyrrole-2-	11, ortog, ether	25	, 01
carboxaldehyde	A, ether		- 106

¹⁶¹ Reichstein, Zschokke, and Goerg, Helv. Chim. Acta, 14, 1277 (1931).
168 Fischer and Hofelmann, Ann., 533, 225 (1930).

TABLE IV

ALDEHYDES PREPARED FROM HITTEROCYCLIC COMPOUNDS

Product	Reagents	Yield, %	Reference
2-Furfural	A, ether	35	74
3-Methyl-2-furfural	A, ether	56	105
5-Methyl-2-furfural	A, ether	60	7.4
5-Ethyl-2-furfural	A, ether	53	74
3,5-Dimethyl-2-furfural	A, ether	12	105
$\left[-\mathrm{H_{2}C}\left[\mathrm{O}\right]_{\mathrm{CHO}}\right]_{2}$	A, ether	Poor	74
6-Hydroxybenzofuran-5-			
carboxaldehyde 6-Hydroxy-3-methylbenzo-	B, ether		51
furan-5-carboxaldehyde 6-Hydroxy-3,4-dimethyl-	B, ether		51
benzofuran-5-carboxaldehyde 4,6-Dimethoxybenzofuran-	B, ether		42
7-carboxaldehyde 2-Carbethoxy-4,6-dimethoxy-	A, ether	9	75
benzofuran-7-carboxaldehyde	C, ether	90	75
Dihanasta	B, ether	72	75
Dibenzofuran-3-carboxaldehyde	(0,0'-dihydroxy-	81	55
2-Thiophenecarboxaldehyde	biphenyl) C	_	0.4
1-Methylpyrrole-2-carbox-	V	8	64
aldehyde 1-n-Butylpyrrole-2-carbox-	A, ether, CHCl_3	31	64
aldehyde 1-i-Amylpyrrole-2-carbox- aldehyde	A, ether	61	64
1-(2'-Furfuryl)-pyrrole- 2-carboxaldehyde	A, ether	62	64
5-Phenylpyrrole-2-carbox- aldehyde	A, ether	16	64
5-Carbethoxypyrrole-2-	F, ether		72
carboxaldehyde 3,4-Dimethylpyrrole-2-	A, CHCl ₃ , ether	28	64
carboxaldehyde	A, ether		106
"" Keichetoin 7			

Reichstein, Zschokke, and Goerg, Helv. Chim. Acta, 14, 1277 (1931).
 Fischer and Höfelmann, Ann., 533, 225 (1930).

TABLE IV—Continued

ALDEHYDES PREPARED FROM HETEROCYCLIC COMPOUNDS

3,5-Dimethylpyrrole-2- carboxaldehyde	A, CHCl_3 A, ether HCONH_2 , POCl_3 A, ether	92 Moderate —	63 63 50
carboxaldehyde	A, ether HCONH ₂ , POCl ₃		63
•	A, ether HCONH ₂ , POCl ₃	Moderate —	
	HCONH ₂ , POCl ₃		50
	-		
4-Bromo-3,5-dimethylpyrrole-	A, ether		
2-carboxaldehyde		22	67
4-Ethyl-3,5-dimethylpyrrole-			
2-carboxaldehyde	A, CHCl ₃	8	107
3-Carbethoxy-4,5-dimethyl-	U		
pyrrole-2-carboxaldehyde	A, ether		109
4-Carbethoxy-3,5-dimethyl-			
pyrrole-2-carboxaldehyde	A, ether	95	68
4-Acetyl-3,5-dimethylpyrrole-	,		
2-carboxaldehyde	A, ether or CHCl ₃	65	62
5-Ethyl-3-methyl-4-propionyl-	3		
pyrrole-2-carboxaldehyde	A, ether		109
H_3C_{11} CH_2	A, CHCl ₃ , ether	35	106
OHC N CH=C(CN)CO ₂ CH ₃	3,		
H			
2,4,5-Trimethylpyrrole-3-	A CUICI	67	63
carboxaldehyde	A, CHCl ₃	07	09
5-Ethyl-2,4-dimethylpyrrole-	4 TT ()	77	108
3-carboxaldehyde	A, H_2O	11	108
5-Carbethoxy-2,4-dimethyl-	A athan	05	60
pyrrole-3-carboxaldehyde	A, ether	85	69
	$HCONH_2$, $POCl_3$, ether		50
4-Carbethoxy-2,5-dimethyl-	etner		90
pyrrole-3-carboxaldehyde	A, ether	77	68
pyrrole-3-carboxaldenyde	HCONH ₂ , POCl ₃ ,	• •	•00
	ether		50
4-Carbethoxy-1,2,5-trimethyl-	001101		00
pyrrole-3-carboxaldehyde	A, ether	ca. 90	70
4-Carbethoxy-2,5-dimethyl-1-	12, 001101	Ju. 55	••
p-tolylpyrrole-3-carbox-			
aldehyde	A, ether	80-90	70
107 Fischer and Schubert, Ber., 56	•	00 00	
108 Fischer and Walach, Ann., 447			

109 Fischer and Klarer, Ann., 447, 48 (1926).

TABLE IV-Continued ALDERYDES PREPARED FROM HETEROCYCLIC COMPOUNDS

Referenc	Yield, %	Reagents	Product
			4-Carbethoxy-1-phenyl-2,5-
=0			dimethylpyrrole-3-carbox-
70	80-90	A, ether	aldehyde
			2-Methylindole-3-carbox-
71	75	B, ether	nldehyde
73	19	F. ether	machyao
66	90	A, CHCl ₃	
65	87	A, ether	
		21, 61.1(1	2-Carbethoxyindole-3-
66		A, CHCl ₂	carboxaldehyde
73	83	F. ether	car boxardeny de
			2-Carbethoxy-7-methylindole
73	\mathbf{Good}	F. ether	3-carboxaldehyde
_		3 -	2-Hydroxy-4-methylthiazole-
76	25	A, ether,	4-carboxaldehyde
		CHCl,CHCl,	3

TABLE V COMPOUNDS THAT DID NOT YIELD ALDEHYDES

Starting Material	Reference	Starting Material	Reference
Indene*	7	o-Methoxybiphenyl†	55
Nitrobenzene†	55	Pyrrole*	64
2-Nitrophenol†	55	2-Carboxypyrrole*	64
Benzoic Acid†	55	2-Acetylpyrrole‡	64
Cinnamic Acid†	55	Indole	66
Aniline†	55	Furfuryl methyl ether*	74
Diphenylamine†	55	Difurfuryl ether*	74
N,N-Dimethylaniline†	55	2-Carbomethoxy-4,7-di-	
Azobenzene†	55	methoxy-6-hydroxy-	
Benzophenone†	55	benzofuran	36
Anthraquinone†	55	4-Methylthiazole‡	76
1,5-Dihydroxyanthra-		Benzofuran‡	74
quinone†	55	Ethyl 2-furoatet	74
$o ext{-} ext{Hydroxybiphenyl}\dagger$	55	2-Acetylfuran‡	74
* A mal		• •	

^{*} A polymeric solid was formed.
† The starting material was recovered or a polymeric solid was formed.
‡ The starting material was recovered.

CHAPTER 3

THE BAEYER-VILLIGER OXIDATION OF ALDEHYDES AND KETONES

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Persulfuric Acid	•	•	•	•	٠	٠	٠	٠	•	٠	•	٠	٠	•	٠	•						90
Perbenzoic Acid	٠	٠	٠	٠	٠	٠	٠	٠	•	•	•	٠	•	•	•	•						90
Monoperphthalic Acid	•	٠	•	٠	•	٠	٠	•	•	٠	٠	-	٠	•	•	•						91
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3.4-Dihydroxyphenanthrene															_							92 92
Phenyl p-Nitrobenzoate								٠.		•												92 93
Etiocholan-3\alpha.12\alpha.17B-triol						•		•		٠	٠				٠.							93 93
Diphenic Acid										٠		٠										93 93
2. Acetoxyindan I.3-dione													_									94
Lactone C ₂₁ H ₃₂ O ₄ from Ison	nd	ro	ste	erc	ne	A	ce	tat	te		•								•	•	:	94
TABULAR SURVEY OF THE BA																						_
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INTRODUCTION

In 1899, Baeyer and Villiger¹ showed that the oxidation of the alicyclic ketones menthone, tetrahydrocarvone (I), and camphor with permonosulfuric acid led to the formation of lactones.

$$0 \qquad \xrightarrow{\text{II0.} \text{SO.} \text{II}} \qquad 0 = 0$$

Further studies, using a variety of ketones or aldehydes and hydrogen peroxide or peracids in various media, have established that the oxidation represented by the following equation is of wide applicability.

$$\begin{array}{ccc} R-C-R' & & & R-C-OR' \\ & & & & & \\ O & & & & & \\ \end{array}$$

This oxidation, the Baeyer-Villiger reaction, is the subject of this review. As the oxidation normally employs mild conditions, gives reasonable yields, and shows a high degree of selectivity, it has proved useful in a variety of both synthetic and degradative studies. Recent investigations have led to a better definition of favorable experimental conditions and have extended appreciably the scope of the reaction.

MECHANISM OF THE REACTION

It is now generally agreed that the Baeyer-Villiger reaction is ionic in character. The favored reaction pattern was first outlined by Criegee in 1948.² It assumes that in the first instance addition of the peroxide to the carbonyl group yields a hydroxyperoxide (A). This dissociates to give an electron-deficient ion (B), which rearranges to C with cleavage of a carbon-carbon bond. The postulated carbonium ion C decomposes to the ester D in a normal way.

This mechanism has recently been the subject of detailed discussion by a number of authors.³⁻⁹ The scheme accounts for the observation that in the oxidation of substituted acetophenones with perbenzoic acid the

¹ Baeyer and Villiger, Ber., 32, 3625 (1899).

² Criegee, Ann., 560, 127 (1948).

supported by the observation that fluorenone peroxide, formulated as IV, rearranged to the lactone V on heating.¹⁴ There is now evidence that fluorenone peroxide is a molecular complex of fluorenone and fluorenone hydroperoxide.¹⁵ There is no evidence for the existence of stable "oxoxides."

It has been postulated that hydroxyl radicals may participate in the oxidation by interacting with the enolic form of the ketone. It is unlikely that such a step is involved in the Baeyer-Villiger reaction, as many ketones that are not capable of enolization undergo the reaction. Also, in cases where it is established that attack on enols takes place, hydroxylation and not Baeyer-Villiger oxidation occurs. It has been shown that unsaturated ketones may undergo Baeyer-Villiger oxidation without the olefinic bonds being attacked. This would not be expected if free hydroxyl radicals were involved.

SCOPE OF THE REACTION

Saturated Aliphatic Ketones. There is only one example of the Baeyer-Villiger oxidation of a simple ketone of the type RCH₂COCH₂R' to an ester. Methyl *n*-hexyl ketone gives *n*-hexyl acetate (VI) and its hydrolysis products on treatment with hydrogen peroxide in hydrofluoric acid.²⁰

$$\mathrm{CH_3(CH_2)_5COCH_3} \xrightarrow{\mathrm{H_2O_2}} \mathrm{CH_3(CH_2)_5OCOCH_3} + \mathrm{CH_3CO_2H} + \mathrm{CH_3(CH_2)_5OH}$$

It has been shown that hydrogen peroxide in the presence of sulfuric acid may oxidize such ketones to ketone peroxides and α -ketols. Perbenzoic acid is said to have no significant action. However, as peracids have not yet been used under the most favorable conditions there is no decisive evidence that they will not react with these simple ketones.

- ¹⁴ Wittig and Pieper, Ber., 73, 295 (1940).
- 15 Criegee, Schnorrenberg, and Becke, Ann., 565, 7 (1949).
- 16 Böeseken, Proc. Acad. Sci. Amsterdam, 33, 134 (1930) [C. A., 24, 3806 (1930)].
- 17 Kritchevsky and Gallagher, J. Biol. Chem., 179, 507 (1949).
- 18 Karrer and Schneider, Helv. Chim. Acta, 30, 859 (1947).
- Baxendale, Evans, and Park, Trans. Faraday Soc., 42, 155 (1946).
 Hudlecky, Chem. Listy, 45, 380 (1952) [C. A., 47, 8012 (1953)].
- ²¹ Pastureau, Compt. rend., 140, 1592 (1905); Bull. soc. chim. France, [4] 5, 227 (1909).

22 Baeyer and Villiger, Ber., 33, 1569 (1900).

When ketones with the carbonyl group attached to at least one secondary carbon atom are treated with peracids, esters are formed. The secondary grouping rearranges in preference to a primary one. In the series of alicyclic methyl ketones from methyl cyclobutyl ketone to methyl cycloheptyl ketone, oxidation with perbenzoic acid gives yields of acetates ranging from 58 to 78%.²³

$$\stackrel{C_6H_9co^3H}{\longrightarrow} OCOCH^3$$

Steroid alcohols with the hydroxyl group attached to C-17 may be prepared conveniently by the Baeyer-Villiger oxidation of 20-keto steroids, such as pregnan- 3α , 12α -diol-20-one diacetate (VII).

This method was first applied using persulfuric acid,²⁴ but low yields were sometimes obtained,²⁵ and alternative procedures for the preparation of C-17 alcohols appeared preferable.²⁶ However, it has been found that perbenzoic acid and monoperphthalic acid give higher yields, particularly when acid catalysts are present.^{27, 28} Also, unlike the alternative procedures, which involve ozonization or nitrosation, the reaction may be applied to unsaturated ketones such as pregnenolone.

The oxidation has been used as the key step in a degradation of sar-sapogenin (VIII) to pregnan-3,16,20-triol (IX).²⁹

²³ Friess and Pinson, J. Am. Chem. Soc., 74, 1302 (1952).

²⁴ Marker and co-workers, J. Am. Chem. Soc., 62, 650, 2543, 2621, 3003 (1940).

²⁵ Koechlin and Reichstein, Helv. Chim. Acta, 27, 549 (1944).

²⁶ Fieser and Fieser, Natural Products Related to Phenanthrene, 3rd ed., p. 400, Reinhold Publishing Corp., 1949.

²⁷ Sarett, J. Am. Chem. Soc., 69, 2899 (1947).

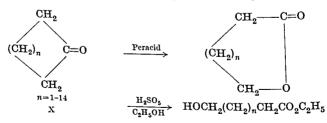
²⁸ Wieland and Miescher, Helv. Chim. Acta, 32, 1768 (1949).

²⁹ Marker, Rohrmann, Crooks, Whittle, Jones, and Turner, J. Am. Chem. Soc., 62, 525 (1940).

$$\begin{array}{c} \operatorname{CH}_{3} \\ \operatorname{CHC}(\operatorname{CH}_{2})_{2}\operatorname{CH}(\operatorname{CH}_{3})\operatorname{CH}_{2}\operatorname{OH} \\ \\ \operatorname{OH} \\ \\ \operatorname{CHOHCH}_{3} \\ \operatorname{CHOCO}(\operatorname{CH}_{2})_{2}\operatorname{CH}(\operatorname{CH}_{3})\operatorname{CH}_{2}\operatorname{OH} \\ \\ \operatorname{CHOCO}(\operatorname{CH}_{2})_{2}\operatorname{CH}(\operatorname{CH}_{3})\operatorname{CH}_{2}\operatorname{OH} \\ \\ \operatorname{OCOCH}_{3} \\ \end{array}$$

The value of the Baeyer-Villiger reaction in this series is enhanced by decisive evidence that rearrangement occurs with retention of configuration.^{7, 30, 31} This fact has been utilized in the preparation of 2-decalols and C-17 hydroxy steroids of definite configuration.³²

Alicyclic Ketones. Alicyclic ketones ranging from cyclobutanone to cycloheptadecanone $(X, n = 14)^5$, 33, 34 have been oxidized under Baeyer-Villiger conditions. The reaction provides a convenient method for determining structure and for preparing relatively inaccessible lactones and hydroxy acids. When persulfuric acid or hydrogen peroxide-hydrofluoric acid²⁰ is used for the oxidation, polyesters of the hydroxy acids are obtained. The ethyl esters of the simple hydroxy acids are formed when ethanol is present.³⁵ Organic peracids give excellent yields of lactones.



³⁰ Mislow and Brenner, J. Am. Chem. Soc., 75, 2319 (1953).

³¹ Gallagher and Kritschevsky, J. Am. Chem. Soc., 72, 882 (1950).

³² Dauben and Hoerger, J. Am. Chem. Soc., 73, 1505 (1951).

³³ Friess and Frankenburg, J. Am. Chem. Soc., 74, 2679 (1952).
34 Ruzicka and Stall H.J. Chi.

³¹ Ruzicka and Stoll, Helv. Chim. Acta, 11, 1159 (1928).

³⁵ Robinson and Smith, J. Chem. Soc., 1937, 371.

The oxidation has also been carried out under alkaline conditions but the vields recorded are low.36-38

In the steroid series the procedure has been applied to compounds having carbonyl groups at C-3,28,39-43 C-7,44 and C-17.45,46 It has been demonstrated that conditions suitable for the oxidation of such compounds do not lead to any action on C-1127 or C-1240 carbonyl groups, although oxidation at C-12 does occur when a large excess of peracid is used. There is evidence that oxidation of the C-3 carbonyl group of cholestan-3-one and coprostan-3-one with persulfuric acid is inhibited by the presence of bromine in the 2- or 4-positions,47 but that is not the case when excess perbenzoic acid is employed.28 The oxidation of androstan-3-one (XI) gives the lactone XII.43 7-Ketocholestan-3 β -ol (XIII) is oxidized to the lactone XIV.44

In the oxidation of 17-keto steroids there is some doubt as to which bond adjacent to the carbonyl group is broken, but the evidence available favors the formulation XV for the lactone.46

- ³⁶ Westerfield, J. Biol. Chem., 143, 177 (1942).
- 37 Fling, Minard, and Fox, J. Am. Chem. Soc., 69, 2467 (1947).
- 38 Heine and Jones, J. Am. Chem. Soc., 73, 1361 (1951).
- 39 Gardner and Godden, Biochem. J., 7, 588 (1913).
- 40 Burckhardt and Reichstein, Helv. Chim. Acta, 25, 1434 (1942).
- ⁴¹ Ruzicka, Prelog, and Meister, Helv. Chim. Acta, 28, 1651 (1945).
- ⁴² Salamon, Z. physiol. Chem., 272, 61 (1941).
- ⁴³ Prelog, Ruzicka, Meister, and Wieland, Helv. Chim. Acta, 28, 618, 1651 (1945).
- 44 Heusser, Segre, and Plattner, Helv. Chim. Acta, 31, 1183 (1948).
- 45 Jacobsen, J. Biol. Chem., 171, 61 (1947).
- 46 Picha, J. Am. Chem. Soc., 74, 703 (1952).
- ⁴⁷ Marker, J. Am. Chem. Soc., 62, 2543 (1940).

Aromatic Ketones. The oxidation of diaryl ketones with peracids regularly leads to the formation of esters or their hydrolysis products. Although this reaction is of little value as a preparative procedure, it does provide a convenient means of establishing the structures of polysubstituted benzophenones and alkyl aryl ketones. The method is less drastic and more specific than the degradation procedures involving alkali fusion or acid hydrolysis that have been applied to natural products.

In the cleavage of unsymmetrical ketones the migrating group is normally the more electron-releasing one. Substituents in the aromatic nuclei influence the course of reaction in a manner similar to that observed in normal nucleophilic aromatic substitution. Thus treatment of p-methoxybenzophenone with peracetic acid gives benzoic acid and hydroquinone monomethyl ether, while cleavage of p-nitrobenzophenone gives p-nitrobenzoic acid and phenol exclusively.

Insufficient information is available to make it possible to predict the course of reaction of alkyl aryl ketones with certainty. Treatment with peracids and hydrogen peroxide in acid or neutral solution may lead to the migration of either the aromatic or the aliphatic group. Thus, with peracetic acid, acetophenone gives a mixture of esters, and cyclohexyl phenyl ketone gives esters XVI and XVII in the approximate proportion of 5:1.51

$$\begin{array}{c} \mathrm{C_6H_5COC_6H_{11}} \rightarrow \ \mathrm{C_6H_5CO_2C_6H_{11}} \ + \ \mathrm{C_6H_{11}CO_2C_6H_5} \\ \mathrm{XVI} \end{array}$$

However, in one study of the oxidation of *meta*- and *para*-substituted acetophenones with perbenzoic acid, acetates alone were obtained in good yields.¹⁰

Alkyl aryl ketones containing hydroxyl groups in the *ortho* or *para* position are converted to polyhydric phenols by hydrogen peroxide in alkaline solution. The yields are poor.⁵²

 α,β -Unsaturated Ketones. The application of the Baeyer-Villiger reaction to this group of compounds should lead to reaction according to either A or B. Another possibility is preferential attack at the olefinic linkage leading to an α,β -epoxyketone (C).

Although only a limited number of cases have been studied, examples of the formation of all three types of compound are available. The oxidation of benzalacetone (XVIII) with peracetic acid leads exclusively to the ester XIX.⁵³

An α -phenyl- α,β -unsaturated ketone (XX) gives a mixture of epoxyketone and the ester XXI.54

Oxidation of Δ^{16} -20-ketosteroids with perbenzoic acid leads to preferential attack at the olefinic linkage. Pregna-5,6-dien-3 β -ol-20-one acetate has been converted in this way to 16,17-epoxypregna-5-en-3 β -ol-20-one acetate, a useful intermediate in the preparation of 17 α -hydroxyprogesterone.⁵⁵

When α,β -unsaturated ketones are treated with hydrogen peroxide in alkaline solution, epoxyketones are formed. There is no evidence of the Baeyer-Villiger reaction occurring under these conditions.

⁵² Dakin, Am. Chem. J., 42, 474 (1909).

⁵³ Böeseken and Soesman, Rec. trav. chim., 52, 874 (1933).

⁵⁴ Wenkert and Rubin, Nature, 170, 708 (1952).

⁵⁵ Julian, Meyer, and Ryden, J. Am. Chem. Soc., 72, 367 (1950).

Kohler, Richtmeyer, and Hester, J. Am. Chem. Soc., 53, 213 (1931).
 Fieser and co-workers, J. Am. Chem. Soc., 61, 3216 (1939); 62, 2866 (1940).

⁵⁸ Barkley, Farrar, Knowles, and Raffelson, J. Am. Chem. Soc., 75, 4110 (1953)

Polycarbonyl Compounds. α-Diketones and α-keto acids react readily with Baeyer-Villiger reagents.⁵⁹⁻⁶⁴ In inert solvents anhydrides are formed,⁶⁵⁻⁶⁷ while in alkaline or acidic media simple carboxylic acids are generally produced in good yields. It would appear from some comparisons of conditions that higher yields are obtained when the oxidations are conducted in alkaline solution.⁶⁸

The oxidation has been used in establishing structure and in the preparation of relatively inaccessible carboxylic acids. As typical examples, 9,10-diketostearic acid is converted quantitatively to azelaic and pelargonic acid, 61

$$\begin{array}{c} \mathrm{CH_3(CH_2)_7COCO(CH_2)_7CO_2H} \ + \ \mathrm{CH_3CO_3H} \ \rightarrow \\ \mathrm{CH_3(CH_2)_7CO_2H} \ + \ \mathrm{HO_2C(CH_2)_7CO_2H} \end{array}$$

and phenanthraquinone forms diphenic acid.69, 70

Unsaturated α -diketones react in a similar manner. Treatment of 4-methyl-o-benzoquinone (XXII) with monoperphthalic acid gives β -methylmuconic anhydride XXIII.⁶⁵

Dicinnamylidenebiacetyl (XXIV) is oxidized to the anhydride XXV,65

$$^{\text{C}_6\text{H}_5\text{(CH=-CH)}_2\text{COCO(CH=-CH)}_2\text{C}_6\text{H}_5} \rightarrow ^{\text{XXIV}}$$

$$C_6H_5(CH=CH)_2CO_2CO(CH=CH)_2C_6H_5$$

- 29 French and Sears, J. Am. Chem. Soc., 70, 1279 (1948).
- 60 Holleman, Rec. trav. chim., 23, 170 (1904).
- 41 Boeseken and Sloof, Rec. trav. chim., 49, 91 (1930).
- 42 Reieuert, Ber., 30, 1041 (1897).
- 42 Weitz and Scheffer, Ber., 54, 2327 (1921).
- 44 Bjorklund and Hatcher, Trans. Roy. Soc. Can., (III), 44, 25 (1950) [C. A., 45, 7951 (1951)].
 - 41 Karrer, Schwyzer, and Neuwirth, Helv. Chim. Acta, 31, 1210 (1948).
 - Karrer, Cochand, and Neuss, Helv. Chim. Acta, 29, 1836 (1946).
 - Karrer and Hohl, Helv. Chim. Acta, 32, 1932 (1949).
 Meyer, Helv. Chim. Acta, 30, 1976 (1947).
 - 19 Linstend and Walpole, J. Chem. Soc., 1939, 855.
 - ** Perkin, Proc. Chem. Soc., 23, 166 (1907).

and puberulic acid (XXVI), presumably reacting through the keto form, is oxidized to aconitic acid (XXVII),⁷¹

The oxidation of α -diketones normally involves cleavage between the carbonyl groups. However, it has been shown that the reaction of 2,2',4,4'-tetranitrobenzil with alkaline hydrogen peroxide gives 2,4-dinitrophenol and not 2,4-dinitrobenzoic acid which is formed in an acidic medium.⁷²

The oxidation of 1,3-diketones and β -keto acids with peracids does not follow the normal pattern of the Baeyer-Villiger reaction. Treatment of dibenzoylmethane derivatives with perbenzoic acid leads to the formation of the corresponding dibenzoylcarbinols.⁷³⁻⁷⁶

$$\mathrm{C_6H_5COCH_2COC_6H_5} \rightarrow \ \mathrm{C_6H_5COCH(OH)COC_6H_5}$$

In an earlier study⁷⁷ it was found that an equimolecular amount of peracetic acid oxidized 1,3-diketones or β -keto acids to an acid and an alcohol. With excess peracetic acid a mixture of acids is formed. The first reaction was interpreted as involving migration of the group R' lying between the carbonyl groups.

$$\begin{split} & \text{RCOCH}(\text{R}')\text{COR}'' + \text{CH}_3\text{CO}_3\text{H} \rightarrow \text{RR}'\text{CHOH} + \text{R}''\text{COCO}_2\text{H} \\ & \text{R=\!CH}_3, \text{ C}_2\text{H}_5, \text{ C}_5\text{H}_{11}; \text{ R}'=\!\!\text{H, CH}_3, \text{ C}_6\text{H}_5\text{CH}_2; \text{ R}''=\!\!\text{CH}_3, \text{ OC}_2\text{H}_5 \end{split}$$

When β -triketones such as 2-acetylindan-1,3-dione (XXVIII) are treated with hydrogen peroxide in diethyl ether there is preferential oxidation of the acyl side chain leading to the formation of an ester (XXIX). In acidic or alkaline media, hydrogen peroxide oxidizes 2-acetylindan-1,3-dione to a mixture of acetic and phthalic acids.

-2

⁷¹ Corbett, Hassall, Johnson, and Todd, Chemistry & Industry, 1949, 626.

⁷² Blatt and Rytina, J. Am. Chem. Soc., 72, 403 (1950).

 ⁷³ Blatt and Hawkins, J. Am. Chem. Soc., 58, 81 (1936).
 ⁷⁴ Karrer, Albers-Schonberg, and Kebrle, Helv. Chim. Acta, 35, 1498 (1952).

⁷⁵ Karrer, Kebrle, and Thakkar, Helv. Chim. Acta, 33, 1711 (1950).

⁷⁶ Karrer, Kebrle, and Albers-Schonberg, Helv. Chim. Acta, 34, 1014 (1951).

⁷⁷ Böeseken and Jacobs, Rec. trav. chim., 55, 804 (1936).

⁷⁸ Hassall, J. Chem. Soc., 1948, 50.

O

$$\begin{array}{c} & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ &$$

The Baeyer-Villiger reaction has been used in the elucidation of the structure of the natural product leptospermone (XXX).79

Aldehydes. Peracids generally convert both aliphatic and aromatic aldehydes to carboxylic acids. 80-83 Hydrogen peroxide reacts with aliphatic aldehydes in neutral media to give hydroxyhydroperoxides.84, 11 It is significant, however, that such peroxides rearrange readily on heating to give a mixture of the corresponding carboxylic acid and the formate of the next lower alcohol. This behavior suggests that the oxidation of aldehydes with peroxides normally follows the Baeyer-Villiger pattern.

$$\begin{array}{c} \mathrm{CH_3(CH_2)_5CHO} \, + \, \mathrm{H_2O_2} \rightarrow \mathrm{CH_3(CH_2)_5CH(OH)O_2H} \xrightarrow{\mathrm{Heat}} \\ \\ \mathrm{CH_3(CH_2)_5OCHO} \, + \, \mathrm{CH_3(CH_2)_5CO_2H} \end{array}$$

The oxidation of citral (XXXI) to the lower aldehyde XXXII is an example of a similar course of reaction.85

¹⁹ Briggs, Hassall, and Short, J. Chem. Soc., 1945, 706.

⁴³ D'Ans and Kneip, Ber., 48, 1136 (1915).

⁴¹ Wieland and Bichter, Ann. 495, 284 (1932).

⁴¹ Lyubarskii and Kagan, J. Phys. Chem., 39, 847 (1935). 43 Ross, Gebhart, and Gerecht, J. Am. Chem. Soc., 67, 1275 (1945).

¹⁴ Ruche, Alkylperoxyde und Ozonide, p. 36, Steinkopf, Leipzig, 1931.

^{*1} Prilejneff, Bull. soc. chim. France, [4] 42, 687 (1927).

The oxidation of aliphatic aldehydes with hydrogen peroxide in acid and alkaline solution occasionally leads to the formation of hydrogen and hydrocarbons in addition to carboxylic acids.^{86–89} Such reactions appear to involve a radical mechanism in addition to the normal ionic process.

Aromatic aldehydes have been oxidized with peroxides in a variety of media. In neutral or acid solution the action of peracids and hydrogen peroxide resembles that with alkyl aryl ketones under similar conditions. 90, 91 Benzaldehyde reacts with hydrogen peroxide in ether to give benzoic acid and only traces of phenol. 92 In aldehydes with electron-releasing substituents such as alkoxyl, hydroxyl, and amino 93 in the ortho or para positions, the formyl group tends to migrate, producing formates or phenols according to the conditions employed.

The oxidation of aromatic aldehydes in alkaline solution was first studied by Dakin, 52 who indicated that the reaction occurred only when hydroxyl groups were present in the *ortho* or *para* positions. In such cases good yields of polyhydric phenols are obtained through the replacement of formyl by hydroxyl groupings. As Table VI indicates, the Dakin procedure has been applied successfully to a variety of substituted phenolic aldehydes. It has been used for the synthesis of phenols such as morphol⁹⁴ (XXIII) which are not readily accessible by other means.

مهم دمرتای از مسار میان استان مهم

⁸⁶ Payne and Lemon, J. Am. Chem. Soc., 63, 226 (1941).

⁸⁷ Fry and Payne, J. Am. Chem. Soc., 53, 1973 (1931).

⁸⁸ Bezzi, Gazz. chim. ital., 63, 345 (1933).

⁸⁹ Bach and Generosov, Ber., 55, 3560 (1922).

⁹⁰ Böeseken and Greup, Rec. trav. chim., 58, 528 (1939).

⁹¹ Wacek and Bezard, Ber., 74, 845 (1941).

⁹² Spath, Pailer, and Gergeley, Ber., 73, 935 (1940).

^{\$3} Bamberger, Ber., 38, 2042 (1903).

⁸⁴ Barger, J. Chem. Soc., 113, 218 (1918).

It is of interest that the aldehydes XXXIV and XXXV, in which there is a nitro group ortho to the hydroxyl, are not attacked, while the aldehydes XXXVI and XXXVII react in the normal way. 52 The inhibiting effect

is probably due to intramolecular hydrogen bonding. It has been suggested that the Dakin oxidation follows a different course from the Baeyer-Villiger reaction, 95 but this has not been substantiated. 91

Side Reactions. Structural elements other than carbonyl groups may be attacked under the conditions used for the Baeyer-Villiger reaction. The susceptibility of olefinic linkages to oxidation by peracids is well known.96 Aromatic hydrocarbons, such as mesitylene, 97 methylcholanthrene, and benzpyrene,98 which are particularly sensitive to attack by electrophilic reagents, may be oxidized preferentially. The reactivity of other groupings was reviewed in 1949.99

There are some isolated examples of oxidation of the normal products of reaction by Baeyer-Villiger reagents. For example, phenols may react with peracids, 100-102 and demethylation of aromatic ethers may occur. 102 Catechols and hydroquinones may be oxidized through quinones 70 to carboxylic acids. 103, 104 However, if a large excess of reagent is avoided it is generally possible to obtain substantial yields of phenols from Baeyer-Villiger reactions.⁴⁸ In one example of the Dakin reaction, the oxidation of 2-hydroxy-5-methoxybenzaldehyde, the formation of an unidentified, abnormal product has been reported.105

There is evidence, in two cases, of oxidation of secondary alcohols by the action of excess peracetic acid. When 1,3-diketones react with excess of this peracid, a ketone is obtained in the place of the secondary alcohol produced with an equimolar amount.77 The steroid hydroxy ketone

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<sup>95</sup> Wacek and Eppinger, Ber., 73, 644 (1940).
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⁵⁶ Swern, Org. Reactions, 7, 378 (1953).

⁹⁷ Friess and Miller, J. Am. Chem. Soc., 72, 2611 (1950).

⁵⁸ Eckhardt, Ber., 73, 13 (1940).

⁵⁵ Swern, Chem. Revs., 45, 1 (1949).

¹⁸⁹ Bosseken and Engelberts, Proc. Acad. Sci. Amsterdam, 34, 1202 (1931) [C. A., 26, 2970] (1932)].

¹⁰¹ Fernholz, Chem. Ber., 84, 110 (1951).

¹et Friess, Soloway, Morse, and Ingersoll, J. Am. Chem. Soc., 74, 1305 (1952).

¹⁸³ Warek and Fiedler, Monatch., 80, 170 (1949). 1et Weitz, Schobbert, and Scibert, Ber., 68, 1163 (1935).

¹⁸¹ Resemblatt and Resemblal, J. Am. Chem. Soc., 75, 4607 (1953).

XXXVIII is oxidized with excess peracetic acid to the diketone XL and to XLI in addition to the normal product XXXIX.²⁸ The rearrangement of the double bond from the β, γ to the α, β position resembles that observed in other oxidations of Δ^5 -3-hydroxy steroids.¹⁰⁶ The oxidation of allo-

pregnan-20-one with persulfuric acid gives, in addition to the normal product and rostan-17 β -ol, a significant yield of allopregnan-21-ol-20-one.⁴⁷ This arises from the action of the peracid on the enolic form of the C–20 keto group.¹⁸

SELECTION OF EXPERIMENTAL CONDITIONS

Peroxides. Hydrogen peroxide, permono- and perdi-sulfuric acid, peracetic acid, perbenzoic acid, and monoperphthalic acid have all been used as reagents in the Baeyer-Villiger reaction. Although there is little precise information on the relative efficiencies of these peroxides, there is sufficient evidence to permit some general conclusions.

Hydrogen peroxide in dilute acid or in neutral solution sometimes converts carbonyl compounds to normal Baeyer-Villiger oxidation products, but more frequently hydroxyhydroperoxides and their condensation products are formed. The simple and condensed peroxides XLII-XLV are produced by the action of hydrogen peroxide in diethyl ether on cyclohexanone. 107, 15 Similar compounds are formed from aliphatic aldehydes. 11

¹⁰⁶ Djerassi, Org. Reactions, 6, 212 (1951).

¹⁰⁷ Milas and Panagiotakos, J. Am. Chem. Soc., 61, 2430 (1939).

and fluorenone¹⁴ under these conditions, although normal Baeyer-Villiger oxidation products are obtained without difficulty when peracids are used.

From these observations and the fact that the peroxides of cyclohexanone, fluorenone, and aliphatic aldehydes are converted by heating or by treatment with acids to the Baeyer-Villiger reaction products, it appears that hydrogen peroxide in ether or dilute acid is less effective since it does not favor the dissociation and rearrangement steps postulated for the Baeyer-Villiger reaction (p. 75).

In the related rearrangement of esters of the hydroperoxide formed from decahydronaphthalene (XLVI),² the dissociation step is influenced both by hydrogen-ion catalysis and by the nature of the acyl group RCO. The

acetate and benzoate rearrange readily on warming. The p-nitrobenzoate rearranges more readily than the benzoate, and all attempts to prepare the trichloracetate lead to the rearrangement product. By analogy, it may be expected that the Baeyer-Villiger reaction is favored by conditions leading to the formation of peroxide esters of relatively strong acids. There is little evidence on this point, but the fact that the organic peracids

have proved more generally useful than hydrogen peroxide is in agreement with this view. The more limited applicability of the persulfuric acids is to be attributed in part to the fact that their use in aqueous solution favors the formation of peroxides. Though persulfuric acids and their salts have been used successfully in non-aqueous media, organic peracids are more convenient.

Hydrogen peroxide in alkaline solution differs in reactivity from other Baeyer-Villiger reagents. In the Dakin reaction and the cleavage of α -diketones, alkaline conditions are to be preferred. With α,β -unsaturated ketones, however, these conditions lead exclusively to epoxyketones rather than Baeyer-Villiger reaction products. There has been a useful study of the kinetic course of the oxidation of mesityl oxide and of ethylideneacetone by hydrogen peroxide in an alkaline medium. 107a It would be desirable to obtain further information on the course and kinetics of reactions involving alkaline hydrogen peroxide.

In all peroxide oxidations of new compounds the possibility of reactions occurring with explosive violence must be considered. Trial experiments should be carried out using small quantities of material. Large excesses of reagents should be avoided, and if significant quantities of unconsumed peroxides remain at the end of the reaction they should be destroyed by reducing agents such as sodium bisulfite or ferrous sulfate before isolation of the products is attempted.

It is generally possible to follow the course of the Baeyer-Villiger reaction by estimating the active oxygen at intervals. Blank determinations should be carried out, particularly when long reaction times are involved, as the reagents may decompose under the conditions of the experiment. Information on conditions influencing the stability of peroxides is included in reviews on the general properties of hydrogen peroxide^{108–110} and peracids.⁹⁹ In addition to temperature and pH, such factors as intensity of illumination, solvent polarity, and trace-metal impurities may play an important role.^{111–113}

The following procedures are convenient for the preparation of the peroxides used in the Baeyer-Villiger reaction. Further information on methods of preparation of organic peracids is included in reviews, 96, 99, 114, and also procedures for the analysis of peroxides have been summarized, 112

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107a Bunton and Minkoff, J. Chem. Soc., 1949, 665.
108 Shanley and Greenspan, Ind. Eng. Chem., 39, 1536 (1947).
109 Medard, Compt. rend., 222, 1491 (1946).
110 Schumb, Ind. Eng. Chem., 41, 992 (1949).
111 Böeseken and Blumberger, Rec. trav. chim., 44, 90 (1925).
112 Calderwood and Lane, J. Phys. Chem., 45, 108 (1941).
113 Meerwein, Ogait, Prang, and Serini, J. prakt. Chem., 113, 9 (1926).
114 Criegee, Fortschr. chem. Forsch., 1, 508 (1950).
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¹¹⁵ Swern, Org. Reactions, 7, 392 (1953).

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Hydrogen Peroxide. In alkaline solution, hydrogen peroxide decomposes relatively rapidly and is particularly sensitive to impurities. ¹⁰⁸ These facts must be taken into consideration to ensure that a sufficient excess of reagent is available. The majority of Baeyer-Villiger oxidations involving alkaline hydrogen peroxide employ dilute sodium hydroxide in slight excess of the amount required to keep the reactants and products in solution. Ammonium hydroxide ⁵² and potassium bicarbonate ⁶⁸ have also been used, and pyridine has been added in reactions in which the sodium salt of the starting material is relatively insoluble in water. ^{79, 94}

Hydrogen peroxide in ether is conveniently prepared by shaking 50 g. of 30% hydrogen peroxide with five 100-ml. portions of diethyl ether. The ether extract is dried first with sodium sulfate and then with calcium chloride. It contains approximately 2% hydrogen peroxide. A more concentrated solution (4-6%) may be obtained by evaporation of ether from the dilute solution at room temperature under reduced pressure. 92 The concentration of hydrogen peroxide may be determined iodimetrically. Ceric sulfate is used for the titration of hydrogen peroxide when aldehydes are present. 86, 116

Hydrogen peroxide has also been used in acetone, 95 in formic acidchloroform, 117 and in acetic acid. 118 It has been shown in the oxidation of androsterone acetate that a dilute solution of peracetic acid in glacial acetic acid is preferable to hydrogen peroxide in acetic acid. 119

Persulfuric Acid. Baeyer and Villiger's "dry reagent" is prepared by mixing 10 g. of potassium persulfate with 11 g. of concentrated sulfuric acid in a mortar, adding 30 g. of potassium sulfate, and grinding the mixture to a fine powder. This reagent is stable in the absence of moisture.

Oxidations have been carried out using suspensions of the dry reagent¹ or solutions of persulfuric acid in glacial acetic acid,⁴⁷ in concentrated and dilute sulfuric acid, in petroleum ether,³⁴ and in ethanol-sulfuric acid.³⁵ Methods for the estimation of permono- and perdi-sulfuric acid have been described,¹²⁰, ¹²¹

Perbenzoic Acid. Details of the preparation of this acid are given in Organic Reactions.¹²² A product of 99.7% purity is prepared by vacuum sublimation of crude material at 40°.¹²³

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    Willard and Young, J. Am. Chem. Soc., 55, 3260 (1933).
    Prelog and Kocor, Helv. Chim. Acta, 31, 237 (1948).
    Mannich, Ber., 74, 1007 (1941).
    Levy and Jacobsen, J. Biol. Chem., 171, 71 (1947).
    D'Ans and Friederich, Ber., 43, 1880 (1910).
    Rius and Zulueta, Anales real soc. españ. fis. y quim., 44B, 923 (1948) [C. A., 43, 2121 (1949)].
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<sup>949)].
122</sup> Swern, Org. Reactions, 7, 394 (1953).

¹²³ D'Ans, Mattner, and Busse, Angew. Chem., 65, 57 (1953).

a typical example, benzophenone is oxidized by peracetic acid in glacial acetic acid to phenyl acetate in 44% yield in one hundred and ninety-two hours, but when concentrated sulfuric acid (25%) is added 82% conversion occurs in thirty minutes.⁴

The oxidation of carbonyl compounds with peroxides in the presence of metal catalysts¹³², ¹³³ does not appear to follow the same course as the Baever-Villiger reaction.

Temperature and Time. A wide range of temperatures has been employed in Baeyer-Villiger oxidations. In some earlier applications of the reaction the carbonyl compounds were heated under reflux with peroxides in relatively high-boiling solvents. This is not to be recommended as a general procedure. Temperatures above 45° normally lead to excessive decomposition of peroxides, and under such conditions a large excess of reagent is required to replace the loss and may lead to oxidation of the normal products. There are exceptional cases involving the oxidation of aromatic aldehydes and ketones in which higher reaction temperatures have been used successfully, but in these oxidations short reaction times are involved.^{48, 94} The reaction is normally carried out at a temperature of 10–40°. Lower temperatures may lead to excessively long reaction times and to reduced yields.³⁵

When oxidations are carried out with organic peracids or hydrogen peroxide in neutral media, reaction times may vary from several hours to several weeks, according to the molecular species. As a typical example, oxidation of 3-ketosteroids with perbenzoic acid in chloroform is complete in sixteen hours at 16°, although under the same conditions 20-ketosteroids require seven to ten days for cleavage.²⁷

In general, relatively short reaction times are required when oxidations are carried out in alkaline or strongly acidic media.

EXPERIMENTAL PROCEDURES

The following examples illustrate typical procedures for the Baeyer-Villiger reaction.

Catechol (Dakin modification using hydrogen peroxide and sodium hydroxide solution). Detailed directions for the preparation of catechol from salicylaldehyde (69–73%)¹³⁴ and for a similar preparation of 3-methoxycatechol¹³⁵ are given in *Organic Syntheses*.

3,4-Dihydroxyphenanthrene (Dakin modification using alkaline hydrogen peroxide and pyridine).⁹⁴ A solution of 1.11 g. of 3-hydroxy-4-formylphenanthrene (5 millimoles) in 10 ml. of pyridine is placed in a

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¹³¹ Treibs, Ber., 72, 1194 (1939).

¹³³ Milas, J. Am. Chem. Soc., 59, 2342 (1937).

¹³⁴ Dakin, Org. Syntheses, Coll. Vol. 1, 149, 2nd ed., 1941.
135 Surrey, Org. Syntheses. 28, 90 (1946).

25-ml. flask equipped with a dropping funnel and an exit tube. After the air has been displaced with hydrogen, 0.55 ml. of 30.8% hydrogen peroxide (50 millimoles) and 0.45 ml. of 12.5 N potassium hydroxide (5.6 millimoles) are added. The addition of potassium hydroxide causes a considerable rise in temperature. The solution is allowed to boil for a few seconds. It is then cooled, acidified with excess hydrochloric acid, and extracted with diethyl ether. The ether solution is washed with dilute hydrochloric acid to remove pyridine, dried, and evaporated. The crude residue (1.05 g.) is recrystallized from benzene and petroleum ether to yield 0.83 g. (80%) of pure 3,4-dihydroxyphenanthrene, m.p. 142–3°.

Phenyl p-Nitrobenzoate (Oxidation of a diaryl ketone using peracetic acid with sulfuric acid as catalyst).⁴ A solution of 4.54 g. of p-nitrobenzophenone (20 millimoles) in a mixture of 50 ml. of glacial acetic acid and 30 ml. of concentrated sulfuric acid is treated with external cooling with 8 ml. of 40% peracetic acid (40 millimoles). After thirty minutes at room temperature the mixture is neutralized with sodium carbonate solution and extracted with diethyl ether. The dried ether extract yields on evaporation 4.6 g. (95%) of phenyl p-nitrobenzoate, m.p. $128-130^{\circ}$.

Etiocholan-3α,12α,17β-triol (Oxidation of a 20-keto steroid using perbenzoic acid with sulfuric acid as catalyst).28 Ninety grams of 3α , 12α -diacetoxypregnan-20-one (0.22 mole) and 44 ml. of a 10% solution of sulfuric acid in glacial acetic acid are added separately with external cooling to 440 ml. of a chloroform solution containing 68.6 g. (0.49 mole) of perbenzoic acid. The solution is allowed to stand in the dark at room temperature for ten days. After dilution with diethyl ether, the mixture is washed in turn with water, dilute sodium carbonate solution, and water. The organic layer is dried, and the solvent is evaporated. The residue is saponified by boiling for one hour with a solution of 60 g. of sodium hydroxide in 850 ml. of methanol and 50 ml. of water. After much of the methanol has been removed by distillation under reduced pressure, sufficient ether is added to keep the product in solution. The ether solution is washed with water until neutral, dried, concentrated to 600 ml., and cooled to -10° to precipitate 46.3 g. of etiocholan-3α,12α,17β-triol, m.p. 231-232°. Treatment of the concentrated mother liquor with Girard's Reagent P furnishes an additional 0.73 g. of the triol and 6.17 g. of starting material. The total yield of triol is 71%.

Diphenic Acid (Cleavage of an α-diketone using alkaline hydrogen peroxide). A suspension of 1 g. of 9,10-phenanthraquinone (4.8 millimoles) in 20 ml. of 5% aqueous sodium hydroxide is mixed with 2.5 ml. of 27% hydrogen peroxide (19 millimoles) and allowed to stand with

¹³⁶ C. H. Hassall, unpublished observations.

occasional stirring at 30°. Further additions of 2.5 ml. of 27% hydrogen peroxide are made after six hours and again after an additional twelve hours. After a total of forty-eight hours the mixture is filtered from a trace of insoluble material and acidified. The precipitate of pure diphenic acid formed is collected on a filter, washed with water, and dried; the vield is 1.09 g. (94%), m.p., 229-230°.*

2-Acetoxyindan-1,3-dione (Selective oxidation of a triketomethane derivative using hydrogen peroxide in ether).78 A solution containing 1 g. of 2-acetylindan-1,3-dione (5.3 millimoles) in 80 ml. of diethyl ether is treated with 12 ml. (18 millimoles) of 5% hydrogen peroxide in ether and allowed to stand in a closed flask at 15°. After twenty-one days the ether is evaporated. The residue is triturated with 3 ml. of water, filtered, and extracted with chloroform. The chloroform extract is filtered from a trace of phthalic acid and evaporated. The residue is crystallized twice from ethyl acetate-petroleum ether (40-60°) to give 0.70 g. (64%) of 2-acetoxyindan-1,3-dione, m.p. 96°.

Lactone C21H32O4 from Isoandrosterone Acetate (Oxidation of a 17-keto steroid using peracetic acid with p-toluenesulfonic acid as catalyst). 119 A solution of 0.274 g. of isoandrosterone acetate (0.83 millimole) in 2 ml. of glacial acetic acid, 5 ml. of 9.5% peracetic acid in acetic acid (6.75 millimoles), and 25 mg. of p-toluenesulfonic acid are mixed and allowed to stand for twenty-three hours at 35° in the dark. The mixture is then treated with a large excess of water which precipitates 0.252 g. (88%) of the crude lactone, m.p. 156-158.5%. This product is converted by one crystallization from benzene-neohexane to the pure lactone, C21H32O4, m.p. 158-159,5°.

TABLE I

Baeyer-Viliger Oxidation of Saturated Aliphatic Ketones

-		Panant .	Product	Yield, %	Reference
	Cathonyi compound	A		£	138 130
$0^{1}H^{4}O$	Acetone	II <u>.</u> 50 ₅	Acetone peroxide	3	140, 64
		H.O. H.SO.	Acetone peroxide, hydroxyacetone	I	21
	Therefore	H-O. H-SO.	Butanone peroxide, 3-hydroxybutanone	ļ	21, 140
	trational control of the state	C.11.CO.11	No reaction	I	141, 23
	Accepted to principal of the party of the pa	H.O. H.SO.	3-Pentanone peroxide, 2-hydroxypentan-3-one	I	21
	Acatelevelolutane	C.II.CO.II	Cyclobutyl acetate	58	23
2011	Vertylevelonentang	C.11.CO.11	Cyclopentyl acetate	19	23
0.11.0	cir.1-Acetvi-2-methyleyelopentane	C.H.CO.II	cis-2-Methylcyclopentyl acetate	99	4
	trans-1-Acetyl-2-methyleyelopentane	C,II,CO,H	trans-2-Methyleyclopentyl acetate	† 9	~
	Arctyleyclobexane	Canacoan	Cyclohexyl acetate	67	141, 23
0.11.0	2-Octanone	11,0,, 11F	n-Hexyl acetato	51	20
0,11,0	cis-1-Acetyl-2-methyleyclohexane	Call, CO, H	cis-2-Methyleyelohexyl acetate	63	4
:	trans-1-Acetyl-2-methyleyclohexane	Canscoan	trans-2-Methyleyclohexyl acetate	55	2
	Acetyleycloheptane	C,H,CO,H	Cycloheptyl acetate	69	23
0.1110.7	3-Phenylbutan-2-one	Consco ₃ 11	Phenylinethylcarbinyl acetate	87	30
C111120	cie-cie-Acetyldecahydronaphthalene	Cells Coll	cis-cis-Decahydro-2-naphthol	65	32
0,111,0	Allopregnan-20-one	K,S,O8, CH,CO,H, H,SO,	Allopregnan-21-ol-21-one acetate, androstan-17 β -ol \dagger	30-35	47
C21112102	Δ3.Pregnen.3β.ol.20.one	Celisco II	Testosterone acetate, progesterone, Δ5-androsten-	l	28
			3\(\beta\),17\(\beta\)-diol 17-monoacetate		
C23113103	Δ5.Pregnen-3β-ol-20-one acetate	Monoperphthalic acid, CHCl3;	Δ^5 -Androsten-3 β ,17 β -diol	ස	28, 47
		Callscoall, CHC13, H2SO4	Δ^5 -Androsten-3 β ,17 β -diol	00	28
C23H31O4		C ₆ H ₅ CO ₃ H	Etiocholan-3 α ,17 β -diol-11-one diacetate†	85	27
C211138O3		генесози	Androstan-3 β ,17 β -diol \dagger	က	40
	Allopregnan-3x-ol-20-one acetate	K2S2O8, CH3CO2H, H2SO1	Androstan-3a,17\(\theta\)-diol diacetate †	1	142
	Pregnan-3x-ol-20-one acetate	Collsco3H	Etiocholan-3 α , 17 β -diol diacetate	52	31, 47
;		C ₆ H ₅ CO ₃ H	Etlocholan-3a,17a-diol dincetate	53	31
C35 1134 O5		Colls CO3H, CHCl3, H2SO4§	Etiocholan- $3\alpha,12\alpha,17\beta$ -triol	2.2	28, 27
CallanO4	Pregnan-3x-ol-11,20-dione benzoate	Cell, CO, II	Etiocholan-3 α ,17 β -diol-11-one 3-benzoate 17-acetate†	18	27
Volv. B	Volet Refusered 199 164 and Refer on a 100				

Note: References 138-164 are listed on p. 106.

. Where CII_CO_II is indicated, acetic acid is always present; where H2SOs is shown, sulfuric acid is present; where CaII_CO_II is shown, chloroform is present.

† The configuration at C-17 assigned by the author has been changed. The correction follows from the unequivocal evidence, only available after the completion of the investigation, that the Bacyer-Villiger reaction occurs with retention of configuration. * A catalytic amount of p-CH3CaH4SO3H was added.

& Catalytic amount.

ORGANIC REACTIONS

TABLE II

BAEYER-VILLIGER OXIDATION OF ALICYCLIC KETONES

		Bouren!	Product	Yield, %	Reference	
	Carbonyl Compound			9	#	
C4H60	Cyclobutanone Cyclopentanone	C ₆ H ₅ CO ₃ H H ₂ O ₂ , NaOH H ₂ O ₂ , HF K ₂ S ₂ O ₆ , H ₂ SO ₄ , C ₂ H ₃ OH	Butyrolactone 5-Hydroxyvalerle acid lactone polyesters of 5-hydroxyvalerle acid Ethyl 5-hydroxyvalerte 5-11-4-hovvvalerle acid lactono	81 86-89 70 73	37, 36 20 113, 35	C
С, Н, 10	Cyclohexanoue	C ₆ H ₅ CO ₃ H H ₂ O ₂ , HNO ₃ H ₂ O ₂ , HF	Cyclopentanone peroxide 6-Hydroxycaprofe acid lactone, polyesters of 6-hydroxycaprofe	1 %		RGAN
		H ₂ SO ₃ K ₂ S _{O₄, H₂SO₄, C₂H₃OH H₃O₂, NaOH C₆H₃CO₃H}	acid Polyceters of 6-hydroxycaprole acid Ethyl 6-hydroxycaprole acid 6-Hydroxycaprole acid 6-Hydroxycaprole acid lactone a year-acocadoscanone netriklic	99-15 1 2 2 2 1	35 35 38 5, 114	C REACT
$C_7H_{13}O$	3-Methylcyeloliexanone Cycloheptanone	K ₂ S ₂ O ₃ , H ₂ SO ₄ K ₂ S ₂ O ₃ , H ₂ SO ₄ , C ₂ H ₃ OH C ₆ H ₃ CO ₃ H	3-Methy representations of Filty T-hydroxylecptanoate T-Hydroxynanthic acld lactone to the tenth of the tenth	÷ 6 5		z
C ₈ H ₁₁ O C ₁₀ H ₁₀ O	Cycloöctanone a-Tetralone	C,H,CO ₂ H H,SO ₅	s. Hydroxy ethylar acts acts butyric neid factone	1 8	115	
C10H160 C10H180	Camphor p -Menthan-2-one	11 <u>5</u> 50 <u>5</u> 11 <u>5</u> 50 <u>5</u>	Campliolude 6-Hydroxy-3-kopropylenantlife achd lactone	2	1 91	
	Menthone	$_{11_2}$ SO $_3$	6-Hydroxy-3,7-dimethylcaptylic acid lactone	2 =	12	
C ₁₃ H ₂₄ O C ₁₄ H ₂₆ O	Cyclotridecanone Cyclotetradecanone Cyclotetradecanone (Exattone)	H ₂ SO ₅ H ₂ SO ₅ H ₂ SO ₅ , CH ₃ CO ₂ H	13-IIydroxytridecanoic acut lactone 11-IIydroxymyristic acid lactone 15-IIydroxypentadecanoic acid	= 2	: # #	
C151135C	O TO PORTUGUES OF THE P	11202, 112804	lactone Cyclopentadecanone peroxide, 15-hydroxypentadecanole neid	1	146	
C16H30O	Cyclohexadecanone	11,50, 11,80,	lactone 16.Hydroxypalmitic acid lactone 17.Hydroxymargaric acid lactone	30	31	1:
C17H32O	Cycloneptaneanione	the second state of the second		1		

× <	Bstrone Androstan-3-one	Н ₂ О ₂ , NaOH С ₆ И₅СО ₃ И	Lactone C ₁₈ H ₂₂ O ₃ Lactone C ₁₉ H ₂₀ O ₂	42 10	36 43
Androstan-3-one-176-ol Bqulienin acetato (±)-Isoequilenin acetate	ne-17 <i>8-</i> 01 ato din acetate	0=-0 C ₆ H ₅ CO ₃ H CH ₃ CO ₃ H† CH ₃ CO ₃ H†	Lactone C ₁₉ H ₃₀ O ₃ Acetate of lactone C ₁₈ H ₁₈ O ₃ Acetate of lactone C ₁₈ H ₁₈ O ₃	32 69 69	43 147 46
C ₂ 1H ₂ O ₃ C ₂ 1H ₃ O ₄ C ₂ 1H ₃ O ₅ C ₂ 1H ₃ O ₅ C ₂ 1H ₃ O ₅ Androsterone acetate C ₂ 1H ₃ O ₄ Androsterone acetate C ₂ H ₃ O ₄ A-Bromo-12x-acetoxypre C ₃ H ₄ O ₅ A-Brocholenic acid C ₃ H ₄ O ₅ A-Brocholenic acid C ₃ H ₄ O ₅ C ₃ H ₄ O ₅ B-Brocholan-17E-0-13-0-13-0-13-0-13-0-13-0-13-0-13-0-1	Estrone acetate Androsterone acetate Androsterone acetate 4-Bronno-12x-acetoxypregnan-3,20-dione 4-Bronno-12x-acetoxypregnan-3,20-dione Au-3-Ketocholenic acid methyl ester Estocholanic acid methyl ester Estocholanic acid methyl ester Cholestandione Cholestandione Cholestandione Cholestan-3-one Clodestur-3-one Clodestur-3-one	CI H ₂ O ₂ , CH ₃ CO ₂ H Br ₇ → C ₆ H ₅ CO ₂ H → Zn CH ₅ CO ₃ H† C ₆ H ₅ CO ₃ H + C ₆ H ₅ CO ₃ H C ₆ H ₅ CO ₃ H	CII ₃ CO ₂ Acetate of lactone C ₁₈ H ₂₂ O ₃ Lactone C ₂₁ H ₃₀ O ₃ Acetate of lactone C ₁₈ H ₃₀ O ₃ Acetate of lactone C ₁₈ H ₃₀ O ₃ Lactone C ₂₃ H ₃₂ O ₃ , lactone C ₂₁ H ₃₀ O ₄ Lactone C ₂₅ H ₃₁ O ₄ Lactone C ₂₇ H ₃₁ O ₄ Lactone C ₂₇ H ₃₁ O ₄ Lactone C ₂₇ H ₃₁ O ₃	57-63 	45 63 119 119 63 148 40 41 40 40, 39 40, 40
Ketocholestan- nces 138-164 n sCO ₃ H is indic	H4sO ₃ 7-Ketocholestan-3\$-ol acetate (benzoate or pivalate) C ₆ H ₅ CO ₃ H Deri Note: References 138-164 are listed on p. 106. Where CH ₃ CO ₃ H is indicated, acetic acid is always present: where H ₅ CO ₃ H is indicated, acetic acid is always present:	C ₆ H ₅ CO ₃ H	Derivatives of lactone $C_{27}H_{16}O_3$	86-100	1

t A catalytic amount of p-CH3C3H sologo was added,

KETONES	TIC, AND IIITIMOOTOO	Yield, % Reference	Andrew the state of the state o	67 10	33 43,4	03 111		22	10-50 52	5.0	20	50 18	-		111 57	70	61	01 29	66 10, 14, 50,		150	OH.	; 3		1	30	2
TABLE III	IC, ALICYCLIC AROMATIC, AROMAT		Reagent		. Chlorophenyl acetato				11.202, 11.13 No reaction				÷		C. II. CO. II p. Cresyl acetate	CO.H Phenyl proplomate			C.H.CO.H m-Methoxyphenyl arefate	C.H.CO.H p-Methoxyphenyl acetate				C.H.CO.H p.Acetaminophenyl acetate			II 202, NaOII 3-IIydroxy-2,6-dimethylbenzoquinone
	ALIPHATIC AROMATIC, ALICYCLIC AROMATIC, AROMATIC, AND HELPINGE	R.VILIGER OXIDATION OF ALLEGER		Carbonyl Compound		Ce II		Acctophenon	o-Hydroxyacetophenone			ne		none		p-Methylacetophenone		9			p-Methoxyacetophenone		2.IIydroxy-4-methoxyacetophenone	p-Acetoxyacetophenone	p-Acetaminoacetophenone	2,4-Dimethoxyacetophenone	2,5-Dimethoxyacetophenone 9.4-Dihydroxy-3,5-dimethylacetophenone (clavatol)
		BAEYE					C,11,CIO	$C_g II_g O$	0 # 0	C81180		2	C811803	0.11.0	00117020	C. II., O	- DI 6 -	C.H.,0,	7 - 07 - 6				C.II.,O,	Chilino	C., II., NO,	C.0II.,0,	:

C11H110	Acetomesitylene 2.4,5-7inethoxyacetophenone	C6H5CO3H CH3CO3H•	No product isolated 2,4,5-Trimethoxyphenyl acetate 9,3,4-Trimethoxynhenyl acetate	111	97 48 48
C. II. O.	2,3,4-1 rmetnoxyacetopnenone 1 3-Diacetyl-4 G-dimethoxybenzene	CH,CO,H•	4,6-Dimethoxyresorcinol diacetate	1	48
0.11.0	Fluorenone	CH3COAH, II2SO4	2'-Hydroxybiphenyl-2-carboxylic acid lactone	1	→
, # f. l .		H,0, (C,H5),0	Fluorenone peroxide,	53	14
			2'-Hydroxybiphenyl-2-carboxylic acid lactone	20	
		H ₂ SO ₅ , (CH ₃ CO) ₂ O	2'-Hydroxybiphenyl-2-carboxylic acid lactone	96	14
C. H.N.O.	o.n'-Dinitrobenzophenone	CH,CO,H, H,SO,	No reaction	1	4
		CH3CO3H, H2SO4	p-Nitrophenol, p-nitrobenzoic acid	54,82	4
C. II. Bro	p-Bromobenzophenone	сп,со,н, н,зо,	Phenyl p-bromobenzoate	09	4
CHILCIO	p-Chlorobenzophenone	сн3со2н, н3со4	Phenyl p-chlorobenzoate, phenol, p-chloro-	22	4
:			benzoic acid		
C, II, NO,	p-Nitrobenzophenone	сн ₃ со ₃ н, н ₂ sо ₄	Phenyl p-nitrobenzoate	92	4, 131
C11110	Benzophenone	H2SO5, (CH3CO)20	Phenyl benzoate	Quantitative	140, 4
CHILLY	p-Aminobenzophenone	CH ₃ CO ₃ H, H ₂ SO ₄	Phenyl p-aminobenzoate	38	4
0,111,5	Phenyl cyclohexyl ketone	сн,со,н	Cyclohexanol, benzoic acid, phenol, hexa-	6, 33, 5, 5	4
:			hydrobenzoic acid		
		сен,созн	Cyclohexyl benzoate, phenyl hexahydrobenzoate	71, 16	51
C13111803	1,3-Diacetyl-4,5,6-trimethoxybenzene	CH3CO3H.	4,5,6-Trimethoxyresorcinol diacetate	1	84
		CH ₃ CO ₃ H•	2,4,5-Trimethoxyresorcinol diacetate	!	8
CHILLING	3-Phenyldioxindole	H,0,, Na0H	o-Aminobenzophenone	í	152
CHINO	p-Methylbenzophenone	сп,со,н	p-Cresyl benzoate	=	4
C,111,10	p-Methoxybenzophenone	CH,CO,H, H,SO,	p-Methoxyphenyl benzoate	96	-
CLI HISNO	3-(o-Tolyl)dloxindole	H,O, Naoh	o-Methyl-o'-aminobenzophenone	1	152
:	3-(m-Tolyl)dloxindole	II,O, NaOH	m-Toluic acid	1	150
	3-(p-Tolyl)dioxindole	H,O, NaOH	p-Methyl-o'-andnobenzophenone	1	52
C. II. NO.	loxindole	M.O. NaOH	o-Methoxy-o'-aminobenzophemone	1	
F		ILO, NaOH	29-Tolule neld	ſ	207
		1,0, Naor	P-Methaxy-o'-aminobenzophenona	ļ	195
Callino		Chico, H. H, SO,	Penydeach	1:	152
Action Market		•		2	- +
St delay 1.	The first the minimum of the first of the fi				
	The state of the s				

TABLE IV

Babyer-Villiorr Oxidation of α, β -Unsaturated Carronyl

Reference	101	8 5	153, 53 63, 56, 153	52 22	84:	% B	42, 27	18 g	<u>.</u> 9		
Yield, %	0-03	i i	8 8	15	1 69 8	1 1	£	8	12 08		
	Product	cis-Ethylene oxide dlearboxylle neld	1,1-Dimethyl-2-acetyleuryten g-Naphthoquidnon oxido novina of phenylacetaldehydo	Enol nectace of the state oxide 1-Phenyl-2-acetylethylene oxide Enol formate of 2,6-dimethyl-5,6-cpoxylteptaldehyde	2-Methyl-1,3-Dappinorm. Buol acetato of methyl benzyl ketono Enol proplonato of phenylacetaldehyde	1-Phenyl-2-benzoylethylene oxide (1-Phenyl-2-benzoylethylene oxide (1-1-1-1-Keto-16x,17x-rpoxy-21-norprogesterone		1.0ctone 220.130.3 2.Dimethylauthoanthraquinone, benzole acid		Lactone Czall1102	
	Reagent	IlOok o	11202, NAOH 11202, NAOH 11303, NAOH	Girscoall H2O2, NaOII	11,00,11 CII,00,11	CH ₃ CO ₃ H H ₂ O ₂ , NaOH	II202, NaOII II302, NaOII	K2S2O4, CH3CO2H, H2SO4	Collis CO 11	K ₂ S ₂ O ₆ , CH ₃ CO ₂ H, H ₂ SO ₄	
BARYER	Carbonyl Compound			ouo	Citral 2-Methyl-1,4-naphthoquinone 2-Methyl-1,4-naphthoquinone		norprogesterone	10-Benzalanthrone Progesterone	<u> </u>	Methyl A4,11-3-ketocholadlenate A4-Cholesten-3-000	. 400 164 are listed on P. 106.
			C,11,02	C1011.00	$c_{10}H_{10}O$ $c_{11}H_{9}O_{2}$	C111120	C15 II 12 O	C211110	C23H19NO	C28 H3603	

Note: References 138-164 are listed on p. 106.

TABLE V
BAEYER-VILLIGER OXIDATION OF POLYCARBONYL COMPOUNDS

$c_{\rm c}$ BiacetylPerphthalic acid A cette acidAcette acid A cette acid $c_{\rm b}$ c		Carbonyl Compound	Reagent	Product	Yield, %	Reference
Blacetyl			α-Diketones	6		
Ethyl pyruvate Cephthalic acid Anonethyl ester of acetic-carbonic anhydride — Tetrahomo-o-benzoquinone Cephthalic acid 2.3.5-Trihomo-4-hydroxymuconolactone 30 Tetrahomo-o-benzoquinone CH3CO3H 2.3.5-Trihomo-4-hydroxymuconolactone 4 Tetrahomo-o-benzoquinone CH3CO3H ciacid-Muconic acid 31 o-Benzoquinone CH3CO3H ciacid-Muconic acid 31 Evphthalic acid Propionic acid 31 Perphthalic acid Propionic acid 31 Perphthalic acid Propionic acid 32 NItrophenylpyravia acid 1,2,0, NaOII Propionic acid 30 1.2.4-Triketo-3.3.5.5-tetramethylcyclopentane H3O2 Nonoethyl eart of benzoic-carbonic anhydride 32 6-Methoxy-1.2-naphthoquinone CH3CO3H CA-choxy-5-methoxyclinnamic acid 31 1.2.4-Triketo-3.3.5.5-tetramethylcyclopentane H3O2 Nonoethyl eart of benzoic acid 4 Perphthalic acid CH3CO3H CA-choxyclicennamic acid 31 1.3-Diphenylpropane-1,2-dione C4,0, NaOII Diphenic acid 34 1.3-Diphenylpropane-1,2-dione C4,0, NaOII Diphenic acid 4 Panisl Anisl Anisl Anisl acid benzoic acid 4 Anisle acid, chylylanic acid 6 Dichnamylidenebiacetyl 70 Barzoic acid 6 Dichnamylidenebiacetyl 70 Barzoic acid 6 Dichn	C,H.O.	Biacetyl	Perphthalic acid	Acetic acid	24	67, 61
Petrabonno-o-benzoquinone	CH,O	Ethyl pyruvate	Perphthalic acid	Monoethyl ester of acetic-carbonic anhydride	ı	8
Tetrachloro-benzoquinone Perphthalic acid retrachloromuconic acid 31 - Benzoquinone GH ₂ CO ₂ H Exame-3,4-dione Perphthalic acid Propionic acid Propinalic acid Propionic acid Propionic acid Propionic acid Propinalic acid Cl ₃ CO ₃ H 6-Methyl-o-benzoquinone H ₂ CO ₃ H 6-Methoxy-1,2-naphthoquinone Propinalic acid Phythalic acid Propinalic acid Anisic acid, tehyl anisoate acid Anisic acid, tehyl anisoate acid Anisic acid, tehyl anisoate acid Anisic acid, tehyl acid, ethyl ethyl acid, ethyl acid, et	C.Br.O.	Tetrabromo-o-benzoquinone	C.H.CO,H	2,3,5-Tribromo-4-hydroxymuconolactone	30	17, 154
Perpithalic acid Perpithalic	C,C1,0,	Tetrachloro-o-benzoquinone	Perphthalic acid	2,3,5-Trichloro-4-hydroxymuconolactone,	- 	155
Perpithhalic acid Nonoethyl ester of benzole-carbonic anhydride Perpithhalic acid Nonoethyl ester of perzole-carbonic anhydride Perpithhalic acid Perpithh	•	•	•	tetrachloromuconic acid	31	
Hexane-3,4-dionePerpithhalle acidPropionic acidPropionic acidPropionic acid $$	C,H,O,	o-Benzoquinone	сн,созн	cis,cis-Muconic acid	ı	61
p-Methylo-benzoquinone Perphthalic acid β-Methylmuconic anhydride 22 Ehlyj phenylgytoxalate Perphthalic acid Monochlyl ester of benzole-carbonic anhydride — 1.2.4-Trikelo-3.3.6.5-tektamethyleyclopentane H ₂ O ₂ . Termnethylacetionedicarboxyll acid 70 β-Naphthoquinone CH ₃ CO ₃ H O-Carboxyallocinnamic acid 70 G-Methoxy-1,2-naphthoquinone Perphthalic acid 2-Carboxy-5-methoxycinnamic acid 22 G-Methoxy-1,2-naphthoquinone Prophthalic acid 2-Carboxy-5-methoxycinnamic acid 22 G-Methoxy-1,2-naphthoquinone Prophthalic acid 2-Carboxy-5-methoxycinnamic acid 22 G-Methoxy-1,2-naphthoquinone Phythalic acid 2-Carboxy-5-methoxycinnamic acid 22 G-Methoxy-1,2-	C,H,O,	Hexane-3,4-dione	Perphthalic acid	Propionic acid	1	19
Ethyl phenylglyoxalate Perphthalic acid of Denzolic-carbonic anhydride of Denzolic acid of 12,02, NaOII of Denzolic acid of 12,02, NaOII of Denzolic acid of 12,02, NaOII of Denzolic acid of Den	C,H,O,	p-Methyl-o-benzoquinone	Perphthalic acid	b-Methylmuconic anhydride	61	65
o-Nitrophenylpyruvic acid H_2O_2 , NaOHo-Nitrophenylacetic acid 92 1.2.4-Triketo-3.3.5,5-tetramethyleyelopentane H_2O_2 , MaOH $-c$ -Carboxyallocinnamic acid 76 f -Naphthoquinone $C_1H_2CO_3H$ c -Carboxyallocinnamic acid 22 f -Methoxy-1,2-naphthoquinone $C_1H_2CO_3H$ C -Carboxy-5-methoxycinnamic acid 21 f -Bromolaccain f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Bromolaccain f -Bromolaccain f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retranscentione f -Bromolaccain f -Carboxy-1,2-retranscentione f -Carboxy-1,2-retr	C _g H ₆ O ₃	Ethyl phenylglyoxalate	Perphthalic acid	Monoethyl ester of benzoic-carbonic anhydride	i	æ
1,2,4-Triketo-3,3,5,5-tetramethyleyelopentane H_2O_2 Tetramethylacetonedicarboxyllo neidQuantitative θ -Naphthoquinone $C_{\rm H_2}CO_3H$ θ -Carboxyallocinnamic acid T_0 θ -Methoxy-1,2-naphthoquinone $C_{\rm H_2}CO_3H$ $Phihalic acid$ 2 -Carboxy-5-methoxycinnamic acid 2 -Carboxy-5-methoxycinnamic acid θ -Methoxy-1,2-naphthoquinone $C_{\rm H_2}CO_3H$ $Phihalic acid$ 2 -Carboxy-5-methoxycinnamic acid 3 θ -Bromolaccain $C_{\rm H_2}CO_3H$ A -Eventhylicophenol A -Eventhylicophenol A -Eventhylicophenol θ -Bromolaccain $C_{\rm H_2}CO_3H$ A -Pinitrophenol A -Pinitrophenol A -Dinitrophenol θ -Li-Crimanthraquinone $C_{\rm H_2}CO_3H$ A -Pinitrophenol A -Dinitrophenol θ -Li-Crimanthraquinone $C_{\rm H_2}O_3H$, NaOH A -Dinitrophenol A -Dinitrophenol θ -Li-Crimanthraquinone $C_{\rm H_2}O_3H$, NaOH A -Dinitrophenol A -Dinitrophenol θ -Li-Crimanthraquinone $C_{\rm H_2}O_3H$, NaOH A -Dinitrophenol A -Dinitrophenol θ -Methoxybenzil $C_{\rm H_2}O_3H$, NaOH A -Dinitrophenol A -Dinitrophenol θ -Methoxybenzil $C_{\rm H_2}O_3H$, NaOH A -Disic acid, phenylacetic acid A -Dinitrophenol θ -Misil $C_{\rm H_2}O_2H$, NaOH A -Disic acid, ethyl anisoate A -Disic acid, ethyl anisoate θ -Dicinnamylideneblacetyl A -Disic acid, ethyl anisoate A -Disic acid, ethyl anisoate A -Disic acid, ethyl anisoate θ -Dicinnamylideneblacetyl A -Disic acid, ethyl anisoate A -Disic acid A -Disic acid<	C,H,NO	o-Nitrophenylpyruvic acid	H2O2, NaOH	o-Nitrophenylacetic acid	95	8
6-Methoxy-1,2-naphthoquinone 6-Methoxy-1,2-naphthoquinone 6-Methoxy-1,2-naphthoquinone 6-Methoxy-1,2-naphthoquinone 6-Methoxy-1,2-naphthoquinone 7-Carboxys-6-methoxycinnamic acid 7-Carboxy-5-methoxycinnamic acid 7-Carboxy-5-methoxycinnamic acid 7-Carboxy-5-methoxycinnamic acid 7-Carboxy-6-methoxycinnamic acid 8-Carboxy-6-methoxycinna	C9H12O3	1,2,4-Triketo-3,3,5,5-tetramethylcyclopentane	H,0,	Tetramethylacetonedicarboxylic acid	Quantitative	79
6-Methoxy-1,2-naphthoquinone C ₆ H ₅ CO ₃ H Puhhalic acid 2-Carboxyallocinnamic acid 31 6-Methoxy-1,2-naphthoquinone Perphthalic acid 2-Carboxy-5-methoxycinnamic acid 31 Acanaphthoacain Acanaphthoacain 1H ₂ O ₂ , CH ₃ CO ₃ H 1-Ketocarboxy-2,3,5-tricarboxyphenol (?) 2.2',4,4'-Tetranitrobenzil 1H ₂ O ₂ , NaOH 2-4-Dintrophenol 31 9,10-Phenanthraquinone CH ₃ CO ₃ H 2-4-Dintrophenol 31 9,10-Phenanthraquinone CH ₃ CO ₃ H 2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₃ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylpropane-1,2-dione CH ₃ O ₂ H, NaOH 3-2-4-Dintrophenol 31 1,3-Diphenylprophenol 31 1,3-Diphenyl	$c_{10}H_6O_2$	θ -Naphthoquinone	CH_3CO_3H	o-Carboxyallocinnamic acid	20	61
6-Methoxy-1,2-naphthoquinone Puthalic acid $\frac{\text{CH}_3\text{CO}_3\text{H}}{\text{2-Carboxy-5-methoxycinnamic acid}}$ 6-Methoxy-1,2-naphthoquinone $\frac{\text{CH}_3\text{CO}_3\text{H}}{\text{CH}_3\text{CO}_3\text{H}}$ 7-Carboxy-5-methoxycinnamic acid $\frac{23}{31}$ 7-Carboxy-6-methoxycinnamic acid $\frac{23}{31}$ 7-Carboxycinnamic acid $\frac{23}{31}$ 7-Carboxycinnamic acid $\frac{23}{31}$ 7-Dinitrophenol $$			$c_6H_5co_3H$	o-Carboxyallocinnamic anhydride	61	17
6-Methoxy-1,2-naphthoquinonePerphthalic acid2-Carboxy-5-methoxycinnamic acid23 β -Bromolaccain H_2O_2 CH3CO2H H_2CO_3H H_2CO_3H H_2CO_3H Acenaphthenequinone CH_3CO_3H H_2O_2 . CH3CO2H H_2O_3 . CH3CO3H H_2O_3 . CH3CO3H2,2',4,4'-Tetranitrobenzil H_2O_3 . NaOH2,4-Dinitrophenol539,10-Phenanthraquinone $C_1H_2O_2$. NaOHDiphenic acid Q_1 Q_1 Benzil $C_1H_2O_2$. NaOHBenzole acid Q_1 Q_1 1,3-Diphenylpropane-1,2-dlone $C_2H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H P -Methoxybenzil $C_2H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H A nisil $C_2H_2O_2$ H A nisic acid, benzole acid $C_1H_2O_2$ H A nisil $C_1H_2O_2$ H A nisic acid, benzole acid $C_1H_2O_2$ H $C_1H_2O_2$ H A nisic acid, benzole acid $C_1H_2O_2$ H $C_1H_2O_2$ H A nisic acid, benzole acid $C_1H_2O_2$ H $C_2H_2O_2$ H A nisic acid, cid, benzole acid $C_1H_2O_2$ H $C_2H_2O_2$ H A nisic acid, cid, benzole acid $C_1H_2O_2$ H $C_2H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H $C_2H_2O_2$ H A nisic acid $C_1H_2O_2$ H $C_2H_2O_2$ H $C_1H_2O_2$ H $C_1H_2O_2$ H $C_2H_2O_2$ H <td></td> <td></td> <td>сн₃со₃н</td> <td>Phthalic acid</td> <td>ł</td> <td>156</td>			сн ₃ со ₃ н	Phthalic acid	ł	156
P-Bromolaccain	$c_{11}H_6O_3$		Perphthalic acid		23	59
F-Bromolaceain H ₂ O ₂ , CH ₃ CO ₂ H F-Retocarboxy-2.3,5-tricarboxyphenol (?) F-Bromolaceain H ₂ O ₂ CH ₃ CO ₂ H H ₂ O ₂ H ₃ O ₃ H ₃	1		спасози		31	29
Accnaphthenequinone CH ₃ CO ₃ H Naphthalic acid — 2,2',4,4'Tetranitrobenzil II ₂ O ₂ , NaOH 2,4-Dintrophenol 53 9,10-Phenanthraquinone H ₂ O ₂ , CH ₃ CO ₂ H 2,4-Dintrophenol 94 1 Benzil C ₂ H ₃ O ₂ H, NaOH Diphenic acid 91 1 1 Benzil C ₂ H ₃ O ₂ H, NaOH Benzoic acid 95 9 9 9 1,3-Diphenylpropane-1,2-dione C ₂ H ₃ O ₂ H, NaOH Benzoic acid 95 9 9 9 pMethoxybenzil C ₂ H ₃ O ₂ H, NaOH Anisic acid, phenylacetic acid 61 70 9 Anisil C ₂ H ₃ O ₂ H, NaOH Anisic acid, phenylacetic acid 77 70 70 Dicinnamylidenebiacetyl Perphthalic acid Anisic acid, cid, chlyl anisoate 66 70 Parbates 138-164 are listed on p. 106. 2-S-tyrylacrylic anhydride 26 2-S-tyrylacrylic anhydride 26	$c_{12}H_5BrO_8$	β-Bromolaccain	H_2O_2 , CH_3CO_2H		٠١	157
2,2,4,4°Tetranitrobenzil H ₂ O ₂ , NaOH 2,4-Dinitrophenol 53 9,10-Phenanthraquinone H ₂ O ₂ , CH ₃ O ₂ H 2,4-Dinitrobenzoic acid Quantitative 9,10-Phenanthraquinone H ₂ O ₂ , NaOH Diphenic acid 94 Benzil C ₂ H ₃ O ₂ H, NaOH Benzoic acid 70 1,3-Diphenylpropane-1,2-dione C ₂ H ₃ O ₂ H, NaOH Benzoic acid 95 P-Methoxybenzil C ₂ H ₃ O ₂ H, NaOH Anisic acid, phenylacetic acid 61 Anisil C ₂ H ₃ O ₂ H, NaOH Anisic acid, cid, cid, chyl anisoate 70 Dicinnamylidenebiacetyl Perphthalic acid Anisic acid 4Anisic acid Perphthalic acid 2-Styrylacrylic anhydride 26	C12H6O2	Acenaphthenequinone	си _з со _з н	, .	i	156
9,10-Phenanthraquinone H ₂ O ₂ , CH ₂ CO ₂ H Diphenic acid Quantitative H ₂ O ₃ , NaOH Diphenic acid chyl benzont acid chyl acid chyl acid chyl anisotte acid chyl acid ch	C14H6N4U10	2,2',4,4'-Tetranitrobenzil	H ₂ O ₂ , NaOH		53	ć,
9,10-Phenanthraquinone H ₂ O ₂ , NaOII Diphenic acid 94 1 Benzil	;		H_2O_2 , CH_3CO_2H		Quantitative	ć,
Denzul Chif.O.H. NaOH Benzoic acid, ethyl benzoate 70	C14H 802		H2O2, NaOH		16	136, 156
1.3-Diphenylpropane-1,2-dione CH ₃ CO ₂ H HClO ₄ Benzoic acid Anisil C ₂ H ₃ O ₂ H, NaOH Anisic acid, benzoic acid TO ₂ H ₃ O ₂ H, NaOH Anisic acid, chyl anisoate H ₂ O ₃ , CH ₃ O ₂ H, NaOH Anisic acid Anisic acid Berphthalic Berphthali	$C_{14}H_{10}O_{2}$		C2H5O2H, NaOH		7.0	158
1,3-Diphenylpropane-1,2-dione C ₁ H ₂ O ₂ , CH ₃ O ₂ H, HClO ₄ Benzoic acid 83 C ₁ H ₂ O ₂ H, NaOH Benzoic acid, phenylacetic acid 61 Anisil C ₁ H ₂ O ₂ H, NaOH Anisic acid, chyl anisoate 70 H ₂ O ₂ CH ₃ O ₂ H, NaOH Anisic acid, chyl anisoate 70 H ₂ O ₂ CH ₃ O ₂ H Anisic acid, chyl anisoate 66 Dicinnamylidenebiacetyl Perphthalic acid 2-Styrylacrylic anhydride 26			CH ₃ CO ₃ H		95	61, 70
1,3-Dipnenyipropane-1,2-dione C ₂ H ₃ O ₂ H, NaOH Benzole acid, phenylacetic acid 61 p-Methoxybenzil C ₂ H ₃ O ₂ H, NaOH Ahisic acid, benzole acid 79 Anisil C ₂ H ₃ O ₂ H, NaOH Ahisic acid, ethyl anisoate 70 Dicinnamylidenebiacetyl Ferphthalic acid 2-Siyrylacrylic anhydride 26 eferences 138-104 are listed on p. 106.	þ		H ₂ O ₂ , СН ₃ CO ₂ H, ИСІО ₄		83	9
P-vicinoxypenzii C ₂ H ₃ O ₂ H, NaOH Anisic acid, benzoic acid 79 Anisil C ₂ H ₃ O ₂ H, NaOH Anisic acid, ethyl anisoate 70 H ₂ O ₂ , CH ₃ CO ₂ H Anisic acid 70 Dicinnamylideneblacetyl Perphthalic acid 2-Styrylacrylic anhydride 2.8 eferences 138-184 are listed on p. 106.	C15 II 12 C2	pane-1,2-dione	C2H5O2H, NaOH		61	153
Anisu $C_2H_5O_2H$, NaOH Anisic acid, ethyl anisoute 70 H_2O_2 , OH_3CO_2H Anisic acid 66 Dicinnamylidenebiacetyl Perphthalic acid 2-Styrylacrylic anhydride 26 eferences 138-184 are listed on p. 106.	C15A12C3		C ₂ H ₅ O ₂ H, NaOH	7	7.9	158
H ₂ O ₂ , CH ₃ CO ₂ H Anisic acid 66 Dicinnamylidenebiacetyl Perphthalic acid 2-Styrylacrylic anhydride 26 eferences 138-184 are listed on p. 106.	016411104		C2H5O2H, NaOH	•	0,	158
Distribution of the control of the c	O H .		H202, CH3CO2H		99	9
	01841402		Perphthalic acid		56	99
	Note: Ref	erences 138-164 are listed on p. 106.				;

TABLE V-Continued

BAEYER-VILLIGER OXIDATION OF POLYCARBONYL COMPOUNDS

	DAE' EN' VILLE			;	000000000000000000000000000000000000000
		Reagent	Product	Yield, %	Weight
	Carbonyl Compound	,			
C ₁₈ H ₁₈ O ₂	1	α-Dikelones—Conlinued C ₂ H ₅ O ₂ H, NaOH Phen CH ₅ CO ₂ H	ntinucd Phenylacetic acid, \$\beta\$-isodurylic acid Phenylacetic acid, azelale acid parigonic acid, azelale acid parigonic acid parifycisosy_14-iso-17-isoetiocholanic acid parifycisosy_14-iso-17-isoetiocholanic acid	70 90-95 27	158 01 68
$C_{19}^{ m H_{32}O_4}$ $C_{21}^{ m H_{32}O_5}$		H ₂ O ₂ , СН ₃ СО ₂ Н H ₂ O ₂ , КНСО ₃ H ₂ O ₂ , СН ₃ СО ₂ Н	3g,14-Dihydroxy-14-iso-17-isoetlocholanic acid 3gAcetoxy-14-hydroxy-14-isoetlocholanic acid	8 1	63 63
$C_{23}\mathrm{H}_{32}\mathrm{O}_{8}$	3g-Acetoxy-14-nyutoxy 14-25 pregnan-21-carboxylic acid lactone	B-Dikelones		1	77
$C_5H_8O_2$ $C_6H_{10}O_3$ $C_7H_{12}O_2$ $C_7H_{12}O_3$	Acetylacetone Ethyl acetoacetate 3,a-Dimethylpentane-2,4-dione Ethyl a-methylacetate	CU3CO3H CH3CO3H CH3CO3H CH3CO3H CH3CO3H	Ethanol Ethyl hydrogen oxalate, ethanol No reaction Ethyl hydrogen oxalate No reaction	11111	33333
C ₃ H ₁₄ O ₃ C ₃ H ₁₄ O ₅ C ₁₁ H ₈ O ₃	Ethys grannens proceeds Ethys learnest 3-4 den 2, Acetylindan-1, 3-diono Ethys benzoylacetate	CII,CO,II H,O,, (C,H,),O CH,CO,H	Oxallo actu 2.Acetoxyindan-1,3-dione 2.Acetoxyindan-1,3-dione Brancio acid, ethyl oxalate Ethyl hydrogen oxalate, methylbenzylcarbinol	- 5	11.
C ₁₄ H ₂₀ O ₂	Ethyl a-benzylacetoacetale CH ₂ —CH ₂	си ₂ 02, си ₃ со ₂ и	си, сод по, с	84	118
	O 0	H.O., pyridine	2,4,0-Triketo-3,3,5,5-tetramethylcyclohexyl	12	7.0
C ₁₅ H ₂₂ O ₄ C ₁₆ H ₁₀ O ₃ C ₁₇ H ₁₄ O ₃ C ₅ ,H ₁₆ O ₃	1-igovalery-z.4,0-trineto-3,3,3,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5	H ₂ O ₂ , (C ₆ H ₅) ₂ O H ₂ O ₂ , (C ₂ H ₅) ₂ O H ₂ O ₂ , NaOH	isovalerate 2-Benzoyloxyindan-1,3-dione No renction Benzoic acid	8 8	8. 17. 8. 8.
Note: Re	Note: References 138-164 are listed on p. 106.				

TABLE VI
BAEYER-VILLIGER OXIDATION OF ALDEHYDES

	Carbonyl Compound	Reagent	Product	Xield, %	Reference
спо	Formaldehyde	CH ₃ CO ₃ H	Formic acid Formic acid budean	Quantitative	80
0,11,2	Acetaldeliyde	H ₂ O ₂ , M ₂ OH C ₆ H ₅ CO ₃ H H ₂ O ₂ , H ₂ SO ₄	Acetic acid, formic acid, methane, hydrogen, carbon	1.1	88 88
C2H4O2	Glycolic aldehyde	н202	dioxide Hydrogen, carbon dioxide, formic actd, unidentified	l	98
c_3H_6O	Propionaldehyde	$\mathrm{H_2O_2},\mathrm{H_2SO_4}$	Propionic acid, acetic acid, formic acid, hydrogen,	I	88
$C_b II_{10}O$	Pivalle aldehyde	$\mathrm{H_2O_2}$	carbon doxude, edane Isobutane, hydrogen, carbon monoxide, unidentifled	1	98
$\mathrm{C}_{7}\mathrm{II}_{4}\mathrm{Br}_{2}\mathrm{O}_{2}$		H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH	3,5-Dibromocatechol 3,5-Dibromohydroquinone	11	52 52
$C_1H_1Cl_2O_2$	400	H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH	4,6-Dibromocatechol 3,5-Dichlorohydroquinone	11	52 52
C,H41202 C,H5B102	3,5-Dichloro-2-hydroxybenzaldehyde 3,5-Dilodo-4-hydroxybenzaldehyde 5-Bromo-2-hydroxybenzaldehyde	H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₃ O ₂ , NaOH	3,5-Dichlorocatechol No reaction 5-Bromocatechol		159, 52 52 52
C, II, C10,		H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH	Bromohydroquinone 5-Chlorocatechol	02-09	25 2 2
C,H ₅ NO ₃	o-Nitrobenzaldehyde m-Nitrobenzaldehyde	CH ₃ CO ₃ H CH ₃ CO ₃ H	$o ext{-Nitrobenzoic}$ acid $m ext{-Nitrobenzoic}$ acid	66 60	91
the such	3-NITro-2-hydroxybenzaldehyde 5-NItro-2-hydroxybenzaldehyde 2-NItro-4-hydroxybenzaldehyde 2-NItro-4-hydroxybenzaldehyde	H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₅ O ₅ , NaOH	3-Nitrocatechol 5-Nitrocatechol No recaction Nitrolementament	[8]	22 22 22 22 22 23 23 23 23 23 23 23 23 2
c,u,o	3-Nitro-4-hydroxybenzaldehyde Benzaldehyde	H ₂ O ₂ , NaOH H ₂ SO ₃	No reaction Benzaldehyde peroxide	119	52 52 160, 140
C ₄ H ₄ O ₄ Nofe: Ref	11,01 Salleyladdehyde Nofr: Urforonces 138-164 are listed on p. 106.	H ₂ O ₂ , (C ₁ H ₃)O CH ₂ CO ₃ H H ₂ O ₂ , CH ₃ COCH ₃	Denzole acid, phenol Benzole acid Salicylic acid, catechol	Quantitative 70, trace	92, 161 80, 86 95

ORGANIC REACTIONS

TABLE VI-Continued

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	Parison D. T.	Reagent	Product	Yleld, %	Reference
	Carbonyl Compound				ď
C, II 602	Salicylaldehyde (Contd.)	H ₂ O ₂ , pyridine H ₂ O ₂ , NaOH ort CO H	Salleylic acid, catechol Catechol Catechol	75, 20 Quantiflative 89	52, 134 162, 91, 95 52
	m-Hydroxybenzaldehyde	CH2CO3H H2O2, NaOH CH,CO4H	No reaction m-Hydroxybenzoic acid	74 Quantitative	91 52
	$p ext{-} ext{Hydroxybenzaldehyde}$	H2O2, NaOH	Hydroquinone Hydroquinone	۲ ا	80, 91 52
$C_7 II_0 O_3$	2,4-Dihydroxybenzaldehyde 3,4-Dihydroxybenzaldehyde	11 <u>202, Ň</u> aoh 11 <u>202, Nao</u> h	Hydroxyhydroquinone Hydroxyhydroquinone Hydroxyhydroquinone	1 8	전 E :
$c_{rH_1\Lambda O}$		11,50, CH,CO,11 11,0, (C,111,),0	o-Aminopheny to make; or "Heptanole acid a-Hydroxyheptylhydroperoxide	X 18	8 11 81
$C_8II_6O_3$	Piperonal 2-Hydroxy-4-methylbenzaldehyde 2 Tr. 22-xxx. 5-methylbenzaldelyde	CH3CO3H CH3CO3H CH3CO3H	3, t-Methylenedloxyllienot 4-Methyleatechol 5-Methyleatechol	54 54 54	E 6 8
$c_{\rm sH,BrO_3} \ c_{\rm sH,7NO_5}$	zaldebyde Mdebyde Adebyde	H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH	3-Bromo-5-methoxylyatrodulnone 3-Methoxy-2-altrohydroqulnone No reaction	111	នួនទួ
CgIIgO		H2O2 H2O2, heat	Benzyl alcohol, formic acid Phenzylacette acid, benzaldehyde, formic acid, benzole	1	103
$c_{ m s} \Pi_{ m s} O_{ m z}$	o-Methoxybenzaldchyde	н ₂ 0 ₂ , (С ₂ Н ₅) ₂ 0 СП ₃ СО ₃ И	acid Gualacol, o-methoxybenzole acid Gualacol formate	181	5 T E
	$p ext{-}Methoxybenzaldchyde}$	11,02, (C211,5),0	Hydroquinone monomethyl ether, pemethoxy benedical	Oughtetten	08
$C_8\Pi_8O_3$	2-Hydroxy-3-methoxybenzaldebyde 2-Hydroxy-5-methoxybenzaldebyde 3-Hydroxy-4-methoxybenzaldebyde Yanilin	CH ₂ CO ₃ H H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH H ₂ O ₂ , NaOH	p-Methoxybenzole acid 3-Methoxycatechol 4-Methoxycatechol 4-Methoxyresorcinol (?) Methoxyhydroquinone	Guantitative	

TABLE VI—Continued
BAEYER-VILLIGER OXIDATION OF ALDEHYDES

	Carbonyl Compound	Reagent	Product	Yleld, %	Yield, % Reference
C, II 1003	2, t-Dimethoxybenzaldehyde 3,4-Dimethoxybenzaldehyde	H_2O_2 , $(C_2H_5)_2O$ H_2O_2 , $(C_2H_5)_2O$ CH_2CO_2H	2,4-Dimethoxyphenol 3,4-Dimethoxyphenol, 3,4-dimethoxybenzoic acid 3,4-Dimethoxyphenol	27	92 92
C,111,80 C,011,90,	Pelargonic aldebyde 3-Ethoxy-4-methoxybenzaldebyde	$H_2\hat{O}_2$, $(\hat{C}_2H_5)_2O$ CH_3CO_3H	a-Hydroxynonylhydroperoxide 3-Ethoxy-4-methoxyphenol	311	11 90
C101120	2,4,5-Trimethoxybenzaldehyde Capric aldehyde	${ m H_2O_2,~(\ddot{c}_2H_5)_2O} { m H_2O_2,~(C_2H_5)_2O}$	2,4,5-Trimethoxyphenol a-Hydroxydecylhydroperoxide	81	92
$c_{11}H_{11}O_{3}$	3,4-Dimethoxy-6-ethylbenzaldehyde	H2O2, (C2H5)2O	3,4-Dimethoxy-6-ethylphenol, 3,4-dimethoxy-6- ethylpenzole acid	l	95
C ₁₁ H ₂₂ O U C ₁₂ H ₁₆ O ₃ 4 C ₁₂ H ₂₁ O I	Undecylic aldehyde 4-Butoxy-3-methoxybenzaldehyde Lauric aldehyde 4-Mtro-9fra-tolythiobyonzaldabyda	Π_2O_2 , $(C_2H_5)_2O$ $C\Pi_3CO_3H$ Π_2O_2 , $(C_2H_5)_2O$ Π_2O_2 , $(C_2H_5)_2O$	a-Hydroxyundecylhydroperoxide 4-Butoxy-3-methoxyphenol 4-Hydroxyddecyllydroperoxide	1881	11 90 11
C ₁₅ H ₁₀ O ₃	3-Hydroxy-4-formylphenanthrene	H2O2, NAOH	4-vaco-4/p-totaenesaphonyt) benzole acid 3,4-Dihydroxyphenanthrene	1 8	164 94

Note: References 138-164 are listed on p. 106.

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CHAPTER 4

THE ALKYLATION OF ESTERS AND NITRILES

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INTRODUCTION

This chapter is concerned with the reactions of metal salts (enolates) of active methylene compounds with alkylating agents such as alkyl halides to produce alkyl derivatives. The first example of this reaction is found in the literature of 1863 when Geuther prepared ethyl α -ethyl

checking the literature referred to in the final draft of this chapter.

^{*} To avoid confusion in the naming of disubstituted active methylene compounds containing two unlike substituents, the name of one of the substituents has been parenthesized. † The authors are indebted to Morton Brown, Norman A. Le Bel, and Theodor A. Liss for

This ionic resonance hybrid is often called the enolate anion. It may be formed by reaction of the base with either the keto or the enol form of the active methylene compound.⁴

The acidity of active methylene compounds can be attributed to resonance stabilization of the enolate anion, a stabilizing interaction not possible with the un-ionized form. The degree to which various substituent groups enhance the acidity of active methylene compounds appears to decrease in the following order: $-NO_2 > -C - R > -C = N > -CO_2C_2H_5 > 0$

-C₆H₅. The substitution of two or three such groups on a carbon atom further augments the acidity of the remaining hydrogen atoms bound to the same carbon atom. This effect would be anticipated if the additional resonance stabilization available to such a polysubstituted enolate anion is considered (see, however, p. 133). On the other hand, substitution of aliphatic groups at the active methylene carbon atom reduces the acidity of the remaining hydrogen atom. The effect of a number of substituents (R) on the acid strength of monosubstituted acetic esters (RCH2CO2C2H5) has been measured;5 the compounds decreased in acidity in the following order: R = $C_6H_5 > H > CH_3 > C_2H_5 > n \cdot C_3H_7 > n \cdot C_{10}H_{21} > n \cdot C_{16}H_{33}$ > cyclohexyl > i-C₃H₇. It is noteworthy that branching of the carbon chain $(R = i \cdot C_3H_7)$ has a greater effect on acidity than the length of the carbon chain ($R = n \cdot C_{16}H_{33}$). A similar reduction in the acidity of substituted acetic acids has been ascribed to steric hindrance to solvation of the carboxylate anion.6 This explanation would appear to be equally valid for the increased difficulty with which highly substituted acetic esters are converted to their enolate anions.

The formation of the enolate anion, the reactive derivative of the active methylene compound in alkylation reactions, results from an equilibrium reaction between the base and the active methylene compound. Competing equilibra involve the solvent (i.e., ROH, NH₃, etc.) and either the base or the enolate anion. As a consequence of these equilibria, both the

$$\begin{array}{c} {\rm B}\,{\rm \odot}\,+\,{\rm CH_2(CO_2C_2H_5)_2} \rightleftarrows {\rm BH}\,+\,\overset{\odot}{\rm CH(CO_2C_2H_5)_2}\\ \stackrel{\odot}{\rm CH(CO_2C_2H_5)_2}\,+\,{\rm ROH}\,\rightleftarrows {\rm CH_2(CO_2C_2H_5)_2}\,+\,\overset{\odot}{\rm OR}\\ \\ {\rm B}\,{\rm \odot}\,+\,{\rm ROH}\,\rightleftarrows {\rm BH}\,+\,\overset{\odot}{\rm OR} \end{array}$$

solvent (i.e., ROH) and the conjugate acid (BH) of the base must be much

⁴ Alexander, Principles of Ionic Organic Reactions, John Wiley & Sons, New York, 1950, pp. 132-134.

⁵ Brown and Eberly, J. Am. Chem. Soc., 62, 113 (1940).

⁶ Hammond and Hogle, J. Am. Chem. Soc., 77, 338 (1955).

weaker acids than the active methylene compound if an adequate concentration of the enolate anion is to be present in the reaction mixture.

All available evidence indicates that the enolate anion of the active methylene compound reacts with the alkylating agent by a bimolecular nucleophilic displacement $(S_N 2)$ process.⁷⁻⁹ Therefore the structure of the alkylating agent may be expected to influence the course of the alkylation reaction in a manner analogous to the effect of structure on other

$$(C_2H_5O_2C)_2CH^{\odot} + \underbrace{\begin{array}{c} CH_3 \\ C-Br \rightarrow \\ H \end{array}}_{C}$$

$$(C_2H_5O_2C)_2CH - C-H + Br^{\odot}$$

 S_N 2 reactions. Thus, inversion of configuration is noted when the displacement occurs at an asymmetric center. Diethyl 3 α -cholestanylmalonate was produced by the reaction of 3β -cholestanyl tosylate with

$$p\text{-CH}_{3}C_{6}H_{4}SO_{3} + CH(CO_{2}C_{2}H_{5})_{2} \longrightarrow$$

$$(C_{2}H_{5}O_{2}C)_{2}CH + p\text{-CH}_{3}C_{6}H_{4}SO_{3} \circ$$

$$H \rightarrow CH(CO_{2}C_{2}H_{5})_{2} \longrightarrow H \rightarrow CH(CO_{2}C_{2}H_{5})_{2}$$

$$H \oplus H \rightarrow CH(CO_{2}C_{2}H_{5})_{2}$$

$$H \oplus H \rightarrow CH(CO_{2}C_{2}H_{5})_{2}$$

⁷ Grigsby, Hind, Chanley, and Westheimer, J. Am. Chem. Soc., 64, 2606 (1942).

⁸ Newman and VanderWerf, J. Am. Chem. Soc., 67, 233 (1945).

³ Bartlett in Gilman, Organic Chemistry, Vol. 3, John Wiley & Sons, New York, 1953, p. 25.

diethyl sodiomalonate.10 Similarly, the reaction of cyclopentene oxide yielded diethyl trans-(2-hydroxycyclopentyl)malonate.7 The attack of the enolate anion occurs at the less hindered of the two possible positions in ethylene oxides; displacement occurred at the primary carbon atom with both styrene oxide and p-nitrostyrene oxide. The hindrance to

$$\begin{array}{c} \text{R} & \text{CH-CH}_2 + \overset{\circ}{\text{CH}} (\text{CO}_2\text{C}_2\text{H}_5)_2 \rightarrow \\ \\ \text{(R = H or NO}_2) & \\ \text{R} & \text{CHCH}_2\text{CHCO}_2\text{C}_2\text{I} \\ \\ \text{O} & \text{CO}_2\text{C}_2\text{I} \end{array}$$

rearward attack presented by tertiary alkyl halides usually limits the usefulness of the alkylation reaction to primary and secondary alkylating agents (p. 124). When treated with a solution of diethyl sodiomalonate in ethanol, n-butyl bromide, sec-butyl bromide, and t-butyl bromide formed the corresponding diethyl butylmalonates in yields of 80–90 %, 13 80–81 %, 14 and 6.4%, 15 respectively.

Only in special instances has the course of the reaction deviated from the path expected on the basis of a normal bimolecular nucleophilic displacement. The reaction of certain allyl halides with enolate anions has been observed to yield mixtures of products. Although 1-chloro-2-pentene reacted with the diethyl malonate anion to yield only the expected product, the isomeric 3-chloro-1-pentene formed both the product of direct displacement and the product resulting from attack of the enolate at the 1-position in an S_N2' displacement. 16,17

¹⁶ Shoppes and Stephenson, J. Chem. Soc., 1954, 2231.

¹¹ Van Zyl and van Tamelen, J. Am. Chem. Soc., 72, 1357 (1950).

¹² Cristol and Helmreich, J. Am. Chem. Soc., 74, 4083 (1952). Adams and Kamm, Org. Syntheses, Coll. Vol. 1, John Wiley & Sons, New York, 1941,

¹⁴ Vict, Marvel, and Hauch, Org. Syntheses, Coll. Vol. 2, John Wiley & Sons, New York. 1943, p. 417.

¹¹ D.x and Bywater, J. Am. Chem. Soc., 58, 731 (1936).

¹⁴ Winstein, Bull. soc. chim. France, 1951, C43.

¹⁷ Kepner, Winstein, and Young, J. Am. Chem. Soc., 71, 115 (1949).

When, in similar systems, the halogen was bonded to a tertiary carbon atom, as in linally chloride¹⁸ or linally bromide,¹⁹ only the product resulting from an $S_N 2'$ displacement was observed.

$$p\text{-CH}_3\text{C}_6\text{H}_4\text{SO}_3 \xrightarrow{\text{CH}_3} \xrightarrow{\text{CH}_3\text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{S}_N^2$$

$$\xrightarrow{\text{CH}_3} \xrightarrow{\text{CH}_3\text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{S}_N^2$$

$$\xrightarrow{\text{CH}_3} \xrightarrow{\text{CH}_3\text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{C}_2\text{C}_2\text{H}_5\text{C}_2$$

$$\xrightarrow{\text{CH}_3} \xrightarrow{\text{CH}_3\text{C}_2\text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{C}_2\text{C}_2\text{C}_2\text{H}_5\text{C}_2} \text{C}_2\text{$$

¹⁸ Barnard and Bateman, J. Chem. Soc., 1950, 926.

¹⁹ Dupont and Labaune, Chem. Zentr., 82, II, 138 (1911).

A displacement of the S_N2' type has been postulated to explain the products formed when 1,4-dibromo-2-butene reacted with diethyl sodiomalonate (p. 141).20 A more complicated example of an abnormal alkylation is provided by the reaction of 3β -cholesteryl tosylate with diethyl sodiomalonate. The products initially reported,21,22 diethyl 3-cholesterylmalonate (later shown to be the \alpha-isomer^{10}) and diethyl 3,5-cyclo-6-cholestanylmalonate, seemed best explained by the simultaneous operation of S_N^2 and S_N^2' displacements.²³ However, the demonstration¹⁰ that the diethyl 3-cholesterylmalonate fraction is composed mainly of the 3 β -isomer suggests the intervention of an intermediate cholesteryl ion (shown in brackets in the equation on page 113) prior to attack by the enolate anion. A similar anomaly was observed when β -haloamines were used as alkylating agents. When diphenylacetonitrile was alkylated either with 1-dimethylamino-2-chloropropane or with 2dimethylamino-1-chloropropane similar mixtures of products were obtained.24-26 Such a result suggests the formation of a cyclic immonium ion²⁷ prior to the alkylation step.

$$({\rm C_6H_5)_2C(CN)CH(CH_3)CH_2N(CH_3)_2} + ({\rm C_6H_5)_2C(CN)CH_2CH(CH_3)N(CH_3)_2}$$

The alkylation of alkylidene derivatives may be considered a variant of the reaction of monoalkylated sodiomalonic esters with alkylating agents. With the alkylidene derivatives the alkyl group is invariably introduced at the position alpha to the activating group with attendant migration of the double bond to the β,γ -position.²⁸

²⁰ Kierstead, Linstead, and Weedon, J. Chem. Soc., 1952, 3610.

²¹ Kaiser and Svarz, J. Am. Chem. Soc., 67, 1309 (1945). 22 Svarz and Kaiser, J. Am. Chem. Soc., 69, 847 (1947).

²² Corey and Sneen, J. Am. Chem. Soc., 75, 6234 (1953). 24 Schultz and Sprague, J. Am. Chem. Soc., 70, 48 (1948).

²⁵ Attenburrow, Elks, Hems, and Speyer, J. Chem. Soc., 1949, 510.

²⁴ Walton, Ofner, and Thorp, J. Chem. Soc., 1949, 648.

²⁷ Schultz, Robb, and Sprague, J. Am. Chem. Soc., 69, 2454 (1947). 28 Cope, Hartung, Hancock, and Crossley, J. Am. Chem. Soc., 62, 314 (1940).

$$\begin{array}{c} \mathrm{CH_{3}CH_{2}CH} \!\!=\!\! \mathrm{C}(\mathrm{CO}_{2}\mathrm{C}_{2}\mathrm{H}_{5})_{2} + \overset{\circ}{\mathrm{O}}\mathrm{C}_{2}\mathrm{H}_{5} \rightleftarrows \mathrm{C}_{2}\mathrm{H}_{5}\mathrm{OH} + \\ & \overset{\circ}{\mathrm{COC}_{2}\mathrm{H}_{5}} \\ \mathrm{CH_{3}CHCH} \!\!=\!\! \mathrm{C} \\ & \overset{\circ}{\mathrm{COC}_{2}\mathrm{H}_{5}} \\ & \overset{\circ}{\mathrm{COC}_{2}\mathrm{H}_{5}} \\ & \overset{\circ}{\mathrm{O}} \\ & \overset{\circ}{\mathrm{O}$$

SCOPE AND LIMITATIONS

General Considerations

Nature of the Base and Solvent. If an alkylation reaction proceeds by the bimolecular mechanism described earlier (p. 111), the rate of alkylation will be directly proportional to the molar concentration of the enolate ion present in the reaction mixture. When the enolate concentration is small, various side reactions, to be described later (p. 123), will predominate. Since the concentration of the enolate ion is dependent upon equilibria involving the base, the solvent, and the active methylene compound (p. 110), the correct choice of base and solvent is of prime importance if the alkylation reaction is to be successful. Usually the base and solvent chosen are such that both the conjugate acid of the base and the solvent are weaker acids than the active methylene compound. Such a choice assures a high concentration of the enolate anion.

In several instances the rate of alkylation of β -keto esters has been found to depend on the nature of the cationic portion of the base employed.²⁹ This effect has been ascribed to the formation of a chelate structure, composed of the cation and the enolate anion, which subsequently reacts

with the alkyl halide.29 Alternatively, the effect of the cation on the rate of alkylation might be attributed to the association of the cation and the enolate anion as ion pairs in the non-polar solvents where the effect of the cation is most pronounced.30 If such ion pairs are less effective than the free enolate anions as nucleophilic reagents, then the rate of alkylation would depend on the extent to which the cation and enolate anion are associated as ion pairs, a property which would be a function of the particular cation employed in a given solvent system.

The reagents most commonly used to prepare the enolates of active methylene compounds include the metal alkoxides and the more basic metal amides, sodium triphenylmethide and sodium hydride, as well as metallic sodium and metallic potassium. A meaningful comparison of relative base strengths can best be made in terms of various base-solvent systems, since the basicity is influenced by the solvent. Many of the comparisons of relative basicity made in this chapter are founded on the success or failure of various bases in certain alkylation reactions, because data concerning relative basicities are not available. Consideration of the enolate-base-solvent equilibria mentioned earlier (p. 110) will make apparent the possibility of increasing the concentration of the enolate anion in the reaction mixture if the solvent is replaced by a solvent of lower acidity. This possibility has been exploited in several instances 31-33 where alkylation was either unsuccessful or difficult with alcohol as the solvent; replacement of the alcohol with a less acidic solvent such as ether or benzene permitted alkylation to occur. If possible, the base and the enolate should be soluble in the solvent chosen. Otherwise, the surface of the basic reagent may become coated with the metal enolate, preventing further reaction.

The metal alkoxides are usually sufficiently strong bases for use in the alkylation of malonic esters, cyanoacetic esters, malononitriles, and certain mononitriles. The commonly employed metal alkoxides appear to increase in basicity in the following order:34-37 CH₃ONa < CH₃CH₂ONa < (CH₃)₂CHONa < (CH₃)₃COK. When the active methylene compound and/or the alkylating agent contain one or more ester functions, the alkoxide chosen should correspond to the alkoxyl group of the ester.

²⁹ Brandstrom, Acta Chem. Scand., 7, 223 (1953).

²⁹ James Cason, private communication.

²¹ Wagner-Jauregg and Arnold, Ann., 529, 274 (1937).

¹² Adams, Stanley, and Stearns, J. Am. Chem. Soc., 50, 1475 (1928). 11 Pearson, J. Am. Chem. Soc., 71, 2212 (1949).

³¹ Janeson, Ann., 250, 125 (1888).

³³ Kopp and Tchoubar, Bull. soc. chim. France, 1951, 30. 34 McEwen, J. Am. Chem. Soc., 58, 1124 (1936).

¹⁷ Cope and Hancock, J. Am. Chem. Soc., 60, 2903 (1938).

Otherwise a nonhomogeneous product will result from the ester interest change which takes place concurrently with alkylation.^{37–41} This problem

$$\begin{array}{c} \text{CH}_2(\text{CN})\text{CO}_2\text{C}_2\text{H}_5 + i\text{-}\text{C}_5\text{H}_{11}\text{O}\,^{\odot} \rightleftarrows \text{CH}_2(\text{CN})\text{C} \bigcirc \text{O}\,^{\odot} \\ & \qquad \qquad \qquad \qquad \qquad \\ & \qquad \qquad \qquad \qquad \\ \text{C}_2\text{H}_5\text{O}\,^{\odot} + \text{CH}_2(\text{CN})\text{CO}_2\text{C}_5\text{H}_{11}\text{-}i \end{array}$$

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is least serious when the highly branched t-butoxide anion is employed. Several cases have been reported in which the use of sodium t-butoxide in t-butyl alcohol led to the successful alkylation of ethyl esters that could not be alkylated readily with sodium ethoxide in ethanol.³⁵

The sodium and potassium alkoxides are normally prepared and used in an excess of the corresponding anhydrous^{13,42} alcohol which serves as the solvent. However, the advantages to be gained from the use of other solvents should not be overlooked. The decarbethoxylation of malonic and cyanoacetic esters in the presence of ethoxide ion, to be discussed more fully later (p. 127), which sometimes occurs as a side reaction, can be diminished if diethyl carbonate is used as the reaction solvent. 43,44 In addition, the high boiling point of diethyl carbonate permits the reaction time to be shortened. In general, the low yields obtained from slow alkylation reactions (e.g., with long-chain alkyl halides as the alkylating agents) are improved if the low-boiling solvent, ethanol or ether, is replaced by a higher-boiling solvent such as n-butyl alcohol 45,46 or diethyl carbonate, $^{43,44,47-51}$ or if the reaction mixture is heated in a sealed tube. 31,52 However, higher reaction temperatures sometimes favor dialkylation 53 and dehydrohalogenation of the alkylating agent. 54

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Hessler, J. Am. Chem. Soc., 38, 909 (1916).
Hessler and Lamb, J. Am. Chem. Soc., 43, 205 (1921).
Hessler and Henderson, J. Am. Chem. Soc., 43, 672 (1921).
Osman and Cope, J. Am. Chem. Soc., 66, 881 (1944).
Gyngell, Phillips, and Smith, Ind. Chemist, 21, 526 (1945).
Wallingford, Homeyer, and Jones, J. Am. Chem. Soc., 63, 2056 (1941).
Wallingford, Thorpe, and Homeyer, J. Am. Chem. Soc., 64, 580 (1942).
Bleyberg and Ulrich, Ber., 64, 2504 (1931).
Backer and Strating, Rec. trav. chim., 59, 933 (1940).
Simon, Kaufmann, and Schinz, Helv. Chim. Acta, 29, 1133 (1946).
Plattner, Fürst, Wyss, and Sandrin, Helv. Chim. Acta, 30, 689 (1947).
Wiss and Fuchs, Helv. Chim. Acta, 35, 407 (1952).
Blicke and Leonard, J. Am. Chem. Soc., 68, 1934 (1946).
Wallingford and Homeyer, U.S. pat. 2,358,768 [C. A., 39, 1879 (1945)].
Marshall, J. Chem. Soc., 1931, 2336.
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53 Ziegler and Ohlinger, Ann., 495, 84 (1932).

54 Cope and McElvain, J. Am. Chem. Soc., 54, 4311 (1932).

The increase in the enolate concentration which results when an alcohol is replaced by a much less acidic or an inert solvent has already been mentioned (p. 116). However, the sodium and potassium alkoxides are relatively insoluble in such inert solvents. Magnesium ethoxide, being soluble in inert solvents, 55,56 offers an advantage in this respect. This base, which readily converts diethyl malonate to its enolate, 57 is of especial value for the dialkylation of this ester. 55,56

The use of sodium hydride in benzene, toluene, or dimethylformamide is particularly advantageous in alkylation reactions. Sodium hydride reacts irreversibly with an active methylene compound to form an enolate and hydrogen; it has been shown that any sodium hydride which may remain has no effect upon a wide variety of alkyl halides even after prolonged times at elevated temperatures. 58

Sodium amide is generally used to prepare the sodium derivatives of mononitriles, 53,59 some monocarboxylic esters, 60-62 some alkylmalonic esters, and alkylidenemalonic esters derived from ketones. 63,64 The lithium, sodium, and bromomagnesium salts of secondary amines have found limited use as bases in the alkylation of mononitriles. 53,65,66 The use of lithium diethylamide rather than sodium amide as the base for the alkylation of nitriles avoids side reactions involving addition of the amide ion to the nitrile group (p. 129).53 This side reaction is particularly serious with disubstituted acetonitriles.

The alkylation of monocarboxylic esters is usually effected in the presence of the strong base sodium triphenylmethide.67-70 Reactions which employ either sodium amide or sodium triphenylmethide as the base require an inert solvent such as ether, benzene, toluene, or

Metallic sodium and metallic potassium in inert solvents have been used

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ss Lund, Ber., 67, 935 (1934).
  se Lund, Hansen, and Voigt, Kgl. Danske Videnskab. Selskab, Mat-fys. Medd., 12, No. 9,
23 (1933) [C. A., 28, 2333 (1934)].
  <sup>57</sup> Walker and Hauser, J. Am. Chem. Soc., 68, 1386 (1946).
  <sup>58</sup> Cristol, Ragsdale, and Meek, J. Am. Chem. Soc., 71, 1863 (1949).
   59 Ramart, Compt. Rend., 182, 1226 (1926).
  50 Ramart and Amagat, Ann. chim. Paris, [10] 8, 273 (1927).
  11 Ramart, Bull. soc., chim. France, [4] 35, 196 (1924).
   62 Ramart, Compt. rend., 178, 396 (1924).
   43 Cope and Hancock, J. Am. Chem. Soc., 60, 2644 (1938).
   44 Cope, Hofmann, and Hardy, J. Am. Chem. Soc., 63, 1852 (1941).
   45 Cason, Sumrell, and Mitchell, J. Org. Chem., 15, 850 (1950).
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⁴⁴ Ziegler, Fr. pat. 581,728 [C. A., 27, 4251 (1933)]. ⁶⁷ Schlenk, Hillemann, and Rodloff, Ann., 487, 135 (1931).

⁴⁴ Hudson and Hauser, J. Am. Chem. Soc., 62, 2457 (1940). 49 Hudson and Hauser, J. Am. Chem. Soc., 63, 3156 (1941). 70 Polgar and Robinson, J. Chem. Soc., 1943, 615.

extensively to prepare the enolates of malonic ester, cyanoacetic ester, and 3-aryl-2-benzofuranones. Several attempts to use metallic sodium in the alkylation of aliphatic mononitriles have resulted in dimerization of the nitrile. The alkylation of aliphatic mononitriles have resulted in dimerization of the shares for the alkylation of alkylidenemalonic and alkylidenecyanoacetic esters because partial reduction of the conjugated system accompanies enolate formation. 28,37,63,74

Sodium hydroxide and potassium hydroxide have been employed as bases for the alkylation of active methylene compounds. The alkylation of nitriles, in certain instances at least, appears to offer no complications with these bases. 34,75-79 Although extensive saponification would be expected to attend the alkylation of esters in the presence of potassium hydroxide, successful alkylations with this base have been reported by several workers. 80-83 These alkylations were usually effected by treatment of the active methylene compound with a suspension of powdered potassium hydroxide in an inert solvent such as di-n-propyl acetal followed by addition of an alkyl halide. For example, ethyl cyanoacetate was converted to ethyl benzyleyanoacetate in 30% yield by this procedure. 83

Other bases that have had limited use include benzyltriethylammonium hydroxide, ⁸⁴ potassium acetate, ⁸⁵ ammonia, ⁸⁶, ⁸⁷ potassium carbonate, ⁸⁸, ⁸⁹ phenylsodium, ⁹⁰ and various sodium enolates. ^{91–93} Alkylations have also been effected in the presence of metallic zinc ⁹⁴ and inorganic salts of

⁷¹ Hanriot and Bouveault, Bull. soc. chim. France, [3] 1, 170 (1889).

72 Wache, Jahresber., 1889, 644.

73 Holtzwart, J. prakt. Chem. [2] 39, 230 (1889).

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74 Hugh and Kon, J. Chem. Soc., 1930, 775.
<sup>75</sup> von Braun, Fussgänger, and Kühn, Ann., 445, 201 (1925).
<sup>76</sup> Zelinsky and Feldmann, Ber., 22, 3290 (1889).
<sup>77</sup> Eisleb, Ber., 74, 1433 (1941).
<sup>78</sup> Cloke, J. Am. Chem. Soc., 51, 1174 (1929).
79 Pickard and Yates, J. Chem. Soc., 95, 1011 (1909).
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82 Michael, J. prakt. Chem., [2] 72, 537 (1905).
83 Weizmann, Brit. pat. 582,191 [C. A., 41, 2436 (1947)].
84 Jarrousse, Compt. rend., 232, 1424 (1951).
85 Kohler, Hill, and Bigelow, J. Am. Chem. Soc., 39, 2405 (1917).
86 Kohler and Conant, J. Am. Chem. Soc., 39, 1404 (1917).
87 Kötz, J. prakt. Chem., [2] 75, 433 (1907).
88 Pettersson, Acta Chem. Scand., 4, 1319 (1950) [C. A., 47, 3847 (1953)].
89 Robinson, J. Chem. Soc., 125, 226 (1924).
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91 Bockmühl and Ehrhaert, Ann., 561, 52 (1948).
92 Case, J. Am. Chem. Soc., 55, 2927 (1933).
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94 Shukowski, J. Russ. Phys. Chem. Soc., 1887 (1), 601; Ber., 21, Ref. 57 (1888).
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silver. 95,96 The yields in several alkylation reactions have been improved when copper or a copper salt was added to the reaction mixture. 97-100

Monoalkylation versus Dialkylation. During the alkylation of diethyl sodiomalonate with ethyl bromide, the diethyl ethylmalonate that is

(1)
$$CH_2(CO_2C_2H_5)_2 + C_2H_5O \odot \rightleftharpoons CH(CO_2C_2H_5)_2 + C_2H_5OH$$

(2)
$$\overset{\odot}{\text{CH}}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{C}_2\text{H}_5\text{Br} \rightarrow \text{C}_2\text{H}_5\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{Br}^{\odot}$$

$$\begin{array}{c} \text{(3)} \ \ \mathrm{C_2H_5CH(CO_2C_2H_5)_2} + \stackrel{\odot}{\mathrm{CH(CO_2C_2H_5)_2}} \\ + \ \mathrm{CH_2(CO_2C_2H_5)_2} \end{array} \\ + \\ \end{array}$$

$$\text{(4)} \ \ {\rm C_2H_5C(CO_2C_2H_5)_2} + {\rm C_2H_5OH} \rightleftarrows {\rm C_2H_5CH(CO_2C_2H_5)_2} + {\rm C_2H_5O^{\odot}}$$

$${}^{(5)} \ {\rm C_2H_5C(CO_2C_2H_5)_2} + {\rm C_2H_5Br} \rightarrow {\rm (C_2H_5)_2C(CO_2C_2H_5)_2} + {\rm Br}^{\odot}$$

formed (reaction 2) is in equilibrium with its anion (reactions 3 and 4). The question, therefore, arises as to why little dialkylation (reaction 5) is observed. In a competitive experiment diethyl malonate was alkylated by ethyl bromide (reaction 2) at a rate seventy times the rate of alkylation of diethyl ethylmalonate (reaction 5).³³ The ratio of the ionization constants³³ of the two esters

$$rac{K_{
m diethyl \; malonate}}{K_{
m diethyl \; ethyl malonate}} = rac{1.6 imes 10^{-18}}{2 imes 10^{-20}} \sim 10^2$$

indicates that the concentration of diethyl malonate enolate exceeds the concentration of the diethyl ethylmalonate anion.

Of much greater importance here is the acidity of the solvent, ethanol (K ionization = 7.28×10^{-20}). As can be seen from the enolate-base-solvent equilibria mentioned earlier (p. 110), a solvent that is more acidic than the active methylene compound will greatly reduce the

concentration of enolate present in the reaction mixture since the molar concentration of the solvent is much larger than the molar concentration of the active methylene compound. In the alkylation of diethyl malonate with ethyl bromide, the presence of a large excess of ethanol in the reaction mixture reduces the concentration of the enolate of diethyl ethylmalonate to such a low level that the rate of dialkylation (reaction 5) becomes negligible. As would be predicted on this basis, the replacement of ethanol with an inert solvent favors dialkylation. 102 As would be expected from the facts mentioned above, the greater acidities of alkylcyanoacetic esters and alkylmalonitriles (for malononitrile K ionization ~ 10-11)103 cause dialkylation to be a more serious problem. 95,104-106

Dialkylation also becomes an important side reaction in the alkylation of active methylene compounds with very reactive halogen compounds such as benzyl halides, $^{95,107-119}$ allyl halides, $^{53,56,120-122}$ phenacyl halides, 56,106,123,124 and α -chloro thio ethers. 125,126 The large amount of dialkylation observed with the allyl or benzyl halides or with α -halo ethers may be attributed to the fact that heterolytic cleavage of the carbonhalogen bond in such compounds during bimolecular displacement reactions may occur without substantial aid from the attacking nucleophilic reagent. Therefore, a halide of this type (e.g., benzyl chloride) would be expected to show less discrimination between two nucleophilic

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  103 Branch and Calvin, The Theory of Organic Chemistry, Prentice-Hall, New York,
1941, p. 269.
  104 Hesse, Am. Chem. J., 18, 723 (1896).
  105 Cohen, Marshall, and Woodman, J. Chem. Soc., 107, 887 (1915).
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  108 Fittig and Röders, Ann., 256, 87 (1890).
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  111 Cassirer, Ber., 25, 3018 (1892).
  112 Reissert, Ber., 29, 633 (1896).
  113 Maxim, Bull. soc. chim. France, [4] 39, 1024 (1926).
  114 Fieser and Seligman, J. Am. Chem. Soc., 57, 942 (1935).
  115 Kenner and Witham, J. Chem. Soc., 119, 1452 (1921).
  116 Walker, J. Chem. Soc., 125, 1622 (1924).
  117 Gulland, Haworth, Virden, and Callow, J. Chem. Soc., 1929, 1666.
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    Paul and Cottin, Bull. soc. chim. France, [0] 2, 488
    McBay, Jenkins, and Data, J. Am. Pharm. Assoc., 39, 138 (1950) [C. A., 44, 4870]

(1950)].
  122 Ziegler, Fr. pat. 728,241 [C. A., 26, 5573 (1932)].
  123 Klobb, Ann. chim. Paris, [7] 10, 168 (1897).
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124 Thorpe, J. Chem. Soc., 91, 1004 (1907).

Walter, Goodson, and Fosbinder, J. Am. Chem. Soc., 67, 655 (1945).
 Walter, Goodson, and Fosbinder, J. Am. Chem. Soc., 67, 657 (1945).

reagents (e.g., the sodium enolate of diethyl malonate and the more hindered sodium enolate of diethyl benzylmalonate) than would a saturated alkyl halide (e.g., n-butyl chloride; cleavage of the carbon-chlorine bond in this case would be greatly facilitated by the attacking nucleophilic reagent).

In addition to the foregoing suggestion, a second factor may account for the large amount of dialkylation observed with phenacyl halides. A monoalkylated product such as diethyl phenacylmalonate would be expected to be more acidic than a monoalkyl derivative such as diethyl ethylmalonate because of the proximity of an electron-withdrawing carbonyl function in the former example. For this reason the proportion of diethyl phenacylmalonate converted to its sodium enolate, a necessary intermediate for dialkylation, would be larger than the proportion of diethyl ethylmalonate converted to its sodium enolate under comparable conditions.

As the reaction leading to the alkylation of an active methylene compound (Z—CH₂—Y) proceeds, the ratio of the concentration of the monosubstituted enolate [R—C(Z)Y] to the concentration of the unsubstituted enolate (Z—CH—Y) must necessarily increase. An increase in this ratio will increase the proportion of dialkylation that occurs. This unfavorable

$$Z \stackrel{\odot}{-CH} - Y + R - CH(Z)Y \rightleftharpoons Z - CH_2 - Y + R - C(Z)Y$$

$$\frac{[R \stackrel{\odot}{-C(Z)Y]}}{[Z - CH - Y]} = \frac{K[R - CH(Z)Y]}{[Z - CH_2 - Y]}$$

concentration ratio may be overcome to a large extent if an excess of the active methylene compound (Z—CH₂—Y) is used, 7,33,105,116,118,127–135 a possibility first realized by Leuchs. 136 Dialkylation has also been diminished by the addition of an excess of both the active methylene

¹²⁷ Gagnon, Boivin, and Boivin, Can. J. Research, 28B, 207 (1950).

¹¹¹ Gagnon, Boivin, and Giguère, Can. J. Research, 28B, 352 (1950). 129 Skinner, J. Am. Chem. Soc., 59, 322 (1937).

¹¹⁰ Huber, Clinton, Bochme, and Jackman, J. Am. Chem. Soc., 67, 1618 (1945). 111 Gol'mov, Zhur. Obshchel Khim. (J. Gen. Chem. Soc., 67, 1018 (1945).
 120 (1950). 1030 (1950)].

¹¹² Olynyk, Camp, Griffith, Woislowski, and Helmkamp, J. Org. Chem., 13, 465 (1948). 121 Curtius and Gaier, J. prakt. Chem., [2] 125, 279 (1930).

¹³⁴ Brigl, Hopps Seyler's Z. physiol. Chem., 95, 161 (1915).

¹³¹ Weitzel and Wojalin, Hoppe-Seyler's Z. physiol. Chem., 285, 220 (1950).

compound and the base; such additions serve to increase the concentration of the active methylene enolate (Z—CH—Y). $^{112,124,137-139}$

Other factors reported to favor monoal kylation include the use of low-boiling solvents 53 and the use of alkyl chlorides rather than alkyl bromides, 140

Order of Introduction of Groups. If two alkyl groups are to be introduced into malonic or cyanoacetic ester, the order of introduction of groups may have a profound influence on the yield and purity of the product. When the two alkyl groups are identical best results have been obtained by adding one equivalent of the base and alkyl halide, allowing the reaction mixture to become approximately neutral, and then adding the second equivalent of base and alkyl halide. Where two different alkyl residues are to be introduced, it is advisable to introduce the larger group first if both alkylation steps involve displacement at a primary carbon atom. 142-145 This order is of particular importance if the smaller alkyl residue is a methyl or an ethyl group; in these cases the boiling points of the unchanged ester, the monoalkylated ester, and the dialkylated ester are too close to one another to permit separation without recourse either to very precise fractional distillation 135 or to a chemical separation (p. 157).

In the dialkylation of malonic ester the introduction of a primary alkyl group should always precede the introduction of a secondary alkyl group. If this precaution is not observed the introduction of a second alkyl group is often unsuccessful, ^{35,145-149} because of the low acidity of the intermediate sec-alkylmalonic ester (p. 110) and the sterically hindered nature of the corresponding enolate anion. This difficulty accompanying the alkylation of sec-alkylmalonic esters has occasionally been overcome by the use of a strong base such as sodium t-butoxide in t-butyl alcohol.³⁵

Side Reactions. Aside from dialkylation, a wide variety of side reactions may attend the alkylation of an active methylene compound. Among these side reactions are the reactions of the alkylating agent with the base

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137 Hinegardner and Johnson, J. Am. Chem. Soc., 52, 3724 (1930).
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¹³⁸ Levene and Allen, J. Biol. Chem., 27, 433 (1916).

¹³⁹ Zaheer and Sidhu, J. Indian Chem. Soc., 24, 134 (1947).

¹⁴⁰ Hinegardner and Johnson, J. Am. Chem. Soc., 52, 4139 (1930).

¹⁴¹ Levene and Cretcher, J. Biol. Chem., 33, 505 (1918).

¹⁴² Dolique, Ann. chim. Paris, [10], 15, 429 (1931).

¹⁴³ Dolique, Compt. rend., 190, 878 (1930).

¹⁴⁴ Dox and Yoder, J. Am. Chem. Soc., 44, 1141 (1922).

¹⁴⁵ Crossley and Le Sueur, J. Chem. Soc., 77, 83 (1900).

¹⁴⁶ Kondakova and Katsnel'son, Compt. rend. acad. sci. (U.R.S.S.) N.S., 4, 403 (1936)
[C. A., 31, 3448 (1937)].

¹¹⁷ Zelinskii, Bondar, Kost, and Lifshits, Izvest. Akad. Nauk S.S.S.R., Otdel. Khim. Nauk, (1951), No. 2, 96 [C. A., 45, 10205 (1951)].

¹⁴⁸ Shonle, Keltch, and Swanson, J. Am. Chem. Soc., 52, 2440 (1930).

¹⁴⁹ Hope and Perkin, J. Chem. Soc., 95, 1360 (1909).

and solvent. Provided that an adequate concentration of the enolate anion is present (p. 115) the interaction of the alkylating agent and the solvent and/or the base to produce an ether becomes a serious competing reaction only with very reactive halides such as allyl, 150-152 benzyl, 153,154 and benzhydryl halides. The low yields obtained in the synthesis of benzhydrylmalonic esters, presumably attributable to solvolysis of the benzhydryl halides in the alcoholic reaction mixture, 155 may be avoided if the reaction is conducted in benzene solution. 156 Triphenylmethyl chloride also has served as an effective alkylating agent in ether solution.56

As was noted earlier (p. 112) tertiary alkyl halides that can undergo dehydrohalogenation usually do so more rapidly than they undergo the displacement reaction leading to alkylation; accordingly, they are poor alkylating agents. 157,159 Olefin formation is less important with secondary alkyl halides 160 and is not a serious side reaction with primary alkyl halides. Halogen compounds like ethyl α-bromoisobutyrate¹⁶¹—167 and ethyl β -bromolevulinate¹⁶⁸ whose dehydrohalogenation leads to an α,β -unsaturated ester or ketone introduce a further complication; the initially formed unsaturated products may add the active methylene compound in a Michael reaction. 161,162

 $\overset{\odot}{\operatorname{CH}(\operatorname{CO}_2\operatorname{C}_2\operatorname{H}_5)_2} \\ + (\operatorname{CH}_3)_2\operatorname{CBrCO}_2\operatorname{C}_2\operatorname{H}_5 - \underbrace{\hspace{2cm}} \overset{\operatorname{Dehydrohalogenation}}{} \overset{\operatorname{CH}_2 = \operatorname{C}(\operatorname{CH}_3)\operatorname{CO}_2\operatorname{C}_2\operatorname{H}_5}_{\operatorname{I}}$ $\mathrm{CH_2(CO_2C_2H_5)_2}\Bigg]$ $(\mathrm{C_2H_5O,C),CHCH,CH}(\mathrm{CH_3)CO_2C_2H_5}$

150 Mousseron and Winternitz, Bull. soc. chim. France, 1946, 604.

151 Perkins and Cruz, J. Am. Chem. Soc., 49, 517 (1927).

132 Kierstead, Linstead, and Weedon, J. Chem. Soc., 1953, 1803. 133 Mayer, Sieglitz, Fischer, Hagen, Jung, Knies, Kohl, Listmann, Neugebauer, and Schulte, Ber., 55, 1835 (1922).

134 de Benneville, Clagett, and Connor, J. Org. Chem., 6, 690 (1941).

133 Hammett, Physical Organic Chemistry, McGraw-Hill Book Co., New York, 1940, p. 167. 134 Cope, J. Am. Chem. Soc., 56, 721 (1934).

117 Widegvist, Arkiv Kemi, Mineral. Geol., B23, No. 4, 6 (1946) [C. A., 41, 1615 (1947)]. 134 St. Pfau and Plattner, Helv. Chim. Acta, 22, 202 (1939).

139 Alexander, McCollum, and Paul, J. Am. Chem. Soc., 72, 4791 (1950). ¹⁴⁰ Kazanskii and Lukina, Doklady Akad. Nauk S.S.S.R., 83, 693 (1952) [C. A., 47, 2712) (1953)].

141 Bischoff and von Kuhlberg, Ber., 23, 634 (1890).

162 Bischoff and Mintz, Ber., 23, 647 (1890). 143 Auwers and Jackson, Ber., 23, 1599 (1890).

144 Zelinsky and Besredka, Ber., 24, 459 (1891).

141 Bischoff, Ber., 24, 1041 (1891).

144 Auwers and Kohner, Ber., 24, 1923 (1891).

167 Bone and Sprankling, J. Chem. Soc., 75, 839 (1899). 144 Emery, J. jaakt. Chem., [2] 53, 309 (1896).

Decarbalkoxylation (p. 127) and side reactions which involve the alkylating agent and the base may be minimized if a mixture of the alkylating agent and the active methylene compound is treated with the base at a rate equal to that at which the base is consumed in the reaction. 42,121,169,170

Similarly, the slow addition of the sodium derivatives of mononitriles to allylic halides has been found to minimize the extent of polymerization of both the alkylating agent and the product.¹⁷¹

Certain vicinal dihalides tend to lose their halogen atoms with the simultaneous production of the corresponding olefin under the conditions of the alkylation reaction. Such dihalides include ethylene iodide (but not ethylene bromide), 92 2,3-dibromo-2-methylbutane, 172,173 0,0'-dinitrostilbene dibromide, 174 and diethyl erythro- α , α '-dibromosuccinate. For each molecule of halogen lost, two molecules of the active methylene compound are coupled in a reaction similar to the coupling of active methylene compounds in the presence of iodine (p. 137). Certain of the olefins produced in this way may add an additional equivalent of the active methylene compound in a Michael reaction. The reaction of

dimethyl erythro-\alpha,\alpha'-dibromosuccinate is illustrative. In addition to the major products, dimethyl fumarate, tetramethyl 1,1,2,2-ethanetetra-carboxylate, and tetramethyl 1,1,2,3-propanetetracarboxylate, a small amount of racemic tetramethyl 1,1,2,3-cyclopropanetetracarboxylate was formed. The cyclopropane tetracarboxylic ester is believed to arise from

¹⁶⁹ Phillips, Ind. Chemist, 21, 678 (1945).

¹⁷⁰ Mariella and Raube, Org. Syntheses, 33, 23 (1953).

¹⁷¹ Whyte and Cope, J. Am. Chem. Soc., 65, 1999 (1943).

¹⁷¹ Bischoff, Ber., 28, 2824 (1895).

¹⁷³ Ipatiow, J. Russ. Phys. Chem. Soc., 30, 391 (1898) (Chem. Zentr., 1898, II, 660).

¹⁷⁴ Bischoff, Ber., 21, 2071 (1888).

¹⁷⁵ Ing and Perkin, J. Chem. Soc., 125, 1814 (1924).

the partial base-catalyzed isomerization of the dimethyl $erythro-\alpha,\alpha'$ dibromosuccinate to the *threo* isomer; dimethyl $threo-\alpha,\alpha'$ -dibromosuccinate, when treated with dimethyl sodiomalonate, was converted to

the racemic cyclopropane tetracarboxylic ester in 80–90% yield.¹⁷⁵ A similar base-catalyzed epimerization of the isomeric α,α' -dibromoglutaric esters has been observed.¹⁷⁶

Another side reaction which involves the transfer of a halogen atom is exemplified by the attempted alkylation of methyl diphenylacetate with methyl α -bromophenylacetate in the presence of sodium triphenylmethide. The product was dimethyl α,α' -diphenylsuccinate.

$$\begin{split} (\mathrm{C_6H_5})_3\mathrm{C} &\circ + \mathrm{C_6H_5CHBrCO_2CH_3} \rightarrow (\mathrm{C_6H_5})_3\mathrm{CBr} + \mathrm{C_6H_5CHCO_2CH_3} \\ &\circ \\ \mathrm{C_6H_5CHCO_2CH_3} + \mathrm{C_6H_5CHBrCO_2CH_3} \rightarrow \mathrm{Br} \circ \\ &+ \mathrm{CH_3O_2CCH(C_6H_5)CH(C_6H_5)CO_2CH_3} \end{split}$$

Similarly, 2-bromo-2-nitropropane and diethyl sodiomalonate underwent partial halogen interchange, the products being tetraethyl 1,1,2,2-ethanetetracarboxylate and 2,3-dimethyl-2,3-dinitrobutane. However, normal alkylation was observed when 2-chloro-2-nitropropane was allowed to react with the sodium enolate of diethyl ethylmalonate. Halogenated nitroalkanes in which the nitro group is bonded to a carbon atom

$$(CH_3)_2C(NO_2)Br + CH_2(CO_2C_2H_5)_2 \xrightarrow{NaOC_2H_5} (CH_3)_2C(NO_2)C(NO_2)(CH_3)_2$$

bearing a hydrogen atom cannot be employed as alkylating agents. Instead, the enolate of the nitro compound is formed, since it is less basic than the enolate of malonic ester.

In addition to the side reactions that can occur with the alkylating agent, both the initial active methylene compound and the alkylated product can undergo a number of transformations. The possibility of ion differ has already been mentioned (p. 117). When sodium amide is

Ing and Perkin, J. Chem. Soc., 127, 2387 (1925).
 Con Tenselon and Van Zyl, J. Am. Chem. Soc., 71, 835 (1949).

used as the base for the alkylation of esters, amide formation may be a serious side reaction. 178,179

$$\mathbf{C_6H_5CH_2CO_2C_2H_5} + \mathbf{H_2N^{\odot}} \rightleftarrows \mathbf{C_6H_5CH_2CH_2C} \overset{\mathbf{OC_2H_5}}{\longleftarrow} \mathbf{C_6H_5CH_2CONH_2} + \mathbf{C_2H_5C^{\odot}} \\ \mathbf{NH_2}$$

A related side reaction results in the loss of the carbalkoxyl group as the corresponding dialkyl carbonate. Similarly, cyanoacetic esters are converted to mononitriles. Among the malonic esters the importance

$$\begin{array}{c} C_{6}H_{5}CH(CO_{2}C_{2}H_{5})_{2} & \xrightarrow{C_{2}H_{5}O} & \\ C_{6}H_{5}CH(CO_{2}C_{2}H_{5})_{2} & \xrightarrow{C_{2}H_{5}O} & \xrightarrow{C_{6}H_{5}CH(CO_{2}C_{2}H_{5})} \\ C_{6}H_{5}CHCO_{2}C_{2}H_{5} & + (C_{2}H_{5}O)_{2}CO \\ & & \\ C(CH_{3})(CN)CO_{2}C_{2}H_{5} & + C_{2}H_{5}O & \Rightarrow \\ & & & \\ \hline \end{array}$$

of this side reaction decreases in the following order: diethyl diphenylmalonate > diethyl ethyl(phenyl)malonate > diethyl diethylmalonate.

$$(C_6H_5)_2C(CO_2C_2H_5) \stackrel{\bigcirc OC_2H_5}{\longleftarrow} \rightarrow (C_2H_5O)_2CO \div \\ OC_2H_5$$

$$\bigcirc C - COC_2H_5 \leftrightarrow \bigcirc C - COC_2F_5$$

Such an order is understandable when the resonance stabilization available to the carbanion formed after loss of diethyl carbonate is considered. Substituents other than the phenyl group 180,182 which have been observed to enhance the cleavage reaction include the nitro group,183 the vinyl group,54 the 2,4-dinitrophenyl group,184 and the 2- or 3-indenyl group.181 On the other hand, bulky groups that impede the approach of the ethoxide ion or substituents that reduce the stability of a carbanion diminish the amount of decarbethoxylation. Malonic esters and monoalkylmalonic esters are less readily cleaved to monocarboxylic esters and dialkyl carbonates because they react readily with sodium alkoxides to form stable enolates.

The reversible nature of the decarbethoxylation of diethyl phenylmalonate has been demonstrated.43 In fact, the reverse reaction, carbethoxylation, has been found valuable both in the synthesis of diethyl phenylmalonate from ethyl phenylacetate and in the synthesis of cyanoacetic esters from mononitriles. 185-189 As mentioned previously (p. 117), the use of diethyl carbonate as a solvent for the alkylation reaction offers special advantages where cleavage might be an important side reaction. The extent of decarbethoxylation is diminished and the reaction time is shortened by virtue of the high boiling point of the diethyl carbonate.

The decarbethoxylation of disubstituted malonic esters at high temperatures in the presence of ethanol-free sodium ethoxide or sodium or potassium metal (p. 150) would constitute a serious side reaction where the alkylation of an alkylmalonic ester was attempted under such conditions.

In the alkylation of malononitriles (see Table X), the addition of ethanol to one of the cyano groups to produce stable imido esters is often observed. 95,104 The mononitriles are usually stable to ethanolic sodium

$$\begin{array}{c} {\rm C_6H_5CH_2CH(CN)_2+CH_3I+C_2H_5OH} \xrightarrow{\rm NaOC_2H_6} \\ {\rm C_6H_5CH_2C(CH_3)(CN)COC_2H_5} \\ {\rm NH} \end{array}$$

cthoxide, 4-cyano-1-methyl-4-phenylpiperidine being an exception; an The stronger imido ester presumably is an intermediate in the cleavage.

base, sodium amide, does attack the cyano group in such solvents as boiling benzene,¹⁹¹ toluene,¹⁹² or xylene.¹⁹¹⁻¹⁹⁴ Under such conditions

the nitrile function may be eliminated as sodium cyanamide.

$$(C_6H_5)_2C(CN)CH_2CH_2N(CH_3)_2 + 2NaNH_2 \xrightarrow{Xylene}$$

$$NH_3 + Na_2N_2C + (C_6H_5)_2CHCH_2CH_2N(CH_3)_2$$
 91%

The loss of the nitrile function has also been observed with substituted nitriles which have no hydrogen atom on the carbon atom alpha to the nitrile group and which have a hydrogen atom and a phenyl group on the carbon atom beta to the cyano group. This elimination of hydrogen cyanide may be likened to other bimolecular elimination processes as is shown in the accompanying equation. In the presence of basic catalysts

$$C_6H_5CH^2 - C(C_6H_5)_2 \rightarrow C_6H_5CH - C(C_6H_5)_2 + NH_3 + CN^{\odot}$$

both acetic esters and mono- and di-substituted acetic esters can condense with themselves in a reaction of the acetoacetic ester type¹⁷⁹ to produce β -keto esters with a consequent diminished yield of the alkylated product.^{178,196} A similar condensation, the Thorpe reaction, occurs as a side reaction and results in poor yields in the alkylation of certain mononitriles.^{71–73} Such Claisen-type condensations become particularly important with compounds where intramolecular condensation is possible.^{176,197–201} The accompanying example¹⁹⁸ illustrates both a

- 191 Ruddy, J. Am. Chem. Soc., 73, 4096 (1951).
- 152 Jackman, Nachod, and Archer, J. Am. Chem. Soc., 72, 716 (1950).
- 193 Jackman, Bolen, Nachod, Tullar, and Archer, J. Am. Chem. Soc., 71, 2301 (1949).
- ¹⁹⁴ Kleiderer, Report No. P.B. 981, Office of the Publication Board, Dept. of Commerce, Washington, D.C.
 - 195 Hauser and Brasen, to be published.
 - 196 Scheibler, Marhenkel, and Bassanoff, Ber., 58, 1198 (1925).
 - 197 Perkin and Thorpe, J. Chem. Soc., 79, 729 (1901).
 - 198 Mitchell and Thorpe, J. Chem. Soc., 97, 2261 (1910).
 - 133 Goss and Ingold, J. Chem. Soc., 1928, 1268.
 - ²⁰⁰ Acheson and Robinson, J. Chem. Soc., 1952, 1127.
 - ²⁰¹ Kierstead, Linstead, and Weedon, J. Chem. Soc., 1953, 1799.

Claisen condensation and the subsequent elimination of a carbethoxyl group.

$$\begin{array}{c} \text{CH}_2 \\ \text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 & \xrightarrow{\text{NaOC}_2\text{H}_5} \\ \text{CN} & \text{NH} \end{array}$$

Active methylene compounds having alkoxyl202-204 or alkylthio205 functions bonded to the carbon atom beta to the activating group have been observed to undergo base-catalyzed elimination under the conditions of the alkylation reaction. The unsaturated compounds initially formed are susceptible to polymerization and Michael reactions.

$$CH_3O_-CH_2 C(CO_2C_2H_5)_2 \rightarrow CH_2 = C(CO_2C_2H_5)_2$$

$$H_-OC_2H_5$$

$$CH_2(CO_2C_2H_5)_2$$

During the alkylation of certain malonic esters a reverse Michael reaction competes with the alkylation reaction. In such cases the alkylation products of diethyl malonate or diethyl monoalkylmalonates are isolated. 87,154,206,207 For example, the products of the alkylation of ethyl γ -benzoyl- α -carbethoxy- β -phenylbutyrate (I) were dependent on the alkylating agent employed. 154 With methyl iodide both the keto

²⁰² Ziegler, Schenck, Krockow, Siebert, Wenz, and Weber, Ann., 551, 1 (1942).

²⁰³ McElvain and Burkett, J. Am. Chem. Soc., 64, 1831 (1942).

²⁰⁴ Simonsen, J. Chem. Soc., 93, 1777 (1908).

²⁰⁵ Böhme and Greve, Chem. Ber., 85, 409 (1952).

²⁰⁶ Perkin, J. Chem. Soc., 69, 1500 (1896).

²⁰⁷ Rydon, J. Chem. Soc., 1935, 420.

ester II (R = $\rm CH_3$) and diethyl methylmalonate (III, R = $\rm CH_3$) were formed. If the less reactive ethyl iodide was employed, only diethyl ethylmalonate (III, R = $\rm C_2H_5$) was produced since the reaction mixture remained basic sufficiently long for the reverse Michael reaction to predominate. Whether the cleavage occurred before or after the alkylation step is not known.

If the active methylene compound employed contains other reactive functions additional side reactions are possible. In the case of diethyl chloromalonate the rate of displacement of the chloride ion by the ethoxide anion exceeds the rate of alkylation except with very reactive alkylating agents such as benzyl chloride²⁰⁸ or 4-(or 5-)chloromethylimidazole.²⁰⁹ Small amounts (1.5%) of diethyl 5-ethoxyhexylmalonate were formed along with diethyl 2-methylcyclohexane-1,1-dicarboxylate when diethyl 5-bromohexylmalonate was cyclized in the presence of sodium ethoxide.²¹⁰

Additional side reactions may accompany the alkylation of alkylidenemalonic esters, alkylidenecyanoacetic esters, and alkylidenemalononitriles. These include polymerization^{28,37,211,212} and reverse aldol reactions.²⁸ If sodium in an inert solvent is used to prepare the enolates of alkylidene esters partial reduction may occur (p. 119).

The products obtained from the alkylation of alkylidene derivatives of malonic ester, ^{64,213} cyanoacetic ester, ^{64,214-217} malononitriles, ^{215,216} and mononitriles¹⁷¹ with allylic halides have been found to undergo thermal isomerization in certain cases, and the products must be distilled at temperatures that do not cause rearrangement. For the various active methylene compounds used, the rates of such rearrangements fall in the order: malononitriles > cyanoacetic esters > malonic esters. ^{171,213,215,216}

Steric effects influence markedly the ease of these rearrangements.213,215

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<sup>208</sup> Conrad, Ann., 209, 241 (1881).
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²⁰⁹ Pyman, J. Chem. Soc., 99, 1386 (1911).

²¹⁰ Gol'mov, Zhur. Obshchel Khim. (J. Gen. Chem. U.S.S.R.), 23, 1162 (1953) [C. A., 47, 12255 (1953)].

²¹¹ Cope and Hoyle, J. Am. Chem. Soc., 63, 733 (1941).

²¹² Cope, U.S. pat. 2,222,455 [C. A., 35, 1802 (1941)].

²¹³ Aldridge and Murphy, J. Am. Chem. Soc., 73, 1158 (1951).

²¹⁴ Cope and Hardy, J. Am. Chem. Soc., 62, 441 (1940).

²¹⁵ Cope, Hoyle, and Heyl, J. Am. Chem. Soc., 63, 1843 (1941).

²¹⁶ Foster, Cope, and Daniels, J. Am. Chem. Soc., 69, 1893 (1947).

²¹⁷ Cope and Field, J. Am. Chem. Soc., 71, 1589 (1949).

The Active Methylene Compound

Malonic Esters (Table I). In the many alkylations reported to yield monoalkylmalonic esters, the base-solvent combination generally employed was sodium ethoxide in ethanol. As noted previously (p. 120) such reaction conditions inhibit dialkylation since, in most cases, the monoalkyl derivative is less acidic than ethanol. This advantage, which is not shared with cyanoacetic ester and malononitrile, recommends malonic ester if only the monoalkyl compound is desired. The separation problem that arises in the preparation of methylmalonic esters and ethylmalonic esters (p. 123) is best avoided by employing an alternative synthetic method (p. 147) for these esters. The use of the ethoxymagnesium salt of malonic ester rather than sodiomalonic ester is a valuable modification 55,56,150,218-220 if the alkylation is to be run in an inert solvent such as ether or benzene (p. 116). Diethyl carbonate (pp. 117, 128) offers advantages as the solvent in some instances.

Substituted Malonic Esters (Tables II, III, and IV) and Alkylidenemalonic Esters (Table V). The reduced acidity⁵ of monoalkylmalonic esters (p. 110) in which the alkyl group is secondary or tertiary44,52,145-149,221-226 has resulted in low yields during alkylations in the presence of ethanolic sodium ethoxide. This difficulty, which is much less serious with the analogous cyanoacetic esters (p. 134), has been overcome by recourse to stronger bases and less acidic solvents. The use of sodium t-butoxide in t-butyl alcohol has permitted the alkylation of diethyl isopropylmalonate, 35 diethyl (1-ethylbutyl)malonate, 35 and diethyl eyclohexylmalonate.35 Diethyl diisopropylmalonate was prepared by the use of sodium and ether at elevated temperatures in a sealed tube. 52 Diethyl ethyl-(sec-butyl)malonate was obtained in 95% yield when the ethanolfree sodium enolate of diethyl sec-butylmalonate was heated with ethyl bromide in diethyl carbonate. 44,51,227 Another striking demonstration of the value of this method is found in the alkylation of diethyl t-butylmalonate with allyl bromide, the reaction being effected in 36% yield in the presence of sodium ethoxide and diethyl carbonate.44 Benzene and toluene have

²¹⁸ Fuson and Jackson, J. Am. Chem. Soc., 72, 351 (1950). ²¹⁹ Ali-Zade and Arbuzov, Zhur. Obshchef Khim. (J. Gen. Chem. U.S.S.R.), 13, 113 (1943) [C. A., 38, 352 (1944)].

²²⁰ Terent'ev, J. Russ. Phys.-Chem. Soc., 60, 85 (1928) [C. A., 22, 3880 (1928)]. ²²¹ Conrad and Guthzeit, Ann., 222, 249 (1883).

²²² Fischer and Dilthey, Ann., 335, 334 (1904).

²²³ Bischoff, Ber., 29, 972 (1896).

²²⁴ Cope and Lyman, J. Am. Chem. Soc., 75, 3312 (1953). 225 Marshall, J. Chem. Soc., 1930, 2754.

²²⁶ Weizmann, Sulzbacher, and Bergmann, J. Chem. Soc., 1947, 772.

²²⁷ Wallingford and Homeyer, U.S. pat. 2,391,530 [C. A., 40, 3770 (1946)].

served as solvents for the alkylation of the sodium salts of diethyl benzhydrylmalonate¹⁵⁶ and dibenzhydryl benzhydrylmalonate²²⁴ with benzhydryl bromide.

The introduction of a phenyl group reduces the acidity of diethyl malonate or ethyl phenylacetate, the reduction in acidity being comparable with that resulting from the introduction of a methyl group (p. 110).⁵ An explanation for this phenomenon may be the non-coplanarity of the phenyl derivative, which inhibits effective resonance stabilization of the enolate anion.

Alkylation of chloromalonic ester is successful only with very reactive alkylating agents (p. 131).209,228-230 With less reactive alkylating agents, coupling of the malonic ester residues²³¹ or ether formation is the predominant reaction. In the alkylation of nitromalonic ester, the alkyl group is introduced on the carbon atom¹⁸³ rather than on an oxygen atom. Whereas the alkylation of aminomalonic esters results in both C- and N-alkylation, 232 formamido, acetamido, benzamido, and phthalimido derivatives of malonic ester can be alkylated without N-alkylation. The formamido- and acetamido-malonates are most useful since the phthalimido derivatives are hydrolyzed and decarboxylated with difficulty²³³ and many of the alkyl(benzamido)malonic esters are oils.²³² The facile deacylation of formamidomalonates and acetamidomalonates may be disadvantageous if the alkylation reaction is slow. The yields of the isopropyl derivative obtained with diethyl acetamidomalonate (37%)234,235 and with diethyl benzamidomalonate (66%)233 are explicable in terms of the greater susceptibility of the acetamido group to alcoholysis. The absence of alcohol in the reaction mixture has proved advantageous in the alkylation of diethyl phthalimidomalonate with 1,3-dibromopropane and with y-phthalimidopropyl bromide.236

The alkylation of alkylidenemalonic esters produces the α -alkyl derivative of the corresponding β , γ -unsaturated ester. The accompanying

$$\begin{array}{c} {\rm CH_3CH_2C(CH_3)}{=}{\rm C(CO_2C_2H_5)_2} + n \cdot {\rm C_3H_7Br} \xrightarrow{\rm NaNH_2} \\ {\rm CH_3CH}{=}{\rm C(CH_3)C} (n \cdot {\rm C_3H_7)(CO_2C_2H_5)_2} \end{array}$$

example 237 illustrates the shift of the double bond to yield the more highly

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<sup>228</sup> Perkin, J. Chem. Soc., 53, 1 (1888).
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²²⁹ Kipping, J. Chem. Soc., 53, 21 (1888).

 ²³⁰ Titley, J. Chem. Soc., 1928, 2571.
 ²³¹ Kötz and Zörnig, J. prakt. Chem., [2] 74, 425 (1906).

²³² Albertson, J. Am. Chem. Soc., 68, 450 (1946).

²³³ Redemann and Dunn, J. Biol. Chem., 130, 341 (1939).

Atkinson and Scott, J. Chem. Soc., 1949, 1040.
 Snyder, Shekleton, and Lewis, J. Am. Chem. Soc., 67, 310 (1945).

Sörensen, Hoppe-Seyler's Z. physiol. Chem., 44, 448 (1905).
 Cope and Hancock, J. Am. Chem. Soc., 60, 2901 (1938).

substituted vinyl derivative, which occurs when the double bond can migrate into either of two positions. As with saturated alkylmalonic ester derivatives, chain branching markedly reduces the acidity of alkylidenemalonic esters. Although sodium ethoxide may serve as the base for the alkylation of alkylidenemalonic esters derived from aldehydes, 28 the branched alkylidene derivatives prepared from ketones require a stronger base. 237 Since the use of sodium in an inert solvent causes reduction of the alkylidene derivative (p. 119), sodium amide in liquid ammonia or in an inert solvent has proved to be most satisfactory for the preparation of enolates from alkylidenemalonic esters derived from ketones.

Cyanoacetic Esters (Table VI). Like malonic esters, cyanoacetic esters are usually alkylated in the presence of ethanolic sodium ethoxide. The increased importance of dialkylation (p. 121) as a side reaction attending the alkylation of cyanoacetic esters has been discussed. The high order of reactivity of the ethyl cyanoacetate enolate has been utilized advantageously to prevent side reactions with very reactive alkylating agents;²³⁸ in such cases reaction of the alkylating agent with the enolate anion is apparently more rapid than the reaction of the alkylating agent with the base or the solvent.

Substituted Cyanoacetic Esters (Tables VII and VIII) and Alkylidenecyanoacetic Esters (Table IX). The use of cyanoacetic esters rather than malonic esters is recommended if the preparation of a dialkyl derivative is desired. Monoalkyl derivatives of cyanoacetic ester are readily alkylated in the presence of ethanol and sodium ethoxide even if the first alkyl group introduced is branched. 145,225,226,238-240 This property both simplifies the preparation of dialkylcyanoacetic esters and eliminates the need to introduce the primary alkyl group in the first stage of the alkylation as often must be done with malonic esters (p. 123). For example, ethyl ethyl(isopropyl)cyanoacetate was prepared in 86% yield from ethyl isopropyleyanoacetate and ethyl iodide, 239 whereas diethyl ethyl(isopropyl)malonate was obtained from diethyl isopropylmalonate under similar conditions in very poor yield. 145

Ethyl acetamidocyanoacetate²³²,²⁴¹,²⁴² and methyl (phenylacetamido)cyanoacetate^{243–245} have been alkylated in the presence of alcoholic

 ²³⁸ Tabern and Volwiler, J. Am. Chem. Soc., 56, 1139 (1934).

 ²³⁹ Fischer, Rohde, and Brauns, Ann., 402, 364 (1914).
 240 Fischer and Flatau, Ber., 42, 2981 (1909).

²⁴¹ Albertson and Tullar, J. Am. Chem. Soc., 67, 502 (1945).

 ²⁴² Fields, Walz, and Rothchild, J. Am. Chem. Soc., 57, 502 (1945).
 243 Ehrhart Chem. B.

 ²⁴³ Ehrhart, Chem. Ber., 82, 60 (1949).
 244 Ehrhart, Chem. Ber., 82, 387 (1949).

²⁴⁵ Horner and Medem. Chem. Ber., 85, 520 (1952).

sodium alkoxides without difficulty. Sodium hydride has been recommended as the base for the alkylation of acetamidomalonic ester and acetamidocyanoacetic ester.246

The alkylation of alkylidenecyanoacetic esters derived from aldehydes has failed because these alkylidene derivatives are rapidly polymerized in the presence of bases.212 Aside from the fact that only the alkylidenemalonic esters derived from the simplest ketones are available, 37,74 the use of alkylidenecyanoacetic esters derived from ketones rather than the malonic ester analogs offers an advantage in that the cyanoacetate derivatives may be alkylated in the presence of ethanolic sodium ethoxide.37 However, sodium isopropoxide in isopropyl alcohol has been recommended for the alkylation of secondary alkylidenecyanoacetic esters. 37,211,247

Malononitriles (Table and Alkylidenemalononitriles \mathbf{X}) (Table IX). Malononitrile, monoalkylmalononitriles, and alkylidenemalononitriles have been alkylated in the presence of ethanolic sodium ethoxide. However, the usefulness of the reaction is often limited by the simultaneous addition of the alcohol to one of the nitrile groups of the product^{95,104,211} to produce an imido ester (p. 128). In addition the alkylidenemalononitriles derived from aldehydes polymerize very readily.211 The use of malononitrile to form monoalkyl derivatives is limited by the ease with which it is dialkylated.95

Monocarboxylic Esters (Table XI), 3-Aryl-2-benzofuranones (Table XII), and Succinic, Glutaric and Glutaconic Esters (Table XIII). Either sodium amide or sodium triphenylmethide in an inert solvent is the base most often used to produce the enolates of monocarboxylic esters. These sodium enolates have been alkylated with alkyl and allyl halides, with dihalogenated alkanes,248 with phenacyl bromide,248 with nitroaryl halides,²⁴⁸ with 4,7-dichloroquinoline,¹⁷⁸ with epoxides,⁶⁹ with dialkyl sulfates,²⁴⁹ and with alkyl sulfonates.⁶⁹ In contrast to the mononitriles (p. 136), dialkylation is not a serious problem. The 3-aryl-2benzofuranones most often have been alkylated by treatment with sodium or potassium metal in an inert solvent followed by treatment with an or potassium metal in an increase and alkylating agent. Several α-bromoglutaric esters have been converted to alkylating agent. Devera a browning converted to the corresponding cyclopropane derivatives by self-alkylation, the base used being sodium carbonate or potassium hydroxide. 80,250

As cited previously (p. 110), the acidity of acetic esters is reduced by As cited previously (p. 110), the about alkyl group is branched, salkyl substitution especially if the alkyl group is branched, salkyl substitution of alkyl substitution of alkyl substitution especially in the amy and Although the acidity of ethyl acetate is enhanced by the substitution of one phenyl group ²⁴⁶ Shapira, Shapira, and Dittmer, J. Am. Chem. Soc., 75, 3655 (1953)

²⁴⁷ Mitter and Dutta, J. Indian Chem. Soc., 25, 306 (1948).

²⁴⁸ Wislicenus and Mocker, Ber., 46, 2772 (1913).

²¹⁹ Bowden, J. Am. Chem. Soc., 60, 131 (1938). ²⁵⁰ Perkin and Thorpe, J. Chem. Soc., 75, 48 (1899).

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of the base potassium amide in a mixture of liquid ammonia and ether as the solvent has proved advantageous for the alkylation of phenylacetonitrile and diphenylacetonitrile.¹⁹⁵ The alkylating agents employed include alkyl and allyl halides, dihalogenated alkanes, chloropyridines, chloroquinolines, epoxides, dialkyl sulfates, and alkyl sulfonates. In some instances elevated reaction temperatures favor dialkylation,⁵³ elimination of the cyano group,^{91,191–193} or dimerization of the nitrile.^{71–73} When 2- or 4-chloropyridines or 4-chloroquinolines were employed as the alkylating agent for phenylacetonitrile the yield of product did not exceed 50% unless two equivalents of sodium amide were used.^{178,254} This result has been attributed to the formation of an insoluble sodium salt which removed an additional equivalent of base from the reaction mixture.¹⁷⁸

The metal salts of primary and secondary amines have been used as bases for the alkylation of mononitriles.^{53,66,255} Sodium hydroxide and potassium hydroxide have also served as bases for the alkylation of nitriles.^{34,75-79,256,257}

Aldehydes^{258,259} and ketones^{171,193,259} condense readily with mononitriles. The alkylidene derivatives formed from ketones are best converted to their sodium enolates with sodium amide. Thus the alkylation of cyclohexylidene(phenyl)acetonitrile failed in ethanolic sodium ethoxide;²⁵⁹ with the stronger base sodium amide in benzene or ether, alkylated products were obtained in yields of 77–82%.¹⁷¹

Alkylating Agents

Halogens. The addition of bromine or iodine to an enolate often results in the coupling of two molecules of the active methylene compound. The

²⁵⁴ Sperber, Papa, Schwenk, Sherlock, and Fricano, J. Am. Chem. Soc., 73, 5752 (1951).

²⁵⁵ Ziegler, Ger. pat. 583,561 [C. A., 28, 1057 (1934)].

²⁵⁶ Meyer, Ann., 250, 118 (1888).

²⁵⁷ Haller and Benoist, Ann. chim. Paris, [9] 17, 25 (1922).

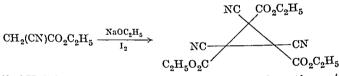
²⁵⁸ Murray and Cloke, J. Am. Chem. Soc., 58, 2014 (1936).

²⁵⁹ McRae and Manske, J. Chem. Soc., 1928, 484.

probable course of the reaction 107,260,261 will be seen to resemble the course of an analogous side reaction involving vicinal dihalides (p. 125). Similar dimeric products have been formed from monocarboxylic esters, 67,69,248 3-aryl-2-benzo-furanones, 262,263 and mononitriles. 264 However, the enolates of some monosubstituted malonic esters formed only the iodinated derivative of the active methylene compound when treated with iodine. 265 That monosubstitution need not always inhibit this coupling reaction is indicated by the treatment of various polymethylene- α , ω -dimalonic esters with iodine and a base; the corresponding carbocycles are formed. $^{87,266-269}$

$$\begin{array}{c} {\rm C_2H_5CH[CH(CO_2C_2H_5)_2]_2} + \, {\rm 2NaOC_2H_5} + \, {\rm I_2} \rightarrow \\ \\ {\rm C_2CH} \left| \begin{array}{c} {\rm C(CO_2C_2H_5)_2} \\ \\ + \, {\rm 2NaI} + \, {\rm 2C_2H_5OH} \end{array} \right| \end{array}$$

When the sodium enolate of ethyl cyanoacetate is treated with iodine a cyclic trimer is formed;²⁷⁰⁻²⁷² the same product results when ethyl bromocyanoacetate is heated with aniline in ether.²⁷³



Alkyl Halides. In reactivity as alkylating agents for active methylene compounds the various halogenated organic compounds lie in the order observed for other bimolecular nucleophilic displacement reactions; the allyl and benzyl halides are more reactive than the alkyl halides,²⁷⁴ which in turn are more reactive than the vinyl⁵⁴,²⁷⁵–²⁷⁷ and aryl¹⁴²,²⁷⁸ halides.

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<sup>261</sup> Lennon and Perkin, J. Chem. Soc., 1928, 1513.
<sup>262</sup> Löwenbein and Simonis, Ber., 57, 2040 (1924).
<sup>263</sup> Löwenbein, Ber., 58, 601 (1925).
264 Auwers and Meyer, Ber., 22, 1227 (1889).
<sup>265</sup> Bischoff and Hausdörfer, Ann., 239, 110 (1887).
266 Perkin, J. Chem. Soc., 51, 1 (1887).
 <sup>267</sup> Perkin, J. Chem. Soc., 51, 240 (1887).
 268 Perkin, J. Chem. Soc., 65, 572 (1894).
 269 Haworth and Perkin, J. Chem. Soc., 65, 591 (1894).
 <sup>270</sup> Errera and Perciabosco, Ber., 33, 2976 (1900).
 <sup>271</sup> Engler and Meyer, Ber., 38, 2486 (1905).
 272 Thorpe and Young, J. Chem. Soc., 77, 937 (1900).
  273 Goldthwaite, Am. Chem. J., 30, 447 (1903).
  <sup>274</sup> Noller and Adams, J. Am. Chem. Soc., 48, 2444 (1926).
  <sup>275</sup> Benary and Schinkopf, Ber., 56, 354 (1923).
  <sup>276</sup> V. Voorhees, Ph.D. Dissertation, University of Wisconsin, 1924.
  <sup>277</sup> Heyl and Cope, J. Am. Chem. Soc., 65, 669 (1943).
  <sup>278</sup> Dox and Thomas, J. Am. Chem. Soc., 45, 1811 (1923).
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²⁶⁰ Bischoff and Rach, Ber., 17, 2781 (1884).

Likewise, for a given alkyl group the iodide is more reactive than the bromide, 34,37,40,142,234,279-281 which is more reactive than the chloride, 282-284 the fluoride being almost inert. Since very reactive halogen compounds favor dialkylation (p. 121), it is usually advisable to select the least reactive halide as an alkylating agent where dialkylation is expected to be a serious side reaction. 140,280

Alkyl halides that are readily dehydrohalogenated (e.g., tertiary alkyl halides) are unsuitable alkylating agents (p. 124), since the yield of alkylated product is materially reduced by the loss of both base and alkyl halide which accompanies dehydrohalogenation.^{44,149,168,286} For example, one-third of the cyclohexyl bromide employed in the alkylation of diethyl malonate was converted to cyclohexene.²⁸⁶

Although the alkyl bromides are usually the most satisfactory alkylating agents, the alkyl chloride is recommended when the corresponding alkyl bromide is very reactive. If the alkyl bromide is relatively unreactive, use of the corresponding alkyl iodide is preferable. If the desired alkyl iodide is not available a satisfactory alternative employs mixtures of the alkyl bromide or alkyl chloride with sodium iodide⁷⁰,^{287–289},²⁹¹ or potassium iodide²⁹⁰,²⁹² in alcoholic media.

Di- and Poly-halides. Alkylation reactions involving methylene chloride, ^{293,294} methylene bromide, ²⁹⁵ and methylene iodide ^{296,300} have been found to proceed normally. Such dihalides have been especially valuable for the preparation of cyclic systems. ^{296,299,302} However, a ²⁷⁹ Rossolymo, Ber., 22, 1233 (1889).

²⁸⁰ Bischoff, Ber., 28, 2616 (1895).

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<sup>281</sup> Kuhn, Köhler, and Köhler, Hoppe-Seyler's Z. physiol. Chem., 242, 171 (1936).
  <sup>282</sup> Rothstein, Bull. soc. chim. France, [5] 2, 80 (1935).
  <sup>283</sup> Noyes and Cox, J. Am. Chem. Soc., 25, 1093 (1903).
  <sup>284</sup> Dey and Doraiswami, J. Ind. Chem. Soc., 10, 309 (1933).
  <sup>285</sup> Hoffmann, J. Org. Chem., 15, 425 (1950).
  <sup>286</sup> Eykman, Chem. Weekblad, 6, 699 (1909).
  <sup>287</sup> Buu-Hoï and Cagniant, Bull. soc. chim. France, [5] 9, 99 (1942).
  <sup>288</sup> Gagnon, Savard, Gaudry, and Richardson, Can. J. Research, 25B, 28 (1947).
  <sup>289</sup> Birch and Robinson, J. Chem. Soc., 1942, 488.
  <sup>290</sup> Rajzman, Bull. soc. chim. France, 1948, 754.
  <sup>291</sup> Buu-Hoi, Cagniant, and Janicaud, Compt. rend., 212, 1105 (1941).

    <sup>291</sup> Buu-Hoi, Cagniant, and Jameaud, Composition.
    <sup>292</sup> Pineau, J. recherches centre natl. recherche sci.; Labs. Bellevue Paris, 1951, 202 [C. A.,

46, 416 (1952)].
  <sup>293</sup> Perkin and Prentice, J. Chem. Soc., 59, 990 (1891).
  <sup>294</sup> Tutin, J. Chem. Soc., 91, 1141 (1907).
  <sup>295</sup> Perkin and Scarborough, J. Chem. Soc., 119, 1400 (1921).
  <sup>296</sup> Dressel and Guthzeit, Ann., 256, 171 (1890).
  <sup>297</sup> Guthzeit and Dressel, Ber., 21, 2233 (1888).
  <sup>298</sup> Zelinsky, Ber., 22, 3294 (1889).
  <sup>299</sup> Perkin, J. Chem. Soc., 59, 798 (1891).
  300 Kötz and Stalmann, J. prakt. Chem., [2] 68, 156 (1903).
  301 Pospischill, Ber., 31, 1950 (1898).
  302 Thole and Thorpe, J. Chem. Soc., 99, 2183 (1911).
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similar reaction involving benzylidene chloride and tetraethyl 1,1,5,5pentanetetracarboxylate led to the formation of the doubly unsaturated

$$\mathrm{CH_2[CH(CO_2C_2H_5)_2]_2} + \mathrm{CH_2I_2} \xrightarrow{\mathrm{NaOC_2H_5}} \xrightarrow{\mathrm{(CO_2C_2H_5)_2}}$$

acid α,α' -dibenzylidenepimelic acid, after saponification and decarboxylation.303 rather than a cyclic compound.

Chloroform, bromoform, iodoform, ethyl trichloroacetate, carbon tetrachloride, and carbon tetrabromide all react with diethyl sodiomalonate to form diethyl α, γ -dicarbethoxyglutaconate, although a similar reaction with 1,1,1-trichloroethane failed. Analogous products are formed with

$$\text{CHCl}_3 \, + \, 2\text{CH}_2(\text{CO}_2\text{C}_2\text{H}_5)_2 \xrightarrow{\text{C}_2\text{H}_5\text{OH}} (\text{C}_2\text{H}_5\text{O}_2\text{C})_2\text{CHCH} = \text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2$$

other active methylene compounds including ethyl cyanoacetate and malononitrile.²³¹ If monoalkylmalonic esters are utilized in a similar reaction, a mixture of products is formed in which either one or two of the halogen atoms of the haloform is retained.231

$$\begin{split} \text{CH}_3\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{CHCl}_3 & \xrightarrow{\text{Na.} (\text{C}_2\text{H}_5)_2\text{O}} \\ & + (\text{C}_2\text{H}_5\text{O}_2\text{C})_2\text{C}(\text{CH}_3)\text{CHClC}(\text{CH}_3)(\text{CO}_2\text{C}_2\text{H}_5)_2 \end{split}$$

 $\alpha,\omega\text{-Polymethylene}$ dihalides have served as useful alkylating agents for the preparation of carbocyclic compounds with ring sizes ranging from three to seven. 92,170,269,304-310 A competing reaction results in the

$$\begin{array}{c} {\rm Br}({\rm CH_2})_5 {\rm Br} \, + \, {\rm CH_2}({\rm CO_2C_2H_5})_2 \, \xrightarrow{{\rm NaOC_2H_5,C_2H_5OH}} \, & \begin{array}{c} {\rm CO_2C_2H_5} \\ \\ {\rm CO_2C_2H_5} \end{array} \\ \\ & + \, ({\rm C_2H_5O_2C})_2 {\rm CH}({\rm CH_2})_5 {\rm CH}({\rm CO_2C_2H_5})_2 \end{array}$$

³⁰³ Perkin and Prentice, J. Chem. Soc., 59, 818 (1891).

³⁰⁴ Dox and Yoder, J. Am. Chem. Soc., 43, 1366 (1921). 305 Knowles and Cloke, J. Am. Chem. Soc., 54, 2028 (1932).

³⁰⁶ Case, J. Am. Chem. Soc., 56, 715 (1934).

³⁰⁷ Weston, J. Am. Chem. Soc., 68, 2345 (1946).

³⁰⁸ Haworth and Perkin, J. Chem. Soc., 65, 86 (1894). 309 Carpenter and Perkin, J. Chem. Soc., 75, 921 (1899).

³¹⁰ Best and Thorpe, J. Chem. Soc., 95, 685 (1909).

simultaneous formation of the tetralkyl polymethylene- α,ω -dimalonate.³¹¹ Although this tetracarboxylic ester is usually formed by attack of two diethyl malonate anions on the dihalide,³¹² the cyclopropane derivative obtained when ethylene dibromide serves as the alkylating agent has been found to be susceptible to attack by the enolate of an active methylene compound.^{310,312–314} Thus the tetracarboxylic ester could be formed by either of two routes. The yield of the cyclopropane is better if ethyl cyanoacetate is substituted for diethyl malonate. As would be anticipated, the use of a large volume of solvent favors intramolecular alkylation leading to a cyclic product.^{210,307}

A similar synthesis of cyclopropane derivatives utilizes 1,4-dibromo-2-butene as the alkylating agent.²⁰ The major products are tetraethyl 2-vinyl-1,1,4,4-butanetetracarboxylate and diethyl 2-vinyl-1,1-cyclopropanedicarboxylate, the cyclopropane derivative apparently having been formed by an intramolecular S_N2' process (p. 112).

$$\begin{array}{c} \text{BrCH$_2$CH$==$CHCH$_2$Br} + \text{CH}_2(\text{CO}_2\text{C}_2\text{H}_5)_2 \xrightarrow{\text{NaOC}_2\text{H}_5} \\ \text{CH}_2\text{==}\text{CH}\text{--}\text{CH}\text{--}\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{CH}_2\text{==}\text{CH}\text{--}\text{CHCH}(\text{CO}_2\text{C}_2\text{H}_5)_2} \\ \text{CH}_2 & \text{CH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2} \\ + (\text{C}_2\text{H}_5\text{O}_2\text{C})_2\text{CHCH}_2\text{CH}\text{=-}\text{CHCH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2} \end{array}$$

It has proved difficult to arrest the reaction of polymethylene dihalides and sodiomalonic ester at the monoalkylation stage, since the intramolecular and intermolecular dialkylation reactions described previously

³¹¹ Freer and Perkin, J. Chem. Soc., 53, 215 (1888).

³¹² Bone and Perkin, J. Chem. Soc., 67, 108 (1895).

³¹³ Mitchell and Thorpe, J. Chem. Soc., 97, 997 (1910).

³¹¹ Kierstead, Linstead, and Weedon, J. Chem. Soc., 1952, 3616.

often predominate. However, diethyl γ -bromopropylmalonate has been prepared in 70% yield by the use of a large excess of 1,3-dibromopropane with diethyl malonate. An alternative synthesis for such compounds involves the initial formation of a terminal methylene derivative of malonic ester followed by the peroxide-catalyzed addition of hydrogen bromide. 210,315

$$\begin{array}{c} \text{CH}_2 = \text{CHCH}_2\text{Br} + \overset{\circ}{\text{CH}}(\text{CO}_2\text{C}_2\text{H}_5)_2 \rightarrow \text{CH}_2 = \text{CHCH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \overset{\circ}{\text{Br}} \\ \text{CH}_2 = \text{CHCH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{HBr} \xrightarrow{\text{Peroxide} \\ \text{catalyst}} \text{Br}(\text{CH}_2)_3\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2 \end{array}$$

Monoalkylation of diethyl sodiomalonate with 1-chloro-3-iodopropane would be expected to produce diethyl γ -chloropropylmalonate, displacement having involved the more reactive carbon-iodine bond. However, the alcohol-soluble sodium iodide produced in the reaction mixture converted the chloro ester in part to the corresponding iodo compound. When excess sodium iodide was added to the reaction mixture, only diethyl γ -iodopropylmalonate could be isolated. In the preparation of diethyl (β -chloroethyl)isoamylmalonate from 1-chloro-2-iodoethane and diethyl isoamylmalonate this problem was avoided by the use of a benzene solution in which sodium iodide is insoluble.

Where one of the halogens of the dihalide is bonded to a secondary carbon atom, some dehydrohalogenation may be expected to accompany alkylation. Halogen atoms bonded to tertiary carbon atoms are lost as the corresponding hydrogen halide. 173,317,318

As described earlier (p. 125) certain vicinal dihalides, especially those compounds in which the halogen atoms are bonded to secondary and tertiary carbon atoms, tend to lose the halogen with the resulting formation of an olefin and the coupled product from two molecules of the active methylene compound. Other vicinal dihalides such as 1,2-dichlorocyclohexane, 150 1,2-dibromocyclohexane, 150,286,319 1,2-dibromotetrahydronaphthalene, 150,320 and 2,3-dibromodecahydronaphthalene

$$Cl + CH(CO_2C_2H_5)_2 - CH(CO_2C_2H_5)_2 + Cl^2$$

both alkylation and dehydrohalogenation reactions. Thus the product formed from the 1,2-dihalocyclohexanes was the same as the product formed from 2-cyclohexenyl chloride150 or 2-cyclohexenyl bromide.319 Since the alkylation of 1,2-dichlorocyclohexane with diethyl sodiomalonate proceeds much more rapidly than the analogous reaction with cyclohexyl chloride, 150 dehydrochlorination is presumed to be the first step in the reaction sequence. With 2,3-dibromotetrahydronaphthalene dehydrohalogenation occurred, the product being naphthalene.320

The reaction of 1,2-dithiocyanocyclohexane with diethyl malonate is completely analogous to the reaction of the 1,2-dihalocyclohexanes. One thiocyano group is lost in an elimination reaction, and the other group is displaced with the production of diethyl 2-cyclohexenylmalonate.322

Vinyl and Aryl Halides. Although vinyl and aryl halides, being inert to nucleophilic displacement reactions, are generally of no value as alkylating agents, several successful alkylation reactions involving such halides have been reported. Thus 1,2-dibromoethylene reacted with diethyl ethylmalonate to yield diethyl ethyl-(β -bromovinyl)malonate. ⁵⁴ However, 1,2-dichloroethylene failed to alkylate malonic ester.²⁷⁵ The successful alkylation of acetonitrile with chlorobenzene in the presence of potassium amide and liquid ammonia³²³ may be likened to the conversion of chlorobenzene to aniline under similar conditions, 324 in which the amino group may become attached either to the carbon atom from which the chlorine atom is displaced or to an adjacent carbon atom. It is not known whether the position at which the cyanomethyl group enters and the position occupied by the leaving chlorine atom are the same.

If the carbon-halogen bond of the aryl halide is activated by the introduction of electron-attracting groups ortho and para to the halogen atom, then successful arylation will occur. For example, ethyl p-nitrophenylcyanoacetate has been prepared from p-nitrochlorobenzene and ethyl cyanoacetate. 325 However, it will be recalled that such electron-attracting substituents also promote decarbethoxylation (p. 127). When diethyl 2,4-dinitrophenylmalonate was treated with 2,4-dinitrobromobenzene in ethanolic sodium ethoxide, only ethyl bis-(2,4-dinitrophenyl)acetate could be isolated. 184 Replacement of halogen atoms situated on negatively substituted benzene rings by hydrogen has also been observed during alkylation reactions.326-328

³²¹ Cagniant and Buu-Hoi, Bull. soc. chim. France, [5] 9, 111 (1942).

³²² Mousseron and Winternitz, Bull. soc. chim. France, [5] 11, 120 (1944). 323 Bergstrom and Agostinho, J. Am. Chem. Soc., 67, 2152 (1945).

Bergstrom and Agostinho, J. Am. Onem. Soc., 75, 3290 (1953).

³²³ Fairbourne and Fawson, J. Chem. Soc., 1927, 46.

³²⁶ Jackson and Robinson, Am. Chem. J., 11, 93 (1889). 327 Jackson and Robinson, Am. Chem. J., 11, 541 (1889).

²²⁸ Jackson and Robinson, Ber., 21, 2034 (1888).

The 2- and 4-halopyridines and the 2- and 4-chloroquinolines, whose reactivity may be likened to that of the nitrochlorobenzenes just described, also serve as effective alkylating agents.

Epoxides. Epoxides have served as alkylating agents for malonic esters, cyanoacetic esters, monocarboxylic esters, and mononitriles. Except in sterically unfavorable instances,7 the intermediate hydroxy esters or hydroxy nitriles are converted to the corresponding lactones or cyclic imido esters.27,329 The same products are formed if the corresponding alkene halohydrins are utilized.

Dialkyl Carbonates. The dialkyl carbonates cannot be used to alkylate malonic ester, 330 monocarboxylic esters, 43,129,331,332 or mononitriles 185, 186, 189, 333 because carbethoxylation of the intermediate anion (p. 128) takes precedence over alkylation. With primary alkylmalonic esters the dialkyl carbonates may be used as alkylating agents, the dialkylated product being obtained in yields of 25-80%.330 The dialkyl carbonates are unsatisfactory alkylating agents for secondary alkylmalonic esters and for alkylevanoacetic esters.330

Dialkyl Sulfates, Alkyl Sulfonates, and Nitrates. Both dimethyl sulfate and diethyl sulfate have been used extensively for the alkylation of all types of active methylene compounds. The yields obtained with these alkylating agents and with the corresponding alkyl iodides are usually similar. In addition the high boiling points of the dialkyl sulfates permit the use of higher reaction temperatures without loss of the alkylating agent.249

The alkyl benzenesulfonates and the alkyl p-toluenesulfonates have been used to advantage as alkylating agents.⁶⁹ As in the case of the alkyl halides the yields of alkylated products derived from primary alkyl sulfonates are good, but only fair yields are obtained with the sulfonate esters of secondary alcohols. In addition to their high boiling points, the alkyl sulfonates are valuable alkylating agents where conversion of the corresponding alcohol to the alkyl halide is difficult or involves rearrangement.238,334,335

Benzyl nitrate has served as an alkylating agent for malonic ester, both mono- and di-alkylation products being obtained.336

³²⁹ Easton, Gardner, and Stevens, J. Am. Chem. Soc., 69, 2941 (1947).

³³⁰ Wallingford and Jones, J. Am. Chem. Soc., 64, 578 (1942). ³³¹ Nelson and Cretcher, J. Am. Chem. Soc., 50, 2758 (1928).

³³² Hauser, Abramovitch, and Adams, J. Am. Chem. Soc., 64, 2714 (1942).

³³³ Hessler, Am. Chem. J., 32, 119 (1904).

³³⁴ Braker, Pribyl, and Lott, J. Am. Chem. Soc., 69, 866 (1947).

³³⁵ Peacock and Tha, J. Chem. Soc., 1928, 2303. 336 Nef, Ann., 309, 171 (1899).

component in an acetic acid-piperidine mixture is hydrogenated over palladium on charcoal. This process, termed reductive alkylation, has been found to produce certain alkyleyanoacetic esters in yields of 39-98%,362-364

Reductions of alkylidene derivatives and reductive alkylation are advantageous in that dialkylation, a side reaction in alkylation procedures, is avoided.363 The use of platinum oxide as the catalyst for reductive alkylation may result in partial reduction of the nitrile group in addition to the expected reductive alkylation.363

Addition of Grignard Reagents to Alkylidene Derivatives (Tables XVIII and XIX). Extensive dehydrohalogenation precludes the use of tertiary alkyl halides for the preparation of tertiary alkyl derivatives of active methylene compounds (pp. 112, 124, 139). Such tertiary alkyl derivatives can be prepared by the addition of Grignard reagents to the alkylidene derivatives obtained by the condensation of malonic or cyanoacetic esters with a ketone. The mode of addition of Grignard reagents to

$$(\mathrm{CH_3})_2\mathrm{C} = \mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2 + \mathrm{CH}_3\mathrm{MgI} \rightarrow (\mathrm{CH_3})_3\mathrm{CCH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$$

$$\longrightarrow \mathrm{C}(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5 + \mathrm{C}_6\mathrm{H}_5\mathrm{MgBr} \rightarrow \bigcirc \mathrm{CH}(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5$$

substituted cinnamonitriles is dependent on the structure of the unsaturated compound. Normally, 1,2 addition occurs forming an imino compound;365,366 however, if a large group is bonded to the α-carbon atom, 1,4 addition leading to a saturated nitrile has been observed. 365,366 The addition of aliphatic Grignard reagents to alkylidene derivatives is often accompanied by reduction of the double bond in the alkylidene compound as a side reaction. 367 The substitution of the appropriate dialkyl- or diarylcadmium for the Grignard reagent has resulted in the formation of the alkylated product in poor yield.367 The addition of copper salts to the reaction mixture has been reported to favor the 1,4-addition of Grignard reagents to alkylidenemalonic esters.368

Condensation of Aromatic Compounds with Mesoxalic and Tartronic Esters (Table XX). Direct alkylation methods usually cannot be applied to the preparation of aryl- and diaryl-malonic esters (p. 143).

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³⁶³ Alexander and Cope, J. Am. Chem. Soc., 66, 886 (1944).

³⁶⁴ Sharp and Dohme, Brit. pat. 606,962 [C. A., 43, 1436 (1949)]. 365 Kohler, Am. Chem. J., 35, 386 (1906).

³⁶⁸ Henze and Swett, J. Am. Chem. Soc., 73, 4918 (1951).

³⁶⁷ Prout, Huang, Hartman, and Korpies, J. Am. Chem. Soc., 76, 1911 (1954). 368 Brandström and Forsblad, Arkiv Kemi, 6, 561 (1954).

Aryl-substituted malonic esters have been obtained from diethyl mesoxalate, an oxidation product of diethyl malonate.³⁶⁹ The aryltartronic esters have been obtained either by the condensation of mesoxalic ester with aromatic hydrocarbons in the presence of sulfuric acid or stannic chloride^{370,371} or by the addition of Grignard reagents to mesoxalic ester

$$\mathrm{OC(CO_2C_2H_5)_2} + \underbrace{\begin{array}{c} \mathrm{CH_3} \\ \mathrm{SnCl_4} \\ \end{array}}_{\mathrm{CH_3}} \underbrace{\begin{array}{c} \mathrm{CH_3} \\ \mathrm{OH} \\ \mathrm{CC(CO_2C_2H_5)_2} \\ \end{array}}_{\mathrm{CH_3}}$$

at -70%.³⁷² Diethyl 9-phenanthryltartronate has been converted to 9-phenanthrylmalonic ester by the replacement of the hydroxyl group by a chlorine atom followed by reduction.³⁷²

The diarylmalonic esters have been prepared by the condensation of aromatic hydrocarbons with either mesoxalic esters or aryltartronic esters in the presence of sulfuric acid or phosphorus oxychloride.³⁷³

$$\begin{array}{c} \text{OH} \\ p\text{-(CH}_3)_2\text{NC}_6\text{H}_4\text{C(CO}_2\text{C}_2\text{H}_5)_2 + (\text{CH}_3)_2\text{NC}_6\text{H}_5 \xrightarrow{\text{POCl}_3} \\ \end{array} \\ \rightarrow \end{array}$$

$$[p\text{-}(\text{CH}_3)_2\text{NC}_6\text{H}_4]_2\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2$$

Other Methods. Among other methods available for the preparation of alkyl- or aryl-malonic esters is the condensation of diethyl oxalate with the appropriately substituted acetic ester.¹⁷⁹ The resultant ethoxalyl derivative is then decarbonylated thermally with ³⁷⁴ or without^{375–378} powdered soft glass. This method is of value not only for the preparation

$$\begin{split} \mathbf{C_6H_5CH_2CO_2C_2H_5} + &(\mathbf{CO_2C_2H_5})_2 \xrightarrow{\mathbf{NaOC_2H_5}} \mathbf{C_6H_5CH(CO_2C_2H_5)COCO_2C_2H_5} \\ &\mathbf{C_6H_5CH(CO_2C_2H_5)COCO_2C_2H_5} \rightarrow \mathbf{CO} + \mathbf{C_6H_5CH(CO_2C_2H_5)_2} \end{split}$$

³⁶⁹ Dox, Org. Syntheses, Coll. Vol. 1, John Wiley & Sons, New York, 1941, p. 266.

³⁷⁰ Riebsomer and Irvine, Org. Syntheses, 25, 33 (1945).

³⁷¹ Riebsomer, Wiseman, and Condike, *Proc. Indiana Acad. Sci.*, **50**, 80 (1940) [C. A., **35**, 5476 (1941)].

³⁷² Cope and Field, J. Org. Chem., 14, 856 (1949).

³⁷³ Guyot and Michel, Compt. rend., 148, 229 (1909).

³⁷⁴ Blicke and Zienty, J. Am. Chem. Soc., 63, 2779 (1941).

²⁷⁵ Rising and Stieglitz, J. Am. Chem. Soc., 40, 723 (1918).

³⁷⁶ Keach, J. Am. Chem. Soc., 55, 3440 (1933).

³⁷⁷ Lauer and Hansen, J. Am. Chem. Soc., 61, 3039 (1939).

The Lauer and Hansen, J. Am. Onem. 250, 378 Levene and Meyer, Org. Syntheses, Coll. Vol. 2, John Wiley & Sons, New York, 1943, p. 288.

of arylmalonic esters unobtainable by direct alkylation,³⁷⁹ but also for the preparation of low-molecular-weight monoalkylmalonic esters whose separation from the malonic ester and dialkylmalonic ester present in the product obtained by direct alkylation is difficult (p. 123).^{69,380,381}

A more direct method of carbethoxylation involves the use of diethyl carbonate in the presence of sodium ethoxide. This method is applicable to the synthesis of alkyl and aryl derivatives of malonic ester⁴³,¹²⁹,^{330–332} and cyanoacetic ester,^{185–189},³³¹,³³³ the best yields being obtained in the case of the aryl derivatives. Dialkylacetic esters cannot be carbethoxylated by this method.⁴³

The alkylation of aromatic hydrocarbons with α -bromoarylacetic esters, α -bromoarylacetonitriles, or α -bromodiarylacetonitriles in a Friedel-Crafts reaction has served to produce diarylacetic esters, diarylacetonitriles, 27,382,383 and triarylacetonitriles. 383

Diethyl cyclopropylmalonate has been prepared from cyclopropanecarboxylic acid by means of the reaction sequence illustrated with the accompanying equations.³⁸⁴

The alkylation of cyanoketene dimethyl acetal with benzyl bromide gave, after acidification, methyl benzyleyanoacetate (21%) and methyl dibenzyleyanoacetate (26%).385

SYNTHETIC APPLICATIONS OF THE ALKYLATION REACTION

The alkylation of active methylene compounds affords a convenient synthetic route to mono-, di-, and tri-substituted derivatives of acetic acid and acetonitrile in which the carbon chain of the alkylating agent has been lengthened by two atoms. Substituted acetic acids are often prepared from the corresponding malonic esters by saponification with aqueous alkali (p. 157) followed by decarboxylation of the substituted malonic acid. With ethyl esters the course of the saponification step may be followed by distilling the ethanol from the reaction mixture as it is formed. With low-molecular-weight substituted malonic acids, decarboxylation is most easily effected by boiling a solution of the malonic acid in 20% (constant-boiling) aqueous hydrochloric acid or aqueous sulfuric acid. The saponification and decarboxylation may be done in the same reaction vessel if a calculated excess of concentrated hydrochloric or sulfuric acid is added to the reaction mixture obtained from the saponification.14,386 It is usually more satisfactory to isolate substituted malonic acids of high molecular weight. These acids lose carbon dioxide when they are heated above their melting points.³⁸⁷ Alternatively, a solution of the substituted malonic acid in a high-boiling solvent such as xylene may be boiled under reflux until decarboxylation is complete.

$$\underset{R''}{\overset{R}{\nearrow}} C(CO_{2}C_{2}H_{5})_{2} \underset{R''}{\overset{R}{\nearrow}} C(CO_{2}{^{\odot}}Na{^{\odot}})_{2} \underset{R''}{\overset{R}{\nearrow}} C(CO_{2}H)_{2} \underset{R''}{\overset{R}{\nearrow}} CHCO_{2}H + CO_{2}$$

The saponification of substituted cyanoacetic esters followed by the thermal decarboxylation of the corresponding cyanoacetic acid yields substituted acetonitriles.

$$\underset{R'}{\overset{R}{\nearrow}}C(CN)CO_{2}C_{2}H_{5} \xrightarrow{\underset{R'}{\rightarrow}}C(CN)CO_{2} {^{\odot}}Na {^{\odot}} \xrightarrow{\underset{R'}{\rightarrow}}C(CN)CO_{2}H \xrightarrow{\underset{R'}{\rightarrow}}CHCN + CO_{2}$$

Substituted malonic and cyanoacetic esters may be hydrolyzed and decarboxylated to yield substituted acetic acids in one step by treatment with boiling aqueous acids.³⁸⁸

³⁸⁸ Reid and Ruhoff, Org. Syntheses, Coll. Vol. 2, John Wiley & Sons, New York, 1943, p. 474.

³⁸⁷ Marvel and du Vigneaud, Org. Syntheses, Coll. Vol. 2, John Wiley & Sons, New York, 1943, p. 94.

³⁸⁸ Clarke and Murray, Org. Syntheses, Coll. Vol. 1, John Wiley & Sons, New York, 1941, p. 523.

 $t ext{-Butyl,}{}^{389}\, ext{tetrahydropyranyl,}{}^{390}\, ext{and benzhydryl}{}^{224}\, ext{esters of substituted}$ malonic acids undergo fission of the carbon-oxygen bond of the ester in acidic media. This rapid fission of t-butyl esters 392 and tetrahydropyranyl esters³⁹⁰ has been utilized for the synthesis of easily reducible ketones, ^{390,393}

$$\begin{aligned} p\text{-}\mathrm{O_2NC_6H_4COC(CH_2C_6H_5)(CO_2C_4H_9\cdot t)_2} &\xrightarrow{\mathrm{H}^{\scriptsize\textcircled{\oplus}}} p\text{-}\mathrm{O_2NC_6H_4COCH_2CH_2C_6H_5} \\ &+ 2\mathrm{CO_2} + 2(\mathrm{CH_3)_2C} = \mathrm{CH_2} \end{aligned}$$

by the acidic hydrolysis and decarboxylation of acylmalonic esters. use of benzyl esters 394-396 which can be cleaved by hydrogenolysis 397 is not feasible for the synthesis of compounds with easily reducible groups. The use of the acid-labile t-butyl and tetrahydropyranyl esters is to be recommended for the preparation of substituted malonic or cyanoacetic acids containing other functions which would not survive the reaction conditions required for the hydrolysis of the ethyl esters. The reversible nature of the acidic cleavage permits the synthesis of t-butyl esters by the condensation of carboxylic acids and isobutylene in an acidic medium;393 tetrahydropyranyl esters may be prepared similarly from dihydropyran.

$$\mathrm{CH_2(CO_2H)_2} \, + \, 2(\mathrm{CH_3)_2C} = \mathrm{CH_2} \, + \, 2\mathrm{H}^{\, \oplus} \, \rightleftarrows \mathrm{CH_2(CO_2C_4H_9}{}^{-t})_2$$

An alternative method for the conversion of diethyl dialkylmalonates to ethyl dialkylacetates involves the removal of a carbethoxyl group at high temperatures. This change is most easily effected by heating an ethanolic solution of the diethyl dialkylmalonate to 250° in the presence of sodium ethoxide (p. 127). Under such conditions diethyl diethylmalonate was converted to ethyl diethylacetate in 82% yield. When an ethereal solution of diethyl diethylmalonate was heated with 2 gram atoms of sodium metal, carbon monoxide (85%) was evolved and ethyl

³⁸⁹ Cohen and Schneider, J. Am. Chem. Soc., 63, 3382 (1941).

³⁹⁰ Bowman and Fordham, J. Chem. Soc., 1952, 3945.

³⁹¹ Strain, Plati, and Warren, J. Am. Chem. Soc., 64, 1436 (1942).

³⁹² Breslow, Baumgarten, and Hauser, J. Am. Chem. Soc., 66, 1286 (1944).

³⁹³ Fonken and Johnson, J. Am. Chem. Soc., 74, 831 (1952).

³⁹⁴ Bowman, J. Chem. Soc., 1950, 325.

³⁹⁵ Ames and Bowman, J. Chem. Soc., 1951, 1079.

³⁹⁶ Bowman and Fordham, J. Chem. Soc., 1951, 2758.

²⁹⁷ Hartung and Simonoff in Adams, Organic Reactions, Vol. 7, Chapter 5, John Wiley & Sons, New York, 1953, pp. 263-326.

diethylacetate was formed in 46% yield.³⁹⁸ Similarly, diethyl diethylmalonate, when heated with ethanol-free sodium ethoxide to 220–230°, yielded ethyl diethylacetate (67%), ether (8%), diethyl carbonate (16%), ethylene (14%), carbon monoxide (25%), and ethanol.¹⁸⁰ The diethyl carbonate was presumably formed from the ethanol generated in the reaction mixture (p. 127).

Substituted acetic acids prepared by means of the alkylation reaction have been used to prepare long-chain hydrocarbons of known structure, 46,141,399,400 hydrindones, 114,401-410 tetralones, 321,411-423 and hydrotetralones. 424-426

A number of amino acid syntheses have utilized such starting materials as chloromalonic ester, ²⁰⁹ alkylmalonic esters, ¹¹⁸, ¹¹⁹, ¹³², ⁴²⁷–⁴³³ aminomalonic

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acetamidomalonic ester.246, 436, 437 formamidomalonic ester, 233, 453, 458, 459 esters.434, 435 benzamidomalonic ester. 49,232,234,235,438-452,454-457 phthalimidomalonic ester, 236, 460-468 alkyleyanoacetic esters, 469-472 and acylaminocyanoacetic esters. 241,242,448

The reaction sequence utilized for the preparation of amino acids from aminomalonic esters, acylaminomalonic esters, or acylaminocyanoacetic esters involves alkylation followed by saponification and decarboxylation. Finally the acyl group is removed by acid hydrolysis. By the appropriate

 $\text{RCONHCH}(\text{CO}_2\text{C}_2\text{H}_5)_2 \rightarrow \text{RCONHC}(\text{R}')(\text{CO}_2\text{C}_2\text{H}_5)_2$

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$$\rm RCH(CO_2K)CO_2C_2H_5 \xrightarrow{\quad N_2H_4 \quad} RCH(CO_2K)CONHNH_2 \xrightarrow{\quad HNO_2 \quad}$$

$$\begin{array}{c|c} \text{CO--O} & & \text{CO--O} \\ \text{RCH(CO}_2\text{K)CON}_3 \rightarrow \text{RCH} & \rightarrow \text{RCH(NH}_2\text{)CO}_2\text{H} \\ & \text{NH--CO} \end{array}$$

$$\begin{split} \mathrm{RCH}(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5 & \xrightarrow{\mathrm{N}_2\mathrm{H}_4} \mathrm{RCH}(\mathrm{CN})\mathrm{CONHNH}_2 & \xrightarrow{\mathrm{HNO}_2} \mathrm{RCH}(\mathrm{CN})\mathrm{CON}_3 \\ & \to \mathrm{RCH}(\mathrm{NH}_2)\mathrm{CN} \to \mathrm{RCH}(\mathrm{NH}_2)\mathrm{CO}_2\mathrm{H} \end{split}$$

and some large-ring compounds 219,269,306,492,493 are readily accessible with the use of dihalogenated alkylating agents or ω -haloalkyl derivatives of Alkylating agents of the methylene compounds. Z(CH₂CH₂Cl)₂, where Z is an oxygen, sulfur, or nitrogen atom, have been $synthesize \quad tetrahydropyrans, ^{77,494,496-499} \quad tetrahydrothio$ pyrans,77,499 and piperidines.77,495,501,503-505 The synthesis of certain polynuclear hydrocarbons by the method of Darzens 506-516 and by related

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methods $^{517-520}$ requires as intermediates suitably substituted ally lmalonic esters.

$$\begin{array}{c} \text{CO}_2\text{H} \\ \\ \text{CH}_3 \\ \\ \text{CH}_3 \\ \end{array} \xrightarrow{\text{S}} \begin{array}{c} \text{CC}_2\text{H} \\ \\ \text{CH}_3 \\ \\ \text{CH}_3 \\ \end{array}$$

Lactones are readily prepared by the treatment of epoxides with the metal enolates of malonic esters, $^{8,11,12,282,521-527}$ cyanoacetic esters, 528 or ethyl isobutyrate. Similarly, mononitriles are converted to cyclic imido esters, 27,329 which may be hydrolyzed to lactones. The reaction of α -bromoisobutyraldehyde with diethyl malonate produced an unsaturated lactone rather than a normal alkylation product. 529

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In the synthesis of barbituric acids, malonic esters, 15,35,125,126,129,144,203,278, cyanoacetic esters, 562,563 and malononitriles211 have found extensive use. The barbituric acids are formed when one of the aforementioned active methylene compounds is treated with urea or guanidine 563 in the presence of a base. The thiobarbituric acids35,126,552-555 have been prepared The intermediate imino comfrom thiourea in an analogous manner.

$$\begin{array}{c} \text{CO--NH} \\ \text{R}_2\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2 + \text{NH}_2\text{CONH}_2 \xrightarrow{\text{NaOC}_2\text{H}_5} & \text{R}_2\text{C} & \text{CO} + 2\text{C}_2\text{H}_5\text{OH} \\ \text{CO--NH} \end{array}$$

pounds formed in the reaction of substituted cyanoacetic esters or substituted malononitriles with urea or a urea derivative have been hydrolyzed with aqueous acid.

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⁵³⁵ Renard and Dony, Ind. chim. belge, 16, 479 (1951) [C. A., 46, 10108 (1952)].

⁵³⁷ Dox and Yoder, J. Am. Chem. Soc., 45, 1757 (1923).

¹⁴¹ Cope and Hancock, J. Am. Chem. Soc., 61, 776 (1939).

EXPERIMENTAL CONDITIONS AND PROCEDURES

If optimum yields are to be obtained from an alkylation reaction the apparatus, solvent, and reactants must be anhydrous. Although the maintenance of an inert (nitrogen) atmosphere in the reaction is advisable, this precaution is of prime importance if a high-boiling solvent is used or if the reaction is run at a temperature below the boiling point of the solvent. Without protection from the atmosphere afforded by solvent vapor or by an inert gas, many of the alkoxides and enolates are rapidly attacked by molecular oxygen.

If the alkylating agent is relatively volatile an excess of the reagent must be employed if the reaction is to go to completion. In such instances a desirable alternative is the use of dimethyl sulfate, diethyl sulfate, or the appropriate alkyl sulfonate. Although the completion of an alkylation can sometimes be determined by allowing the reaction to proceed until the reaction mixture becomes neutral, in many reactions complete neutrality is never reached. To determine the extent of alkylation in such cases it is advisable to remove aliquots of the reaction mixture periodically and to titrate them with a standard acid. To simplify subsequent extraction procedures the majority of the alcohol should be distilled from an alkylation reaction mixture before the mixture is poured into water.

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Monoalkylmalonic esters must be boiled with 50% aqueous potassium hydroxide for two hours to effect saponification, 82,571 and dialkylmalonic esters require ten hours under similar conditions. 82,571 With less concentrated alkali longer reaction periods are required. The cyanoacetic esters are more rapidly hydrolyzed, the ester group of ethyl methyl-cyanoacetate being saponified almost instantly with 10% aqueous sodium hydroxide. 568 Similarly, ethyl dimethylcyanoacetate is saponified within twenty minutes. 568

The ease with which alkylidenecyanoacetic esters form water-soluble sodium bisulfite adducts permits these esters to be separated from their alkylation products, which do not react with sodium bisulfite. 37,64,214,344 Unchanged alkylidenemalonic esters also may be removed by treatment with aqueous ammonium hydroxide. Under such conditions the alkylidene derivative is converted to the aldehyde or ketone and malonic ester in a reverse aldol reaction. The malonic ester so formed is converted to malonamide. 63

Diethyl n-Butylmalonate.¹³ This Organic Syntheses procedure illustrates the standard method used for the alkylation of malonic and cyanoacetic esters. The monoalkylated product is obtained in 80–90% yield from 5.15 moles of diethyl malonate and 5.0 moles of n-butyl bromide in the presence of ethanolic sodium ethoxide prepared from 2.5 l. of ethanol and 5 gram atoms of sodium.

Diethyl Benzylmalonate.¹³⁶ If the standard alkylation procedure for malonic esters (cf. diethyl n-butylmalonate, above) is applied to a reactive halide such as benzyl chloride, diethyl benzylmalonate is obtained in 51-57% yield, the remainder of the product being diethyl dibenzylmalonate.¹¹⁹ In the procedure of Leuchs an excess of diethyl malonate is used to reduce dialkylation (p. 122).

To an ethanolic solution of diethyl sodiomalonate prepared from 11.5 g. (0.5 gram atom) of sodium, 150 ml. of absolute ethanol, and 160 g. (1.0 mole) of diethyl malonate, is added dropwise, with stirring, 63.2 g. (0.5 mole) of benzyl chloride. The reaction mixture is boiled under reflux until it is neutral to litmus. After most of the ethanol has been distilled from the mixture under reduced pressure, water is added to the residual oil and the mixture is extracted with ether. The ether solution is dried and fractionally distilled. The diethyl benzylmalonate, collected at $163-170^{\circ}/12$ mm., amounts to 107 g. (85%).

Diethyl Ethyl(phenyl)malonate (Inverse Addition Procedure).⁴² In a 2-l. three-necked flask equipped with a dropping funnel, a mechanical stirrer, and an efficient reflux condenser connected to a trap chilled in solid carbon dioxide are placed 264 g. (1.1 moles) of diethyl phenylmalonate

¹⁷¹ Norris and Tucker, J. Am. Chem. Soc., 55, 4697 (1933).

and 131 g. (1.2 moles) of ethyl bromide. While the contents of the flask are maintained at 45°, a solution of sodium ethoxide, prepared by the addition of 25 g. (1.1 gram atoms) of sodium to 450 ml. of absolute ethanol and followed by dilution of the solution with 10 ml. of ethyl acetate, is added dropwise with stirring. The sodium ethoxide solution is added at such a rate that the reaction mixture never becomes more than slightly basic to moist phenolphthalein paper. Near the end of the addition period any ethyl bromide which has collected in the solid carbon dioxide trap is returned to the reaction vessel. After the addition is complete (time required one and one-half to two hours) the reaction mixture is heated to 45° with stirring for one hour, and then the bulk of the ethanol is distilled from the reaction mixture. After water has been added to the residual oil and the mixture extracted with ether, the ether solution is dried over sodium sulfate and fractionally distilled. The diethyl ethyl-(phenyl)malonate is collected at 166-168°/12-13 mm.; yield 248 g. (97%).

Diethyl Ethyl(isopropyl)malonate. (A) Alkylation of Diethyl Ethylmalonate. ¹⁴⁵ To a solution of the sodium enolate of diethyl ethylmalonate, prepared from 24.8 g. (1.08 gram atoms) of sodium, 300 ml. of absolute ethanol, and 200 g. (1.08 moles) of diethyl ethylmalonate. 190 g. (1.12 moles) of isopropyl iodide is added dropwise. After the reaction mixture has been boiled under reflux with stirring for fifteen hours, most of the ethanol is distilled from the mixture and water is added. The product is extracted with ether, and the ether solution is dried over calcium chloride and fractionally distilled. The yield of diethyl ethyl(isopropyl)malonate, b.p. 230–235°, is 113 g. (46°,0). If the lower-boiling fractions are realkylated, the yield of diethyl ethyl(isopropyl)malonate may be raised to 75°.

diethyl ethyl(isopropyl)malonate, collected at 112-115°/18 mm., amounts to 150 g. (65%).

Diethyl Isopropyl(formamido)malonate.²⁴⁶ Diethyl formamido-malonate⁵⁷² (11.5 g., 0.056 mole) is added in small portions to 1.44 g. (0.06 mole) of sodium hydride in 25 g. of anhydrous dimethylformamide. After the mixture has been allowed to stand for thirty minutes it is filtered and the filtrate is treated with 12.3 g. (0.10 mole) of isopropyl bromide. The resulting mixture is boiled under reflux for two hours, and then most of the solvent is removed by distillation under reduced pressure. The residue is mixed with 125 ml. of water and allowed to stand in an ice bath until the oil that initially separates has solidified. The crude product is collected on a filter, washed with water, dried, and recrystallized from an ether-petroleum ether mixture. The yield of diethyl isopropyl(formamido)malonate, m.p. 67–73°, is 6.95 g. (50%). An additional recrystallization raises the melting point to 73.5–74°.

Diethyl 1,1-Cyclobutanedicarboxylate.⁵⁷³ A solution of sodium ethoxide is prepared by the addition of 23 g. (1 gram atom) of sodium to 500 ml. of absolute ethanol contained in a three-necked flask equipped with a mechanical stirrer, a reflux condenser, and a long-stemmed dropping funnel. A 200-ml. portion of the solution is drawn into the dropping funnel with suction, and the dropping funnel is attached to the top of the reflux condenser. Diethyl malonate (96 g., 0.6 mole) is then added to the flask, and the mixture is heated to boiling with stirring. Over a period of one hour the sodium ethoxide solution and 101 g. (0.5 mole) of trimethylenebromide are added concurrently to the boiling reaction mixture. After the addition is complete the mixture is boiled under reflux with stirring for ninety minutes, and then about 400 ml. of ethanol is distilled from the reaction mixture. The residue is mixed with water and extracted with three portions of benzene. After the benzene has been distilled from the extract the residue is distilled under reduced pressure. The diethyl 1,1-cyclobutanedicarboxylate, collected at 105-112°/15 mm., amounts to 60-65 g. (60-67%).

Ethyl α -Ethyl- α -methylvalerate. Ethyl α -methylbutyrate (23.5 g., 0.18 mole) is added to an ethereal solution containing 0.18 mole of sodium triphenylmethide. After the reaction mixture has been shaken for five minutes, 30.7 g. (0.18 mole) of n-propyl iodide is added, and the reaction flask is stoppered, shaken, and allowed to stand overnight. The ethereal solution is washed with 200 ml. of water and dried, first over sodium sulfate and then over anhydrous calcium sulfate ("Drierite"). After the ether has been removed, the residue is distilled and the crude ester is

¹⁷² Galat, J. Am. Chem. Soc., 69, 965 (1947).

²⁷³ Cason and Allen, J. Org. Chem., 14, 1036 (1949).

of ethyl n-butyleyanoacetate. After the mixture has been stirred for five minutes, 73.8 g. (0.6 mole) of isopropyl bromide is added during a period of two minutes. The mixture is boiled under reflux with stirring for three hours, and then about 200 ml. of ethanol is distilled from the mixture under reduced pressure. The residue is diluted with 3 volumes of water, acidified by addition of a few drops of hydrochloric acid, and extracted with three portions of benzene. The combined benzene extracts are washed with water and distilled. The crude ester, b.p. 113-115°/6 mm., is shaken with 160 ml. of 5% aqueous sodium hydroxide for one and onehalf hours to hydrolyze any unchanged monoalkyl ester present. ester is extracted with ether, and the extract is washed with water, diluted with benzene, and distilled. The pure ethyl n-butyl(isopropyl)cyanoacetate is collected at 115–116°/7 mm., $n_{\rm D}^{25}$ 1.4327, yield 91.5 g. (87%). α -Cyclohexylphenylacetonitrile. This Organic Syntheses procedure

illustrates the alkylation of a mononitrile in the presence of sodium amide. The reaction of a suspension in toluene of the sodium enolate of phenylacetonitrile (prepared in liquid ammonia from 0.35 mole of phenylacetonitrile and 0.35 mole of sodium amide) with 0.40 mole of cyclohexyl bromide produces α -cyclohexylphenylacetonitrile in 65–77% yield.

TABULAR SURVEY OF THE ALKYLATION OF ESTERS AND NITRILES

The compounds listed in Tables I to XV have been arranged according to the nature of the active methylene compound. Malonic esters precede cyanoacetic esters, which in turn are followed by monocarboxylic esters and mononitriles. In Tables XVI to XX are surveyed several alternative methods of alkylation. Within each table the compounds are listed in order of increasing number of carbon atoms, monoalkyl derivatives preceding dialkyl derivatives. Among the monoalkyl derivatives acyclic groups are found first, followed in turn by saturated carbocyclic, aromatic, and then heterocyclic substituents. The straight-chain alkyl derivatives have been placed before branched-chain derivatives, the latter groups being listed in order of increased branching; the unsaturated substituents follow. Monocyclic precede bicyclic derivatives, the isomers with the smallest rings always being listed first. Oxygen heterocycles will be found before heterocycles containing sulfur. Next are listed the nitrogen heterocycles, followed by substituents containing two or more hetero

The alkylating agents employed have also been arranged in the order of increasing number of carbon atoms. Within a group of alkylating agents with the same number of carbon atoms the order of arrangement is

⁴⁷⁴ Hancock and Cope, Org. Syntheses, 25, 25 (1945).

chlorides, bromides, iodides, unsaturated halides, carbonates, sulfates, sulfonates, dihalides, and epoxides. Ethers have been placed just after their hydrocarbon analogs. For example, $n\text{-}\mathrm{C_3H_7O(CH_2)_3Br}$ would follow $n\text{-}\mathrm{C_6H_{13}Br}$, and p-methoxybenzyl bromide would follow p-methylbenzyl bromide.

In those reactions where more than one reference is cited the experimental data are taken from the first reference, the remaining references being arranged in numerical order. Where two figures are listed in the column headed "Yield" the first figure refers to the actual yield or conversion, and the second, enclosed in parentheses, is based on the amount of starting material consumed. In cases listed in the tables in which a compound resulting from hydrolysis, decarboxylation, or some other transformation was isolated rather than the initial alkylation product, the formula of the product actually isolated is listed and the yield cited is the yield of that compound. The literature has been reviewed through 1952 with the occasional inclusion of more recent work.

Because of the extent of the literature on alkylation and complexity of searching this literature by subject, there are undoubtedly many examples of alkylation that were not found. To avoid confusion in the nomenclature of disubstituted active methylene compounds with unlike substituents attached to the same carbon atom one of the groups is enclosed in parentheses. For example the ester $C_2H_5C(C_6H_5)(CO_2C_2H_5)_2$ would be named diethyl ethyl(phenyl)malonate.

TABLE I

(The diethyl ester was used unless otherwise specified.) Alexelytion of Malonic Esturs, $\text{CH}_2(\text{CO}_2\text{R})_2$

Alkylating Agent Is	Product $(C_1H_5O_1C)_4CHCH(CO_4C_2H_5)_2$ $(C_2H_5O_2C)_4C=C(CO_4C_2H_5)_2$	Yield, % 100	Base NaOC ₂ H ₅ NaOC ₂ H ₅	Solvent Ethanol-ether Ethanol	Reference 260, 107, 261 260
e, cu,br cu,t	CH,CH(CO,C,H,), CH,CH(CO,C,H,),	79–83 94	NaOC2H3 NaOC2H3	Ethanol Ethanol	570 169, 280, 577-582
CHJ (CHJ);80; p.CH,C _t H,80;CH;	CH,CH(CO,C,Hs), CH,CH(CO,C,Hs), CH,CH(CO,C,Hs), CH,CH(CO,C,Hs),	8 8	KOH Na $NnOC_2H_5$ Na OC_2H_5	None None Ethanol Ethanol	82 583 336 335
כנול כווכז כווכז	(C,H,O,C),CHCH,CH(CO,C,H,), (C,H,O,C),CHCH,CH(CO,C,H,), (C,H,O,C),CHCH=C(CO,C,H,), (C,H,O,C),CHCH=C(CO,C,H,),	60 56	NaOC ₂ H ₅ NaOC ₂ H ₆ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol Ethanol	293, 294 296, 297, 298 221, 584–587 588, 172, 589, 590
cBr, cci,No, c.	(C,H,O,C),CHCH==C(CO,C,H,S), (C,H,O,C),CHCH(CO,C,H,S),	1 1	NaOC2Hs NaOC2Hs	Ethanol Ethanol	591, 590 591, 590
C,H,Br C,H,Br C,H,I	C,H,CH(CO,C,H,), C,H,CH(CO,C,H,), C,H,CH(CO,C,H,),	80 90-94 83	Na NaOC ₂ H ₅ NaOC ₂ H ₅	None Ethanol Ethanol	280 536, 545 399, 433, 540, 541, 592–594 595
ເ,ເເ	C, II, CII(CO, C, II, 1), and (C, II, 1), C(CO, C, II, 1),	ſ	NaOC,H,	Ethanol	

THE ALKYLATION OF ESTERS AND	NITE	RILES	1	65
596 56 82 96 280 280 597, 598 596 249 220 335 268 600 601 602	484, 485, 488, 604	219 605, 148	909	
Ethanol Ethanol None None None None CeHe Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol	Ethanol	Ethanol Ethanol	Ethanol	
	NaOC2H5	$ m Mg(OC_2H_5)_2$ $ m NaOC_2H_5$	$\mathrm{NaOC_2H_5}$	
Good 60 Poor 75 100 100 100 68 68 27-30 66-65 (65-70)	40	35 60	5-10	
C, H, CH(CO, C, H, B), (O, H, GH(CO, C, H, B), (O, H, B, C(CO, C, H, B), C, H, CH(CO, C, H, B), C, H, G, O, CH(CH, B), C, H, G, CH, CH(CO, C, H, B), C, H, G, CH, CH(CH, B), C, H, G, CH, CH, CH, CH, CH, CH, CH, CH, CH, CH	CH ₂	(C ₂ H ₃ O ₂ C) ₃ CHCH ₂ OCH ₂ CH(CO ₂ C ₂ H ₃) ₂ HOCH ₃ CH(CO ₂ C ₂ H ₅) ₂ OCO	CH_CH_CH_CH_CH_	7~1080 are on pp. 322-331.
C,H,I C,H,I	CH,BrCH,Br	brch ₂ och ₂ br Ch ₂ cich ₂ oh	CH ₂ CICH ₂ OH	TO SOURIE TABLOTORIS 9 77.

TABLE I-Continued

Alkylation of Malonio Esters, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)

Roforenco	909	909	606, 607	521	522	608 204, 542, 609 205 610
Solvent	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol Ethor Ethor C ₆ H ₆
Base	$\mathrm{NaOC}_2\mathrm{H}_{\boldsymbol{\delta}}$	$ m NaOC_2H_5$	$NaOC_2H_5$	$NaOC_2H_5$	$\mathrm{NaOC_2H_6}$	NaOC ₂ H ₆ Na Na Na
Yield, %	5-10	5-10	ì	1	J	49 9 30
Product	0C0 CH2CH2CCH2CH2 0CO	0C-0 CH2CH2CH2CH2 	CH_CH_CH_CH_	0 HOCH, CH(CO, C, H, l),	$lpha ext{-}Carbethoxybutyrolactone$	None CH ₃ OCH ₂ CH(CO ₂ C ₃ H ₅), CH ₃ SCH ₃ CH(CO ₂ CH ₃),* NCCH ₂ CH(CO ₂ C ₂ H ₃),
Alkylating Agent	CII,BrCII,OII	cH,cicH,O,ccH,	CH,BrCH,O,CCH,	CH ₂ —CII,	CII,—CII,	CH,CCI, CH,OCH,CI CH,SCH,CI CICH,CN

C_{3}					
n.C,H,Br	n -C $_3$ H,CH(CO $_2$ C $_2$ H $_5)_2$	80	$NaOC_2H_5$	Ethanol	611, 541
n-C,H,Br	$n.\mathrm{C}_i\mathrm{H},\mathrm{CH}(\mathrm{CO}_i\mathrm{C}_i\mathrm{H}_i)_2$	80	Na	None	280
n.C.H.Br	(n.C,H.,),C(CO,C,H.),	30	NaOC ₂ H ₅	Ethanol	612
n.C.H.1	n.C.H.CH(CO,C.H.),	i	NaOC,H,	Ethanol	613, 50, 540
n.C.H.I	n:C,H,CH(CO,C,H,)	1	Zu	None	614
n-C.H.I		33	NaOC,H,	Ethanol	612
n.C.H.1	('C'CO'.C'.H'.')	I	Zu .	None	614
C,H,OCH,Cl	(C,H,OCH,),C(CO,C,H,),	25	Na	Ether	542
C_H,SCH_C	C2H,SCH2CH(CO2C2H5)2	1	Na	Ether	205
$CH_3O(CH_2)_2I$	CH2CH2CH2CH2	40	NaOC ₂ H5	Ethanol	909
	00				
CH3CH(OCH3)CI	$\mathrm{CH_3CH(OCH_3)CH(CO_2C_2H_5)_2}$	20	Na	Ether	535
i.C,H,Cl		100	NaOC ₂ H ₅	Ethanol	87
i-C ₃ H ₇ Br	$i \cdot C_3H_7CH(CO_2C_2H_5)_2$	95	NaOC ₂ H ₅	Ethanol	169, 47, 387,
i					545
i-C ₃ H,Br	i-C ₃ H ₂ CH(CO ₂ C ₂ H ₅) ₂	80	NaOC ₂ H ₅	$(C_2H_5O)_2CO$	227, 51
i.C.H.1	i-C ₃ H ₇ CH(CO ₂ C ₂ H ₅) ₂	7.7	Na	None	280
·.C ₃ H,I	$i: \mathrm{C_3H_7CH}(\mathrm{CO_2C_2H_5})_2$	63	NaOC2H3	Ethanol	. 577, 569
Not stated	$i \cdot \mathrm{C_3H_7CH(CO_2C_2H_5)_2}$	09	$NaOC_2H_5$	Ethanol	540, 35, 571,
d money					615
Chi-chon, Br	$CH_2 = CHCH_2CH(CO_2C_2H_5)_2$	91	NaOC ₂ H ₅	Ethanol	121, 506, 571,
CH —CHCH B.	THE STATE OF THE S				615 - 618
CH.—CHCH B.	CH ₂ =CHCH ₂ CH(CO ₂ C ₂ H ₅) ₂	20	NaOC ₂ H ₅	$(C_2H_5O)_2CO$	51
CH.—CHCH I		Good	$Mg(OC_2H_5)_2$	Ethanol	56
CH,=CHCH,I	$CH_2 = CHCH_2CH(CO_2C_2H_3)_2$	85	$NaOC_2H_5$	Ethanol	619
CII,=CHCH.I	$(CH_2 = CHCH_2)_2 C(CO_2 C_2 H_5)_2$	100	$NaOC_2H_5$	Ethanol	619
•	$(CH_2 = CHCH_2)_2 C(CO_2 C_2 H_5)_2$!	Zn	None	620
Note: References 577-1080 are on pp. 322-331. * Dimothyl malonate was used in this	o on pp. 322–331.				
7.71	a in this experiment.				

Alkylation of Malonic Esters, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)

	Reference	102	285	621		622, 480, 490,	623	623, 624	624	170,625	95	131, 136,	627-629	131, 172, 267,	630 - 632	573, 160, 172,	266, 483, 488,	491, 627, 633	336 698	(000	593, 634	•	593 635
	Solvent	Ethanol	Ethanol	Ethanol		Ethanol	-ether	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol		Ethanol		Ethanol			Ethanol		Ether		Ethanol CH ₃ OH
_*	Base	$NaOC_2H_s$	$NaOCH_3$	$NaOC_2H_5$		$NaOC_2H_5$		$\mathrm{NaOC_2H_5}$	$NaOC_2H_5$	$NaOC_2H_5$	$NaOC_2H_5$	$NaOC_2H_5$;	$NaOC_2H_5$	}	ou-oo NaOC2H5			NaOC,H,	•	Na		NaOC ₂ H ₆ NaOCH ₃
Yield,	%	34	52	26	35	93		62	8-10	55‡	38	70	,	15	9	00-00			I	;	20	;	20 27
	Product	NCCH2CH2CH(CO2C2H5)2	$F(CH_2)_3CH(CO_2C_2H_5)_2$	$\langle \text{CICH} = \text{CHCH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2$	$((CCH = CHCH_2)_2C(CO_2C_2H_6)_2$	$\mathrm{Cl}(\mathrm{CH}_2)_3\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$		$[C!(CH_2)_3]_2C(CO_2C_2H_5)_2$	Diethyl cyclobutane-I, I-dicarboxylate	Diethyl cyclobutane-1,1-dicarboxylate	$1(CH_2)_3CH(CO_2C_2H_5)_2$	$\mathrm{Br}(\mathrm{CH}_2)_3\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$		(2115 0 2 0) 2 0 11 (0 11 2) 3 0 11 (0 0 2 0 2 11 5) 2	Diethyl evolohutane, 1 1-diombounder	of containing the containing the		H³CCH	$\bigcup_{\text{CC}} \text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2$		(CHOCHECTION OF TEXT	CH.COCH.CHICH(CO.C.H.s)2	CH ₃ O ₂ CCH ₂ CH(CO ₂ CH ₃) ₂ *
Alkylating	Agent	p-CII,C,II,SO,CII,CH,CN	F(CH ₂) ₃ Br	CICH=CHCH,CI	-a \ 10/10	CI(CH2/3BF	CIOH D	CI(CH) B.	CICH) B.	CICH 1	C4(C112/)1 B./CH \ P.	11 (C112)3DF	Br(CII,),Br	•	$\mathrm{Br}(\mathrm{CH}_2)_3\mathrm{Br}$				$\mathrm{CH_3CHBrCH_2Br}$	H TOOD HO	Ch3CUCh2Br	CH,COCH,Br	CH ₁ O ₂ CCH ₂ Cl

cu,cu,cu, cu,cu,cu,	$CH_j = CCICH_2CH(CO_2C_2H_5)_2$ α ·Carbethoxy· δ ·chloro· γ ·valerolactono	18	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	636 136, 522
CII,—CHCH,CI	CICH1CHOHCH2CH(CONH2)2	I	NaOC ₂ H ₅	Ethanol	521
on, one noncin, ci	CH,OIICHOHCH,CH(CO,C,H,),2	1	NaOC ₂ H ₅	Ethanol	637
CH,BrCHBrCH,Br	CH_2 =CBrCH ₂ CH(CO ₂ C ₂ H ₆) ₂ and (CH ₂ =CBrCH ₂) ₂ C(CO ₂ C ₂ H ₆) ₂	I	NaOC ₂ H ₅	Ethanol	638, 639
<i>Շ</i> , ո.ԵլԱ , Br	n-C,H,CH(CO,C,H,s)2	80-90	$80-90 \mathrm{NaOC_2H_5}$	Ethanol	13, 121, 142, 540, 541, 640, 641
LH.D.	n.C.H.,CH(CO,C,H.),	7.5	NaOC ₂ H ₃	Ethanol	399, 141
**C.H.OCH.CI	".C.H.OCH,CH(CO,C.H.;)	21	Na	Ether	542
n-C.H-OCH,CI	(n.C,II,OCH,),C(CO,C,H,),	21	Na	Ether	542
C,H,SO,(CH,),OC,H,	C,H,O(CH,),CH(CO,C,H,),	65	NaOC,H,	Ethanol	949
i.c.H,Br	i.C,H,CH(CO2C,Hs),	7.7	NaOC ₂ H ₅	Ethanol	427, 540, 555 649
Arc.C.II, Br	$sec. C_4H_{\mathfrak{p}}CH(CO_2C_2H_{\mathfrak{b}})_2$	8081	$NaOC_2H_5$	Ethanol	14, 148, 540,
					571, 643, 645
see Canar	(sec.C,H,),C(CO,C,H,sec),;	78	NaOC,H9.sec	NaOC, Hg. sec (sec. C, H, O), CO	51
ACC.C.11.1	sec-C4H,CH(CO2C2Hs)2	88	$NaOC_2H_5$	Ethanol	582
CH,CH(OC,11,)Cl	CH,CH(OC,H,)CH(CO,C,H,),	58	$NaNH_2$	$C_{\mathfrak{g}}H_{\mathfrak{g}} ext{-ether}$	203
CH,CH(OC,H,)Cl	CH3CH(OC2H3)CH(CO2C2II3)2	27	Na	Ether	535
t.C.M.Br	1.C,H,CH(CO,C,H5)2	စ	NaOC ₂ H ₅	Ethanol	15, 473
CH,CH=CHCH,CH	CH,CH=CHCH,CH(CO,C,H,),	50	$NaOC_2H_5$	Ethanol	18
CH,CIE-CHCH,Br	CH,CH=CHCH,CH(CO,C,H,S)2	70	$NaOC_2H_5$	Ethanol	647, 648
Note: References 577-1080 are on pp. 322-331. • Dimothyl malonate was used in this experiment, i The reactants were added in inverse order.	are on pp. 322–331. sed in this experiment. I in inverse order.				
+ Di-sec-butyl malonate was used in this experiment.	s used in this experiment,				

TABLE I—Continued

ALKYLATION OF MALONIC ESTERS, $\mathrm{CH_2(CO_2R)_2}$ (The diethyl ester was used unless otherwise specified.)

Allendoting		Yield,			
Amania	Product	%	Base	Solvent	Reference
Agent		7	NoOC H	Ethanol	647
$CH_2 = CH(CH_2)_2Br$	$CH_2 == CH(CH_2)_2 CH(CO_2C_2H_5)_2$	H .	T COOK	Tehonol	82
CH,=CHCH(CH,)Cl	$CH_2 = CHCH(CH_3)CH(CO_2C_2H_3)_2$	4, c	Nacourts		}
		1	MOON H	Ethanol	552
CH2=C(CH3)CH2Br	$CH_3 = C(CH_3)CH_2CH(CO_2C_2H_5)_2$	1	NaCC2115		}
CH2	CH ₂				;
CHCH,Br) CHCH ₂ CH(CO ₂ C ₂ H ₃) ₂	02-99	66-70 NaOC2H;	Ethanol	649
110					
CII2	Olyge (H)	25	NAOC.H.	Ethanol	431
CI(CH2),Br	O(Ong)/Jon(OO2O2115/2	9 6	ST-OOTE	Thomas	687 187
$ClCH_2CH(CH_3)CH_2Br$	CICH,CH(CH3)CH2CH(CO2C2H5)2	2	Naccons	E CHRISTO	101.4104
$Br(CH_2)_4Br$	Diethyl cyclopentane-1,1-dicarboxylate	อีอี	$NaOC_2H_5$	Ethanol	488, 308, 650
CH.CHBr(CH.),Br	Diethyl 2-methylcyclobutane-1,1-				
	dicarboxylate	50-55	NaOC,H5	Ethanol	160
C.H.CHOHCH.C	a.Carbethoxv.v.ethyl.v.butvrolactone	58	NaOC,H,	Ethanol	651
C.H.OCHCICH.CI	(C.H.O.C).C=CHCH.CH(CO.C.H.).	69	Na	Ether	275
C.H.OCHCICH.CI	CICH_CH(OC, H_)CH(CO, C, H_).	1	Na	Ethor	275
(CHO)-0-(CHO)	Diethyl tetrahydronyran, 4.4 diesthoxylate	96	NaOC.H.	Ethanol	496, 498
CHO/CHO/CH-CHO	CH.—CHO/CH.).1.C/CO.C.H.).	۱ ۱	NoOC, H.	Ethanol	541
I(CH ₂),O(CH ₂),I	Diethyl tetrahydropyran-4.4-dicarboxylate	65	NaOC,H,	Ethanol	494
n-C ₃ H,SCH ₂ Cl	$(n\cdot C_3H,SCH_s),C(CO_3C_3H_5),$	- [NaOC,H,	Toluene	125
ion months in o	(C,H,SCH(CH3)CH(CO,C,H5), and	ì	11.00.1		106
C2H3SCH(CH3)CI	([C,H,SCH(CH,)],C(CO,C,H,),	e e	NaOC2ELS	Tonnene	120
CH3CH=CHCHCl2	CICH=CHCH(CH3)CH(CO2C2H3)2	41	$NaOC_2H_5$	Ethanol	636
CH3CCI=CHCH3CI	CH3CC1=CHCH2CH(CO2C2H5)2	63	$NaOC_2H_6$	Ethanol	533, 561, 652
BrCH,CH=CHCH,Br	(C,H,O,C),CHCH,CH=CHCH,CH(CO,C,H,b),	!	NaOC,H,	Ethanol	20

																		• • •
03	00	11, 526	524	132	653	653, 161, 654	655, 594, 635	10	200		545, 148, 543,	909 663	657, 35, 148,	540, 545, 555, 571, 616, 658	143, 059 545, 659	138	148	
Ethunol	Ethanol	Ethanol	Ethanol	Ether	Ether	C_sH_s	Ethanol	Ethanol	Ethanol		Ethanol	Ethanol	Ethanol	1	Ethanol	Ethanol	Ethanol	
NaOC, H.	NaOC ₂ H ₃	$NaOC_2H_5$	60-60 NaOC ₂ H ₅	NaOC,H,	Na	Na	NaOC,H,	$Mg(OC_2H_5)_2$	NaOC ₂ H ₅		NaOC,Hs	NaOC,H,	NaOC,Hs	11 000%	NaOC,H,	NaOC,H,	NaOC, H,	
I	26	73	09-09	75	1	1	67	87	49		70-85	*************************************	78	S	70-85	83	36	
$(C_2H_sO_2C)_sCHCH(CH=CH_2)$ - $CH_sCH(CO_sC_sH_s)_s$	$CH_2 = CHC - C(CO_3C_2H_5)_2$ CH_4	a-Carbethoxy-y-vinyl-y-butyrolactone	$\mathrm{CH_3OCH_2CH-CH_2CH_2}$ 0 0 0	$\mathrm{NC}(\mathrm{CH}_2)_3\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2\ $	C2H,O2CCH2CH(CO2C2H5);	C2H5O2CCH2CH(CO2C2H5)2	$C_2H_5O_2CCH_2CH(CO_2C_2H_5)_2$	$(\mathrm{C_2H_5O_2CCH_2})_2\mathrm{C}(\mathrm{CO_2C_2H_5})_2$	Diethyl (4-imidazolemethyl)malonato		$n\cdot \mathrm{C_5H_{11}CH(CO_2C_2H_5)_2}$	CH3O(CH3),CH(CO2C2H5)2	i-C ₅ H ₁₁ CH(CO ₂ C ₂ H ₅) ₂	n-C,H.CH(CH.)CH(CO.C.H.).	sec-C,H,CH,CH(CO,C,H,)	*C,H;(CH;),CH(CO,H);	(crassic ach(CO2C2H3);	§ The product contained up to 18% of unsaturated material. The cyanide group has = C*13.
BrCH2CH=CHCH2Br	BrCH2CH=CHCH3Br	CH ₂ =CHCHCH ₂	CH ₃ OCH ₂ CH—CH ₂	CI(CH2)3CN	CICH,CO,C,H,	CICH2CO2C2H5	CICH2CO2C2H5	ClCH ₂ CO ₂ C ₂ H ₅ 4.Chloromethylimidezolo	hydrochloride	$C_{\rm s}$	$n \cdot C_5 \mathbf{H_{11}} \mathbf{Br}$	CH ₃ O(CH ₂),Br	1-05A11BF	$n\text{-}\mathrm{C}_{\mathtt{J}}\mathrm{H}_{\mathtt{J}}\mathrm{CH}(\mathrm{CH}_{\mathtt{J}})\mathrm{Br}$	$sec.C_iH_jCH_jB_r$ $\dot{\tau}C_iH_jCH_j$	$(C_1H_2)_1CHB_T$	New Bosson	§ The product centained up to 18% of unsatural The cyanide group has — Cu.N.

'FABLE 1—Continued

ALMYLATION OF MALONIC ESTERS, CH₂(CO₂R)₂

	ALKYLATION OF MARKET				
	(The diethyl ester was used unless otherwise specified.)	herwiso sp	ecified.)		
	•	Yield,			Reference
Allechting	7	%	Buso	Solvent	2000
Acent	Product	.	NaOC, H,	Ethanol	099
CHCH(CH(CH,)Cl	rno.CII,CH=CIICII(CII,)CII(CU2C2H3)2	1,	NaOC,H,	Ethanol	100
CII, CII(CII,) Br	$CH_{2}=CH(CH_{1})CH(CO_{2}C_{2}H_{3})_{2}$ $CH_{2},C=CHCH_{3}CH(CO_{3}C_{2}H_{3})_{3}$	70	NaOC ₂ H ₅	Ethanol	663
(CH,),C=CHCH,BF		ij	VanC.H.	Ethanol	664
11001	HC=CC(CH ₃),CH(CO ₃ C ₂ H ₃),	1	NaOC,H.	Ethanol	304 308,
11c "cc(c113/10)	/(C,H,O,C),CH(CH,),CH(CO,C,H,S)	99	•		
Br(CH ₂) ₅ Br	Diethyl eyclohexane-1,1-dicarboxymie	2			1
negat v CH/CH/Mr	Diethyl 2-methyleyelopentane-1,1-	ļ	NaOC,H,	Ethanol	665
11r(C11 ₂) ₃ C11(C11 ₃) ² :	diearboxylato	25	NaOC,H,	Ethanol	318, 173, 616
	$((CH_3)^3C = CHCH_2CH(CO_2C_2H_5)^2$	2			667
(CII3)3CBr(CII3)2Br	$\{(c_1H_1O_2C), CHCH(CO_2C_2H_5)_2\}$	7.4	NaOCH,	Ethanol	285
TACHT V 18th	$F(CH_2)_s CH(CO_2C_2H_5)_2$	7. KA. 50	NAOC.H.	Ethanol	899
r(CH)Sin	NC(CH ₂),CH(CO ₂ C ₂ H ₅),	00	Na	ļ	161
ACCURATION OF H.	$C_3H_4O_2CCH(CH_3)CH(CO_2C_2H_3)_2$		NoOf H.	Ethanol	223, 669
	CHOCH(CH)CH(COCC,H)	90	Naccents	Tehanol	610,670
CII,CHIBICO,Cana	CHICAGO CHOLL CHICO, C.H. 1).	28	NaUC2H3	Tellano	67.1
$\mathrm{Br}(\mathrm{CH}_{\mathbf{i}})_{\mathbf{i}}\mathrm{CO}_{\mathbf{i}}\mathrm{C}_{\mathbf{i}}\mathrm{H}_{\mathbf{i}}$	CH O C(CH,), CH(CO, C, H, s);	28	NaOC ₂ H ₅	Editation	
Br(CH ₂),CO ₂ C ₂ H ₅	(C,H,O,C(CH,),],C(CO,C,H,),	58	NoOr H	Ethanol	672
TOH CO.C.H.	[C,H,O,C(CH,),],C(CO,C,H,),	١	NGOCITE		
1((113/2()(2(212)	CHCO,C,H,				
	(H) OOD	77	$NaOC_2H_5$	Ethanol	673
CH,BrCHBrCO,C,H, Br.C=CHCO,C,H,	Ont established	Poor	NaOC2H5	Ethanol	*/0

	(CH'O'C)°CHCH(CO°CH')°*	ì	Na0CH,	сн,0н	675
$\mathrm{BrCH}(\mathrm{CO_2CH_3})_2$	(CH ₃ O ₂ C) ₂ CHC(CO ₂ CH ₃) ₂ CH(CO ₂ CH ₃) ₂ *	Low 50	NuOCH.	Ethanol	334
Cyclobutylmethyl tosylate	Diethyl (cyclobutylmethylmmonae Diethyl anglenentylmelenste	0.5	NaOC, H,	Ethanol	31, 148, 677
Cyclopentyl broinide	Diethyl cyclopentylmalonate	20	NaOC,H;	Ethanol	676
Cyclopenty1 found	Diethyl 9. evelopentenylmalonato	70	Na	C,H,	287
2-Cyclopentenyi enjoride	Diethyl 2-cyclopentenylmalonate	70	Na	Toluene	678, 151
2-Cyclopentenyl chlorido	Diethyl 2-cyclopentenylmalonate	84-88	NaOC ₂ H ₃	Ethanol	274, 286, 287, 679-681
	Diethyl bievelo-[3,1,0].hex-2-ene-6,6-				
	dicarboxylate	33	NaOC,H,	Ethanot	152
trans-1,4-Dibromo-2-cyclopentene	Diethyl (ethoxycyclopentenyl)malonate (isomers)	7			
,	(C2H2O2C)2HC CH(CO2C2H3)2	١			
cis-1,4-Dibromo-2-	Diethyl bicyclo-[3.1.0]-hex-2-ene-6,6-				
cyclopentene	dicarboxylate	16	NaOC,H,	Ethanol	152
с, н, осн, сн—сн,	C.H.OCH.CHCH.CHCO.C.H.	50 - 60	NaOC,H,	Ethanol	524
o	000				
H ₅ C ₂ C(CH ₃)—CH ₂	H,C2C(CH3)CH2CHCO2C2H3	20-60	50-60 NaOC2H5	Ethanol	525
\	0				
Cyclopentene oxide	trans-Diethyl (2-hydroxy-				
	eyelopentyl)malonate	22	Na	$C_{\mathbf{t}}H_{\mathbf{t}}$	t~
Cyclopentene oxide	trans. Diethyl (2-hydroxy.		!	į	
	cyclopentyl)malonate	70-75	NaOC,H,	Ethanol	ı-
Tetrahydrofurfuryl bromide	Diethyl tetrahydrofurfurylmalonate	70	NaOC,H,	Ethanol	685
Furfuryl chloride	Diethyl furfurylmalonate	92	NaOC,H,	Ethanol	244
2-Chlorotetrahydropyran	Diethyl 2-tetrahydropyranylmalonate	ł	NaH	Toluene	683
Note: References 577-1080 are on pp. 322-331.	3 are on pp. 322-331.				

was: reserences 577-1080 are on pp. 322-331.

* Dimethyl malonate was used in this experiment.

Alkylation of Malonic Esters, ${\rm CH}_2({\rm CO}_2{\rm R})_2$ (The diethyl ester was used unless otherwise specified.)

Ethino	Ethunol Ethunol Ethunol Ethunol	Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol
	NaOC,H, NaOC,H, NaOC,H, NaOC,H, NaOC,H,	
60	80 55 80-85	80 80-85 77 78 60 60
2,212,0(C112),(2110),(2	n.C,H,CHCH,JCH(CH,JC,HC,L,H,J); i.C,H,(CH,J,CH(CO,C,H,J); n.C,H,CH(C,H,)CH(CO,C,H,J); n.C,H,CH(C,H,)CH(CO,C,H,J); (C,H,J,CHCH,CH(CO,C,H,J);	n.C,H,CHCH,JCH(CL,L,H,J); i.C,H,(CH,J,CH(CO,C,H,J); n.C,H,CH(CH,CH,CH(CO,C,H,J); c,H,CH(C,H,CH(CO,C,H,J); (C,H,J);CHCH,CH(CO,C,H,J); (C,H,GCH,J;CH(CO,C,H,J); c,H,GCH,J;CH(CO,C,H,J); c,H,GCH,J;CH(CO,C,H,J); c,H,GCH,J;CH(CO,C,H,J); c,H,GCH,J;CH(CO,C,H,J); c,H,GCH,J;CH(CO,C,H,J);
$C_2H_5O(\mathrm{CH}_2)_4\mathrm{Br}$	((CH ₃)Br [₂) ₃ I ((CH ₃)CH ₂ Br ((C ₂ H ₃)Br (CH ₂ Br	n.C,h,s,ch(CH ₂),br i.C ₂ H ₁ (CH ₂),1 n.C ₃ H ₂ (CH ₂),1 n.C ₃ H ₂ (CH ₂),Br (C ₂ H ₃),CH(C ₄ H ₃)Br (C ₂ H ₃),CH(CH ₂ Br t.C ₄ H ₅ (CH ₂),Br C ₂ H ₅ (CH ₂),Br trans·C ₂ H ₃ (CH ₂),Cl·KI

CH,O/CH,),CHClCH=CH,	$CH_3O(CH_2)_2CH=CHCH_2CH(CO_2C_2H_5)_2$	29 7	${ m Mg}({ m OC_2H_5})_2$	Ethanol	694
n.C ₁ H,C=CCH ₂ Br	([CH ₃ O(CH ₃),CH=CHCH ₃);C(CC ₃ C ₃ H ₃); [n·C ₃ H ₇ C=CCH ₂ CH(CO ₃ C ₃ H ₃); [[n·C ₃ H ₇ C=CCH ₃] ₃ C(CO ₂ C ₃ H ₃);	57 13	$NaOC_2H_5$	Ethanol	695
CH3CHBr(CH3),Br	Tetracthyl 2-methylheptane-1,1,7,7- tetracarboxylato Diethyl 2-methylcylcohexane-1,1-	1	NaOC ₂ H ₅	Ethanol	969
CH3CHBr(CH2),Br Br(CH2),Br	(dicarboxylate CH3CHBr(CH2),CH(CO2C2H5)2 Dicthyl cycloheptane-1,1-dicarboxylate and	1 1 1	NaOC ₂ H5 NaOC ₂ H5	Ethanol Ethanol	210 269
$C_2H_5C(CH_3)Br(CH_2)_2Br$	tetracenyl octane-1,1,5,8-tetracerboxylauce (C2,H5,O2C),CHCH(CO,C2H5), and CHCH CHCH CHCO CH-1.	1	NaOC ₂ H ₅	Ethanol	697, 318
CH ₅ CO(CH ₂),Br	CH, CH, CH(CO,C,H),	74	NaOC ₂ H ₅	Ethanol Ethanol	698
(C,H,s),N(CH,s),CI	$(C_2H_5)_2^{1/2} \cdot (CH_2)_2^{1/2} \cdot (C_2H_5)_2^{1/2} \cdot (C_2H_5)_2^{1$	45	Na Na	C,H,	610
Br(CII,),CN	NC(CH ₂),CH(CO ₂ C ₂ H ₅) ₂	83	$NaOC_2H_5$	Ethanol	100
C,H,CHBrCO,C,H,	C,H,O,CCH(C,H,)CH(CO,C,H,),	1	Na	None	161
C.H.CHBrCO.C.H.	C2H,O2CCH(C2H5)CH(CO2C2H5)2	55	$NaOC_2H_5$	Ethanol	223
(CH ₃) ₂ CBrCO ₂ C ₂ H ₃	C,H,O,CC(CH3),CH(CO,C,H,)),	1	Na	None	161
(CH ₃),CBrCO,C ₂ H ₅	C2H3O2CC(CH3)2CH(CO2C2H3)2 CHCO2CH3	09	$NaOC_2H_{\delta}$	Ethanol	701, 223, 702
CH,O2CCHBrCHBrCO2CH3 Cyclohexyl bromide	CH ₃ O ₂ CCH—C(CO ₂ CH ₃) ₂ * Diethyl cyclohexylmalonate	80–90 60	$NaOHC_3$ $NaOC_2H_5$	Methanol Ethanol	175, 703 35, 31, 50, 149, 286, 704,
Cyclohexyl bromide Di-t-butyl cyclohexyl 1-Chloro-2-cyclohexene Diethyl 2-cyclohexene Note: References 557-1080 are on pp. 322-331. * Dimethyl malonate was used in this experiment.	Di-t-butyl cyclohexylmalonate¶ Diethyl 2-cyclohexenylmalonate are on pp. 322-331. sed in this experiment. sed in this experiment.	77	NaH -	.с _ч н,он —	705 393 150

Alkylation of Malonic Esters, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)

Reference 150 150 287, 160, 286, 706	706 706	8, 707 50, 708, 709	710 710	139, 284 711 184, 712	713, 714	715	714	327, 326, 328
Solvent Ethanol Ethanol Ethanol	Ethanol Ethanol	Ethanol Ethanol	Ethanol	Ether Ethanol Ethanol	Ether	Ether	Ether	Ethanol. C ₆ H ₉
Base NaOC ₂ H $_{\rm s}$ NaOC ₂ H $_{\rm s}$ NaOC ₂ H $_{\rm s}$	$NaOC_2H_6$ $NaOC_2H_5$	NaOC,Hs NaOC,Hs	NaOC ₂ H ₅	Na NaOC ₂ H ₅ NaOC,H ₆	Na	Na	Na	40 (53) NaOC ₂ H ₆
Yield, % <60 ca. 40 66	111	77 < 51	79	8	22	90	1	40 (53)
Product Diethyl 2-cyclohexenylmalonato Diethyl 2-cyclohexenylmalonato (Diethyl 2-cyclohexenylmalonate	\{\(C_2H_bO_2C)_2CHCH(CO_2C_2H_5)_2\) Diethyl (2-hydroxycyclohoxyl)malonato I_netone from 2-hydroxycyclohoxylacetic acid	Lactone from diethyl (2-hydroxy-cyclohexyl)malonate	Diethyl \(\beta \cdot \cdot 2 \cdot \text{then by 1} \) For the None None Di-(1-nitroso-4-piperidylmethyl) malonic acid	Diethyl (2,4-dinitrophenyl)malonate Diethyl (2,4,6-trinitrophenyl)malonate	Diethyl (2,4-dinitrophenyl)mannaro Diethyl (2,6-dinitro-4-chlorophenyl)malonate	Diethyl (2,6-dinitro-4-bromophenyl)malonato	Dimethyl (2,4-dinitro-3,5-	dichlorophenyl)malonato* Dicthyl (2,4-dinitro-5-bromophenyl)malonato
Alkylating Agent 1,9.Dichlorocyclohexano 1.Chloro-2-bromocyclohexano	1,2-Dibromocyclohexane Gyclohexene bromohydrin	Cyclohexene oxide	eta.(2.Thienyl)ethyl ehlorido 4.Bromomethylpiperidine I.Nitroso-4.bromo-	methylpiperidine 2,4-Dinitrochlorobenzene Picryl chloride	2,4-Dinitrobromobenzene 2,5-Dichloro-1,3-dinitro-	benzene 1-Chloro-4-bromo-2,6-	dinitrobenzene 2.4.Dinitro-1,3,5.	trichlorobenzene 2,4.Dinitro-1,3,5- tribromobenzene

n.C,II,OCH,CH—CH,	n.C.1H,OCH,CHCH,CHCO,C.H.	50-60	50-60 NaOC ₂ H ₅	Ethanol	524
·c,H,OCH,CH—CH,	$\begin{matrix} 0 &\text{CO} \\\text{C}_3 \\ \cdot \text{C}_3 \\ \text{H}, \text{OCH}_2 \\ \text{CHCH}_2 \\ \text{CHCO}_2 \\ \text{C}_2 \\ \text{H}_5 \end{matrix}$	50-60	50-60 NaOC ₂ H _s	Ethanol	524
·C,H,C(CH3)—CH;	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	50-60	50-60 NaOC ₂ H ₅	Ethanol	525
0	o2o				
C, ".C.HB.	n.C.H.,CH{CO,C,H,},	83	$NaOC_2H_{\mathfrak{g}}$	Ethanol	656, 282
C.H.O(CH.),Br	C,H,O(CH,),CH(CO,C,H,),	20	$NaOC_2H_5$	Ethanol	716
CH,CO,(CH,),CI-NaI	CH2(CH2), CHCO2C2H3	İ	$NaOC_2H_5$	Ethanol	717
	000				
i.C,H,(CH,),I	$i:C_1H_1(\mathrm{CH}_2)_1\mathrm{CH}(\mathrm{CO}_2C_2H_5)_2$	i	$NaOC_2H_5$	Ethanol	138
i.C,H,,CH(CH,)I	¿·C,H,,CH(CH,)CH(CO,C,H,)2	21	$NaOC_2H_5$	Ethanol	718
i.c,H,CH(CH,)CH,Br	¿·C,H,CH(CH3)CH2CH(CO2C2H5)2	62	$NaOC_2H_5$	Ethanol	989
1-C, II, (CH2), Br	t-C,H,(CH2),CH(CO,C,H5)2	58	$NaOC_2H_5$	Ethanol	069
C,H,CH(CH,)CH(CH,)CH2Br	C,H,CH(CH,)CH(CH,)CH,CH(CO,C,H,),	7.0	$NaOC_2H_5$	Ethanol	989
n.C,H,CII(CH,)CH(CH,)Br	$n \cdot C_3 H$, $CH(CH_3)CH(CH_3)CH(CO_2 C_2 H_5)_2$	13	$NaOC_2H_5$	Ethanol	989
(C,H,),CBr(CH,),Br	(C ₂ H ₅) ₂ C=CHCH ₂ CH(CO ₂ C ₂ H ₅) ₂ and	I	$NaOC_2H_5$	Ethanol	697, 318, 667
	$(C_2H_sO_2C)_2CHCH(CO_2C_2H_5)_2$				
	$(BrCH_1CH(C_4H_9\cdot n)CH_2CH(CO_2C_2H_5)_2$	41	$NaOC_2H_5$	Ethanol	489
$n \cdot C_{\mathbf{i}} H_{\mathbf{i}} CH(CH_{\mathbf{i}} Br)_{\mathbf{i}}$	(Diethyl 3-n-butyleyelobutane-1,1-	24			
Chloronentemethylethene			TT OO IT	Title	i
CII.=CH(CH.), Br	CH CH(CH.) CH(CO C H.)	8	NoOC H	Ethanol	/IS
n.C.H.C=CCH,Br	n·C,H,C=CCH,CH(CO,C,H,),	99	NaOC, H.	Ethanol	605
CH3CHBr(CH3),CO3C3H5	C,H,O,C(CH,),CH(CH,)CH(CO,C,H,),	Poor	NaOC, H.	Ethanol	790
Note: References 577-1080 are on pp. 322-331.	are on pp. 322-331.		4) !
* Dimethyl malonate was used in this experiment.	used in this experiment.				

Alkylation of Malonic Esters, ${\rm CH}_2({\rm CO}_2{\rm R})_2$ (The diethyl ester was used unless otherwise specified.)

	Solvent Reference	Ethanol-C ₆ H ₆ 668 Ethanol 223 — 721	Ethanol 722 Ethanol 675 Ethanol 723, 168	Xyleno 724 Ethanol 725 Xyleno 726		128	-	Ethanol 150	Ethanol 729	
	Base Solv	C2H5 C2H5	NaOC2H5 Ethe NaOC2H5 Ethe NaOC2H5 Ethe	7, 7, 7	NaOC ₂ H ₅ Ethanol	1	•	C ₂ H;	C2Hs	
	Yield, % B		>50 NaC	- Na $50-60$ NaOC ₂ H ₅ $-$ Na $-$ Na	NaO	- 02-60	71 NaO		Good NaO	ı
(TILL CHOOL)	Product	C,H,O,C(CH,),CH(CO,C,H,)), C,H,O,CCH(C,H,··)CH(CO,C,H,), C,H,OCH,CHCO,C,H,	$\begin{array}{c} \overset{LH(CO_2C_2H_3)_2}{(C_2H_5O_2C_2H_5)_2} \\ (C_2H_5O_2C)_CCCC(CO_2C_2H_5)_2 \\ (C_2H_5O_2C)_CCCC(CO_2C_2H_5)_2 \\ CH_3CCCCCCC(C(CO_2C_2H_3)_2 \end{array}$	[†] H ₂ CO ₂ C ₂ H _δ Diethyl (β-cyclopentylethyl)malonato Diethyl (β-cyclopentylethyl)malonate Diethyl [β-(2-cyclopentenyl)ethyl]malonato	Diethyl [eta -(2-cyclopentenyl)ethyl]malonate	Diethyl (γ -tetrahydro-furfurylpropyl)malonate	Diethyl (cyclohexylmethyl)malonate	Diethyl (1-methylcyclohexyl)malonate	Diethyl (2-methylcyclohexyl)malonato Diethyl (3-methylcyclohexyl)malonato	(cis and trans isomers) Diethyl di.(3-methylcyclohexyl)malonate
	Alkylating	Agont Br(CH ₂),CO ₂ C ₂ H ₃ ;:C ₃ H,CHBrCO ₂ C ₂ H ₃ C ₂ H,OCH ₂ CHBrCO ₂ C ₂ H ₃	CICH(CO,C2,Hs); BrCH(CO,C2,Hs); CH,COCHBrCH2CO,C2,Hz	eta-Cyolopentylethyl bromide eta -Cyclopentylethyl bromide eta -(2-Cyclopentenyl)othyl	bromide eta .(2.Cyclopentenyl)ethyl bromide	γ -Tetrahydrofurfurylpropyl bromide	Bromomethyleyelohexane	1-Methylcyclohexyl chloride	2-Methylcyclohexyl bromide	3.Methylcyclohexyl bromide

a Matterbase land of the state of the	Diethyl (3-methyleyclohexyl)malonato	0 †	NaOC,H,	Ethanol	352
(Mahabahahawa) bromida	Diethyl (4.methylevelohexyl)mulonato	i	NaOC2H3	Ethanol	149
4. Methyley clobertyl fodido	Diethyl (4-methylcyclohexyl)malonato	55	$NaOC_2H_5$	Ethanol	352
1-Bromomethyl- 1-bromocyclobexano	CH,CH(CO,C,H,)2	I	NaOC ₂ H ₅	Ethanol	150
1-Methyl-1,2-dibromo-	Dietliyl (2-methyl-2-cyclohexenyl)malonato	1	NaOC ₂ H ₅	Ethanol	150, 730
cyclohexane t.Methyl-1,2-dibrome-	Diethyl (5-methyl-2-cyclohexenyl)malonato	Ī	1	I	730
eyelohoxano (E)-5-Methyl-1,2-	(isomers) Two products, no analyses given		NaOC ₂ H ₅	Ethanol	150
onpromocyclonexano 1.Cyano.1,2.dibromo.	Structure of product not determined	1	$NaOC_2H_5$	Ethanol	150
cyclobexano Calfactifa	C4H,CH3CH(CO2C2H5)2	80	NaH	но°н'эл	۲,
เวนเลน	C4H5CH4CH(CO2C4H3)2 /C4H.CH-CH(CO3C4H3)2	24 25 24	KOH NaOC,H,	CH,CH(OC,Hs), Ethanol	2 83 136, 107, 108,
	770 7 7 7 7 7 7 7		3		113, 119, 121,
C, II, CH, Cl					142, 411, 430,
	(CH.CIL).CIL).CICO.C.H.).	12			734, 735
Callicate	(C,11,CH ₂),C(CO,C,11,),	8-1-87	NaOC,H,	Ethanol	733
CHUCHICH	(C411,C112)2C(CO,C,H5)2	ŀ	Mg(OC,H,),	Ethanol	56
O.C.(C. 11 C.H. C.)	{o·CIC,H,CII,CII(CO,C,H,s),	20	NaOC,H.	Ethanol	736, 737
with man と dentage in the control of the control	\(\phi\cic_1\ti_1\cic_1\ti_1\ti_1\cic_2\ci_2\ti_2\ti_2\ti_2\ti_2\ti_1\cic_2\ti_2\ti_2\ti_2\ti_2\ti_2\ti_2\ti_2\ti	1-			
m-CIC, H, CH, CI	(m.ClC,II,CH,CH(CO,C,H,))	35	NaOC ₂ H ₅	Ethanol	115
	(/m·CIC,H,CII,),C(CO,C,H,);	1			
p-cic, n, cit, ci	$\{p\cdot \mathrm{ClC}_{\mathfrak{g}}\mathrm{II}_{\mathfrak{q}}\mathrm{CH}_{\mathfrak{q}}\mathrm{CH}(\mathrm{CO}_{\mathfrak{q}}\mathrm{C}_{\mathfrak{q}}\mathrm{H}_{\mathfrak{g}})_{\mathfrak{g}}$	20	1	I	738
	((p.cic,H,CH ₂),C(CO ₂ C ₂ H ₃),	1			
Note: References 577-1080 are on pp. 322-331.) are on pp. 322-331.				

Alkylation of Malonic Estens, ${\rm CH_2(CO_2R)_2}$ (The diethyl ester was used unless otherwise specified.)

ç	Keiorenco	406	738		391	739	1	112, 740, 741		342		117	• !	349	ori ori	740-749	0	Ē	717	86	524			525	
	Solvent	Ethanol	Ethanol		Ethanol	DI OIL	CIIJOII	Ethanol		CH,OH	7	Tehonol	Tomario.	HOHO	Chion	Ethanol		•	Ether	Ethanol	Ethanol			Ethanol	
	Base	H OOM	NaOC,H,	2 (2)	MOON H.	INECO2115	NaUCH ₃	$NaOC_2H_{\delta}$		NaOCH.	E COORT	100	Naccins	***	NaOCH ₃	$NaOC_2H_b$			Na	NaOC,H,	NoOr H	2116OOM		H DOOM OF OR	NaOC2116
Yiold,	%	7	G000	2	1 3	40	i	54	46		1		ļ		!	09		18	l	Į	60 00	00-00		00	00-00
	Product		o.BrC,H,CH2CH(CO2C2H5)2	$(p_{\cdot}.\mathrm{BrC}_{\mathfrak{e}}\mathrm{H}_{\mathfrak{e}}\mathrm{CH}_{\mathfrak{e}}\mathrm{CH}(\mathrm{CO}_{\mathfrak{e}}\mathrm{C}_{\mathfrak{e}}\mathrm{H}_{\mathfrak{e}})_{\mathfrak{e}}$	$\{(p.\mathrm{BrC_6H_4CH_2}),\mathrm{C}(\mathrm{CO_2C_2H_5})_2$	$_{n, \text{IC}, \text{H,CH,CH,CH}, \text{CH}(\text{CO}_{2}\text{C}_{2}\text{H}_{3})_{2}}$	* (-HU OU) \ 11 \ 11 \ \ \ \ \ \ \ \ \ \ \ \ \ \	(0.02NC6H4OH2)2(CO2CH3)2		(0.02NC6H4CH2)2C(CO2C2L5/2	$m.O_2NC_6H_4CH_2CH(CO_2CH_3)_2^*$ and	(m.0,NC,H,CH,)C(C0,CH3).*	$m.O.NC_6H_4CH_2CH(CO_2H)_2$ and	$(m\cdot O_2NC_0H_4CH_2)_2C(CO_2C_2H_5)_2$	m.O.NC. H.CH.CH.CH(CO,CH ₃),*	$(p.0_2)$ NC,H,CH,CH(CO,C,H,5)2		$(n_0, O_s, NC_s, H_s, CH_s), C(CO_s, C_s, H_s)_s$			Diethyl (o-carboxyphenyl)muchae	n .C $_4$ H $_6$ OCH $_2$ CHCH $_2$ CHCO $_2$ C $_2$ H $_5$			n·C(H,C(CH,)CH,CHCO,C,H,
	Alltylating	Agent	6.BrC.H.CH,CI		$p ext{-BrC}_{6} ext{H_{4}CH_{2}Br}$	-0 11 01 01	p - $1C_611_4$ C 11_2 D 1	0.02NCaH,CH2Cl	O NO H ON O	0.0211 C6111 C112 C1	M.O. N.C. H. CH.CI		" O NC H CH.CI	211 (811 (112)	*** ITO IT ON O	pougnognatura	DHUHUNO"		out of the second of the secon	2-Nitro-4-eyunopromenungine	o-Bromobenzoic acid	$n.c_iH_iOCH_iCH$ — CH_i	\ <u>\</u>	>	n.C.H,C(CH3)—CH2

* * :

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¿C,H,OCH,CH.—CH2	¿.C.H.OCH2CHCH2CHCO2C2H5	50-60	NaOC ₂ H ₅	Ethanol	524
.c.H,C(CH,)—CH,	$i.c_iH_sC(CH_s)CH_sCHCO_sC_sH_s$ 0————————————————————————————————————	50-60	50-60 NaOC ₂ H ₅	Ethanol	525
$G_{\mathbf{k}}$	E (* 11.0 (5)110 11.0	5	μ°Ν	HO H 07	303
n·C ₈ H ₁ ,Br	n - $\mathrm{C}_8\mathrm{H}_1$ /CH(CO $_2\mathrm{C}_4\mathrm{H}_2$ - $t)_2$] n - $\mathrm{C}_8\mathrm{H}_1$ -CH(CO $_8\mathrm{C}_8\mathrm{H}_8$),	80-85	NaOC,H,	Ethanol	282, 743
n-C.HI	n-C,H,,CH(CO,C,H,),	89	NaOC ₂ H	Ethanol	744
n.C.H.,I	$(C_sH_1, -n)_sC(CO_2C_2H_6)_2$	İ	$NaOC_2H_5$	Ethanol	745, 615
n-C,H,,CH(CH ₃)Br	$n \cdot C_6H_{13}CH(CH_3)CH(CO_2C_2H_5)_2$	70-85	$NaOC_2H_5$	Ethanol	545, 746
n -C, H_{13} CH(CH ₃)I	n-C ₆ H ₁₃ CH(CH ₃)CH(CO ₂ C ₂ H ₅) ₂	80	$NaOC_2H_5$	Ethanol	399, 317
n-C _s H ₁₁ CH(CH ₃)CH ₂ I	$n \cdot C_5 H_{11} CH(CH_3) CH_2 CH(CO_2 C_2 H_5)_2$	83	$NaOC_2H_5$	Ethanol	747
i:C,H,(CH,),I	$i \cdot C_3 H_1(CH_2)_5 CH(CO_2 C_2 H_5)_2$	73	$NaOC_2H_5$	Ethanol	138
i.C,H,(CH,),CH(C,H,)Br	$i \cdot C_3H_7(CH_2)_2CH(C_2H_5)CH(CO_2C_2H_5)_2$	43	$NaOC_2H_5$	Ethanol	718, 748
$n.C_sH_sCH(C_2H_s)CH_2Br$	n-C ₄ H,CH(C ₂ H,)CH,CH(CO ₂ C ₂ H,)2	١	NaOC4H,	n-C ₄ H ₉ OH	749
$i \cdot C_3H_7(CH_2)_3CH(CH_3)I$	$i.C_3H,(CH_2)_3CH(CH_3)CH(CO_2C_2H_5)_2$	7.7	NaOC ₂ H ₅	Ethanol	750
i-C ₃ H,CH ₂ COC(CH ₃) ₂ Br	i.C,H,CH,COC(CH,),CH,CO,H		$NaOC_2H_5$	Ethanol	751
$(\mathrm{C_2H_5})_2\mathrm{CBrCO_2C_2H_5}$	$C_2H_5O_2CC(C_2H_5)_2CH(CO_2C_2H_5)_2$	1	Na	}	162
$CH_3CCl(CO_2C_2H_5)_2$	$(C_2H_5O_2C)_2CHCH(CO_2C_2H_5)_2$	1	$NaOC_2H_5$	Ethanol	752
CH.CBr(CO,C,H.),	$\left\{(\mathrm{C_2H_5O_2C})_2\mathrm{C}\!\!=\!\!\mathrm{C}(\mathrm{CO_2C_2H_5})_2\right.$	1	NaOC ₂ H ₅	Ethanol	752
2/5-2-2-2	$(\mathrm{CH_3C(CO_2C_2H_5)_2CH(CO_2C_2H_6)_2})$	Low			
$(+,-)\cdot C_2H_5O_2CCHBr$	CHCO,C,H,				
$\mathrm{CHBrCO_2C_2H_5}$	C,H,O,CCH-C(CO,C,H,),	80–90	NaOC, H.	Ethanol	175 485
CH,O2CCHBr(CH2)2- CHBrCO CH Jow-malting	Tetramethyl cyclo-	I	NaOCH3	снзон	753
isomer)	pentane-1,4,2,0-terracardoxylare*				
Note: References 577-1080 are on pp. 322-331.	are on pp. 322–331.				

* Dimethyl malonate was used in this experiment. ** The halogen was not specified.

Di-t-butyl malonate was used in this experiment.

TABLE I-Continued

	Roference 753	199, 200			754 704 663	125	147 730	150, 322
	Solvont CH ₃ OH	сп,он			Ethanol Ethanol Ethanol	$C_6\Pi_6$	Toluene	Ethanol
$2O_2\mathrm{R})_2$ specified.)	Baso NaOCH3	NaOCH3			NaOC ₂ H ₆ NaOC ₂ H ₆ NaOC ₂ H ₆	K	Na 	NaOC ₂ II ₅
s, CH ₂ ((Yiold, %	89			83 50 50	28	2 Poor	30
Alkylation of Malonic Estens, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)	Totra	CO ₂ CH ₃ * H ₃ C CO ₂ CH ₃ CH ₃ O ₂ C OH	00	$\begin{array}{cccc} \text{CO}_2\text{CH}_3 & * \\ H_3\text{C} & \text{CO}_2\text{CH}_3 \\ \text{CH}_3\text{O}_2\text{C} & \text{O}_4\text{OH} \end{array}$	Diethyl (p.eyelopentylpropyl)malonato Diethyl (f.eyelohexylethyl)malonato Diethyl (f.eyelohexylideneëthyl)malonato	Diethyl [β -(1-cyclohexenyl)ethyl]malonate	Diethyl (1-ethylcyclohexyl)malonate Diethyl (2-ethyl-2-cyclohexenyl)malonate	Diethyl 2.cyclohexenylmalonato
	Alkylating Agont CH ₃ O ₂ CCHIBr(CH ₂) ₂ - CHBrCO ₂ CH; (high-molting	isomor) (CH ₃ O ₂ CCHBr) ₂ CHCH ₃			y-Cyclopentylpropyl bromido \(\beta\)-Cyclohoxylethyl bromido \(\beta\)-Cyclohoxylideneëthyl	bromido $eta.(1. ext{Cyclohexenyl})$ othyl	bromido 1-Bromo-1-ethylcyclohoxano 1-Ethyl-1,2-dibromocyclo-	hexane 1,2.Dithiocyanocyclohexane

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The state of the s

427 508 411 755, 142, 428, 539, 756, 757	136, 758 758 335	759, 760 114	761 421	133, 110, 762 507	763	764 511	198, 109	765, 106, 766 712	712	767, 302, 486 524	
Ethanol Toluene Toluene Ethanol	Ethanol Ethanol Ethanol	Ethanol Ethanol	Ethanol Benzene	Ethanol Toluene	I	Ethanol Toluene	Ethanol	Ethanol Ether	Ether	Ethanol Ethanol	
NaOC ₂ H ₅ Na Na NaOC ₂ H ₆	NaOC2H5 NaOC2H5 NaOC2H5	NaOC ₂ H ₅ NaOC ₂ H ₆	NaOC ₂ H ₅ Na	NaOC2H5 NaOC2H5	1	NaOC,H, NaOC,H,	NaOC2H5	$NaOC_2H_5$ Na	Na	NaOC ₂ H ₅ NaOC ₂ H ₅	
80	68	60-70 88	57	99 99	1	11	1000g	70	Poor	75 50-60	
C ₆ H ₃ (HC ₂) ₂ CH(CO ₂ C ₂ H ₅) ₂ [C ₆ H ₅ CH(CH ₂)] ₂ C(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ (CH ₂) ₂ CH(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ (CH ₂) ₂ CH(CO ₂ C ₂ H ₅) ₂	C ₆ H ₅ O(CH ₂) ₂ CH(CO ₂ C ₂ H ₆) ₂ [C ₆ H ₅ O(CH ₂) ₂] ₂ C(CO ₂ C ₂ H ₆) ₂ C ₆ H ₅ O(CH ₂) ₂ CH(CO ₂ C ₂ H ₅) ₂	o-CH ₃ C ₆ H ₄ CH ₂ CH(CO ₂ H) ₂ Diethyl [2(and 3)-bromo-5(and 6)- methylbenzyl]malonate	o.CH3C,H4CH2CH(CO2H)2 o.CH3C,H4CH2CH(CO2C,H5)2	m-CH ₃ C,H ₄ CH ₂ CH(CO ₂ C ₂ H ₆) ₂ p-CH ₃ C,H ₄ CH ₂ CH(CO ₂ C ₂ H ₆) ₂	Diethyl (2-methoxy-5-nitrobenzyl)malonate	$[m\cdot \mathrm{CH_3OC_6H_4CH_2}]_2\mathrm{C(CO_2C_2H_5)_2}$ $p\cdot \mathrm{CH_3OC_6H_4CH_3CH(CO_2C_2H_5)_2}$	o-NCC ₆ H ₄ CH ₂ CH(CO ₂ C ₂ H ₅) ₂	C ₆ H ₅ COCH ₂ CH(CO ₂ H) ₂ Dimethyl (2-nitro-4-acetylphenyl)malonate*	Dimethyl (2-cyano-4-nitro-5-methyl-phenyl)malonate*	Diethyl hydrindene-2,2-dicarboxylate i-C ₃ H ₁₁ OCH ₂ CHCH ₂ CHCO ₂ C ₂ H ₅	o,,
C,Hs,(CH2)2Cl C,Hs,CH(CH3)Br C,Hs(CH1)2Br C,Hs(CH2)2Br	$C_{e}H_{s}O(CH_{s})_{s}Br$ $C_{e}H_{s}O(CH_{s})_{s}Br$ eta-Phonoxyethyl	p.toluenesulfonate o.CH ₃ C ₆ H ₄ CH ₂ Cl Chloromethyl- m.bromotolinene (mixture)	o-CH,C,H,CH,Br	m-CH ₂ C ₂ H ₂ CH ₂ Br p-CH ₂ C ₂ H ₂ CH ₂ Cl	2-Methoxy-5-nitrobenzyl chloride	m-CH ₃ OC,H ₄ CH ₂ Br p-CH ₃ OC,H ₄ CH ₂ Cl	o-NCC,H,CH,CI	C,H,COCH,Br 3-Nitro-4-bromoscetophenone	3-Nitro-4-methyl- 6-bromobenzonitrile	o-Xylylene dibromide i-C ₅ H ₁₁ OCH ₂ CH——CH ₂	0.

Note: References 677-1080 are on pp. 322-331. * Dimethyl malonate was used in this experiment.

Alexelation of Malonic Esters, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)

		Yield,		4-1-00	Reference
Alkylating Agent Agent $\cdot \cdot c_s H_{11}C(CH_3) - CH_2$	$\begin{array}{c} \text{Product} \\ i \text{-} C_5 H_{11} \text{C}(\text{CH}_3) \text{CH}_2 \\ \end{array}$	20-60	Base NaOC ₂ H ₆	Solvent Ethanol	526
C,H,CH—CH2	C ₆ H ₅ CHCH ₂ CH ₂	92	$NaOC_2H_5$	Ethanol	526, 11
p.0,NC,H,CH—CH2	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	46	NaOC2H5	Ethanol	6
C_{p} $n.C_{p}H_{19}Br$ $n.C_{p}H_{15}CH(OH_{3})I$ $n.C_{p}H_{11}CH(OH_{3})I(OH_{2})_{2}Br$ $i.C_{p}H_{11}(OH_{2})_{p}I$ $i.C_{p}H_{1}(OH_{2})_{p}I$ $i.C_{p}H_{1}(OH_{2})_{p}I$ $i.C_{p}H_{1}(OH_{2})_{p}I$ $i.C_{p}H_{1}(OH_{2})_{p}I$	n.C,H;0CH(CO,C,Hs); n.C,H;0CH(CH,)CH(CO,C,Hs); n.C,H;1CH(CH,)(CH2,CH(CO,C,Hs); i.C,H;(CH2,kCH(CO,C,Hs); i.C,H;(CH2,kCH(CH3)CH(CO,Hs); n.C,H;(CH2,kCH(CH3)CH(CO,Hs);	80-85 90 78 65 80	NaOC,H, NaOC,H, NaOC,H, NaOC,H, NaOC,H,	Ethanol Ethanol Ethanol Ethanol Ethanol	282 317 317 138 686 686
$(C_2H_5)CH_2Br$ $CH_2=CH(CH_2)_3Br$ $C_3H_2CH=CH(CH_3)_3$.	$\mathtt{CH}_{2} \!$	81 50	NaOC ₂ H ₅	Ethanol	661
CH=CHCH,CI C ₂ H,CH=C(CH ₃)(CH ₂),Br Br(CH ₃),CO ₂ C ₂ H ₃ ·NaI	CH_CH(CO,C,H,), C,H,CH==C(CH,)(CH,),CH(CO,C,H,), C,H,O,C(CH,),CH(CO,C,H,), Tetranethyl evelobutane-1,2,2,3.	50	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₆	Ethanol Ethanol Ethanol	317 717 176
Cake, Constitutions Conference Co. Co. Co. H. & C. Cyclopentylbutyl bromide & Cyclopentylbutyl bromide	tetracary sylate tetracary sylate Diethyl (8-cyclopentylbutyl)malonate Diethyl (8-cyclopentylbutyl)malonate	04	NaOC ₁ Hs Na	Ethanol Toluene	725

										-										~			•
#77.	704 424	768, 429, 769, 770	771	909	772-774	775, 698, 776, 777	432	18	517	160	412	407	778, 760	779, 738	404		712		780	56	781	524	
Lolueno	Ethanol $\mathrm{C}_{\mathfrak{d}}\mathrm{H}_{\mathfrak{d}}$	Ethanol	ļ	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	ļ	Toluene	Ethanol	Xylene	Ethanol	Ethanol		Ether		Ethanol	Ethanol	Ethanol	Ethanol	
Na	$ m NaOC_2H_5$ K	N α OC $_2$ H $_5$	1	NaOC,H,	$NnOC_2H_{\delta}$	$NaOC_2H_b$	NaOC ₂ H ₅	NaOC,H,	NaOC ₂ H ₆	l	K	$NaOC_2H_6$	Na	$NaOC_2H_{\delta}$	$NaOC_2H_s$		Na		$ m NaOC_2H_5$	$Mg(OC_2H_5)_2$	$NaOC_2H_5$	$NnOC_2H_{\delta}$	
. l	53 71	78	l	1	26	84	09	51	85	Good	82-85	78	49	30	11		1		99	1	ı	50-60	
Diethyl [8-(2-cyclopentenyl)butyl]malonato	Diothyl (y. cyclohoxylpropyl)malonato Diothyl [\beta.(2.mothyl-1-cyclo-	${ m C_6H_3(CH_2)_3CH(CO_2C_2H_6)_2}$	$C_sH_s(CH_s)_sCH(CO_sC_2H_b)_s$	$[C_aH,CH,O(CH_2),]_2C(CO_2C_2H_3)_2$	$C_1H_1O(CH_1)_1CH(CO_2C_2H_3)_2$	Conto Conto	C.H.CH.CH(CH,)CH(CO,C,H,),	$C_{i}H_{i}CH$ CH(CO,C,H _i) ₂	m-CH ₃ C,H ₄ (CH ₂),CH(CO ₂ C ₂ H ₅),	p ·CH, $C_nH_a(CH_2)$, $CH(CO_2C_2H_5)$,	m CH ₃ OC ₄ H ₄ (CH ₂) ₂ CH(CO ₂ C ₂ H ₅) ₂	Diethyl (2-bromo-5-ethylbenzyl)malonato	Diethyl (2,4-dimethylbenzyl)malonate	Diethyl (3,5-dimethylbenzyl)malonate	Diethyl (2-methyl-5-methoxybenzyl).	malonato	Diethyl (2-acetyl-4-nitro-5-methyl-	phenyl)malonato	$\operatorname{Diethyl}(p.\operatorname{carbomethoxybenzyl})$ malonato	$(C_a II_s CII_s CO CII_s)_s C(CO_s C_s II_s)_s$	Diethyl (2-chloro-3-indenonyl)malonate	n ·C, $^{\prime\prime}$ 11,13 $^{\prime\prime}$ CHCHCHCHCO, $^{\prime\prime}$ CHC	0,0
8-(2-Cyclopentenyl)butyl	bromide γ -Cyclohexylpropyl bromide β -(2-Methyl-1-cyclohexenyl).	ethyl bromido C ₆ H ₅ (CH ₂) ₃ Br	C.H.(CH.).T	C.H.CH.O(CH.), Cl	C.H.O(CH.).Cl	C ₆ II,O(CH ₂) ₃ Br	CHOHOLICE IN	C.H.CH=CHCH.Cl	m.CII.C.II.(CH.),Br	p.CH,C,H,(CH,),Br	m.CH,OC,H,(CH,),Br	2-Bromo-5-ethylbenzyl	2,4-Dimethylbenzyl chloride	3,5.Dimethylbenzyl bromide	2-Methyl-5-methoxybenzyl	chlorido	2-Chloro.5-nitro-4-	methylacetophenone	Methyl p -chloromethylbenzoate	C, II, CII, COCH, CI	2011 heldoromdenone		

Note: References 577-1080 are on pp. 322-331,

TABLE I-Continued

Alkylation of Malonic Estens, $\mathrm{CH}_2(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise specified.)

,	Reference 525	한 01 12	525	782	70, 282, 289 684 784 784 141 743	18, 282, 785 19 19 786	787 787 887
	Solvent Ethanol	Ethanol	Ethanol	$C_{\mathfrak{e}}H_{\mathfrak{e}}$	Ethanol Ethanol — Ethanol	Ethanol Ethanol Ethanol C _e H ₆	Ethanol Ethanol
ı	50-60 NaOC ₂ H ₅	50-60 NaOC ₂ H ₅	50-60 NaOC ₂ H ₅	Na	NaOC,H, NaOC,H, —— NaOC,H,	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₆ Na	NaOC,H; NaOC,H; NaOC,H;
Viold	% % 20-60	50-60	50-60	45	82 83 83 83 84 85 85 85 85 85 85 85 85 85 85 85 85 85	52 52 84 84	50 10 33
(The dietnyl ester was used misses	$Product \\ n.C_6 II_{13}C(CH_1)CH_2CHCO_2C_2H_5$	$\begin{matrix} \begin{matrix} O & \\ O & \\ C_6 H_5 O C H_2 \\ C H_5 O C H_2 \\ C H_5 \\ C H_$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	COCO Diethyl (3-thianaphthenemethyl)malonate	n·C ₁₀ H ₂₁ CH(CO ₂ C ₂ H ₃) ₂ n·C ₁₀ H ₂₁ CH(CO ₂ C ₄ H ₃) ₂ n·C ₈ H ₁ CH(CH ₃)CH(CO ₂ C ₄ H ₅) ₂ †† n·C ₅ H ₁ CH(C ₁ H ₅ ·n)CH(CO ₂ C ₂ H ₃) ₃ i·C ₃ H ₇ (CH ₂) ₃ CH(CH ₃)(CH ₂) ₂ CH(CO ₂ C ₂ H ₃) ₂	Diethyl geranylmalonate Diethyl geranylmalonate Diethyl geranylmalonate i.C.H.(CH2),CH(CH3)COCH2CH(CO2C4H3)2	C,H,O,C(CH,),CH(CO,C,H,)CH(CO,C,H,), [C,H,O,C(CH,),CH(CO,C,H,)],C(CO,C,H,), Br(CH,)1,0CH(CO,C,H,),
	Alkylating $A \operatorname{Bent} = A \operatorname{Bent} = \operatorname{C}_{\mathbf{H}_{1}} \operatorname{C}(\operatorname{CH}_{3}) - \operatorname{CH}_{2}$	C_0H_1 OCH $_2$ CH $_2$	$C_{\epsilon}H_{\epsilon}C(CH_3)-CH_2$	3-Chloromethylthianaphtheno	C_{10} n - $C_{10}H_{21}$ Br-KI n - $C_{10}H_{21}I$ n - $C_{10}H_{11}I$ n - $C_{10}H_{11}I$ n - $C_{10}H_{11}CH(C_{11}H_{2})Br$ n - $C_{2}H_{11}CH(C_{11}H_{2},n)I$ i - $C_{3}H_{11}CH(C_{11}H_{2},n)I$	(CH ₂) ₂ Br Geranyl chlorido Geranyl bromide Linalyl bromide	COCH,Br C,H,O,C(CH,),CHBrCO,C,H, C,H,O,C(CH,),CHBrCO,C,H, Br(CH,),OBr

TABLE I—Continued

Alkylation of Malonic Estens, ${\rm CH}_2({\rm CO}_2{\rm R})_2$ (The diethyl ester was used unless otherwise specified.)

	(TITE CONTINUE TORSE TATIONED ATT.)				
:		Yield,			
Alkylating	Product	· %	Вазо	Solvent	Reference
Agene 3.Bromomethylindene	Diethyl (3-indenylmethyl)malonate CHCO ₂ CII ₃ *	7.9	$NaOC_2H_{\delta}$	Ethanol	799
$\mathrm{C_{i}H_{i}CHBrCHBrCO_{2}CH_{3}}$	H,C,CH—C(CO,CH,),	I	$NaOCH_3$	СН3ОН	800
Dibromothymoquinone	$0 \longrightarrow CH(CO_2C_2H_5)_2$	I	NaOC, H,	Ethanol	801
	Br				
n.C,H1,OCH2CH—CH2	$^{\mathrm{CH}(\mathrm{CH}_{1})_{2}}_{n\cdot\mathrm{C},\mathrm{H}_{15}\mathrm{OCH}_{2}\mathrm{CHCO}_{2}\mathrm{C}_{2}\mathrm{H}_{5}}^{\mathrm{CH}(\mathrm{C}_{1})_{2}}$	50-60	50-60 NaOC ₂ H ₅	Ethanol	524
C,H,CH,OCH,CH—CH,	c,H,CH,CHCH,CHCH,CHCO,C,H,	20-60	50-60 NaOC ₂ H ₅	Ethanol	524
°CH3C6H4OCH2CH—CH2	o-cH ₂ C ₆ H ₁ ocH ₂ cHCH ₂ CHCO ₂ C ₂ H ₅	20-60	50-60 NaOC ₂ H ₅	Ethanol	524
o.CH3OC,H4OCH2CH—CH2	0	20-60	$\mathrm{NaOC_2H_5}$	Ethanol	524
"-CH ² C'H ² CCH ² CH—CH ²	oco m-ch ₃ c,H ₄ och ₂ cHcH ₂ cHcO ₂ c,H ₃	50-60	50-60 NaOC2H5	Ethanol	524
Ò	020				

TABLE I-Continued

Alkylation of Malonic Esters, $\mathrm{CH_2(CO_2R)_2}$ (The diothyl ester was used unless otherwise specified.)

	Reference 781	282, 802 70 804 686	704	803 805	806	403	†0†	807	808, 418, 779	808	810
	Solvent Ethanol	Ethanol Ethanol Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	$C_{\mathfrak{s}}H_{\mathfrak{s}}$	C_6H_6	Ethanol
	Base NaOC2H5	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₆ NaOC ₂ H ₅	NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅	NaOC2H3	NaOC ₂ H ₅	${ m NaOC_2H_5}$	Na	Na	NaOC ₂ H ₆
	Yield, %	80-85 70 75 71	7.9		. 2 2	ì	40	54	60	99	13
TILD GLOOT (TILD OIL)	Product $Diethyl [(i) -bromo-eta-naphtho-quinone]malonate$	n - $C_{11}H_{23}CH(CO_2C_2H_3)_2$ n - $C_6H_{19}CH(CH_3)CH(CO_2C_2H_3)_2$ CH_2 = $CH(CH_2)_9CH(CO_2C_2H_3)_2$ n - $C_1H_9CH(CH_2)_9CH(CH_3)_2$	$_{\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2}^{\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2}$ Diethyl (ε -cyclohexylpentyl)malonate	C ₆ H ₅ O(CH ₂) ₅ CH(CO ₂ C ₂ H ₅) ₂	n-C4H,CH(C,H,)CH(CO,C,H,),	n-t-C,H,CH,CH,CH(CO,C,H,s);	Diethyl [y-(2-methyl-5-methoxy-phenyl)propyl]malonate	Diethyl [eta -(2,5-dimethyl-4-methoxyphenyl)ethyl]malonate	Diethyl (2-methyl-5-isoproplbenzyl)-	Diethyl (2,3,5,6-tetramethylbenzyl)malonate	eta-(2,3,5,6-Tetramethylphenyl)propionic acid
	Alkylating Agent 3,4-Dibromo- β .	\mathcal{O}_{11} n - $C_{11}H_{23}Br$ n - $C_{2}H_{13}CH(CH_{3})Br$ - NaI CH_{2} == $CH(CH_{2})_{9}Cl$ - KI n - $C_{4}H_{9}CH(C_{2}H_{5})$	(CH ₂) ₂ CH(CH ₃)Br ε-Cyclohexylpentyl bromide	$C_aH_sO(CH_s)_sBr$	n.C,H,CH(C,H,S)Cl	COHOTHOLICATION	γ -(2-Methyl-5-methoxyphenyl)propyl	bronnide β -(2,5-Dimethyl-4-methoxyphenyl)ethyl	bromide 2-Methyl-5-isopropylbenzyl	2,3,5,6.Tetramethylbenzyl	emoride 2,3,5,6.Tetramethylbenzyl chloride

ω -Chloro-2,5-dimethyl-	Diethyl [β -(2,5-dimethylbenzoyl)ethyl]-	I	NaOC2H5	Ethanol	779	
propiophenone $n \cdot \mathrm{C_8H_{17}OCH_2CH}$	$\substack{\text{maionate}\\ n\text{-}C_8\text{H}_{17}\text{OCH}_2\text{CHCH}_2\text{CHCO}_2\text{C}_2\text{H}_5\\ }$	50-60	NaOC ₂ H ₅	Ethanol	524	
O C ₆ H ₅ (CH ₂) ₂ OCH ₂ CH—CH ₂	-5 5	50-60	NaOC ₂ H ₅	Ethanol	524	тне
9. Bromopropylphthalimide 4. Chloromethyl-2.	O——CO Diethyl (y-phthalimidopropyl)malonate Diethyl [2-(4-methoxyphonyl)-4-	52	NaOC ₂ H ₅	Ethanol —	811 140	ALKYI
(4-mernoxypnenyı)unazone C ₆ H ₅ CHBr(CH ₂) ₄ Br	chazotentetny Jinatonate Diethyl 2-phenylcyclohexane-1,1- dicarboxylate CHCO ₂ C ₂ H ₅	1	$NaOC_2H_5$	Ethanol	812	ATION
C,H,CHBrCHBrCO,C2H, C,H,C=CCO2C3H,	$H_sC_s\mathrm{CH}-C(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$ $C_2\mathrm{H}_5\mathrm{O}_2\mathrm{CCH}=C(\mathrm{C}_6\mathrm{H}_5)\mathrm{CBr}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	1 1	NaOC2H5 Na	Ethanol Ether	813 813	OF EST
$\begin{array}{ccc} \operatorname{Br} \operatorname{Br} \\ \operatorname{C}_{\operatorname{H}_{\operatorname{S}}}\operatorname{C}==\operatorname{CCO}_{\operatorname{2}}\operatorname{C}_{\operatorname{2}}\operatorname{H}_{\operatorname{3}} \\ & & \\ \operatorname{Br} \operatorname{Br} \end{array}$	$(\mathrm{C_2H_5O_2C})_2\mathrm{CHCH}(\mathrm{CO_2C_2H_5})_2$	1	${ m NaOC_2H_5}$	Ethanol	813	ERS ANI
NCH ₂ CH—CH ₂	α-Carbethoxy-δ-phthalimido-γ-valerolactone	09	NaOC ₂ H ₅	Ethanol	†9†	NITRILES
2-Chloromethyl-5,6,7,8-tetrahydronaphthalene	$\text{CH}_2\text{CH}(\text{CO}_2\text{C}_2\text{H}_5)_2$	1	l	l	513	
1-Chloromethylnaphthalene Diethyl (1-naphthy Note: References 577-1080 are on pp. 322-331.	Diethyl (1-naphthylmethyl)malonate 0 are on pp. 322-331.	67 80	NaOC ₂ H ₅	Ethanol	409, 512, 738	191

TABLE 1-Continued

Alkylation of Malonic Estens, ${\rm CH}_2({\rm CO}_2{\rm R})_2$ (The diethyl efter was used unless otherwise specified.)

Mkylating Agent ethylnoiphtholene Aromomethyl- lene ethylnoiphtholene Aromomethyl- lene ethylnoiphtholene Aromomethyl- lene	Product Docthyl (1-naphthylmethyl)malonato Dicthyl (4-bromo-1-naphthylmethyl)malonato Dicthyl (2-naphthylmethyl)malonate Dicthyl (2-naphthylmethyl)malonate	Yield.	Base Na Na Na	Solvent C _e H ₆ C _e H ₆ C _e H ₆ C _e H ₆	Reference 153 153 153 153
(CH3)CH- 1,Br 1,Br	(n.C.,1H,1),C(CO,1H), n.C.,H,5CH(CH,5)CH(C,H,5)CH,CH(CO,C,H,5); (C,H,0,C),C(C,H,5)(CH,1),CH(CO,C,H,5);	80	NnOC ₂ H ₃ NnOC ₂ H ₃ NnOC ₂ H ₃	Ethanol Ethanol Ethanol	684 686 814, 656
, H , , (CH ,) , Br ,) , Br H , (CH ,) , Br	cyclo.Ce,II.1(CH4),CH(CO4C4H5); Ce,II.5(CH1,),CH(CO4C4H5); [p.c.C.II.5Ce,II.4(CH3);CH(CO4C2H5); [p.c.C.II.5Ce,II.4(CH3);CH(CO4C2;II.5);	63 71 50	NaOC,Hs NaOC,Hs Na	Ethanol Ethanol C ₆ H ₆	704 815, 816 321
hyl. Lisopropyl- lbenzene	CH ₃ (CH ₃),CH(CO ₂ C ₄ H ₃),	30	Na	C,H	415
A.2-methyl-4- ytænzyl chlorido	CH(CH ₃), Diethyl (2-methyl-4-methoxy-5- i-copropylbenzyl)malonate	63	NaOC ₂ H ₅	Ethanol	†0 †

TABLE I-Continued

Alkylation of Malonic Estens, ${\rm CH_2(CO_2R)_2}$ (The diethyl ester was used unless otherwise specified.)

	Reference 827, 414	827	405	321	413	828	516, 829 830 738	712 520	819	831
	Solvent Ethanol	Ethanol	Ethanol	Ethanol	Tolueno	Ethanol	Ethanol	Ether Ethanol	$C_{\mathbf{t}}H_{\mathbf{t}}$	Tolucno
	$_{\rm Baso}$ $_{\rm NaOC_2H_5}$	$NaOC_2H_5$	NaOC2H5	NaOC2H5	Na	NaOC2H,	NaOC ₂ H ₅	Na NaOC ₂ H ₅	Na	አ
•	Yield, % 80	52.5	19	1	19	1	49 80 65	65	80	37
(The citation of the	Product	Diethyl $ \beta \cdot (2 - \text{methyl} \cdot + \cdot \cdot \cdot \cdot \cdot \cdot \cdot \beta \cdot $	Diethyl [f-(2-methoxy-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7	Declay (S_1, S_2) malonate (S_2, S_3) (S_1, S_2) (S_2, S_3)	$\mathrm{CH_3O}$ CH $_3$ CH $_3$ CH(CO $_2\mathrm{C_2^2H_3}$)2	CH ₃ O CH ₃ Ch ₃ O CH ₃ Ch ₃ O CH ₃	Dictivity Live The methyllmalonate Dictivity benzhydrylmalonate o.C.H.s.C.H.c.H.c.H.c.H.CH.CH.(CO.2C.H.s.).		Diethyl [] (7 methoxy-2-naphthyl)ethyl]-	Diethyl [eta -(6-methoxy-1-naphthyl)ethyl]-malonate
	Alkylating Agont	β .(2-Methyl-4-t-butylphenyl)-othyl bromido	β -(2-Methoxy-5- t -butylphenyl)ethyl bromide	2,4.Dimethyl.5.f.butylbenzyl chloride	$CH_1O \bigcirc \bigcirc \bigcirc CH_3$	$i.H_7C_3$ $(CH_2)_2D_2$ $(CH_3O)_2D_2$	1.Benzoyl.4.bromo- methylpiporidine Benzhydryl bromide o-C ₆ H ₅ C ₆ H ₄ CH ₂ Br	p.C.H.CH.CH.CI 3.Nitro-4.bromobenzophenone	β.(5.Methoxy-1-naphthy). ethyl bromide	β -(1-Methoxy-z-naphieny)- ethyl bromide β -(6-Methoxy-1-naphthyl)- ethyl bromide

C(CH ₃),Cl	$C(CH_3)_2CH(CO_2H)_2$	15	Na	Ether	832
	Diethyl (2-cthyl-1-naphthylmethyl)malonate	}	1	I	821
	Diethyl (2,3-dimethyl-1-naphthylmethyl)- malonate	1	1	I	821
	Diethyl (3,4-dimethyl-1-naphthylmethyl)-	1	1	I	821
	Fluorenyl-9-acotic acid	83	$NaOC_2H_5$	Ethanol	833, 516
	יים ה כתוכס ת יי	90	ğ	None	684
	$n \cdot C_1H_3CH(C_2H_5)(CH_2)_2CH(C_1H_9 \cdot i) \cdot$	31	NaOC ₂ H ₅	Ethanol	989
	$\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2 = \mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2 = \mathrm{C}_2\mathrm{H}_2\mathrm{CH}(\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_2\mathrm{H}_2\mathrm{C}_3\mathrm{H}_3\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_3\mathrm{H}_3\mathrm{CH}(\mathrm{CO}_3\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_3\mathrm{C}_4\mathrm{H}_3\mathrm{CH}(\mathrm{CO}_3\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_3\mathrm{C}_4\mathrm{H}_3\mathrm{CH}(\mathrm{CO}_3\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_3\mathrm{C}_4\mathrm{C}_4\mathrm{CH}(\mathrm{CO}_3\mathrm{C}_4\mathrm{H}_5)_2 = \mathrm{C}_3\mathrm{C}_4$	99	NaOC ₂ H ₅	Ethanol	805
	(p-C,H,COC,H,CH,)2C(CO2C2H,)2	76	NaOC2H5	C_6H_6	834
	CH_{2} $C(CO_{2}C_{2}H_{5})_{2}$	1	NaOC ₂ H ₅	Ethanol	492
	$\begin{array}{c} \iota \cdot H_{\mathfrak{g}}C_{\mathfrak{g}} \\ \text{CH}_{\mathfrak{g}}O \\ \text{CH}_{\mathfrak{g}} \end{array} \right) \subset \left(\begin{array}{c} \iota \cdot H_{\mathfrak{g}}C_{\mathfrak{g}}C_{\mathfrak{g}}H_{\mathfrak{g}} \\ \text{CH}_{\mathfrak{g}}O \\ \text{CH}_{\mathfrak{g}} \end{array} \right)$	}	1	1	414
	p-CH ₃ OC ₆ H ₄ SO ₂ C ₆ H ₄ CH ₂ CH(CO ₂ C ₂ H ₅) ₂ Diethyl (4-isopropyl-1. naphthylmethyl)malonate	40	Na NaOC ₂ H5	C,H, Ethanol	245 515

Note: References 577-1080 are on pp. 322-331.

TABLE I—Continued

Alkylation of Malonic Esters, $\mathrm{CH_2(CO_2R)_2}$ (The diethyl ester was used unless otherwise specified.)

		Yield.			
Allcylating Amont.	Product	è°	Ваѕо	Solvent	Korerence
			H DO.Ye	Ethanol	835
(CH ₃),Br	(CH ₂) ₂ CH(CO ₂ C ₂ H ₄) ₂	1 1	Nn Nn	Nono	020
$Br(CH_2)_3C(C_7H_{15}\cdot n)$ -	$(CH_{3}O_{2}C)_{1}C(C_{1}H_{15}-n)(CH_{2})_{3}CH(CO_{2}CH_{3})_{3}$			•	0
(CO,CH,)	Diethyl (3 7 11. trimothyl. 2. dodecenyl).	1	$NnOC_1II_5$	Ethanol	058
3,7,11-Trimethyl-Z-dodecenyl	malonate	Š	H JOSK	Ethanol	837
bromide Farnesyl bromide	Diethyl farnesylmalonato	3	MICCOLLS	1	929
$Br(CH_2)_3C(C_5H_{11}\cdot n)$	(C2H3O2C)2411111111111111111111111111111111111				
(CO ₂ C ₂ H ₅) ₂	C(CO ₂ C ₂ H ₅) ₂				į
	bus 4. H.D. COV	1	NaOC, II,	Ethanol	195
$(C_2H_5O_2C)_2CBrCH_2$	$(C_1H_1, O_2C_2)_2$;	11 20.15	Fthanol	802
CDF(CO2C2115/2	n, C, H, , CH(C, H,)CH(CO, C, H, s),	50	Naccans	***************************************	821
$n \cdot C_8 H_{17} CH(C_6 H_5) Ct$	Diethyl (2-t-butyl-1-naphthyl-	l	ļ	i	
butylnaphthalene	methyl)malonate	62	Nooch,	Xylono	838
β -(5-Isopropyl-1-naphthyl)-	Diethyl [\(\beta\cdot\) (5-isopropyl-1-nupnenyl) (1)	<u>;</u>			
othyl bromide	malonato				

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839	679, 840, 841 842	843	844 845. 846	847	261		805	802	400	281	281	848	46, 45, 684	678	849	850	805	848
C ₆ H ₆ -ethanol	Ethanol Ethanol	Ethanol	$n ext{-}\mathrm{C_4H_9OH}$ Ethanol	Ethanol	Ethanol		Ethanol	Ethanol	C_6H_6	Ethanol	Ethanol	C_6H_6	n-C ₄ H ₅ OH	!	I	Ethanol	Ethanol	C_6H_6
Na	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅	NaOC,H,-n NaOC,H,	$NaOC_2H_5$	$NaOC_2H_5$		$NaOC_2H_5$	$NaOC_2H_5$	Na	$NaOC_2H_5$	$NaOC_2H_5$	Na	$NaOC_4H_9-n$	I	1	$NaOC_2H_5$	$NaOC_2H_5$	Na
24	94 40	1 3	40-50 > 29	59	1		61	67	95	20	90	92	100	53	9	1	61	> 93
CH, CH, CO, H	n-C ₁₆ H ₃₃ CH(CU ₂ C ₂ H ₅) ₂ n-C ₁₆ H ₃₃ CH(CO ₂ C ₂ H ₅) ₂ and (C H \ C/CO C H \	$n \cdot C_6H_{13} \cup (CO_2C_2H_5)_2$ $n \cdot C_6H_{13} \cup (CH_2)_3 \cup (CO_2C_2H_5)_2$ G II GII OTTO (GII) OTTO (GII)	C_2H_5 C $H=CH(CH_2)I_3$ C $H(CO_2C_2H_5)I_3$ $n\cdot C_5H_1$ C \equiv CC H_2 C \equiv C(C H_2) C CH(CO $_2$ C $_3H_5),$	Diethyl hydnocarpylmalonate	(C2H5O2O)2CHCH(CO2C2H5)2 and CH3	$\overset{\mid}{\mathrm{CH_2C(CO_2C_2H_5)_2}}$	$n \cdot C_9 H_{19} CH(C_6 H_5) CH(CO_2 C_2 H_5)_2$	n-C,H,CH(C,H,S)(CH2),CH(CO,C,H,S)2	n-C ₁ ,H ₃ ,CH(CO ₂ C ₂ H ₅) ₂	n-C ₁₅ H ₂₁ CH(CH ₃)CH(CO ₂ C ₂ H ₅) ₂	n-C ₁₅ H ₃₁ CH(CH ₃)CH(CO ₂ C ₂ H ₅) ₂ Pictive (3	Dietayl (3-pyrenylmethyl)malonate	#-C18H37CH(CO2C2H5)2	Diethyl oleylmalonate	Diether 1	n C II Olling II Volt Caring	$N: \mathcal{A}_{A} \cap \mathcal{A}_{A} \cup \mathcal{A}_{$	greater [a-(o-pyrenyl)etnyl]malonate
CH, Br	n-C ₁₆ H ₃₃ Br n-C ₁₆ H ₃₃ I	$n \cdot C_4H_{13}CH = CH(CH_2)_8Br$	C_4^{11} , C = C C C C C C C C C C	Hydnocarpyl bromide	(C ₁ H ₅ O ₂ C) ₂ CBr(CH ₂) ₂ . CBr(CO ₂ C ₂ H ₅) ₂		n-C _p il ₁₉ CH(C _b H _b)Cl	"CITY IN I	"Contribute to the contribution of the contrib	"Clanslott(CII3)Dr	3.Chloromothylmmono	n-CHI	Olevi bromide	Oleyl tosylato	Chaulmoogry bromide	n·C,H,CH(C,H,)(CH,),C)	3-(\alpha-Bromoethyl)nyrene	Note: References 577 1080

Note: References 577-1080 are on pp. 322-331. * Dimethyl malenate was used in this experiment.

TABLE I-Continued

Alkylation of Malonic Esters, $\mathrm{CH_2(CO_2R)_2}$ (The diethyl ester was used unless otherwise specified.)

Alkylating Agent	Product	Yield,	Base	Solvent	Reference
C_{19} - C_{21} n - $C_{9}\Pi_{19}$ CH($C_{6}\Pi_{5}$)(CH $_{2}$) $_{3}$ Br Dimesity (chloromethano	n.C ₉ H ₁₉ CH(C ₆ H ₅)(CH ₂) ₃ CH(CO ₂ C ₂ H ₅) ₂ Diethyl (dinesitylmethyl)malonate	72	NaOC ₂ H ₅ Mg(OC ₂ H ₅) ₂	Ethanol Ether-ethanol Ether	805 218 56
(C,II,),CCI	(C,II,),CCH(CO,C,H,),	2	Mg(OC2H5/2 Na	Ether	851
(C ₄ H ₅) ₅ CBr n-C ₈ H ₁ ,CH(C ₄ H ₅)(CH ₂) ₅ Cl Diphenyl-0-tolylmethyl	Cellis CH (Cellis CH) (CH) (CH) (CO2C2H); Diethyl (diphenyl-o-tolylmethyl) malonate	45 69	NaOC2Hs Mg(OC2Hs)2	Ethanol Ethanol	808 829
bromido Diphenyl-p-tolylmethyl	Diethyl (diphenyl- p -tolylmethyl)malonate	7.7	${ m Mg}({ m OC}_2{ m H}_5)_2$	Ethanol	829
bromide Diphenyl-o-methoxyphenyl-	Diethyl (diphenyl-o-methoxyphenylmethyl)-	85	$\rm Mg(OC_2H_5)_2$	Ethanol	829
methyl bromido Diphenyl-p-methoxy-	malonato $\operatorname{Diethyl}$ (diphonyl- p -methoxyphenylmethyl).	1	${ m Mg}({ m OC_2H_5})_2$	Ethanol	829
phenylmethyl bromido CH3	malonato $_{ m CH_3}$	1	l	I	852
CO ₁ C;H ₅	CO ₂ C ₂ H ₅ CH ₂ CH(CO ₂ C ₂ H ₅) ₂				
	сн,о				

n.C ₁ H ₁ JI	$ n.C_{22}H_{3}CH(CO_{2}C_{2}H_{3})_{2} $ $ n.C_{8}H_{17}CH=CH(CH_{2})_{12}CH(CO_{2}C_{2}H_{3})_{2} $ $ n.C_{8}H_{17}CH=CH(CH_{2})_{12}CH(CO_{2}C_{2}H_{3})_{2} $ $ n.C_{8}H_{17}CH(CO_{2}C_{2}H_{3})_{2} $ $ n.C_{8}H_{17}CH(CO_{2}C_{2}H_{3})_{3} $	NaOC2H5 NaOC2H5 NaOC4H5	Ethanol Ethanol Ethanol	802, 134, 684 853 805
C,H,C	m : $C_{\mathbf{k}}H_1$; $CH(C_{\mathbf{k}}H_2)(CH_2)$; $CH(C_2C_2H_3)$; $T3$	NaOC ₂ H ₅	Ethanol	805
C,H,(CH	.C3H,(CH2)20CH(CO2C2H3)2	$NaOC_2H_5$	Ethanol	854
C,0H2,C	$n \cdot C_{10} H_{21} CH(C_{10} H_{21} - n)(CH_2)_2 CH(CO_2 C_2 H_3)_2$ 16	${ m NaOC_2H_5}$	$\mathbf{Ethanol}$	10
CH(CH3	$n \cdot C_1 H_{1,\delta} CH(CH_3) CH_2 CH_2 (CH_3) (CH_2)_{\delta}$. 13 $CH(CH_3) CH(CO_3 C_2 H_{\delta})_2$	$\mathrm{NaOC_2H_5}$	Ethanol	855
.C,H,,CH==((CO,C,H,),	$n.C_6H_{19}CH = C(CH_3)(CH_2)_8CH(CH_3)CH$. — $(CO_2C_2H_3)_2$	NaOC ₂ H ₅	Ethanol	856
iethyl (dip malonate	Diethyl (diphenyl-x-naphthylmethyl)- 38 malonate	${ m Mg}({ m OC_2H_5})_2$	Ethanol	820
·C ₉ H ₁₉ CH(CH ₃)(CH(CO ₂ C ₂ H ₅) ₂	$n \cdot C_9 H_{10} CH(CH_3)(CH_2)_2 CH(CH_3)(CH_2)_{10}$. $CH(CO_3 C_2 H_3)_2$	${ m NaOC_2H_5}$	Ethanol	317
.С,н,сн= сн(сн ₃)с	$n.C_3H,CH=C(CH_3)(CH_3)_4CH==C(CH_3)(CH_2)_5$. — $CH(CH_3)CH(CO_2C_2H_5)_2$	$\mathrm{NaOC_2H_5}$	Ethanol	856
Jiethyl (dip	Diethyl (diphenyl-4-biphenylylmethyl)malonato 89	${ m Mg(OC_2H_5)_2}$	Ethanol	829
)iethyl 3a-c	Diethyl 3x-cholestanylmalonate	Na	Toluene	10
Diethyl 3-ch diethyl 3,	Diethyl 3-cholesterylmalonate and diethyl 3,5-cyclo-6-cholestanylmalonate	Na	Xylene	21, 22
Jiethyl 3∡-	Diethyl 3x- and 3 eta -cholesterylmalonate††	Na	Toluene	10

Note: References 577–1080 are on pp. 322–331. $\uparrow\uparrow$ The ratio of the β -isomer to the α -isomer was about 9 to 1.

TABLE II

ALKYLATION OF CHLORO., NITRO., AMINO. AND ACYLAMINO-MALONIC ESTERS, XCH(CO2R)?

(The diethyl ester was used unless otherwise specified.)

Refer-	ence		857	231	231	231	006	203		208			229	230		183	183	858	858	858	859		434		9
Solvent			Ethanol	Ethanol	Ethanol	Ethanol	Tabanal	Ethanol		Ethanol	Ethanol-ether	Ethanol-ether	Ethanol-ether	ļ		Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol		Ethanol		1100 11 0.
Вязо	OCCUPATION OF THE PROPERTY OF		$NaOC_2H_5$	$NaOC_2H_5$	NaOC,H,	NaOC.H.	11 00 11	NaUC2H5		$NaOC_2H_5$	$NaOC_2H_5$	NaOC2H5	$NaOC_2H_5$	1		KOC ₂ H ₅	KOC_2H_5	$NaOC_2H_5$	NaOC2H5	$NaOC_2H_5$	NaOC ₂ H ₅		NaOC,H,		;
Viold	, 101d,	0	> 60	!	i	l	. 6	00		99	1	100	1	Fair		34	22	20	20	50			25		ì
	T	Froduct	(C, H, O, C), C==C(CO, C, H,),	(C.H.), CHCH(CO,C.H.),	C H O CHUCHCHOLOS	(02tr2020)20tr0tr(00202tr2)2	$(C_2\Pi_5O_2O_3O\Pi_5O\Pi_5O\Pi_5)_2$	Diethyl [4-(or 5-)-imidazoylmethyl]-	e chloromalonate	$C_nH_nCH_nCC(CO_nC_nH_n)_n$	o.C.H.ICH,CCI(CO,C,H.),1,	m-C,H,[CH,CC](CO,C,H,),],	p.C,H,(CH,CCI(CO,C,H,),),	Diethyl (p-carbethoxybenzyl).	chloromalonate	$CH_s = CHCH_sC(NO_s)(CO_sC_2H_s)_2$	$CH_3CH = CHCH_2C(NO_2)(CO_2C_2H_3)_2$	CH,C(NH,)(CO,C,H,),	$CH_3C(NH_2)(CO_3C_2H_5)_2$	$CH_3C(NH_2)(CO_2C_2H_5)_2$	$CH_2 = CHCH_2C(NH_2)(CO_2C_2H_5)_2$	$^{\mathrm{CH}_2$ $^{\mathrm{CH}_2}$	сн, снсо,н	N	T CONTRACTOR IN CO.
	Alkylating	Agent	None	SHO	CHD.	CHDI3	CHI	4-Imidazoylmethyl	chloride hydrochloride	C.H.CH,CI	o-Xvlvlene dibromido	m-Xvlvlene dibromide	n-Xvlvlene dibromide	p-Carbethoxybenzyl	bromide	CH;=CHCH,Br	CH,CH=CHCH,Cl	CH ₃ Br	$CH_3^{\bullet}I$	(CH ₃),SO ₄	CH_{2} = $\mathrm{CHCH}_{2}\mathrm{Br}$		Br(CH.),Br	<u>.</u>	

NO,

C,H,CH,Br	$C_6H_5CH_2C(NH_2)(CO_2C_2H_5)_2$	09	Na	Ether	859
CH_{2} =CHCH,CI	$i \cdot C_3 H_1^*C(NHCHO)(CO_3 C_2 H_5)_2$ $CH_2 = CHCH_2^*C(NHCHO)(CO_3 C_2 H_5)_2$	069	NaH NaH	Toluene	0 1 7
CH2=CHCH2Br	CH2=CHCH3C(NHCHO)(CO2C2H3)2	1	1	I	861
$Cl(CH_2)_3Br$	$CI(CH_2)_3C(NHCHO)(CO_2C_2H_5)_2$	ì	j	1	436
cis-CICH=CHCH2CI	cis-CICH==CHCH2C(NHCHO)(CO2C2H5)2	84	NaH	Toluene	860
trans-ClCH=CHCH2Cl	trans-CICH=CHCH2C(NHCHO)(CO2C2H5)2	98	NaH	Toluene	860
CH2=CCICH2CI	CH2=CCICH2C(NHCHO)(CO2C2H5)2	83	NaH	Toluene	246
CH2=CBrCH2Br	CH2=CBrCH2C(NHCHO)(CO2C2H5)2	1	1	1	862
CH2=CBrCH2Br	CH2=CBrCH2C(NHCHO)(CO2C2H3)2	81	NaH	Toluene	246
BrCH=CHCH ₂ Br	BrCH==CHCH2C(NHCHO)(CO2C2H5)2	1	1	1	862
BrCH=CHCH ₂ Br	BrCH=CHCH2C(NHCHO)(CO2C2H5)2	73	NaH	$(CH_3)_2NCHO$	860
Cl2C=CHCH2Br	Cl2C=CHCH2C(NHCHO)(CO2C2H5)2	83	NaH	(CH ₃) ₂ NCHO	860
HC=CCH,Br	HC=CCH2C(NHCHO)(CO2C2H5)2	83	NaH	Chi	246
B1CH1CH—CH2	BrcH2CHCH2C(NHCHO)CO2C2H3	1	1	. 1	436
O					
n-C ₄ H ₉ Br	$n \cdot C_4 H_s C(NHCHO)(CO_2 CH_3)_2 *$	37	NaOCH,	сн,он	863
n-C,H,Br	n-C ₄ H ₅ C(NHCHO)(CO ₂ C ₂ H ₅) ₂	62	NaOC,H,	Ethanol	863
CH2=CH(CH2)2Br	$CH_s = CH(CH_2)_2C(NHCHO)(CO_2C_2H_5)_2$	56	NaOC,H,	Ethanol	864, 437
BrCH,CO,CH,	CH, O2CCH2C(NHCHO)(CO2CH3)2*	47	NaOCH3	снзон	863
CH2	CH ₂				
CH,	CHCH ₂ C(NHCHO)(CO ₂ C ₂ H ₅) ₂	53	$NaOC_2H_5$	Ethanol	864
3-Bromomethylthiophene	Diethyl (3-thenyl)formamidomalonate	Ö	HoN	Ħ,	970
3-Bromomethylthiophene		8	Noti	Coffic	047
3-Bromomethylthiophene		3 5	TAGIT	romene	74p
C,H,CH,CI		2 1 6	NaH	(CH ₃) ₂ NCHO	246
p-CH3OC,H4CH2CI	p-CH ₃ OC ₆ H ₄ CH ₂ C(NHCHO)(CO,CH ₅).*	S 52	NaOCH ₃	CH ₃ OH	863
References 577_1080	2/5	2	MACOULTS	CH3OH	863

HCONH

Note: References 577-1080 are on pp. 322-331.
• The dimethyl ester was used in this experiment.

TABLE II-Continued

ALKYLATION OF CHEORO., NITHO., AMINO. AND ACYLAMINO-MALONIC ESTERS, XCH(CO2R)2 (The diethyl ester was used unless otherwise specified.)

Refer-	ouco	246	246	862	865 246	67 67 67 67 67 67 67 67 67	235, 232	866 866 234	232, 867 49 449	
	Solvent	Tolueno	Toluene	1	Xylene Toluene	Ethanol Ethanol Ethanol	Ethanol	Ethanol t.C,H,OH Ethanol	Ethanol C ₆ H ₈	
	Baso	NaH	NaH	t	Na NaH	NaOC2H5 NaOC2H5 NaOC2H5	NaOC2Hs	NaOC ₂ H ₅ NaOC ₄ H ₉ -t NaOC ₄ H	NaOC ₂ H ₅ NaOC ₂ H ₅	
Yield,	% ⁰	80	68	ł	43 96	88	11	> 56 > 60 37	99	
	Product	Diethyl (3-nitro-4-methoxybenzyl)-	formamidonalonato Diethyl (2,4-dimethylbenzyl)-	formamidomalonate $(C_2H_5O_2C)_2C(NHCHO)CH_2$.	CH=CHC(NHCHO)(CO ₂ v ₂ n ₃) ₂ (C ₆ H ₅) ₂ CHC(NHCHO)(CO ₂ C ₂ H ₅) ₂ Diethyl (1-naphthylmethyl)- formamidomalonato	CH ₃ C(NHCOCH ₃)(CO ₂ C ₂ H ₃) ₂ CH ₃ C(NHCOCH ₃)(CO ₂ C ₂ H ₃) ₂	C,H,C(NHCOCH,)(CO,C,H,),	CH ₃ S(CH ₂) ₂ C(NHCOCH ₃)(CO ₂ C ₂ H ₃) ₂ CH ₃ S(CH ₂) ₂ C(NHCOCH ₃)(CO ₂ C ₂ H ₃) ₂ CH C(NHCOCH)(CO CH)	CH_COCH_C(NHCOCH_1)($CO_2C_2H_3$), CH_CHCC(NHCOCH_1)($CO_2C_3H_3$), CICH=CHCH_C(NHCOCH_1)($CO_2C_2H_3$),	
:	Alkylating Acent	3.Nitro-4-mothoxybenzyl	chloride 2,4.Dimethylbenzyl	chlorido BrCH=CHCH2C(NHCHO)-	(CO ₂ C ₂ H ₅) ₂ (C ₆ H ₅) ₂ CHBr 1.Chloromethyl· naphthalene	C ₁ -C ₂ CH ₃ (CH ₃) ₂ SO ₄	\mathcal{C}_2 H $_5$ Br \mathcal{C}_3 n -C,H $_4$ Br	CH ₃ S(CH ₂) ₂ Cl CH ₃ S(CH ₂) ₂ Cl CH B ₂ CH	CCH,=CHCH,Br CH,COCH,Br CICH=CHCH,CI	
	Þ	HCOM	(cont.)			CH1CONH				

C ₄ n-C ₄ H ₂ Br-NaI	$n \cdot C_4 H_5 C(NHCOCH_3)(CO_2 C_2 H_5)_2$	1	NaOC ₂ H ₅	Ethanol	442, 232,
$n \cdot C_4 H_0 I$	$n\cdot C_1H_0C(\mathrm{NHCOCH_3})(\mathrm{CO_2}C_2H_3)_2$	1	NaOC ₂ H ₅	Ethanol	232
i.C.II.Br	$i:C_1H_0C(NHCOCH_3)(CO_2C_2H_3)_2$	46	$NaOC_2H_5$	Ethanol	235, 232
$(CH_3)_2N(CH_2)_2CI$	$(CH_3)_2N(CH_2)_2C(NHCOCH_3)(CO_2C_2H_5)_2$	88	$NaOC_2H_5$	Toluene	898
CH,CH=CHCH,CI	CH ₃ CH=CHCH ₂ C(NHCOCH ₃)(CO ₂ C ₂ H ₅) ₂	80	$NnOC_2H_5$	Ethanol	442
$CH_2 = C(CII_3)CH_2CI$	$CH_2 = C(CH_3)CH_2C(NHCOCH_3)(CO_2C_2H_5)_2$	ļ	$NaOC_2H_5$	Ethanol	232
CI(CH ₂) ₃ CN		13 13	NaOC2H	Ethanol	447
4-Chloromethylthiazolo	Ā	53	NaOC2H5	Ethanol	450, 446
nyarocniorido 2.Chloromethylthiazole	methyl)malonate 2-Amino-3-(2-thiazolyl)propionic acid	53	NaOC,H.	Ethanol	446
50			s 1		
n -C ₃ Π_{11} Br	$n \cdot C_5 H_{11} C(NHCOCH_3)(CO_2 C_2 H_5)_2$	1	NaOC,H,	Ethanol	686
2-Chloromothylfuran	Diethyl acetamido(furfuryl)malonate	02-09	NaOC,H,	Ethanol	45.9
2-Chloromethylthiophene		88	$NaOC_2H_5$	Ethanol	698
2-Unloromethylthiopheno		71	NaH	Toluene	860
2. Bromomothylthopheno		67	$NaOC_2H_5$	Ethanol	870
7. Brown 9 browners		85	NaH	Toluene	246
thionbone thionbone	7	09	$NaOC_2H_5$	Ethanol	870
2-Bromo-3-bromomethyl.	maionato Vi- Diothyl gootamido (9 Junese 9 M 1)	Ġ	;		
thiophene		06	$NaOC_2H_5$	Ethanol	028
mothylimidarylo hydrychlego hydrychlegido	Ethyl α -nectunido- α -carbethoxy- β . (1-methyl- β -inidaeahl)propionate	89	NaOC2H5	Ethanol	443 KITE
Č					20
n-C _e H ₁₃ I Note: References 5777–1080 are on pp. 322–331.	n-C _e H ₁₃ C(NHCOCH ₃)(CO _e C _e H ₅₎₂ 3. 322–331,	I	$ m NaOC_2H_5$	Ethanol	232

TABLE II-Continued

Alkylation of Chloro-, Nitro-, Amino- and Acylamino-malonic Esters, $\mathrm{XCH}(\mathrm{CO_2R})_2$ (The diethyl ester was used unless otherwise specified.)

Refer-	ouco	133 144 148 148 148 148 148 148 148 148 148	132 157 151	513	49, 450
	Solvent	Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	Ethanol	Celle
	Baso	NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H, NAOC, H,	NaOC,H, NaOC,H, NaOC,H,	NaOC, II,	NaOC, II,
Viold	, % %	82 83 68 68 68 76 81 80 80 80 80 80 80 80 80 80 80 80 80 80	184	82	7.1
(The dietay) case was a man	Product	n.C,H ₁ ,C(NHCOCH ₄)(CO ₁ C ₄ H ₅); C ₆ H ₅ CH ₅ C(NHCOCH ₄)(CO ₂ C ₄ H ₅); o-FC ₆ H ₄ CH ₂ C(NHCOCH ₄)(CO ₂ C ₄ H ₅); m.FC ₆ H ₄ CH ₂ C(NHCOCH ₄)(CO ₂ C ₄ H ₅); p-FC ₆ H ₄ CH ₄ C(NHCOCH ₄)(CO ₂ C ₄ H ₅); p-CiC ₆ H ₄ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-CiC ₆ H ₂ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-CiC ₆ H ₂ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-O ₂ NC ₆ H ₄ CH ₂ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-O ₂ NC ₆ H ₄ CH ₂ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-O ₂ NC ₆ H ₄ CH ₂ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-O ₄ NC ₆ H ₄ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-O ₄ NC ₆ H ₄ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅); p-H ₄ NC ₆ H ₄ CH ₄ C(NHCOCH ₄)(CO ₄ C ₄ H ₅);	n.C ₄ H ₁ ,C(NHCOCH ₃)(CO ₂ C ₄ H ₅), C ₆ H ₅ S(CH ₂),CH(NH ₃)CO ₄ H 2.Amino-3.(3-nitro-4-methylphenyl).	propionic acid Diethyl acetamido-(2-fluoro-4-	methoxybenzyl)malonato CaH3COCH1C(NHCOCH1)(CO1C1113)1
ar)	Alkylating Agent	07, n-C,H ₁₈ Br C ₆ H ₅ CH ₂ Cl o-FC ₆ H ₄ CH ₂ Cl m-FC ₆ H ₄ CH ₂ Cl cC ₆ H ₄ CH ₂ Cl c-ClC ₆ H ₄ CH ₂ Cl c-ClC ₆ H ₄ CH ₂ Cl d-ClC ₆ H ₄ CH ₂ Cl d-ClC ₆ H ₄ CH ₂ Cl p-ClC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl p-O ₂ NC ₆ H ₄ CH ₂ Cl	G_s $n \cdot G_sH_1 f$ $G_cH_s(S(CH_s)_s Cl$ $3 \cdot Nitro \cdot 4 \cdot methylbenzyl$	chloride 2.Fluoro-4-methoxybenzyl	chloride C.H.COCH.Br
	×	CH,CONH (Cont.)			

o.O ₂ NC ₆ H ₄ COCH ₂ Br o.O ₂ NC ₆ H ₄ COCH ₂ Br 5.Chloromethyl·1.	o-O ₂ NC ₆ H ₄ COCH ₂ C(NHCOCH ₃)(CO ₂ C ₂ H ₅) ₂ o-O ₂ NC ₆ H ₄ COCH ₂ C(NHCOCH ₃)(CO ₂ C ₂ H ₅) ₂ 2-Amino-3-(1-isopropyl-5-imidazolyl)-	41 19 44	NaOC2Hs NaOC2Hs NaOC2Hs	Ethanol (C ₂ H ₅ O) ₂ CO Ethanol	456 49 443
Isopropyimidazoie hydrochloride 1-Chloromethyl- benzimidazole	proprome acta 2.Amino-3.(1-benzimidazolyl)propionic acid	1	NaOC ₂ H ₅	Ethanol	455
hydrochloride 2.Chloromethyl- benzimidazole hydrochloride	Diethyl acetamido-(2-bonzimidazolyl- methyl)malonate	65	NaOC ₂ H ₅	Ethanol	455
\mathcal{C}_{\bullet}					
n-C ₉ H ₁₉ Br 2-Ethoxy-5-nitrobenzyl chlorida	n-C _p H ₁₉ C(NHCOCH ₃)(CO ₂ C ₂ H ₅) ₂ Diethyl acetamido-(2-ethoxy-5- nifrobongullynelonete	82	NaOC2Hs NaOC2Hs	Ethanol Ethanol	232
2-Bromo-3-bromo-	Diethyl acetamido (2-bromo-3-	73	NaOC ₂ H5	Ethanol	440
mentyrconnarone 2-Chloromethyl-4- methylbenzimidazole hvdrochloride	coumaronyimethyl)malonate Ethyl 2-acetamido-3-(4-methyl-2- benzimidazolyl)propionate	40	NaOC ₂ H ₅	Ethanol	455
2-Chloromethyl-5-methyl-benzimidazole hydrochloride	Ethyl 2-acetamido-3-(5-methyl-2-benzimidazolyl)propionate	20	$NaOC_2H_{\delta}$	Ethanol	455
C_{10}					
eta-3-Indolylethyl bromide	Diethyl acetamido-[β (3-indoly1)-ethyl]malonate	58	NaOC2Hs	Ethanol	441
5-Chloromethyl-1. cyclohexylimidazole hydrochloride	2-Amino-3-(1-cyclohexyl-5-imidazolyl)- propionic acid	49	NaOC ₂ H ₅	Ethanol	443

Note: References 577-1080 are on pp. 322-331.

TABLE II-Continued

Alkylation of Chloro, Nitro-, Amino- and Acylamino-malonic Esters, $\mathrm{XCH}(\mathrm{CO_2R})_2$ (The diethyl ester was used unless otherwise specified.)

Dofor	cuco	443		455	439	4.40	443		454	:	438	
	Solvent	Ethanol		Ethanol	I	Ethanol	Ethanol		Ethanol-	dioxano	Ethanol- dioxano	
	Baso	NaOC,Hs	•	ca. 40 NaOC ₂ H ₅	i	NaOC ₂ H ₅	NaOC,H,		NoOC.H.	22.20	NaOC,H5	
ı	Yiold, %	49	i	ca. 40	1	95	2 4		7.4		84	
TILL CHILD IN TORS I STRONG OUT.	Product	. () o o o o o o o o o o o o o o o o o o	2.Amino-3-(1-phenyi-9-iminuzoiyi)- propionic acid	Ethyl 2-acetamido-3-(5,6-dimothyl-2- benzimidazolyl)propionato	C,H,CH(CO,C,H,)CH,C(NHCOCH3)-			propionic acid	Cutting by and other states of the state of	Dietnyi acetamido-[4-14-14-0- phenylsulfonyl)benzyllmalonato	Diethyl acetamido [3,5-diiodo-4.	(4-methoxypnenyisanonyi)osuzyi)- malonato
11 T.)	Alkylating	Agent	5.Chloromethyl-1- phenylimidazolo	hydrochlorido 2.Chloromethyl-5,6. dímethylbonzimidazolo hydrochlorido	Gn GH CH/CO.C.H.MCH.Br	Collection of the land of the length of the	5.Chloromethyl-1-	benzylimidazolo hydrochlorido	C ₁₃ -C ₁₄	4-(4-Nitrophenyl- sulfonyllhenzyl bromide	3,5-Diiodo-4-	(4-mothoxyphonyl- sulfonyl)bonzyl chlorido
	;	×	CH ₃ CONH (Cont.)									

i.C ₂ H ₁ I c ₄ H ₂ CONHC(C ₄ H ₇ -i)(CO ₂ C ₂ H ₅) ₂ c ₅ H ₅ CONHC(C ₄ H ₉ -i)(CO ₂ C ₂ H ₅) ₂ c(1H ₃ CO ₂ C ₂ H ₅ c(2H ₃ CO ₂ C ₂ H ₅) c(2H ₃ CO ₂ C ₂ H ₅) c(2H ₃ CO ₂ C ₂ H ₅) c(2H ₃ CO ₂ CCH ₂) ₂ C(NHCOC ₆ H ₅)(CO ₂ C ₂ H ₃)(CO ₂ C ₃ H ₅) c(2-Chloromethylpyridine c ₄ H ₅ COC(CH ₂) ₂ C(NHCOC ₆ H ₃)(CO ₂ C ₃ H ₅) c ₆ H ₅ CH ₅ (CH ₂) ₂ C(NHCOC ₆ H ₅)(CO ₂ C ₃ H ₅) c ₆ H ₅ CH ₅ (CH ₂) ₂ Br p-HOC ₆ H ₄ (CH ₂) ₂ CH(NH ₂)CO ₂ H	CH ₃ OCH ₂ Cl CH ₃ OCH ₂ Cl(C ₈ H,O ₂ N)(CO ₂ C ₂ H ₃) ₂ CICH ₂ CO ₂ C ₂ H, C ₂ H ₃ O ₂ CCH ₂ C(C ₈ H,O ₂ N)(CO ₂ C ₂ H ₃) ₂ CICH ₂ SCH ₂ Cl C ₂ H ₃ O ₂ CCH ₂ (C ₈ H,O ₂ N)(CO ₂ C ₂ H ₃) ₂ CH ₃ C(C ₈ H,O ₂ N)(CO ₂ C ₂ H ₃) ₂ CH ₃ C(C ₈ H,O ₂ N)(CO ₂ C ₂ H ₃) ₂ CH ₂ C(C ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ CH ₂ CCH ₂) ₂ Cl CH ₂ CCH ₂) ₂ Cl C ₂ H ₃ CCH ₂) ₂ Cl C ₂ H ₃ CCC ₃ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ C ₁ Cl C ₂ H ₃ S(CH ₂) ₂ Cl C ₂ H ₃ C(C ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ C ₁ Cl C ₂ H ₃ C(C ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CCC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₁ CCC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Cl ₂ Ch ₁ CCC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂ C ₄ Ch ₁ CCC ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₃) ₂	و و
C ₆ H ₅ CONHC(C ₃ H ₇ -ż)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ CONHC(C ₄ H ₅ -ż)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH ₂ C(NHCOC ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ C(CH ₂) ₂ C(NHCOC ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₃ C(CH ₂) ₂ C(NHCOC ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₃ CONHC(CH ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ p-HOC ₆ H ₄ (CH ₂) ₂ CH(NH ₂)CO ₂ H	CH ₃ OCH ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C(2,H ₅ O ₂ CO) ₂ C(C ₈ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ CH ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ CH ₃ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ CH ₂ CC(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ CH ₂ CC(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ CC(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₃ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂ NC(CH ₂) ₂ C(C ₆ H ₄ O ₂ N)(CO ₂ C ₂ H ₅) ₂	Diethyl phthalimido(2-thenyl)malonate Diethyl phthalimido-(2-pyridylmethyl)- malonate CeHsCHzC(CeH4O2N)(CO2C2H5)2 Diethyl (2.2444D3)
66 74 88 90 17 95	73 95–99 81 76–80 90 50 50	93 10 75–80
NaOC ₂ H ₅ NaOC ₂ H ₅	Na NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	
Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol	C,H, ClCH2CO2C2H5 Xylene None None None	Toluene Xylene None
233 233 233 459 458 453	871 467 460 466, 465 462, 435 462, 236, 463	869 468 462

Note: References 577-1080 are on pp. 322-331.

TABLE III

		-																
Refer-	ence	85	170	231	231		231	231		770	202 273	874, 172	929	875		582, 488	571 205	
Solvent		None	Ethanol	Ethanoi	74 the	Piller	Ether	Ether		Ethanol	Ether	Ethanol		¥	91190	Ethanol	Ethanol Ether	
$ m I(CO_2R)_2$ ated.)		KOII	NaOC2115	NaOC2H5	n V	X	Na	Na		NaOC ₂ II ₅	Na	Na Naoc, II,	•	;	Na	NaOC,IIs	NaOC ₂ II _S Na	
R'CE indica	%	r r	3	1	l	!	1	١		1	51	5 5	2 2	;	झ	87	15	
ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO ₂ R) ₂ (The diethyl ester was used unless otherwise indicated.)	Product		$(CH_3)_2C(CO_2C_2H_5)_2$	$(CII_3)_2C(CO_2C_2II_4)_2$	C12(C(CH3)(C0_2^2)_1_1_1 C12(C(CH3)(C0_2^2)_1_1_1_1 and C12(CH3)(C0_1^2)_1_1_1_1 (C0_3^2)_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1	Cr. CH.(C113/C113/C1-3/)	(C.H. O.C.) C(C.H.) CHC(CH.) (CO.C.H.).	Brache(Ch.,)(Co., 2, 1, 8, 2 (C2, 115, 02, 0), 2((CH., 3) CHBre((CH., 3)(CO., 2, 115).	$1_2 \text{CHC}(\text{CH}_3)(\text{CO}_2 \text{C}_2 \text{H}_5)_2 \text{ and} \\ (\text{C}_3 \text{H}_4 \text{O}_2 \text{C})_2 \text{C}(\text{CH}_3) \text{CHIC}(\text{CH}_3)(\text{CO}_2 \text{C}_2 \text{H}_5)_2$		$C_2\Pi_5C(C\Pi_3)(CO_2C_2\Pi_5)_2$	$\text{Cl}(\text{Cl}_2)_2\text{C}(\text{Cl}_3)(\text{CO}_2\text{C}_2\text{H}_3)_2$	$\left\langle \begin{array}{l} \mathrm{Br}(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_2)_2 \\ \mathrm{CH}_2\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_3)_2 \end{array} \right $	$\begin{pmatrix} 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 $	$\mathrm{Br}(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_3)_2$	11 5 050 840 1	n-C ₂ H ₂ (C(CH ₃)(CO ₂ C ₂ H ₅); n-C ₃ H ₂ (C(CO ₂ C ₃ H ₅);	C2115SC112C(C113)(CO2C2115/2
	Alkylating	Weem	1.0	CII31	CII,	•	CHCl3	CHIBr3	CIII3	<i>c</i> ₂	C,HsI	CH ₃ SCH ₂ Cl	200000000000000000000000000000000000000	${ m CH_2BrCH_2Br}$	CH2BrCH2Br	c_3	n-C ₂ H ₇ I Not stated	C2IISCII2CI

ĸ

 c_1 c_{11}

C ₂ H ₅ SCH ₂ Cl Not stated Br(CH ₂) ₂ Br (CH ₂) ₂ CClNO ₂ CH ₃ =CHCH ₂ Cl ClCH ₂ CO ₂ C ₂ H ₅ ClCH ₂ CO ₂ C ₂ H ₅	C ₂ H ₃ SCH ₂ C(CH ₃)(CO ₂ C ₂ H ₃) ₂ i-C ₂ H ₅ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ pr(CH ₂) ₂ C(CH ₃)(CO ₂ C ₂ P ₃) ₂ (CH ₃) ₂ C(NO ₃)(CO ₂ C ₂ P ₃) ₂ CH ₂ =CHCH ₂ C(CH ₃)(CO ₂ C ₃ H ₃) ₂ Diethyl α-carbethoxy-α-methylsuccinate Diethyl α-carbethoxy-α-methylsuccinate	45 87-89	NaOC ₂ H ₅ NaOC ₂ H ₅ — Nn — Nn Na Na	Toluene Bthanol Ether — Bther C ₆ H ₆	125 571 629, 172 556 876, 571 653, 101
C_4 Not stated $C_2 II_5 SCH(CH_3)CI$ $CH_3 CCI = CHCH_2 CI$	$\begin{array}{l} n\cdot c_1H_0C(\mathrm{CH})_3(\mathrm{CO}_2\mathrm{C}_2H_3)_2 \\ C_2H_3\mathrm{SCH}(\mathrm{CH}_3)\mathrm{C}(\mathrm{OH}_3)(\mathrm{CO}_2\mathrm{CH}_3)_2^* \\ \mathrm{CH}_3\mathrm{CC} = \mathrm{CHCH}_2\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2H_3)_2 \end{array}$	1 53	Na Na NaOC ₂ H ₅	Ethanol	571 205 533
C_{3} n - $C_{3}H_{11}$ Br n - $C_{3}H_{11}$ CH(CH ₃) Br i - $C_{4}H_{11}$ Br i - $C_{4}H_{13}$ SCH ₂ Cl CH ₃ CHBrCO ₂ C ₂ H ₅	n-C ₅ H ₁₁ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ n-C ₃ H ₇ CH(CH ₃)C(CH ₃)(CO ₂ C ₂ H ₅) ₂ i-C ₅ H ₁₁ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ n-C ₄ H ₃ SCH ₂ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ Diethyl a,α'-dimethyl-α-	11111	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol Toluene None	551 551 551 125 877
CH ₃ CHDrCO ₂ C ₂ H ₅ CICH(CO ₂ CH ₃) ₂	carbethoxysuceinate Diethyl a,a'-dimethyl-a- carbethoxysuceinate (CH ₃ O ₂ C) ₂ CHCR(CO ₂ CH ₃) ₂ * and (CH ₁ O C) ₂ CH ₂ CHCO ₂ CH ₃ D ₃ *.	37	NaOC ₂ H ₅ NaOCH ₃	Ethanol CH ₂ OH	223, 702 752
Cyclobutylmethyl tosylate a-Chloromethylthiophene	Diethyl (syclobutymethyl)- methylmalonate Diethyl (a-thenyl)methylmalonate	18 Good	NaOC ₂ II ₅	Ethanol	334 878
$C_{0} \\ n\text{-}C_{6} \text{H}_{13} \text{Br}$	11-C ₆ H ₁₃ C(CH ₃)(CO ₂ C ₃ H ₃) ₂	ł	NaOC ₂ H ₅	Ethanol	551
$+C_0H_{13}$ n - G_1H_{13} n - G_1H_3 CH(CH ₂)Br n - G_1H_3 CH(CH ₂)Br G_2H_3 G_2H_3	i·C ₆ H ₁₃ C(CH ₃)C(C ₉ ² C ₂ H ₃); n·C ₄ H ₉ CH(CH ₃)C(CH ₃)(CO ₂ C ₂ H ₃); n·C ₅ H ₈ S(CH ₂) ₂ C(CH ₃)(CO ₂ C ₂ H ₃); Dichyl «methyl·«-ethyl-«-	83 70-90 20	$egin{array}{c} Na & L & L & L & L & L & L & L & L & L & $	C ₆ H ₆ Ethanol Toluene Ethanol	247 551 553 223, 162
(CH ₃) ₂ CDrCO ₃ C ₂ H ₅	carbetnoxysuccinate Diethyl a,a,a'-trimethyl-a'- carbethoxysuccinate	52	Na	None	872, 162, 223

Note: References 577-1080 are on pp. 322-331, • The dimethyl ester was used in this experiment,

TABLE III-Continued

Alkylation of Monoalkylmalonic Esters, $\mathrm{R'CH}(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise indicated.)

ou(T)	(The dicthyl ester was used unless order and vield	Viold	•		Refer-
Mexical		, iclu,	Base	Solvent	ence
Agent Agent 2.Cyclohevenyl bromide 1,2.Dibromocyclohevane	Product Diethyl (2-cyclohexenyl)methylmalonate Diethyl (2-cyclohexenyl)methylmalonate	57 × 50 ×	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	319, 319, 150
์ ซ์	a positive for the second of	œ	NaOC ₂ H ₅	Ethanol	203
c.c.14,cHBrCO ₂ C ₂ H ₃	Diethyl a-fopholyst - inclus ra earbethoxysucchard; (C ₂ H ₅ O ₂ C) ₂ CHCH(CO ₂ C ₂ H ₅) ₂	Poor	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	752
nrCH(CO,C,H5)2	$((C_2^{-1}I_3O_2C)_2CHC(C)I_3ACO_2C_2I_3S_2$ $((C_2^{-1}I_3O_2C)_2C=C(CO_2^{-1}C_3I_3)_2$	1 93	NaOC ₂ II ₅	Ethanol	334
p.(2-Cyclopentenyl)ethyl bromide	Dictivit methylpropertenyl).	26	NaOC ₂ H ₅	Ethanol	334
β-(2-Cyclopentenyl)ethyl tosylate	ethyllmalonate chyllmethyl).	١	NaOC ₂ H ₅	Ethanol	334
Cyclohexylmethyl lodine	December of the state of the st	65	NaOC ₄ II ₉ -n	n - C_4 H_9 O H	334
Cyclohexylmethyl lodlde C ₆ H ₅ CH ₂ Cl	methylmalonate C ₆ H ₅ CH ₂ C'(CH ₃)(CO ₂ C ₂ H ₅) ₂	1	$NaOC_2 H_5$	Ethanol	015
C4, n-C4, H1, J n-C4, H2, H1, CH(C2, H3, JCH2, Br (CH3), CBr(CH2), CO2, C2, H3, CH3, CBr(CH2), CO3, C2, H3, CH3, CBr(CH2), CO3, C2, H3, CH3, CH3, CH3, CH3, CH3, CH3, CH3,	n-C ₈ H ₁ ,C(CH ₃)(CO ₂ C ₂ H ₅) ₂ n-C ₄ H ₅ CH(C ₂ H ₃)CH ₂ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ C(CH ₂) ₂ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ (C ₂ H ₅ O ₂ CCH ₃)C(CH ₃)(CO ₂ C ₂ H ₅) ₂ n-1, n-1, n-1, n-1, n-1, n-1, n-1, n-1,	63 - 6 5 70-90	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Etharol Ethanol Ethanol Ethanol Toluene	870 880 578 126
a-Chloroethyleyclohexyl sulfido	ethylmethylmalonate niethyl methyl-[8-(1-cyclohexenyl)-	53	Ħ	C_6H_6	426
p-(1-Cyclonexeny) perny bromide Calf,(Chlyalir Calf, Col(Chlyalir	chrylmalonate C ₆ H ₅ (OH ₅) ₂ C(CH ₅)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ O(CH ₂) ₂ C(CH ₂)(CO ₂ C ₂ H ₅) ₂	60	K Na	Xylene Toluene	881 873, 758

c,		č	ļ	I	889
$n ext{-}C_9\Pi_{19}I$	n - $C_9H_{19}C(CH_3)(CO_2^{C_2}H_6)_3$ $C_2H_1O_3CCH(C_3H_6)(CH_3)(CCH_3)(CO_2^{C_2}H_5)_2$	5	NaOC ₂ H ₅	Ethanol	814
CHOCHOCH	C.H.O(CH.),C(CH.)(CO,C,H.)	I	Na0CH3	CII3OII	581
ACH. C. H. (CH.), Br	0-CH,C,H,(CH,),C(CH,)(CO,C,H,)	20	Na	C_6H_6	883
n-CII,C,II,(CII,),Br	p-CH ₃ C ₆ H ₄ (CH ₂) ₂ C(CH ₃)(CO ₂ C ₂ H ₅) ₂	28	Na	C_6II_6	416
$p\text{-}\mathrm{CH}_3^LC_\mathfrak{g}\mathrm{H}_4^L(\mathrm{CH}_2^L)_2^L\mathrm{Br}$	p -CII $_3^{\dagger}$ C $_6^{\dagger}$ H $_4^{\dagger}$ (CII $_2^{\dagger}$) $_2^{\dagger}$ C(CII $_3$)(CO $_2^{\dagger}$ C $_2^{\dagger}$ H $_5$) $_2$	35	$NaOC_2H_5$	Ethanol	423 823
C_{10}			!		3
Geranyl chloride	Diethyl methyl(geranyl)malonate	20	NaOC ₂ II ₅	Ethanol	TE
C.H.CH.SCH.CH(CH.)Br	$C_nH_nCH_2SCH_2CH(CH_3)C(CH_3)(CO_2C_2H_5)_2$	20	$NaOC_2H_5$	Ethanol	794
β -(2,3-Dimethylphenyl)ethyl	Diethyl methyl-[β -(2,3-dimethylphenyl)-	20	Na	C_6H_6	417
bromide	ethyl]malonate				
β -(2,4-Dimethylphenyl)ethyl	Diethyl methyl- $[\beta$ - $(2,4$ -dimethylphenyl)-	26	Na	$C_6\Pi_6$	417
bromide	ethyl]malonate				
p-c,H,C,H,COCH2Cl	p - C_2 H_s C_6 H_4 COC H_2 C(C H_3)(CO $_2$ C $_2$ $H_5)_2$	12	Na	Ether	450
Courscubreo2c2Us	C,H,CH(CO,C,U,S)C(CH,S)(CO,C,H,S)2	45	Na	None	583
m-Carbethoxybenzyl chloride	Diethyl methyl-(m-carbethoxybenzyl)-	1	1	i	230
	malonate				
$ heta ext{-Bromoethylphthallmide}$	Diethyl methyl-(\beta-phthallmidoethyl)- malonate	40-46	Na	$C_6H_{f 6}$	884
G_{11}					
Chloromethyltetralin†	Diethyl methyl(tetrahydronaphthyl-	51	Na	$c_{\mathfrak{g}}\Pi_{\mathfrak{g}}$	410
α -Chloromethylnaphthalene	methyl)malonate Diethyl methyl-(a-naphthylmethyl)-	71	$NaOC_2II_5$	Ethanol	882, 886
heta-Chloromethylnaphthalene	natobare Diethyl methyl-(8-naphthylmethyl)• malonate	1	ı	1	880
C_{13} – C_{24}					
n.C12H25X	$n \cdot c_{12}H_{25}C(CH_3)(CO_2C_2H_5)_2$	ł	l	ł	887
$n ext{-}C_{13} ext{H}_{27} ext{X}$ $ ag{n ext{-}C_{14} ext{H}_{28} ext{X}}$	$n\text{-}C_{13}H_{27}\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2 = n\text{-}C_{14}H_{23}\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_3\mathrm{C}_3\mathrm{H}_5)_3$	{ }	NaOC ₂ H ₅	Ethanol	888
					;

Note: References 577-1080 are on pp. 322-331.
† This halide was probably a mixture of isomers.
‡ The halogen was not specified.

	CH ₂ BrCH ₂ Br	$\mathrm{cH}_{2}\mathrm{cH}_{2}\mathrm{cl}(\mathrm{G}_{2}\mathrm{H}_{5})\mathrm{CO}_{2}\mathrm{C}_{2}\mathrm{H}_{5}$	1	Na	C_0H_6	555
	CH₂brCH₃Br BrCH≂CHUr	0	25	$ m NaOC_2H_5$ $ m Na$	Ethanol Ether	172
	C3 CH_3O(CH_2),CR C2H_5OCH_2CI C2H,SCH_2CI	CH3O(CH2)2C(C2H3)(CO2C2H5)2 C2H3OCH2C(C2H3)(CO2C2H5)2 C2H3CH2C(C2H5)(CO2C2H5)2	74 61	Na Na Na NaOC, H.	— Bther Bther Tohene	374 542 205 125
	c,n,scm,cr cn,cocn,cr cn,cocn,cr i-c,n,t	C ₂ H ₂ SCH ₂ (C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ CH ₃ COCH ₂ (C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ CH ₃ COCH ₂ (C(C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ C ₃ H ₃ C(C ₂ H ₃)(CO ₂ C ₃ H ₃) ₂ CH ₃ =CHCH ₃ C(CO ₄ H ₃)(CO ₅ C ₃ H ₃) ₂	46 (75) §		Ether C ₆ H ₆ Ethanol Ethanol	891 891 145 558
	CIC(E1 ₂) ₃ br CIC(E1 ₂) ₃ br Br(CH ₂) ₃ br Br(CH ₂) ₃ br	CI(ČÍL3)3C(C ₂ ÍL5)(ČO ₂ ČC ₃ H5)2 I(CH2)3C(C ₂ H5)(CO ₂ Č ₂ H5)2 Br(CH2)3C(C ₂ H5)(CO ₂ Č ₂ H5)2 Br(CH2)3C(C ₂ H5)(CO ₂ Č ₂ H5)2	46 32		Ethanol Ethanol C ₆ H ₆ Ethanol	814 92 537, 656 814
	$(CH_2)_2CCINO_2$ $cis\text{-}CICII = CHCH_2CI$ $trans\text{-}CICII = CHCH_2CI$ $CH_2 = CCICII_3CI$	$\begin{cases} (GH_3)_2GNO_2C(C_2H_3)(CO_2C_2H_3)_2\\ (GH_3)_2GHC(C_2H_3)(CO_2C_2H_3)_2\\ cis-CICH = CHGH_2C(C_2H_3)(CO_2C_2H_3)_2\\ trans-CICH = CHCH_2C(C_2H_3)(CO_2C_2H_3)_2\\ CH_2 = CCICH_2C(C_2H_3)(CO_2C_2H_3)_2 \end{cases}$	40 (65)§ 8 (13)§ 70-80 70-80 70-80	$egin{array}{l} Na \ Na OC_2 II_5 \ Na OC_2 H_5 \ Na OC_2 H_5 \ \end{array}$	Ether Ethanol Ethanol Ethanol	558 558, 621 558
Note: References	C ₄ n-C ₄ H ₉ Br n-C ₄ H ₉ Ir (C ₄ H ₉ O-n) ₂ CO CH ₃ O(CH ₂) ₃ CI (C ₄ H ₉ O-1) ₄ CO CH ₃ O-1) ₄ CO Note; References 577–1080 are on pp. 322–331.	$\begin{array}{ll} n\cdot c_1 H_9 C(c_2 H_5) (CO_2 C_2^2 H_5)_2 \\ n\cdot C_1 H_9 C(c_2 H_5) (CO_2 C_2 H_5)_2 \\ n\cdot C_1 H_9 C(C_2 H_5) (CO_2 C_1 H_9 \cdot n)_2 \P \\ CH_3 O(CH_2)_3 C(C_2 H_5) (CO_2 CH_3)_2 \end{array}$ $i\cdot C_1 H_9 C(C_2 H_3) (CO_2 C_1 H_9 \cdot i)_2 \ $	ca. 80 62 42 (68)§ 45 (70)§	NaOC ₂ H ₅ NaOC ₃ H ₆ NaOC ₄ H ₉ -n NaOCH ₃ NaOC ₄ H ₉ -i	Ethanol Ethanol (n-C,H ₅ O) ₂ CO Methanol (i-C,H ₅ O) ₂ CO	536 399, 892 890, 330 814 890, 330

* The halogen was not specified.

· The dimethyl ester was used in this experiment.

§ Here and in subsequent cases the first figure represents the conversion; the figure in parentheses represents the yield, I The dilsobutyl ester was used in this experiment.

TABLE III Continued

Alkylation of Monoalkylmalonic Esters, $\mathcal{R}^{\mathrm{CH}(\mathrm{CO}_2\mathrm{R})_2}$ (The diethyl exter was used unless otherwise indicated.)

Hefer-	Luce	530, 113	5 7	669	:		21 6	37.	503	115	125	120	202	125	195 893	30.00	: t:	-		653, 161,	801	053, 891	804	168		543, 895	12.	536	202
	Solvent	Ethanol	Toluene	Lthanol	Ethanol		Ether	-	C. Ha-ether	Ethanol	Tohiene	Toluene	Liber	Filler	1 Ordene	. Loudene	Ethanot	Ether		Ether		Calla	Ether	C ₆ 11 ₆		Ethanol	Toluene	Ethanol	02(03115)
nea.)	Base	Katot. II.		NaOC,11,	NaOC ₂ H ₅		5	,,,,	11 % " %	NBN 112	NaOC 11	NaO(20 5	NaOC2115	Na	NaOC ₂ H ₅	NuOC ₂ II ₅	NaOC ₂ H ₅	NoNII;		9	1941	, X	Na Na	Na		NaOC.H.	Na	NaOC ₂ II ₅	NaOC ₂ II ₅
se maner Yeld.	· ·	9 9) -	3.40	99		•	00	1 1	98	1015	l	20-90	13	į	1	70-80	99			i	1	1	i		ų,	22	ca. 80	92
(The diethyl ester was used unless otherwise indicated.)		Pratuct	C*H1CH(CH2)C(C*H2)(CO)(C118)	(chi2)3CC(C2113)(CO3C2118)3	CH ((CH3)CH1((CH3)I)CO(CH3)I		0,)0	": C. 11. OCH (CC, 11.)(CO, (1.1))	C. H. O(CH.), ('(C,H.)(CO,C,H.));	C. H. OCHCOH, SC(C, 11, 3)(CO, C, 11 ₅) ₂	CH : CHO(CH;),('(CH;)(CO;(',11s));	1,011,000,031,000,000,000,000,000,000,00	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			C. Handella (Carray Co. H. VCO. Calla).		(113/CCI == (11CH + (C+ 115/CCI + 2115/2		0.)()	C3H3O3CCH3C(C2H3)(CO3C3H3)2		C111507(C1115)(C0115)15	C111,O1CC111C(('115,0CO10'115/2	C211502CCH2C(C2115)(CO2(2115/2		n-C ₅ 11 ₁₁ C(C ₂ 11 ₅)(CO ₂ C ₂ H ₅) ₃	(-C ₂ H ₁ C(C ₂ H ₂)(-CO ₂ C ₂ H ₂) ₂	t-C,11,10(C,11,3)(CO,C,11,5),
ALL)		Agraf		()	CH, C(CH)CH,C	cu, cucu- cu;	, je		H.C.H.OCH1.	C. 115.0(C'112)3C'	C. 11 SOCIE(C. 71 S)	(1113 (1113)(1113)3(1	n.C.1H,>C.H.C.I	C,11,5CH(CH3)Cl	C1113CH(CH3)C1	D'1138/1137	D'IDSTRUBY HO	CH3CHCHCH3CH	C*H3OCHIRCH3Br		0.01.00.0.11.		CICH,CO,CH,	HrCH, CO, C, III,	NCH2CO2C113	ບ້	n-C ₅ 11 ₁₁ 11r	i-C, Halle	6.C ₅ 11 ₁₁ 11¢

18. (18. (Gest.)

(i.C ₅ II ₁₁ O) ₂ CO	i-C ₅ H ₁₁ C(C ₂ H ₅)(CO ₂ C ₅ H ₁₁ -i) ₂ **	09	KOC, Hu-i	$(i\cdot C_5H_{11}O)_2CO$	890, 330
n-C ₂ II,CH(CH ₂)Br	n-C ₃ H ₂ CH(CH ₃)C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂		NaOC2H.	Ethanol	549
(+)-n-C ₃ H ₂ CH(CH ₃)Bt	(+)-n-C ₃ H ₂ CH(CH ₃)C(C ₂ H ₃)C(C ₂ H ₃)C(C ₁ H ₃		NaOC, H.	Ethanol	549
C IC CHR.	(C.H.), CHC(C.H.)(CO.C.H.)	ŀ	NaOC,H.	Ethanol	617, 148
(C.H.), CHOSO, C.H., CHn	(C,H;),CH(C,H;)(CO,C,H;),	Poor	Na .	C,H,	238
(Calla), CHO1, C	(C,H,),CHC(C,H,)(CO,C,Hs),	35	KOCH(C2H5)2	((C2H5)2CHO]2CO	800,330
C.H.CH(CH.)CH.Br	C, H, CH(CH3)CH, C(C, H5)(CO2C, H5)2	30	NaOC2H5	Ethanol	148
C, II, C(CII,), IIr	C,H,C(CH3),C(C,H5)(CO,C,H5),2	ю	NaOC ₂ H ₅	Ethanol	15
Cif, Cif = Cif Cif (Cif,)X;	CH,CH=CUCH(CH,)C(C,H,)(CO,C,H,)	1	NaOC ₂ H ₅	Ethanol	547
(CH ₂),C=CHCH ₂ Br	$(CH_3)_3C = CHCH_3C(C_2H_5)(CO_2C_3H_5)_2$	62	NaOC ₂ H ₅	Ethanol	557
n-Cill, OCH, Cl	n -C ₄ H ₃ OCH ₂ C(C ₂ H ₅)($\tilde{\text{CO}}_2$ C ₂ H ₅) ₂	20	Na	Ether	542
i-c, II, OCH, CI	i-C, II, OCII, C(C, II,)(CO, C, II,)2	20	Na	Ether	543
n-c,H,OCH(CH,)Cl	n.c.11,0CH(CH,)C(C,H,)(CO,C,Hs)2	62	NaNH2	C ₆ H ₆ -ether	203
(CH ₃) ₃ COCH ₂ Cl	$(CII_3)_3COCH_2C(C_2II_5)(CO_2C_2H_5)_2$	1	NaOC ₂ H ₅	Toluene	125
n-C411,SCH2CI	$n\text{-}C_1H_3SCH_2C(C_2H_5)(CO_2C_2H_5)_2$	1	$NaOC_2H_5$	Toluene	125
C2115CH(CH3)SCH2Cl	$C_2H_5CH(CH_3)SCH_2C(C_2H_5)(CO_2C_2H_5)_2$	1	$NaOC_2H_5$	Toluene	125, 893
i.C.II.SCII.CI	$i \cdot C_1 H_9 SCH_2 C(C_2 H_5)(CO_2 C_2 H_5)_2$	1	NaOC ₂ 115	Toluene	125
C2115SCH2CH(CH3)Cl	C2H5SCH2CH(CH3)C(C2H5)(CO2C2H5)2	70-75	NaOC ₂ H ₅	Toluene	554
CH2CHBrCO2C2H5	$C_2 H_5 O_2 CCH(CH_3) C(C_2 H_5)(CO_2 C_2 H_5)_2$	1	Na	None	162
CH3CHBrCO2C2H3	$C_2H_5O_2CCH(CH_3)C(C_2H_5)(CO_2C_2H_5)_2$	30	NaOC ₂ II ₅	Ethanol	223
I(CII ₂) ₂ CO ₂ C ₂ II ₅	$C_2H_5O_2^2C(CH_2)_2C(C_2H_5)(CO_2C_2H_5)_2$	ł	Na	Ether	*68
I(CII,),CO,C,II,	$C_2 \Pi_5 O_2 C(C \Pi_2)_2 C(C_2 \Pi_5) (C O_2 C_2 \Pi_5)_2$	1	Na	C_6H_6	807
Cyclobutylmethyl tosylate	Diethyl ethyl(cyclobutylmethyl)malonate	65	$NaOC_2H_5$	Ethanol	334
Cyclopentyl bromide	Diethyl ethyl(cyclopentyl)malonate	1	Na	Toluene	806
Cyclopentyl bromide	Diethyl ethyl(cyclopentyl)malonate	1	NaOC,H,	Ethanol	617
Tetrahydrofurfuryl bromide	Diethyl ethyl(tetrahydrofurfuryl)malonate	١	NaOC ₂ H ₅	Ethanol	543
2-Chlorotetrahydropyrau	Diethyl ethyl-(2-tetrahydropyranyl)-	١	Nall	Toluene	683
9. Phloromofludthionhone	Diether Alend on Alendary		;	;	
o Mothar Cartago	Diethyl ethyl-(2-thenyl)malonate	i	Na	None	897
methylthiazole	Dictiff clift-(2-methyl-4-thiazolyl-methyl-4-thiazolyl-	20	$NaOC_2H_5$	Ethanol	548
°2	mens l'imionate				
n-Cell13Br	n-C ₄ II, C(C, II,)(CO, C, II,),	19	NaOC. II.	Tithonol	9
n-C ₄ H ₂ CH(CH ₃)Br	n-C4H5CH(CH3)C(C2H5)(CO2C2H5)2	; {	NaOC ₂ H ₅	Ethanol	938
n-('3117CH(C2H3).N.	n - C_3 H_7 CH(C_2 H_5)C(C_2 H_5)(CO $_2$ C $_2$ H_5) $_2$	I	NaOC ₂ H ₅	Ethanol	547
577-1030 are on an 200-221					

Note: References 577-1030 are on pp. 322-331,

• The discounty ester was used in this experiment,

† The halogen was not specified.

TABLE III-Continued

Alentation of Monoalekylmalonic Esters, R'CH(CO2R)2 (The diethyl ester was used unless otherwise indicated.)

Refer-	Solvent	Ethanol 148, 550	Ethanol 718, 550 748	Ethanol 550	Ethanol 550				Ethanol 898		Calla-ether 203	Toluene 125								Toluene 126, 899		Ethanol 223		None 162	10	5 5	0 0 0	000	od od od 14
(m)	Base	NaOC. II.	NaOC ₂ H ₃	11 Valv	Naoc aus	Naucans	NaOC, IIIs	NaOC ₂ II ₅	NaOC,II,	•	No.N.	VaOC.II.	VnOC 11	X1000 11	Maccous.	NaOC, II,	NaOC ₄ H ₅	NaOC, IIs	NaOC ₂ H ₅	NaOC,H,	Na	NaOC, II,		v.V.	Na NaOC ₂ II ₆	$rac{Na}{NnOC_2H_b}$ $rac{NnOC_2H_b}{NnOC_2H_b}$	$egin{array}{l} Na \ Na OC_2 II_5 \ Na OC_2 II_5 \ Na OC_2 II_5 \ \end{array}$	Na NaoC ₂ II ₅ NaoC ₂ II ₅ NaoC ₂ II ₅	Nn NnOC ₂ H ₅ NnOC ₂ H ₅ NnOC ₂ H ₅ NnOC ₂ H ₅
Artetta	: :	11.13			1	١	=	1	١	ł	ď	€		l	1	70-00	20-00	30-10	30-10	30-40	l	83		ļ	81	81	8 8	8 8	1818 6
(The diethyl ester was used much read of the diethyl	Preshigh	A II O occident	#-C ₂ H ₂ CH(CH ₃)CH ₂ C(C ₂ H ₃ XCO ₂ C ₂ H ₃) ₂ +-C ₄ H ₃ C(C ₂ H ₅ XCO ₃ C ₂ H ₃) ₂		(C,11,),CHCH,C(C,111,)XCO,C,111,)2	C. H. CHCH OCC. HOCK H.).	CHANGE TO COLONY	(*H*)*(*O*(*H*)*	CHI THE THE THE THE TANK THE TO COME THE TO COME THE TANK	(111 [(1112)/ 11(1 2112)/ (12112)/	n.C. 11,0(CH12),(C. 1113)(C. C. 1113);	n-C, 11,0C11(C11,1)C(C,115,1C,0,115,1	n-C3H11SCH3C(C2H3XCU3C31S/3	1.C311,3C112C(C3H3)(CO2C3H3)2	n-C ₃ H ₂ CH(CH ₃)SCH ₂ C(C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂	":C.H.S(CH.),C(C,W,)(CO,C,W,);	".C. H. SCHICH, (CC, II,)(CO, C, II,),	C. II. SCHOOL HWCCC, H. VCO, C. H.).	C II SCHIC II DICCITION CONTRACTOR	The state of the s	Control of Control of	The Court of March 1970 Co. H. A.	Call 5020011Call 5010000000000000000000000000000000000		C,11,0,CC(CH,),C(C,11,)(CO,C,11,),	C ₂ H ₅ O ₂ CC(CH ₃) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CC(CH ₅) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ (C ₁ H ₂) ₂ XCOCH ₃ C(C ₂ H ₅)(CO ₃ C ₃ H ₅) ₂	C,11,0,CC(CH3),C(C,11,3)CO3C,H3,1 C,H3,0,CC(CH3),C(C,H3)(CO3C,H3); (C,H3),NCOCH3(CC,H3)(CO3C,H3); Dichtyl ethyl(cyclopentylmethyl)malonate	C,11,0,cC(CH3),C(C,11,3)CO3,C,11,3, C,11,0,cC(CH3),C(C,11,3)CO3,C,11,3, (C,11,3),NCOCH4,C(C,11,3)CO5,C,11,3, Diethyl ethyl(cyclopentylmethyl)malonate	C ₂ II,O ₂ CCCCH ₃)CC ₂ II ₃)CO ₂ C ₂ II ₃) ² C ₂ II ₃ O ₃ CCCH ₃ CCC ₂ II ₃)CC ₂ C ₂ II ₃) ² (C ₂ II ₃) ₂ NCOCH ₃ CCC ₂ II ₃)(CO ₂ C ₂ II ₃) ² Diethyl ethyl(cyclopentylmethyl)malonate (n-C ₃ II ₇) ₂ CHC(C ₄ II ₃)(CO ₂ C ₄ II ₃) ²
th wift)	Alky lating	Juon).	n-C ₃ H ₃ CH(CH ₃)CH ₂ Re		competition of	, as as a conference of the	(-(-1) (-1) (1) (-1	(C1(1)) (C1(1)) HE	CHICH CHCH(CIUS)X:	CH3 C(CH3)CH(C3H3)CI	13,011,011,13,01	H-C,H,OCH(CH ₂)Cl	P.C.H.1.SCH,C	1.0.11.,SCH1.CI	n.c.m.cmcmyscm.ca			#:((*************************************	C. 115.5C 11(C. 1117-1)C1	6. (1. 5.) H(1. 11. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.				("II") CD4CO,C3II"	(CH), CPrCO, C, H, (CH), CPrCO, C, H,	(CH), ChrCo, Call, (CH), ChrCo, Call, (Call, A, NCOCH, Cl Cyclopentylmethyl tosylato	(CH4),ChCO,Ch11, (CH4),ChCO,Ch12, (C,H4),NCOCH,Cl Cyclopentylmethyl tosylato	(CH4)4CBCO4C414 (CH4)4CBCOCH4C1 Cyclopentylmethyl tosylato Cyclopentylmethyl tosylato Cy

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i-C ₅ H ₁₁ OCH(CH ₂)Cl	$i \cdot C_5 H_{11} O C \Pi (C H_3) C (C_2 H_5) (C O_2 C_2 H_5)_2$	Z	NaNH ₂	C ₆ H ₆ -ether Toluene	203 125, 893
n-C ₀ H ₁₃ SCH ₂ Cl n-C ₁ H ₋₁ SCH ₂ Cl	n-C ₆ H ₁₃ SCH ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅); n-C,H.,S(CH _n),C(C,H ₅)(CO ₃ C,H ₅);	20-07	NaOC ₂ H ₅	Toluene	553
n-C ₃ H ₁₁ SCH(CH ₃)Cl	n - C_6H_{11} SCH(CH_3)C(C_2H_5)($CO_2C_2H_5$)2	20-90	NaOC2H5	Toluene	126
:C5H11SCH(CH3)C1	i-C ₅ H ₁₁ SCH(CH ₃)C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	20-00	NaOC ₂ H ₅	Toluene	120
C2H3CH(C2H5)CH2SCH2CI	C2H5CH(C2H5)CH2SCH2C(C2H5)(CU2C2H5)2	١	NaOC2H5	Toluene	120
n-C ₃ H ₂ CH(CH ₃)S(CH ₂) ₂ Cl	n-C ₃ H ₇ CH(CH ₃)S(CH ₂) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	70-90	Nauc ₂ H ₅	Toluene	555
n-C ₄ H ₉ SCH ₂ CH(CH ₃)Cl	n-C4HoSCH2CH(OH3)C(C2H5)(CU2C2H5)2	67-07	NaUC ₂ H ₅	Tolnene	204
n-C4H SCH(C2H5)Cl	n-C ₄ H ₉ SCH(C ₂ H ₅)C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	30-40	NaOC ₂ H ₅	Toluene	126
¿.C3H,CHBrCO2C2Hs	$C_2H_5O_2CCH(C_3H_7-i)C(C_2H_5)(CO_2C_2H_5)_2$	Poor	NaOC ₂ H ₅	Ethanol	223
$C_2H_5O_2C(CH_2)_4I$	$C_2H_5O_2C(CH_2)_4C(C_2H_5)(CO_2C_2H_5)_2$	ļ	$NaOC_2H_5$	Ethanol	222
CHCI(CO2C2H5)2	$(C_2H_5O_2C)_2CHC(C_2H_5)(CO_2C_2H_5)_2$	I	$NaOC_2H_5$	Ethanol	260
β-Cyclopentylethyl bromide	Diethyl ethyl-(\(\theta\)-cyclopentylethyl)malonate	20-60	$NaOC_2H_5$	Ethanol	725
β -(2-Cyclopentenyl)ethyl	Diethyl ethyl-[β -(2-cyclopentenyl)ethyl]-	46	$NaOC_2H_5$	Ethanol	334
bromide	majonate				
$(C_6H_5CH_2O)_2CO$	$C_6H_5CH_2C(C_2H_5)(CO_2C_2H_5)_2$	53	NaOCH ₂ C ₆ H ₅	$(C_6H_5CH_2O)_2CO$	890, 330
p-0,NC,H,CH,CI	p-02NC,H,CH2C(C2H5)(CO2C2H5)2	l	NaOC ₂ H ₅	Ethanol	740
p-IC,H,CH2Br	p-IC,H,CH,C(C,H,)(CO,C,H,)	64	NaOC ₂ H ₅	Ethanol	900
Chloromethyl cyclohexyl	Diethyl ethyl (cyclohexylthio) methyl !-	1	NaOC ₂ H ₅	Toluene	125,899
sulfide	malonate				
Š					
n-CaII, Br	n-C,H,,C(C,H,)(CO,C,H,),	82	Na	Ether	692
(+).n.C.H,CH(CH,)Br	(+).n-C,H.,CH(CH,)C(C,H,),	41	NaOC.H.	Ethanol	001
$(-)$ - n - $C_{\mu}H_{13}$ CH(CH ₃)Br	(-)-n-C,H,,CH(CH,)C(C,H,)(CO,C,H,),	#	NaOC,H.	Ethanol	901
(+-)-n-C,H,,CH(CH,)Br	(+-)-n-C,H,,CH(CH,)(C,H,)(C,H,)	43	NaOC.H.	Ethanol	001
n-C,H,CH(CH,)(CH,),Br	n-C,H.CH(CH.)/CH.),C/C,H.)/CO.,C.H.)	: [NaOC. H.	Ethanol	200
n-C,H,CH(C,H,)CH,Br	n-C,H,CH(C,H,)CH,CC,H,)(CO,C,H,),	١	NaOC, H.	Ethanol	220
с, п, сн(сн.)сн.,сн-	C.H.CH(CH.)CH.CH(CH.)CH.C(C.H.).	1	NaOC.H.	Ethanol	250
(CH ₃)CH ₂ Br	(CO,C,H,),		\$1.72		2
$n\text{-}\mathrm{C_4H_9O(\mathrm{CH_2})_3O(\mathrm{CH_2})_2\mathrm{Br}}$	n-C ₄ H ₃ O(CH ₂) ₂ O(CH ₂),C(C ₂ H ₅)(CO ₃ C ₂ H ₆),	l	1	1	374
(C ₂ H ₅) ₂ CHCH(SC ₂ H ₅)Cl	$(C_2H_5)_2$ CHCH (SC_2H_5) C $(C_2H_5)(CO_2C_2H_5)_2$	30-40	NaOC ₂ H ₅	Toluene	126
p-Cyclohexylethyl bromide	Diethyl ethyl-(\theta\cyclohexylethyl)malonate	1	NaOC, H	Ethanol	902
p-Cyclonexylideneethyl bromide	Diethyl ethyl-(\(\beta\)-cyclohexylideneëthyl)- malonate	65	NaOC ₂ H ₅	$(C_2H_5O)_2CO$	663
ces 577-1080 are on nn 499-331					

Note: References 577–1080 are on pp. 322–331. ‡ The halogen was not specified.

TABLE III-Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO₂R)₂

Refer-	ence 881	374 205	97.	542 891	891	894		106		=	550	550 900 371	906 906
	Solvent Xylene	Ether	Toluene	Ether	Colle	Ether C ₆ 11 ₆		Ethanol		Ethanol	Ethanol	Ethanol Ethanol	Ethanol Ethanol
avea.)	Base T	l K	NaOC.H.	Na	Na Na	N N N		NaOC ₂ H ₅		NaOC ₂ II ₅	NaOC ₂ II ₃	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅
a mare	Yleld.	\$ £	811	20	1-1	1-1		I		50	I	នេះ	1 2
(The diethyl ester was used unless otherwise mucaca.)	Product	C ₆ H ₅ (CH ₂) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ O(CH ₂) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	$C_0H_S \mathrm{CH}_2 \mathrm{C}(C_2H_S)(\mathrm{CO}_2C_2H_S)_2 \ C_0H_S \mathrm{CH}(\mathrm{CH}_3)(\mathrm{CO}_2T_2H_S)_2$	p -CH $_2$ OC $_6$ H $_4$ CH $_2$ C(C $_2$ H $_5$)(CO $_2$ C $_2$ H $_5$) $_2$ C H $_2$ CH $_3$ CO $_4$ C $_4$ C $_5$ C	6,4,5,0,1,2,0,2,1,5,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0	C,H,SCOCH,Z(C2,H,S)CO,C1H,S)2 C,H,COCH,Z(C0,H,S)CO,C2,H,S)2 C,H,COCH,Z(C0,H,S)(CO,C2,H,S)2	0	02 2°2°H	IIC C(CHS)CO2CHS	$_{115}c_{3}c_{11}c_{11}$ $_{115}c_{115}c_{115}$ $_{115}c_{115}c_{115}$ $_{115}c_{115}c_{115}$	n-C.H.cH(CH,)CH(C,H,)CH,C(C,H_b).	(CO ₂ C ₂ H ₃)* F-C ₂ H ₁₁ CH(C ₂ H ₃)CH ₂ C(C ₂ H ₃)(CO ₂ C ₂ H ₃)* C ₂ H ₃ (CH ₂) ₃ C(C ₂ H ₃)(CO ₂ C ₂ H ₃)* C ₃ H ₃ O(CH ₂) ₃ C(C ₂ H ₃)(CO ₂ C ₂ H ₃)*	Dicthyl ethyl-(3-cyclohexylbutyl)malonate Dicthyl ethyl-(5-methoxy-2,4- dimethylbenzyl)malonato
(The di	Alkylating Agent	C ₆ H ₅ (CH ₂) ₂ Br C.H.O(CH ₅),Cl	C,H,CH(CH,)X;	p-CH3OC,H4CH2CI	C,H5CH2CH2CI C,H5COCH2CI	Conscording Conscording Conscording	Censcochina	CensCOCH2Br		н,с,сн——сн.	Co	Coll. St. Coll.	C ₁₀ 3-Cyclohexylbutyl bromide 5-Methoxy-2, 4-dimethyl- benzyl chloride-KI

R' C_2H_5 (Cont.)

			LUM	TION	OF	ESTE	RS A	ND :	NITR	ILES	
548	887 153 153	888	824	887	934, 533 906 135	527	t ag		e de la companya de l	527	
Ethanol	Ethanol C ₆ H ₆ C ₆ H ₆	Ethanol Toluene	Ethanol	Ethanol	Toluene Ethanol	Ethanol	Ethanol	Pilano	1011111111	Ethanol	
$NaOC_2H_5$	NaOC ₂ U ₅ Na Na	NaOC ₂ H ₅ Na	NaOC ₂ II ₅	NaOC ₂ U ₅	Na NaOC ₂ H ₅	NaOC ₂ H ₃	NaOC ₂ H ₅	NaOC. H.	5. F	2007 M	
20	63	18	10	1 25	75 83	ı	į	ı	I		
Diethyl ethyl-(2-phenyl-4- thiazolylmethyl)malonate	$n\text{-}C_{11}H_{22}C(G_2H_2)(CO_2C_2H_6)_2$ Diethyl ethyl-(1-anphthylmethyl)malonate Diethyl ethyl-(2-naphthylmethyl)malonate	n-C ₁₂ H _{5,C} (C ₂ H ₂)(CO ₃ C ₂ H ₂) ₂ Dlethyl ethyl-[\(\beta\)-[\(\beta\)-[\(\beta\)-\(\beta\)-\(\beta\))ethyl].	Diethyl ethyl-(1-acenaphthenyl)malonate	$n \cdot C_{13} H C_{27} (C_2 H_5) (C C_2 C_2 H_5)_2$ $n \cdot C_{14} H C_{29} (C_2 H_5) (C C_2 C_2 H_5)_2$	$n ext{-}C_{16} ext{HC}_{23}(C_2 ext{H}_5)(CO_2 ext{C}_2 ext{H}_5)_2 = n ext{-}C_{16} ext{HC}_{23}(C_2 ext{H}_5)(CO_2 ext{C}_2 ext{H}_5)_2$	$(\mathrm{CH_2})_2\mathrm{C}(\mathrm{C_{10}H_{21}}\cdot n)\mathrm{CO_2}\mathrm{C_2H_5}$	0 C_{12} C_{12} C_{12} C_{13}	0,	$\frac{\partial}{\partial u} = 0$	(1)(1)	r to be alkylatod,
2.Phenyl-4-chloromethyl- thfazolo	C_{11} $n\text{-}C_{11}H_{23}X_{4}^{\star}$ 1-Bromomethylnaphthalene 2-Bromomethylnaphthalene	C_{12} $n \cdot C_{12} II_{25} X_{+}^{+}$ $\beta \cdot (p \cdot l \cdot Butylphenyl)$ ethyl- bromide	1-Acenaphthenyl chloride $C_{s,*}$ - $C_{s,*}$	$n \cdot G_{13}H_{27}Br$ $n \cdot G_{14}H_{29}I$	n-C16H331 n-C16H331	n - $C_{10}\mathrm{H_{21}Br}$	$n\text{-}\mathrm{C}_{12}\mathrm{H}_{23}\mathrm{Br}$	n -C ₁₃ T_{27} $R_{\rm F}$	74 18 pg 11.	WAY References 525-1050 are on pp. 322-331, 4 The balegen was not specified, 11 The balegen was not specified.	
						‡	=	ŧ	<u>.</u>	W.c.c. t The ha	

TABLE III-Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO2R)2 (The diethyl ester was used unless otherwise indicated.)

Refer-	527	907 908	903	903	204	613 231	555	172
	Solvent Ethanol	Ethanol Ethanol Toluene-cthanol	Toluene-ethanol	Ethanol Tolucne-ethanol	Ethanol Ethanol	Ethanol Ether	C _a II _s	Ethanol
(Base NaOC ₂ II ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₁ H ₃ Na	Na	NaOC ₂ U ₅
	Xield,	111	l	1 1	18	1 1	1	i
(The diethyl ester was used unless otherwise mucrocary)	Product $(CH_2)_2C(C_1_0H_{33}^-n)CO_2C_2H_5$ $	$CH_2 = CHOH_2C(OC_2H_3)(CO_2C_2H_3)_2$ $i\cdot C_1H_2OH = CHCH_2(OC_2H_3)(CO_2C_2H_3)_2$ $Br(CH_2)_2(OC_2H_3)(CO_2C_2H_3)_3 \text{ and}$ $CH_1O_2CO_2C(OC_3H_3)(H_3)_3$	C(0C ₂ ,11,1)(CO ₂ C ₃ H ₃) ² Tr(CH ₃) ₄ C(OC ₂ H ₃)(CO ₂ C ₃ H ₃) ² Tr(CH ₃) ₄ C(OC ₂ H ₃)(CO ₂ C ₃ H ₃)(CH ₂) ² .	C(OC2H3)(CO2C4H5)? CH1CH=CHCH2(COC2H3)(CO2C4H5)? R(CH2),C(OC2H3)(CO2C4H3) and (C3H,O2C)3(COC2H3)(COC2H5).	(CÔ ₂ Ĉ ₂ Ĥ ₂), CH ₃ = CH(CH ₃),C(OC ₂ H ₃)(CO ₂ Ĉ ₂ Ĥ ₃), (C ₂ Ĥ ₃ O ₂ C(CH ₃)CH ₂ C(CH ₃)(CO ₂ Ĉ ₂ Ĥ ₃),	n-C ₂ H ₂ C(CH ₃)(CO ₃ C ₂ H ₃), Cl ₂ CHC(C ₃ H ₂ -n)(CO ₂ C ₃ H ₃), and (C ₁ H ₃ O ₂ O ₃) ₂ C(C ₃ H ₃ -n)CHCl- C(C ₃ H ₂ -n)(CO ₃ C ₃ H ₃),	$(\text{CII}_2)_2 \text{C}(\text{C}_3 \text{II}_7 \cdot n) \text{CO}_2 \text{C}_2 \text{II}_5$	0
(The	Alkylating Agent n-C ₁₆ H ₃₃ Br	$C_3 - C_{11}$ $CH_2 = CHCH_2Br$ $i \cdot C_4 H_6CH = CHCH_2Br$ $Br(CH_2)_3 Br$	$\mathrm{Br}(\mathrm{CH}_2)_4\mathrm{Br}$	$C_6H_5CH = CHCH_2Br$ $Br(CH_2)_{10}Br$	$CH_2 = CH(CH_2)_9Br$ CH_3I	c ₁ cn ₃ 1 cncl ₃	$C_{f z}$ ${ m Br}({ m CH_2})_{f z}{ m Br}$	Br(CH2),Br
	R' †† (Cont.)	$c_{ m 2H_50}$			CH ₃ OCH ₂	G_3 n - G_3 H_7	‡	n-C ₃ H ₇

CH3—CH3	(CH ₂) ₂ CH(C ₃ H ₇ -n) co	20	NaOC ₂ H _s	Ethanol	282
C3 C2H5SCH2C1 CH3SCH(CH3)C1 Br(CH2)3Br	C ₂ H ₅ SCH ₂ C(C ₃ H ₇ ·n)(CO ₂ C ₂ H ₅) ₂ CH ₃ SCH(CH ₃)C(C ₃ H ₇ ·n)(CO ₂ C ₂ H ₅) ₂ Br(CH ₃) ₂ C(C ₃ H ₇ ·n)(CO ₂ C ₂ H ₅) ₂	70-00	NaOC ₂ H ₅ NaOC ₂ H ₅ Na	Toluene Toluene —	125 126 656
C4 C3H5CH(CH3)Br C3H5CH(CH3)Br C4H5CH2N	C2H5CH(CH3)C(C3H7-n)(CO2C3H5)2 C2H5O(CH3)2C(C3H7-n)(CO2C2H3)2 C H OCHCH CH A. (CC O C H A. (CC) C C H A. (CC) C C C C C C C C C C C C C C C C C	53 83	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	909, 547
C_{11}^{2} CUO(CH ₂).CI C_{11}^{2} SCH(CH ₃).CI CICH ₂ CO ₂ C_{21}^{2} H ₃ CICH ₂ CO ₂ C_{21}^{2} H ₃	2μ ₂ COTH ₂ COC ₃ L ₃ C(C ₃ H _γ ·γ)(CO ₂ C ₃ L ₃ L ₃); C ₂ H ₃ SCH(CH ₃)C(C ₃ H _γ ·γ)(CO ₃ C ₄ H ₃); C ₂ H ₃ CCCH ₃ C(C ₃ H _γ ·γ)(CO ₃ C ₃ H ₃); C ₂ H ₃ O ₂ CCH ₃ C(C ₃ H _γ ·γ)(CO ₃ C ₃ H ₃);	40-50 70-90	$NaOC_2H_5$ $NaOC_2H_5$ Na Na	Ethanol Toluene Ether Colff	541 126 653 653
C ₅ n-C ₅ H ₁₁ Br n-C ₄ H ₃ SCH ₂ Cl C ₂ H ₅ CH(CH ₃)CH ₂ Br i-C ₃ H ₃ Br i-C ₃ H ₅ BrCO ₂ C ₂ H ₅ C ₆ n-C ₄ H ₅ BrHCO ₂ C ₂ H ₅ C ₆ n-C ₄ H ₅ CH(CH ₃)Cl C ₆ n-C ₄ H ₅ CH(CH ₃)Cl C ₆ n-C ₄ H ₅ CHRCCO ₂ C ₂ H ₅ (CH ₃) ₂ CRECO ₃ C ₂ H ₅ (CH ₃) ₂ CRECO ₃ C ₂ H ₅	n-C ₂ H ₁ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₃) ₂ n-C ₃ H ₃ CGH ₂ C(C ₃ H ₇ -n)(CO ₂ C ₃ H ₃) ₃ C ₂ H ₃ CH(CH ₃)OH ₂ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₃) ₂ i-C ₃ H ₁ CG(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ i-C ₃ H ₃ CG(CH ₃ -n)(CO ₃ C ₄ H ₃) ₂ C ₄ H ₃ O ₂ COH(CH ₃)C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₃ Diethyl cyclopentyl-(n-propyl)malomate n-C ₄ H ₃ SCH(CH ₃)C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ C ₄ H ₃ O ₂ CCH(C ₃ H ₂ C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ C ₄ H ₃ O ₃ CC(CH ₃) ₂ C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ C ₄ H ₃ O ₃ CC(CH ₃) ₂ C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ C ₄ H ₃ O ₄ CCH(C ₃ H ₂ C(C ₃ H ₇ -n)(CO ₃ C ₃ H ₃) ₂ Diethyl n-propyl-(2,4-dinitrophenyl). malonate	73 41 70-90 25 70-90 12 12 21	NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NAOC, H5 NA	(C ₂ H ₅ O) ₂ CO Toluene Ethanol Ethanol Toluene Ethanol — Toluene Ethanol Ethanol	44 125 551 718, 748 120 223 911 126 223 223 223 223 223

MASS. References 577-1060 are on pp. 322-831.

† The halogen was not specified.

† The lactone CH₂CH₃CHCO₄C₄H₃ was used as the ester to be alkylated.

TABLE III—Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO₂R)₂

	(The d	(The diethyl ester was used unless otherwise murarear,)	se maic	arca.)		
	Alkylating Agent	Product	Yield,	Base	Solvent	Refer- ence
ont.)	C_7 $i \cdot C_3 H_7 \mathrm{CHBrCO}_2 C_2 H_5$ $eta \cdot \mathrm{Cyclopentylethyl}$ bromide	$C_2H_3O_2CCH(C_3H_2\cdot i)C(C_3H_2\cdot n)(CO_2C_2H_3)_2$ Diethyl n-propyl- $(\beta$ -cyclopentylethyl)- malonate	Poor 50-60	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	203 725
	C_8 eta-Cyclohexylethyl bromide	Diethyl n-propyl- $(\beta$ -cyclohexylethyl)-	١	$Na0C_2H_5$	Ethanol	506
	$C_6H_5O(CH_2)_2$ br	malonate C ₆ H ₅ O(CH ₂) ₂ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₅) ₂	48	NaOC ₂ H ₅	Ethanol	910
	$C_{m g}$ γ -Cyclohexylpropyl bromide	Diethyl n-propyl-(p-cyclohexylpropyl)-	1	NaOC ₂ H ₅	Ethanol	902
	$C_6H_5O(CH_2)_3Cl$	malonate $C_6H_5O(CH_2)_3C(C_3H_7\cdot n)(CO_2C_2H_5)_2$	27	NaOC ₂ H ₇ ·n	n-C3H,0H	1:
	\mathcal{C}_{10} $n\text{-}\mathrm{C}_{10}\mathrm{H}_{21}\mathrm{X}_{2}^{\star}$ $\partial\text{-}\mathrm{Cyclohexylbutyl}$ bromide	$n \cdot C_{10} H_{21} C(C_3 H_7 \cdot n) (CO_2 C_2 H_3)_3$ Djethyl $n \cdot propyl \cdot (\partial \cdot cyclobexylbutyl) \cdot malonate$	1 1	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	587 902
	C11-C16	n-C., H,,C(C,H,-n)(CO ₂ C ₂ H ₃) ₂	ţ	NaOC ₂ H ₃	Ethanol	888
	n - $C_{12}H_{23}X_{4}$ β - $(1$ -Naphthyl)ethyl bromide	$n \cdot C_{12}H_{25}C(C_3H_2,n)(CO_2C_2H_3)_2$ Diethyl $n \cdot \text{propyl-}[\beta \cdot (1 \cdot \text{naphthyl}) \text{ethyl}]$ -	ន	NaOC ₂ H ₅ K	Ethanol CeII	887 419
	n-C ₁₃ H ₂₂ X‡	malonate n-C ₁₃ H ₂₇ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₅) ₂ n-C _{1.} H ₂ C(C,H ₇ -n)(CO ₃ C ₃ H ₅),	1	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	888 887
	n-C ₁₄ L ₂₈ n-C ₁₆ H ₃₃ I None None	n-C ₁₆ H ₃₂ C(C ₃ H ₇ n)(CO ₂ C ₂ H ₃) ₂ Diethyl cyclobutane-1,1-dicarboxylate Diethyl cyclobutane-1,1-dicarboxylate	78 74	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol	135 622, 480, 490 315
	- 10-14					

92 92	527	627	569	145	890 35 204 172	536 205	125 52	44 56	536, 770 44 44 125
Ether Toluene	Ethanol	Ethanol	Ethanol	Ethanol	(C ₂ H ₅ O) ₂ CO t-C ₄ H ₉ OH Ether Ethanol	Ethanol Ether	Toluene Ether	(C ₂ H ₅ O) ₂ CO Ethanol	Ethanol (C ₂ H ₅ O) ₂ CO (C ₂ H ₅ O) ₂ CO Toluene
Na(C,H,CHCN) Na[C,H,-	C(CO2C2H5/2) NaOC2H5	NaOC ₂ H ₅	NaOC2H5	$NaOC_2H_5$	NaOC ₂ H ₅ NaOC ₄ H ₉ -l Na NaOC ₂ H ₅	NaOC ₂ H ₅ Na	NaOC ₂ H ₅ Na	$ m NaOC_2H_5$ $ m Mg(OC_2H_5)_2$	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅
1 1	1	1	ì	Very	1 82	ca. 80 33]	84 90	ca. 80 26 67
Dicthyl cyclobutane-1,1-dicarboxylate Diethyl cyclobutane-1,1-dicarboxylate	$\mathrm{CH_3CHCH_2C(C_{14}L_{29}\cdot n)CO_2C_2H_5}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$.c.3H,C(OH3)(CO.2C2H5)2	i - C_3 H 2 $(C_2$ $H_5)(CO_2$ C_2 $H_5)_2$	$i \cdot C_3 \Pi_1 \circ C(C_2 \Pi_3) (CO_2 C_2 \Pi_3)_2$ $i \cdot C_3 \Pi_1 \circ C(C_2 \Pi_3) \circ C(C_3 \Pi_3 \cap CO_2 C_3 \Pi_3)_2$ $OH_3 OC\Pi_2 \subset C(C_3 \Pi_1 \cdot i) (CO_2 C_2 \Pi_3)_2$ $OH(CH_2)_2 \subset C(C_3 \Pi_1 \cdot i) (CO_2 C_2 \Pi_3)_2$	n-C,H,C(C,H,-:)(CO,C,H,), C,H,SCH,C(C,H,-:)(CO,C,H,),	C_H_SCH_C(C_H-+)(CO_CC_H_S)_ (1-C_H+),C(CO_CH_R),	$CH_2 = CHCH_2C(c_3H_7^{-1})(CO_2C_2H_5)_2$ $CH_2 = CHCH_2C(C_3H_7^{-1})(CO_2C_2H_5)_2$	n-c ₄ H ₉ C(C ₃ H ₇ -i)(CO ₂ C ₂ H ₃) ₂ C ₂ H ₅ OH(CH ₃)C(C ₃ H ₇ -i)(CO ₂ C ₂ H ₅) ₂ i-c ₄ H ₉ C(C ₃ H ₇ -i)(CO ₂ C ₂ H ₅) ₂ i-C ₃ H ₇ SCH ₂ C(C ₃ H ₇ -i)(CO ₂ C ₂ H ₅) ₂
None None	n-C ₁₄ II ₂₉ Br	n - $\mathrm{C}_{10}\mathrm{H}_{33}\mathrm{Br}$	c_{1}	C_2 $C_2 H_5 X_{\updownarrow}^{+}$	(C ₂ U ₅ O) ₂ CO C ₂ U ₅ X [*] CH ₃ OCH ₂ Cl Br(CH ₂) ₂ Br	C3 n-C ₃ H,Br C,H,SCH,Cl	CHSCHSCI	$CH_2 = CHCH_2Br$ $CH_2 = CHCH_2Br$	C4 n-C4H ₉ Br C4H ₅ CH(CH ₃)Br i-C4H ₉ Br i-C ₃ H ₇ SCH ₂ Cl
$I(CH_2)_3$	*	4 4	$i\text{-}C_3\Pi_{\gamma}$						

Note: References 577-1080 are on pp. 322-331,

 \ddagger The halogen was not specified. †† The lactone CH_CHCH_CHCO_C2H_8 was used as the ester to be alkylated.

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TABLE III—Continued Alkylation of Monoalkylatonic Esters, $\mathrm{R'CH}(\mathrm{CO_2R})_2$

(The diethyl ester was used unless otherwise indicated.)

	n auT)	(The thenis) care that was a second				Doğum
	Alkylating Agent	Product	Yield,	Ваче	Solvent	ence
(Cont.)	C_7 $i \cdot C_3 \Pi_7 \mathrm{CHBrCO}_2 C_2 \Pi_5$ $eta \cdot \mathrm{Cyclopentylethyl}$ bromide	C ₂ H ₃ O ₂ CCH(C ₃ H ₇ -i)C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₅) ₂ Diethyl n-propyl-(\$-cyclopentylethyl)- malonate	Poor 50-60	NaOC ₂ II; NaOC ₂ II;	Ethanol Ethanol	255 725
	C_8 eta-Cyclohexylethyl bromide	Diethyl n-propyl-(\$-cyclohexylethyl)-	1	NaOC ₂ H ₅	Ethanol	3 06
	$C_6H_5O(CH_2)_2\dot{b}r$	$C_6H_5O(CH_2)_2C(C_2H_7-n)(CO_2C_2H_5)_2$	8	NaOC ₂ H ₅	Ethanol	910
	C_{g} γ -Cyclohexylpropyl bromide	Diethyl n-propyl-(y-cyclohexylpropyl)-	ı	NaOC ₂ H ₅	Ethanol	506
	$C_6H_5O(CII_2)_3C1$	malonate C ₆ H ₅ O(CH ₂) ₃ C(C ₃ H ₃ ·n)(CO ₂ C ₂ H ₃) ₂	27	NaOC ₃ H ₇ -n	n-C ₂ H;0H	Ĕ
	C_{10} $n\text{-}C_{10}H_{21}X_{+}^{\star}$ $\delta\text{-}Cyclohexylbutyl}$ bromide	n-C ₁₀ H ₂₁ C(C ₂ H ₇ -n)(CO ₃ C ₂ H ₅) ₂ Diethyl n-ptopyl-(4-cyclohexylbutyl)- malonate	1.1	NaOC ₂ H ₅ NaOC ₃ H ₅	Ethanol	887 909
	C_{11} – C_{16} n - C_{11} H ₂₃ X; n - C_{12} H ₃₅ X; p- $(1$ -Naphthyl)ethyl bromide	n-C ₁₁ H ₂₂ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₃) ₂ n-C ₁₂ H ₂₂ C(C ₃ H ₇ -n)(CO ₂ C ₂ H ₃) ₂ Diethyl n-proppl-[β -(1-naphthyl)ethyl)-	! 8	NaOC ₂ H5 NaOC ₂ H5 K	Ethanol Ethanol C ₄ H ₆	888 897 419
e .c.	n-C ₁₃ H ₂₂ X.* n-C ₁₃ H ₂₃ X.* n-C ₁₆ H ₃₃ I None None	n-flatonard n-C ₁₃ H ₂₃ C(C ₃ H ₇ -n)(CO ₂ C ₃ H ₃) ₂ n-C ₁₄ H ₂₃ C(C ₃ H ₇ -n)(CO ₂ C ₃ H ₅) ₂ n-C ₁₄ H ₂₃ C(C ₃ H ₇ -n)(CO ₂ C ₃ H ₅) ₂ Diethyl cyclobutane-1,1-dicarboxylate Diethyl cyclobutane-1,1-dicarboxylate	1 188	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₆	Ethanol Ethanol Ethanol Ethanol	888 887 136 022, 150, 490

			THE THEO
545 172 277 282	125 531 126 015 550	44, 51 203 125 553 120 334 501	125 553 617 617 203 126 553 126 553 126 912
Ethanol Ethanol Ether-chanol Ethanol	Toluene Ethanol Toluene Ethanol Ether	(C ₂ H ₂ O) ₂ CO C ₄ H ₆ -ether Toluene Toluene Toluene Ethanol	Toluene Toluene Ethanol Toluene C ₆ H ₅ -cther Toluene Toluene Toluene Ethanol Ethanol
NaOC ₂ II ₅ NaOC ₂ II ₅ NaNII ₂ NaOC ₂ II ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ Na	NAOC, H., NANH2 NAOC, H., NAOC, H., NAOC, H., NAOC, H., NAOC, H., NAOC, H.,	NAOC2H3 NAOC2H4 NAOC2H4 NAOC2H4 NAOC2H4 NAOC2H5 NAOC2H5 NAOC2H5 NAOC2H5 NAOC2H5 NAOC2H5
70-85 	40 70-90 140	83 83 70-90 70-90 80 	70-90 70-75 82 70-90 70-90 70-90 70-90 70-90 83 82 70-90 70-90 70-90
$C_2H_6C(C_3H_5)(CO_2C_2H_5)_2$ $Dr(CH_2)_2C(C_3H_5)(CO_2C_3H_5)_2$ $DrCH = CHC(C_3H_5)(CO_2C_2H_5)_2$ $(CH_2)_2CH(C_3H_5)$ CH_2	$\begin{array}{l} C_2 H_5 SCH_2 C(C_3 H_5) (CO_2 C_2 H_5)_2 \\ i \cdot C_3 H_5 C(C_3 H_5) (CO_2 C_2 H_5)_2 \\ CH_3 SCH (CH_3) C(CC_3 H_5)_3 \\ (C_3 H_3)_2 (CCO_2 C_3 H_3)_2 \\ (CH_3 C(NO_2) C(C_3 H_5)(CO_2 C_2 H_5)_2 \end{array}$	$\begin{array}{c} n\cdot C_4 II_9 C(C_3 II_4)(CO_2 C_3 II_5)_2 \\ C_3 II_6 OCH(C(II_3)C(C_3 II_4)(CO_2 C_2 II_5)_2 \\ n\cdot C_3 II_5 SCII_2 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ C_2 II_5 SCII(C(II_3)C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ Diethy1 ally(cyclobutylmethylmanonato CII_3 CCI = CHCII_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCII_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCII_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCIICII_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCIICII_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCIICIICI_5 C(C_3 II_5)(CO_2 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICIII_5 C(C_3 II_5)(CO_3 C_2 II_5)_2 \\ CII_5 = CHCIICIICIICIICIICIICIICIICIICIICIICIICI$	$n-\zeta_{11}_{9}SCH_{2}(C\zeta_{3}H_{3})(CO_{3}\zeta_{2}H_{4})_{2}$ $n-\zeta_{31}_{7}S(CH_{2})_{2}C(\zeta_{3}H_{3})(CO_{3}\zeta_{2}H_{5})_{2}$ $n-\zeta_{31}_{9}CH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{2}H_{5})_{2}$ $C_{21}_{8}SCH_{2}CH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{2}H_{5})_{2}$ $n-\zeta_{31}_{7}-CH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{2}H_{5})_{2}$ $n-\zeta_{31}_{7}SCH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{31}_{7}+SCH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $CH_{3}=CH(CH_{2}SCH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $CH_{3}_{9}C=CH(CH_{3})C(\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{2}_{11}\zeta_{3}(CO_{2}\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{2}_{11}\zeta_{3}(CO_{2}\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{2}_{11}\zeta_{3}(CO_{2}\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{2}_{11}\zeta_{3}(CO_{2}\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$ $C_{2}_{11}\zeta_{3}(CO_{2}\zeta_{3}H_{5})(CO_{2}\zeta_{3}H_{5})_{2}$
C_2 $C_2\Pi_5$ Br $Br(O\Pi_2)_2$ Br $BrCH = CHBr$ $CH_2 \longrightarrow CH_2$ $CH_3 \longrightarrow CH_3$	$C_2H_2\mathrm{SCH}_2\mathrm{Cl}$ $i\cdot C_3H_3\mathrm{Dr}$ $\mathrm{CH}_3\mathrm{SCH}(\mathrm{CH}_3)\mathrm{Cl}$ $\mathrm{CH}_3\mathrm{SCH}(\mathrm{CH}_3)\mathrm{Br}$ $\mathrm{CH}_2=\mathrm{CHCH}_2\mathrm{Br}$ CH_2	$n \cdot c_1 \Pi_s Br$ $c_2 \Pi_s OCH(GH_3)CI$ $n \cdot c_3 \Pi_s SCH_2 CI$ $c_3 \Pi_s SCH_2 CI$ $c_3 \Pi_s SCH(GI_3)CI$ $c_3 \Pi_s SCH(GI_3)CI$ $c_4 \Pi_s CCI = CH(GI_3)CI$ $c_4 \Pi_s CCI = CH(GI_3)CI$ $c_4 CCI = CH(GI_3)CI$ $c_5 CI = CH(GI_3)CI$ $c_5 CI = CH(GI_3)CI$ $c_5 CI = CH(GI_3)CI$	n-C,H ₂ SCH ₂ CI n-C ₂ H ₂ SCH ₂ CI n-C ₃ H ₂ SCH ₂ DI n-C ₃ H ₂ SCH ₂ DI(CH ₃)CI n-C ₃ H ₂ CI(CH ₃)CI n-C ₃ H ₂ CI(CH ₃)CI n-C ₃ H ₂ CI(CH ₃)CI n-C ₃ H ₂ SCH(CH ₃)CI clusses CI (CH ₃) ₂ CI CH ₃ = CHCH ₃ SCH(CH ₃)CI CH ₃ = CHCH ₃ CH(CH ₃)CI CH ₃ = CHC
CII <u>2</u> 3)			eference

Note: References 577-1080 are on pp. 322-331, ‡ The halogen was not specified.

TABLE III-Continued

ALEXTATION OF MONOALKYLMALONIC ESTERS, R'CII(CO2R)2

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e G	cuco	55 50 50 50 50 50 50 50 50 50 50 50 50 5	T 9 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1 1 2	104	158	543
	Solvent	Ethanol Tolucar Ethanol Ethanol (C ₄ H ₂ O ₂ CO Ethanol Ethanol Xone	Teluene Toluene Ethaned Ethaned	Ethanol (C ₂ II ₅ O) ₂ CO	Ethanol	Nytrue	Ethand
ated.)	Baso	NaOC, H ₃ NaOC, H ₃ NaOC, H ₃ NaOC, H ₃ NaOC, H ₄ NaOC, H ₅ Na	NaOC ₁ H ₂ NaOC ₄ H ₃ NaOC ₄ H ₃ NaOC ₄ H ₃	NaOC ₄ H ₅ NaOC ₄ H ₅	NaOC ₁ H ₂	Na	NaOC ₁ II,
iso indic	Yield,	70-85 Front 73 13 Post	70-90 70-90 Peer Peer	1 2	1	67	l
ALKYLATION OF INC.	Product	n-C ₃ H ₁₁ C(C ₃ H ₇ -1)(CO ₃ C ₄ H ₃) ₂ n-C ₄ H ₃ C(C ₄ H ₇ -1)(CO ₃ C ₄ H ₃) ₂ i-C ₄ H ₄ C(C ₃ H ₇ -1)(CO ₃ C ₄ H ₃) ₂ (CH ₃) ₂ C=CHCH ₂ C(C ₃ H ₇ -1)(CO ₃ C ₄ H ₃) ₃ (CH ₃) ₂ C=CHCH ₂ C(C ₄ H ₇ -1)(CO ₃ C ₄ H ₃) ₃ C ₄ H ₅ O ₂ CCH(CH ₃)C(C ₄ H ₇ -1)(CO ₃ C ₄ H ₃) ₃ C ₄ H ₅ O ₂ CCH(CH ₃)C(C ₄ H ₇ -1)(CO ₃ C ₄ H ₃) ₃ C ₄ H ₅ O ₂ CCH(CH ₃)C(C ₄ H ₇ -1)(CO ₃ C ₄ H ₃) ₃	n-c ₁ H ₂ S(CH ₂) ₄ C(C ₂ H ₇ -i)(CO ₂ C ₃ H ₃) ₁ c ₁ H ₃ SCH(CH ₃)CC ₂ H ₇ -i)(CO ₂ C ₃ H ₃) ₂ c ₂ H ₃ O ₃ CCH(C ₃ H ₃) ₄ C(C ₃ H ₇ -i)(CO ₃ C ₃ H ₃) ₁	None C ₄ H ₂ CH ₄ C(C ₄ H ₇ ·0)(CO ₄ C ₄ H ₄);	0.5 5.5 1.1	HCC(C ₃ H ₃ ·i)CO ₃ C ₃ H ₃ Diethyl Popropyl-(2,5-dimethylbenzyl)-	malonate n-C ₁₃ H ₃₁ C(C ₃ H ₇ -f)(CO ₃ C ₂ H ₂) ₂
ALKYLAT (The d	Alkylating Agent	C ₃ n-C ₃ H ₁ Br n-C ₄ H ₁ Br i-C ₃ H ₁ Br (CH ₃) ₂ C= CHCH ₄ Br (CH ₃) ₂ C= CHCH ₄ Br CH ₃ CH ₃ C= CHCH ₄ Br CH ₃ CH ₃ C ₃ C ₄ H ₃ I(CH ₃) ₄ CO ₄ C ₄ H ₃ 2-Chloromethylthlophene	C4 n-C,H,S(CH,),Cl n-C,H,SCH(CH,)Cl C,H,CHRrCO,C,H; (CH,),CBrCO,C,H;	<i>c,</i> i.c,u,cudico,c,u, c,u,cuf,cu	C ₅ -C ₁₃	2,5-Dimethylbenzyl chloride	n-C.,H.,X.

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO2R)2

CII2 - CHCII2 (Cont.)

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320 902 509 920 Refer-8 305 cnce 005 516 11 808 530 503 26 126 Ethanol Toluene Ethanol Ethanol 3thanol Ethanol Solvent Ethanol Ethanol Poluene Polucne Ethanol Poluene Ethanol Ethanol Coluene thanol Ethanol Xylene NaOC, HA NaOC₂H₅ NaOC2H6 NaOC₂H₅ NaOC₂H₅ NaOC₂H₅ NaOC₂H₅ NaOC₂H5 NaOC2H5 NaOC2H5 NaOC2H5 NaOC2IIs NaOC2115 NaOC,II5 NaOC₂H₅ NaOC, IIs NaOC,H, Base (The diethyl ester was used unless otherwise indicated.) Z, Yield, 06-02 20-00 70-90 55-05 181 ١ ı, 11 34 $\begin{array}{ll} n_{\rm c} J_{\rm H} S {\rm CH}(\tilde{G}\Pi_4) C(C_3 J_4) (CO_2 C_2 H_5) z \\ t_{\rm c} G_1 H_3 {\rm CH}({\rm CH}_3) C(C_3 J_4) (CO_2 C_2 H_5) z \\ {\rm CH}_2 = C({\rm CH}_3) C {\rm H}(C_2 H_3) C(C_3 J_4) C(C_3 J_4) z \end{array}$ Diethyl allyl-(y-cyclohexylpropyl)malonate Diethyl allyl-(&-cyclohexylbutyl)malonate Diethyl allyl-(\(\beta\)-cyclohexylethyl)malonate $n\text{-}\mathrm{C}_1\mathrm{H}_9\mathrm{SCH}_2\mathrm{CH}(\mathrm{CH}_3)\mathrm{C}(\mathrm{C}_3\mathrm{H}_5)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$ $n\text{-}\mathrm{C}_4\mathrm{H}_9\mathrm{CH}(\mathrm{C}_2\mathrm{H}_5)\mathrm{CH}_2\mathrm{C}(\mathrm{C}_3\mathrm{H}_5)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$ Diethyl allyl-(o-methylbenzyl)malonate $p \cdot i \cdot \mathrm{C}_3 \mathrm{H}_7 \mathrm{C}_6 \mathrm{H}_4 \mathrm{CH}_2 \mathrm{C} (\mathrm{C}_3 \mathrm{H}_6) (\mathrm{CO}_2 \mathrm{C}_2 \mathrm{H}_5)_2$ $\begin{array}{c} C_2 \Pi_\delta O_2 C(C \Pi_\delta)_3 C(C_3 \Pi_\delta) (C O_2 C_2 \Pi_\delta)_2 \\ C_2 \Pi_\delta O_2 C C(C \Pi_3)_2 C(C_3 \Pi_\delta) (C O_2 C_2 \Pi_\delta)_2 \end{array}$ n-C₄ Π_9 S(C Π_2) $_2$ C(C $_3\Pi_5$)(CO $_2$ C $_2\Pi_5$) $_2$ $\mathrm{H_5C_6CHCH_2C(C_3H_5)CO_2C_2H_5}$ n-C11H23C(C3II5)(CO2C2H5)2 $n-C_{10}H_{21}C(C_3H_5)(CO_2C_2H_5)_2$ n-C9H19C(C3H5)(CO2C2H5)2 Product y-Cyclohexylpropyl bromide 6-Cyclohexylbutyl bromide a-Cyclohexylethyl bromide $CH_2 = C(CH_3)CH(C_2H_5)CI$ o-Methylbenzyl bromide n-C₄H₉SCH₂CH(CH₃)Cl n-C,III,CII(C,III,)CII2Br CH,CHBrCO2C2IIs p-t-C₃H₂C₄H₄CH₂Cl n-C₁₁H₂₃Br $n-C_4\Pi_{\mathfrak{g}}\mathrm{SCH}(\mathrm{CH}_3)\mathrm{Cl}$ $Br(\tilde{C}H_2)_3CO_2C_2H_5$ $(CH_3)_2CBrCO_2C_2H_5$ CILIPSCH(CILI)CI $n\text{-}\mathrm{C}_4\mathrm{II}_9\mathrm{S}(\mathrm{CII}_2)_2\mathrm{Cl}$ HSC.CII-CII2 Alkylating Agent n-C10H21Br Collsciloci n-CoII, Br $C_{10}-C_{12}$

TABLE III-Continued

Alkylation of Monoalkylmalonic Esters R'CH(CO2R)2 (The dethyl ester was used unless otherwise indicated.)

18. 4.C.M. (Cod.)

Refer-	ence	125, 803 915 148 656, 129 550	142 141 44 203 541 126 277	916, 917	125 545 545 44 653 911
	Solvent	Tolucne Ethanol Ethanol None Ether	Ethanol Ethanol (C ₂ H ₅ O) ₂ CO C ₆ H ₆ -ether Ethanol Toluene Ether	Ethanol Ethanol	Toluene Ethanol Ethanol (C ₂ H ₅ O) ₂ CO Toluene
•	Ваяе	NaOC ₄ H ₅ NaOC ₄ H ₅ NaOC ₄ H ₅ Na	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC2H5 NaOC2H5	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅
	Yleld,	17 8 8 9 8 4 7 4 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	74 70 68 40-50 70-90 68 56	30	70-85 70-85 78 70-90
(The diethyl ester was used makes concern-	Product	C ₁ H ₂ SCH ₁ C(C ₁ H ₂ -n)(CO ₃ C ₂ H ₂); CH ₂ =CHCH ₂ C(C ₁ H ₂ -n)(CO ₃ C ₂ H ₃); HCH ₃ +C(C ₁ H ₂ -n)(CO ₃ C ₂ H ₃); HCH ₃ +C(C ₁ H ₂ -n)(CO ₃ C ₂ H ₃);	$(n-c_1 \Pi_s)_2 C(CO_2 C_2 \Pi_5)_2$ $(n-c_1 \Pi_s)_3 C(CO_2 C_2 \Pi_5)_2$ $c_1 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_2$ $c_2 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_2 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_2 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_3 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_4 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_4 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_4 \Pi_s C(C(\Pi_s)_3 C(C_1 \Pi_5)_3)$ $c_5 \Pi_s C(C_1 \Pi_5)_3 C(C_2 \Pi_5)_3$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	n-c ₄ H ₈ SCH ₄ C(c ₄ H ₈ -n)(CO ₅ C ₃ H ₅) ₂ c ₄ H ₅ CH(c ₄ H ₃ CC ₄ H ₈ -n)(CO ₂ C ₃ H ₅) ₂ c ₄ H ₅ CH(CH ₂ H ₃ CCH ₄ CC ₄ H ₈ -n)(CO ₂ C ₂ H ₅) ₂ i-c ₄ H ₄ C(c ₄ H ₈ -n)(CO ₂ C ₄ H ₃) ₂ cH ₄ -CHCH ₂ -CHCH ₂ -N(CO ₂ C ₄ H ₃ -n)(CO ₂ C ₄ H ₃) ₂ Diethyl cyclopentyl-(n-butyl)malonate
(The	Alkylading Agent	C ₃ C ₃ H ₂ SCH ₃ Cl c ₃ H ₄ Nr cH ₃ -CHH ₃ -CHCH ₃ Nr nrCH ₃ 3Rr (CH ₃) ₂ CCNO ₂	C ₁ n-C ₁ H ₃ Hr n-C ₁ H ₃ Hr c ₁ H ₂ OCHC(H ₃)Cl	CH,CCT = CHCH,CH CH,	C3 n-C44,8CH4Cl C44,CHC(44,3hr C44,CHC(13,0H4,br i-C44,1hr CH4,-CHCH4,8CH5,Cl CSchopenty1 ballde;

	THE	ALKYLA	ATION OF	ESTERS	AND 1	NITRILES	
897 918	641, 919 641 399 725	121, 142, 143 900 545	902 142 11	887 902 149	988	887 920 906, 888 135 684	532 657
None Ethanol	Ethano Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	Ethanol Ethanol	Ethanol Ethanol Toluene Ethanol n-C ₄ H ₉ OH	None Ethanol
Na NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₉ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ Na NaOC ₂ H ₅ NaOC ₄ H ₉ -n	Na NaOC ₂ H ₅
13	1 1 06 00 -00	70 67 70-85	1 44 02	11 8	3 1 1	00 00 00	172
Diethyl n-butyl-(2-thenyl)malonate n-C,H ₉ C(CO ₂ C ₂ H ₅) ₂ CH ₅ C(CH ₃) ₂ -CH ₂ C(C ₄ H ₅ -n)(CO ₂ C ₂ U ₅) ₂	n-C ₀ H ₁₃ C(C ₄ H ₉ ·n)(CO ₂ C ₂ H ₅) ₂ n-C ₇ H ₁₃ C(C ₄ H ₉ ·n)(CO ₂ C ₂ H ₅) ₂ n-C ₇ H ₁₃ C(C ₄ H ₉ ·n)(CO ₂ C ₄ H ₅) ₂ Diethyl n-butyl-(β-cyclopentylethyl)-	malonuq. C ₆ H ₅ CH ₂ C(C ₄ H ₅ -n)(CO ₂ C ₂ H ₅) ₂ p-1C ₆ H ₄ CH ₂ C(C ₄ H ₅ -n)(CO ₂ C ₂ H ₅) ₂ n-C.HCH(CH ₂)C(C,Hn)(CO ₂ C ₂ H.) ₃	n-c ₆ H ₁₃ CH(Un ₃)C(C ₄ H ₂ ⁿ)ACC ₂ C ₂ H ₃ ? malonate C ₆ H ₅ (CH ₂) ₂ C(C ₄ H ₂ ·n)(CO ₂ C ₂ H ₅) ₂ H ₅ C ₆ CHCH ₂ C(C ₄ H ₂ ·n)CO ₂ C ₂ H ₅	0——CO n-C ₉ H ₁₉ C(G,H ₂ n)(CO ₂ C ₂ H ₅) ₂ Diethyl n-butyl-(y-cyclohexylpropyl)- malonata C.H.(CH.), C.C.Hn)(CO.C.H.).	Cg. gC. T. g. T. C. C. g. T. C. C. Z. Z. S. Z. T. C. C. G. F. T. C. C. G. C. C. G. C.	$\begin{array}{l} n \cdot C_{11} H_{23} C(C_4 H_9 \cdot n) (CO_2 C_2 H_9)_2 \\ \text{Diethyl undecenyl-}(n \cdot butyl) malonate \\ n \cdot C_{13} H_{25} C(C_4 H_9 \cdot n) (CO_2 C_2 H_9)_2 \\ n \cdot C_{16} H_{33} C(C_4 H_9 \cdot n) (CO_2 C_2 H_5)_2 \\ n \cdot C_{20} H_{41} C(C_4 H_9 \cdot n) (CO_2 H)_2 \end{array}$	*-C4H ₉ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ *-C ₄ H ₉ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂
$2 ext{-Chloromethylthiophene}$ (CH $_3$) $_2$ C(CH $_2$ Br) $_2$	C_6-C_7 $n\cdot C_6H_{13}Br$ $n\cdot C_7H_{13}Br$ $p\cdot C_7H_{13}I$ $ ho \cdot Cyclopentylethyl bromide$	$C_6H_8\mathrm{CH}_2\mathrm{Cl}$ p - $1C_6H_8\mathrm{CH}_2\mathrm{Br}$ C_8-C_{11} C_8-C_{11}	a - C_0H_{13} CH(CH_2) is β - C_2 Cyclohexylethyl bromide C_0H_2 (CH $_2$). Br H_3C_0 CH $_2$ — CH_2	n-C ₉ H ₁₉ X; y-Cyclohexylpropyl bromide	of 18 of 18	n-c ₁₁ H ₂₃ -X ⁺ Undecenyl bromide n-C ₁₂ H ₂₃ I n-C ₁₆ H ₃₃ I n-C ₂₀ H ₄₁ I	C ₂ H ₅ Br C ₂ H ₅ I 577-1080 are on nn. 329-331

Note: References 577-1080 are on pp. 322-331. \updownarrow The halogen was not specified. Refer-

TABLE III—Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO₂R)₂ (The diethyl ester was used unless otherwise indicated.)

R' i-C₄H₉ (Cont.)

971	125 556	642 44 126	125, 893 657 126, 809	223 897	553 553 553 553 553 553 553 553 553 553	888 888
Ethanol	Toluene Ether	Ethanol (C ₂ H ₅ O) ₂ CO Toluene	Toluene Ethanol Toluene	Ethanol None	Ethanol Ethanol	Ethanol Ethanol
$ m NaOC_2H_S$	NaOC ₂ H ₅ Na	$NnOC_2 II_5$ $NnOC_2 II_5$ $NnOC_2 II_5$	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ Na	NaOC ₂ II ₅ NaOC ₂ II ₅	$ m NaOC_2 II_5 \ NaOC_2 II_5$
1	1 3	76 76 70-90	73 70-90	12	10 13	Poor
$\begin{array}{c} 0 \\ 0 \\ \operatorname{CO} \\ \operatorname{Br}(\operatorname{CH}_{2^3} \operatorname{\mathcal{C}}(\operatorname{C}_4 \operatorname{H}_{\mathfrak{g}^{\text{-}1}})(\operatorname{CO}_2 \operatorname{C}_2 \operatorname{H}_5)_2 \end{array}$	$C_2H_5SCH_2C(C_4H_9-i)(CO_9C_3H_2)_2$ $(CH_9)_2C(NO_2)C(C_4H_9-i)(CO_8C_2H_3)_2$	(i-C ₄ H ₆) ₂ C(CO ₂ C ₂ H ₅) ₂ (i-C ₄ H ₆) ₂ C(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ SCH(CH ₃)C(C ₄ H ₅ -i)(CO ₂ C ₂ H ₅) ₂	$n \cdot c_4 H_9 \text{SCH}_2 C(C_4 H_3 \cdot i) (CO_9 C_2 H_5)_2$ $i \cdot c_5 H_{11} C(C_1 \Pi_3 \cdot i) (CO_9 C_2 H_5)_2$ $CH_8 = CRCH_9 \text{SCH} (CH_9) \cdot$	C(C ₄ H _g -i)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH(CH ₅)CC(₄ H ₅ ·i)(CO ₂ C ₂ H ₅) ₂ Diethyl i-butyl-(2-thenyl)malonate	C2H5O2CCH(C2H5)C(C4H5·1)(CO3C2H3)2 C2H5O2CC(CH3)2C(C4H5·1)(CO2C2H3)2	$C_2H_5O_2CCH(C_3H_7^{-1})C(C_4H_5^{-1})(CO_2C_2H_5)_2\\ n\cdot C_{10}H_{21}C(C_4H_9^{-1})(CO_2C_2H_5)_2$
$\mathrm{Br}(\mathrm{CH_2})_2\mathrm{Br}$	C ₃ C ₂ H ₅ SCH ₂ Cl (CH ₃) ₂ CClNO ₂	C ₄ i-C ₄ II ₉ Ibr i-C ₄ II ₉ Br C ₂ II ₅ SCH(CH ₃)Cl	C_{5} n - C_{4} H $_{3}$ SCH $_{2}$ Cl i - C_{5} H $_{11}$ Br i - i - i - i - i - i - i - i - i - i -	CH ₃ CH BrCO ₂ C ₂ H ₅ 2-Chloromethylthiophene	c_{t} candidate $c_{\mathrm{2}L_{\mathrm{5}}}$ candidate $c_{\mathrm{2}L_{\mathrm{5}}}$	C_7 - C_{12} i - C_3 H,CHBrCO $_2$ C $_2$ H $_5$ n - C_{10} H $_{21}$ X $_4$
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Dr. Co. Co. Co. Co. Co. Co. Co. Co. Co. Co	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

888 482, 481	148	227 146 330 125	125 44, 51 203	44 44 330	44 125 147 147 561 561 125 125
Ethanol Ethanol	Ethanol (C ₂ H ₅ O) ₂ CO	Ethanol (C ₂ H ₅ O) ₂ CO Toluene	Toluene (C ₂ H ₅ O) ₂ CO C ₆ H ₆ -ether	(C ₂ H ₅ O) ₂ CO (sec-C ₄ H ₉ O) ₂ CO (sec-C ₄ H ₉ O) ₂ CO	(C ₂ H ₅ O) ₂ CO Toluene (C ₂ H ₅ O) ₂ CO (C ₂ H ₅ O) ₂ CO (C ₂ H ₅ O) ₂ CO — Toluene Toluene Ethanol
NaOC ₂ H ₅ NaOC ₂ H ₅	$NaOC_2H_5$ $NaOC_2H_5$	$NaOC_2H_5$ $NaOC_2H_5$ $NaOC_2H_5$	NaOC ₂ H ₅ NaOC ₂ H ₅ NaNH ₂	NaOC ₂ H ₅ NaOC ₄ H ₉ -sec NaOC ₄ H ₉ -sec	NaOC2H5 NaOC2H5 NaOC2H6 NaOC2H6
1 55	Poor 95	Poor Poor	88 \$4	15 25 (59)§ Poor	84 36 (53) 80 1
n-C ₁₂ H ₂₅ C(C ₄ H ₅ -i)(CO ₂ C ₂ H ₅) ₂ Diethyl 3-methylcyclobutane-1,1- dicarboxylate	$C_2H_5C(C_4H_9\text{-}sec)(CO_2C_2H_5)_2 \ C_2H_5C(C_4H_9\text{-}sec)(CO_2C_2H_5)_2$	C ₂ H ₅ C(C ₄ H ₉ ·sre)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ C(C ₄ H ₉ ·sre)(CO ₂ C ₂ H ₅) ₂ CH ₃ SCH ₂ C(C ₄ H ₉ ·sre)(CO ₂ C ₂ H ₅) ₂	$\begin{aligned} & C_2H_3SCH_2C(C_4H_3\cdot see)(CO_2C_2H_3)_2\\ & CH_3=CHOII_2C(C_1H_3\cdot see)(CO_2C_2H_3)_2\\ & C_2H_3OCH(CH_3)C(C_4H_3\cdot see)(CO_2C_2H_3)_2 \end{aligned}$	(sec-C ₄ H ₉₎₂ C(CO ₂ C ₂ H ₅₎₂ (sec-C ₄ H ₉₎₂ C(CO ₂ C ₄ H ₉ -sec) ₂ §§ (sec-C ₄ H ₉₎₂ C(CO ₂ C ₄ H ₉ -sec) ₂ §§	$\begin{array}{ll} n \cdot G_{5}H_{11}C(G_{4}H_{9}\cdot see)(CO_{2}C_{2}H_{5})_{2} \\ n \cdot J_{4}S^{5}GH_{2}C(G_{4}H_{9}\cdot see)(CO_{2}C_{2}H_{5})_{2} \\ i \cdot G_{4}H_{11}C(G_{4}H_{9}\cdot see)(CO_{2}C_{4}H_{5})_{2} \\ i \cdot G_{4}H_{11}C(G_{4}H_{9}\cdot see)(CO_{2}C_{4}H_{5})_{2} \\ CH_{2}CC = CHCH_{2}C(G_{4}H_{9}\cdot s)(CO_{2}C_{4}H_{5})_{2} \\ CH_{3}CC = CHCH_{2}C(C_{2}H_{5})(CO_{2}C_{4}H_{5})_{2} \\ CH_{3}CC = CHCH_{3}C(G_{4}H_{1}\cdot s)(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(CH_{3}CH_{3})(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(CH_{3}\cdot SC_{1}H_{2})(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(G_{4}H_{7}\cdot n)(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(G_{4}H_{7}\cdot n)(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(G_{3}H_{7}\cdot n)(CO_{2}C_{4}H_{5})_{2} \\ CH_{2} = C(CH_{3})CH_{2}C(G_{3}H_{7}\cdot n)(CO_{2}C_{4}H_{5})_{2} \\ \end{array}$
n - $C_{12}H_{25}X$ † None C_s	$egin{aligned} & \mathbf{C_2H_5Br} \ & \mathbf{C_2H_5Br} \end{aligned}$	$\begin{array}{c} {\rm C_2H_3I} \\ {\rm (C_2H_5O)_2CO} \\ {\rm CH_3SCH_2CI} \\ {\rm C_3} \end{array}$	$C_2H_3\mathrm{SCH}_9\mathrm{Cl}$ $\mathrm{CH}_2=\mathrm{CHCH}_2\mathrm{Br}$ $C_2H_5\mathrm{OCH}(\mathrm{CH}_3)\mathrm{Cl}$	sec-C ₄ H ₉ Br sec-C ₄ H ₉ Br (sec-C ₄ H ₉ O) ₂ CO C ₅	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
$\mathrm{ClCH_2C(CH_3)CH_2}$	sec-C4H9				$n \cdot c_{4}H_{1}$ $n \cdot c_{4}H_{2}$ $c_{4}G_{4}$

§ Here and in subsequent cases the first figure represents the conversion; the figure in parentheses represents the yield.

TABLE 111 Continued

Alaveation of Monoaraveamente Esteir, RCH(CO2R), (The dothyl ester was used unless otherwise indicated.)

H of the H	Antidus Agen Cit, CHCHAX:	Posbot CH _t - CCCH ₂)CH ₂ CCO ₅ C ₇ H ₂); CH ₄ CH - CH ₄	Yield.	Have NaOC ₂ H ₃	Solvent Ethanol	Refer- ence 552
	CH, CCHJCHAS cCJHAS cCJHAS cCJHAS	CH, -(\(CH_3CH_1CC_1H_2^0)(CO_1C_1H_2)_1 CH, -(\(CH_3CH_1^2(C_1H_2^00)(CO_1C_1H_2)_1 CH, -(\(CH_3CH_1^2(C_1H_2^00)(CO_1C_1H_2)_1 CH, -(\(CH_3CH_1^2(C_1H_2^0)(CO_1C_1H_2)_1	1111	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol Ethanol	325 355 355 355 355 355 355 355 355 355
	C4 mC3H11X1 mC3H2CH(CH3)X1	CH ₂ - C(CH ₂)CH ₂ C(C ₃ H ₁₁ -2)(CO ₂ C ₃ H ₃) ₂ CH ₃ - C(CH ₃)CH ₄ C(C ₃ H ₁₁ -2)(CO ₃ C ₃ H ₃) ₂	1 1	NAOC ₂ H ₅ NAOC ₂ H ₅	Ethanol	552 552
	C,H5CH(CH5)CH ₁ X;	CH(CH ₃)CH ₃ (CH ₃)CH ₃ (CH ₃).	1	NaOC ₂ II ₅	Ethanol	268
	ev₁u₁X; cu₁·· cucu₁scu(cu₃)ci	$CH_{1} = C(CH_{3})CH_{4}C(C_{3}H_{11})C_{4}H_{3})\\ CH_{2} = C(CH_{3})CH_{4}C(C_{3}H_{11})(CO_{2}C_{4}H_{3})_{2}\\ CH_{3} = C(CH_{3})CH_{4}C(CO_{4}C_{4}H_{3})_{3}$	70-90	NaOC ₂ H ₃ NaOC ₂ H ₃	Ethanol Toluene	552 126
	2.Chloromethy Whophene	$\mathrm{CH}_{1^{-1}}(\mathbb{C}(\mathbb{CH}_{3})\mathbb{CH}_{1}\mathbb{C}(\mathbb{CH}_{1}\mathbb{C}_{1}\mathbb{H}_{3})\mathbb{C}(\mathbb{C}\mathbb{O}_{1}\mathbb{C}_{1}\mathbb{H}_{3})$	1	Na	None	807
	C4 b-C,H ₁₃ X; (C,H ₂)cHCH ₃ X;	CH ₂ C(CH ₃)CH ₄ C(C ₆ H ₁₃ -n)(CO ₂ C ₄ H ₅) ₂ CH ₃ C(CH ₄)CH ₄ C(C ₆ H ₁₃ -n)(CO ₄ C ₄ H ₅) ₂	11	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	552 552
		(11 ₂ C11(C ₂ 11 ₅) ₂				

		OF ESTERS AND NITRILES	
		65 65 65 65 65 65 65 65 65 65 65 65 65 6	23
	Ethanol	J. 6. g.	
	id NaOC ₂ H ₅	66 NAOC, H5 66 NAO	
	99-09	69-69 69-69 69-69 69-69 69-69 77 77 77 70 70 70 70 70 70 88 88 77 70 70 70 70 88 88 70 70 70 70 70 70 70 70 70 70 70 70 70	
	$^{n-C_5H_{11}C(C_4H_7)(CO_2C_2H_5)_2}$	n-C ₆ H ₁₂ C(C ₄ H ₂)(CO ₂ C ₂ H ₅); n-C ₇ H ₁₅ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₈ H ₁₇ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₉ H ₁₈ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₈ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₈ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₈ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₈ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₄ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); n-C ₁₄ H ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); C ₂ H ₃ O ₂ CCH ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); C ₂ H ₃ O ₂ CCH ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); C ₂ H ₃ O ₂ CCH ₂ C(C ₄ H ₂)(CO ₂ C ₄ H ₅); Dimethyl ethyl-(2-fury))malomate* n-C ₃ H ₂ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); CH ₂ =CHCH ₂ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); CH ₂ =CHCH ₂ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); CH ₄ =C(CH ₄ C(H ₄ S)(CO ₂ C ₄ H ₅); Diethyl eyelopentyn-(2-thienyl)malomate malomate n-C ₆ H ₄ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); Diethyl 2-thienyl-(2-thienyl)malomate malomate n-C ₆ H ₄ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); Diethyl 2-thienyl-(2-thienyl)malomate n-C ₆ H ₄ C(C ₄ H ₃ S)(CO ₂ C ₄ H ₅); Diethyl 2-cyclohexenyl-(2-thienyl)malomate	
C ₅ -C ₁₄	$^{n\text{-}C_{\boldsymbol{\delta}}H_{11}Br}$	$\begin{array}{c} n \cdot C_0 H_{13} Br \\ n \cdot C_1 H_{13} Br \\ n \cdot C_2 H_{13} Br \\ n \cdot C_2 H_{13} Br \\ n \cdot C_1 H_{23} Br \\ n \cdot C_2 H_{1} \\ n \cdot C_3 H_{1} \\ n \cdot C_3 H_{1} \\ n \cdot C_3 H_{2} \\ n \cdot C_3 H_{2} \\ n \cdot C_3 H_{3} Br \\ n \cdot C_4 H_{3} Br \\ n \cdot C_4 H_{3} Br \\ n \cdot C_4 H_{3} Br \\ n \cdot C_4 H_{3} Br \\ n \cdot C_5 H_{13} Br \\ n \cdot C_5 $	
CH ₂	$\begin{array}{c} \left \right\rangle \text{CHCH}_2 \\ \text{CH}_3 \\ (= \text{C}_4 \Pi_7) \end{array}$	n-C ₀ n-C ₁	

Alkylation of Monoalkylmalonic Esters, $R'CH(CO_2R)_2$ (The diethyl ester was used unless otherwise indicated.)

545, 743 Refercnce 902 888 902 148 555 126 545 641 041 720 387 Solvent Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Ethanol Toluene Ethanol Poluene Ethanol **Ethanol** Ethanol Sthanol C_0H_6 $NaOC_2H_5$ Na NaOC2H5 NaOC2H5 NaOC₂H₆ NaOC₂H₅ NaOC₂H₅ NaOC2H5 NaOC₂H₅ NaOC2H5 $NaOC_2H_5$ NaOC,H5 NaOC₂H₅ NaOC2H5 NaOC,H, Base Yield, 70-85 20-02 70-85 40 I 1 ١ ļ l ١ Į l $\mathrm{C_2H_5SCH}(\mathrm{CH_3})\mathrm{C}(\mathrm{C_5H_{11}\text{-}}n)(\mathrm{CO_2C_2H_5})_2$ $\begin{array}{l} \mathrm{CH_3CH(CH_3)C(C_5H_{11}\text{-}n)(CO_2C_2H_5)_2} \\ \mathrm{CH_2\!=\!CHCH_2C(C_5H_{11}\text{-}n)(CO_2C_2H_5)_2} \end{array}$ Diethyl n-amyl- $(\gamma$ -cyclohexylpropyl)-Diethyl n-amyl-(8-cyclohexylbutyl)-Diethyl n-amyl-(\theta-cyclohexylethyl)-Dr(CH2)3C(C5H11-n)(CO2C2H5)2 $\begin{array}{l} (C_5H_{11}\text{-}n)_2 C(CO_2C_2H_5)_2 \\ n \text{-} C_6H_{13} C(C_5H_{11}\text{-}n)(CO_2C_2H_5)_2 \\ n \text{-} C_7H_{15} C(C_5H_{11}\text{-}n)(CO_2C_2H_5)_2 \end{array}$ $n \cdot C_8 H_{17} C(C_5 H_{11} \cdot n) (CO_2 C_2 H_5)_2$ $n\text{-}\mathrm{C_9II_{19}C}(\mathrm{C_5H_{11}\text{-}}n)(\mathrm{CO_2C_2H_5})_2$ $n-C_5\Pi_{11}C(C_4\Pi_9-i)(CO_2C_2\Pi_5)_2$ $n\text{-}C_5\Pi_{11}\mathrm{C}(\mathrm{C_2H_5})(\mathrm{CO_2C_2H_5})_2$ $(CII_2)_2C(C_6H_{11}\cdot n)CO_2C_2H_5$ Product malonate malonate malonate ပ္ပ None 7-Cyclohexylpropyl bromide 5-Cyclohexylbutyl bromide 8-Cyclohexylethyl bromide СП3СИВг(СП2)2CO2C2U5 C,II,SCII(CII,)Cl CII, = CIICII, Br CII, SCH(CII,)CI Alkylating BrCH CH2Br Agent Br(CII.2),1Br n-C₅H₁₁Br n-C₆H₁₃Br n-C₇H₁₈Br n-CoH 19Br n-C8II17X C,III,Br .C.H.Br C8-C18 C_{5} - C_{7}

R. C. II.11

	THE AUXIL	WITON OF E	STERS AND	NITRILES
887 920 887 135	532 35 890 316 555, 316	172 277 282	718 125 556 547 537	553 203 545 916 11
Ethanol Ethanol Ethanol Ethanol	Ethanol -C4H9OH (C2H5O)2CO C9H9 C6H6	Ethanol Ether-ethanol Ethanol	Ethanol Toluene Ether Ethanol C ₆ H ₆	Toluene C ₆ H ₆ -ether Ethanol Ethanol Ethanol
NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₄ H ₉ -t NaOC ₂ H ₅ Na	$NaOC_2H_5$ $NaNH_2$ $NaOC_2H_5$	NaOC ₂ H ₅ NaOC ₂ H ₅ Na NaOC ₂ H ₅	NaOC ₂ H ₅ NaNH ₂ NaOC ₂ H ₅ NaOC ₂ H ₅
11118	86 78 45 (60)§ — 85–90	38 ca. 70	1 84 84	70-90 63 70-85 70
$\begin{array}{ll} n\text{-}C_{10}H_{21}C(G_5H_{11}\text{-}n)(CO_2G_2H_5)_2\\ n\text{-}C_{11}H_{12}C(G_3H_{11}\text{-}n)(CO_2G_2H_5)_2\\ \text{Diethyl }n\text{-}amyl-(n\text{-}undecenyl))malonate\\ n\text{-}C_{12}H_{23}C(G_5H_{11}\text{-}n)(CO_2G_2H_5)_2\\ n\text{-}C_{16}H_{33}C(G_5H_{11}\text{-}n)(CO_2G_2H_5)_2\\ \end{array}$	i-C ₃ H ₁₁ C(C ₂ H ₂)(CO ₂ C ₂ H ₂) ₂ i-C ₃ H ₁₁ C(C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ i-C ₃ H ₁₁ C(C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ CI(CH ₂) ₂ C(C ₃ H ₁₁ -1)(CO ₂ C ₂ H ₃) ₂ (CH ₂) ₂ C(C ₃ H ₁₁ -1)(CO ₂ C ₂ H ₃) ₂	$\begin{array}{c} \dot{0} - \dot{C} O \\ Br(CH_2)_2 C(C_5 H_{11^{-5}}) (CO_2 C_2 H_5)_2 \\ BrCH = CHC(C_5 H_{11^{-5}}) (CO_2 C_2 H_5)_2 \\ (CH_2)_2 CH(C_5 H_{11^{-5}}) \\ & & & \\ O CO \end{array}$	$i \cdot C_5 H_1 C (C_3 H_7 \cdot n) (CO_2 C_2 H_3)_2$ $C_2 H_3 S C \Pi_4 C (C_3 H_1 \cdot i) (CO_2 C_2 H_3)_2$ $(C H_3)_2 C (NO_2) C (C_5 H_1 \cdot i) (CO_2 C_2 H_3)_2$ $H C == C C H_2 C (C_5 H_1 \cdot i) (CO_2 C_2 H_3)_2$ $B C (C H_2)_3 C (C_5 H_1 \cdot i) (CO_2 C_2 H_3)_2$	$\begin{array}{l} C_{2}H_{5}S(CH_{2})_{2}C(C_{3}H_{11}\cdot3)(CO_{2}C_{2}H_{5})_{2} \\ C_{2}H_{5}CCH(CH_{1})C(C_{3}H_{11}\cdot3)(CO_{2}C_{3}H_{5})_{2} \\ \cdot C_{3}H_{1}C(C_{3}H_{2}\cdot3)(CO_{2}C_{3}H_{5})_{2} \\ CH_{3}CCI = CHCH_{2}C(C_{3}H_{11}\cdot3)(CO_{2}C_{3}H_{5})_{2} \\ CH_{2} = CHCHGH_{2}C(C_{3}H_{11}\cdot3)CO_{2}C_{2}H_{5} \\ O \longrightarrow & CO \end{array}$
$n\text{-}C_{13}\text{H}_{23}\text{X}_{5}^{+}$ $n\text{-}C_{13}\text{H}_{23}\text{X}_{5}^{+}$ $n\text{-}Undecenyl bromide}$ $n\text{-}G_{12}\text{H}_{23}\text{X}_{5}^{+}$ $n\text{-}G_{16}\text{H}_{33}\text{I}_{5}^{-}$	C ₂ C ₂ H ₃ Dr C ₂ H ₃ X‡ (C ₂ H ₅ O) ₂ CO Cl(CH ₂) ₂ I Br(CH ₂) ₂ I	$\begin{array}{c} \operatorname{Br}(\operatorname{CH}_2)_2\operatorname{Br} \\ \operatorname{Br}\operatorname{CH} = \operatorname{CHBr} \\ \operatorname{CH}_2 \longrightarrow \operatorname{CH}_2 \\ \end{array}$	n.c ₃ H,Br C ₂ H ₅ SCH ₂ CI (CH ₂) ₂ CCINO ₂ HC≡CCH ₂ Br Br(CH ₂) ₃ Br	$\begin{array}{c} c_4 \\ c_1 \\ c_2 \\ d_3 \\ c_4 \\ d_4 \\ d_3 \\ d_4 \\ d_4 \\ d_3 \\$

Note: References 577-1080 are on pp. 322-331.

MANIATION OF MINOMENTALIONIC ESTIMS, INCHOOLEN,

	NAVL.	All avilations of specifications of the wise indicated.)	n malica	iteal.)		
ŝ	\$ (28) A \$ (8) \$ (Preduct	Yield.	Вале	Solvent	Jerer- ence
Constant of the constant of th	CHAPTER OF HE CHAPTER OF HE CHAPTER OF HE CHAPTER OF HE CHAPTER OF HE COLORDOR	c, H, O, CCHCCH, CC, H ₁₁ -04CO, C ₁ H, O, CCH, C, H ₁ O, CCH, CC, H ₁₁ -04CO, C, H ₂ O, C, H ₂ O, C, H ₂ O, CCH, CCH, CCH, CCO, C, H ₂ O, CCH, CCH, CCH, CCH, CCH, CCH, CCH, CC	ត្ (១ ដុខ្លែ	NAOC ₂ II ₃ NA NAOC ₂ II ₃ NAOC ₂ II ₃ NAOC ₂ II ₃	Ethanol None Ethanol Ethanol Ethanol Ethanol	######################################
r ethic he ligh	o chicalia chicalia chicalia chicalia chicalia	ch. chengalan (ch. sen. sen. sen. sen. sen. sen. sen. sen	1111	NA NAOC ₂ H ₂ NAOC ₂ H ₃ NAOC ₂ H ₃	Ether Toluene Toluene Toluene	658 125 125 125 125
	2.CPd is methythlophene 2.Chentetrahydropy.can	CHCH4)C4H+n C4H5SCH4C(CHCH4)C4H+n4(CO4C4H4)r Dichty 12-tetrahydropyranyl- (1-methytbaty)malomate	1 1	Na NaII	None Toluene	897 683
on change	e, en en, enempr	CH ₁ : CHCH ₂ (CO ₂ C ₂ H ₃);	28-02	NaOC ₂ H ₅	Ethanol	212
	я-С ₁₃ Ип.X; в-С ₁ Ип.X;	C ₁ H ₂ O(CH ₂ OC) ¹ H ₃ CH ₂ CH(CH ₃ OC) ¹ H ₃ OC C ₁ H ₃ CH(CH ₃ OCH ₂ C(CO ₁ OH ₃) ² C ₁ H ₃ OC C ₁ H ₃ CH(CH ₃ OCH ₂ C(CO ₁ OH ₃) ² CH ₃ OC C ₁ H ₃ CH(CH ₃ OCH ₂ CC) ² CH ₃ OC C ₁ H ₃ CH(CH ₃ OCH ₂ CC) ² CH ₃ OC C ₁ H ₃ CH(CH ₃ OCH ₂ CC) ² CH(CH ₃ OC) ² CH(CH ₃	1 1	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	888
тон с смих	Cr-C; CrHN; n-CH,X; n-CH,X;	CH3,1C CHCH4C(C4H3)CO4C4H3)1 (CH4)1C CHCH4C(C4H3)CO4C4H3)1 (CH4)1C CHCH4C(C4H3-NCO4C4H3)1	65 80 Poor	NaOC ₂ II5 NaOC ₂ II5 NaOC ₂ II5	(C ₄ H ₅ O) ₄ CO (C ₄ H ₅ O) ₄ CO (Ethanol	063 003 912

	$GII_2 = CHCII_2Br$	$(CH_3)_2C = CHCH_2C(CO_2C_2H_3)_2$	11	$NaOC_2H_5$	Ethanol	912
	$n \cdot C_1 \Pi_{\mathfrak{g}} X \ddagger$ $sec \cdot C_4 \Pi_{\mathfrak{g}} X \ddagger$ $(CH_{\mathfrak{g}})_{\mathfrak{g}} C = CHCH_{\mathfrak{g}} B_{\mathfrak{f}}$	$\begin{array}{l} (H_1CH = CH_2 \\ (GH_1)_2C = CHCH_2C(C_1H_2 - n)(CO_2C_2H_2)_2 \\ (GH_2)_2C = CHCH_2C(C_1H_2 - see)(CO_2C_2H_2)_2 \\ ((CH_3)_2C = CHCH_2(C_2H_2 - see)(CO_2C_2H_2)_2 \end{array}$	85 80 80	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	(C ₂ H ₆ O) ₂ CO (C ₂ H ₃ O) ₂ CO (C ₂ H ₃ O) ₂ CO	663 663 663
(CH ₂) ₂ CO ₂ C ₂ H ₅	Not stated $C_6H_5CH_2X_7^+$ Br(CH ₂) ₂ CO ₂ C ₂ H ₅ Br(CH ₂) ₂ CO ₂ C ₂ H ₅ Br(CH ₂ CO ₂ C ₂ H ₅	$\begin{array}{l} (\mathrm{CH}_{3})_{4}, \mathcal{C} = \mathrm{GICH}_{3}(\mathrm{Cg}_{11}, \mathrm{cyclo})(\mathrm{CU}_{2}, \mathcal{L}_{3}, $	88 14 55	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	(C ₂ H ₅ O ₃ CO (C ₂ H ₅ O) ₂ CO Ethanol Ethanol	663 670 671
CH(CH ₃)CO ₂ C ₂ H ₅	CO2C2H5 CH3I C2H3I C6H5CH2CI	C ₂ H ₅ O ₂ CCH(CH ₃)C(CH ₃)C(O ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH(CH ₃)C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH(CH ₃)C(CH ₂ C ₆ H ₃)(CO ₂ C ₂ H ₅) ₂	111	e Na Na	None None None	161 162 923
$\texttt{Cyclopentyl}(=\texttt{C}_{5}\textbf{H}_{\mathfrak{g}})$	C ₂ -C ₁₁ C ₂ H ₃ Br n-C ₃ H ₃ Br	C ₅ H ₉ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ n-C ₇ H ₁₅ C(C ₅ H ₉)(CO ₅ C ₂ H ₅) ₂ n-C ₅ H ₁₇ C(C ₅ H ₉)(CO ₅ C ₂ H ₅) ₂ n-C ₅ H ₁₉ C(C ₅ H ₉)(CO ₂ C ₂ H ₅) ₂ n-C ₁₀ H ₁₉ C(C ₅ H ₉)(CO ₂ C ₂ H ₅) ₂ n-C ₁₀ H ₁₉ C(C ₅ H ₈)(CO ₂ C ₂ H ₅) ₂ n-C ₁ H ₁₉ C(C ₅ H ₉)(CO ₅ C ₂ H ₅) ₂ n-C ₁ H ₁₉ C(C ₅ H ₂)(CO ₅ C ₂ H ₅) ₂	48 50-00 50-60 50-60 50-60 25	NaOC ₂ H ₅ Na Na Na Na NaOC ₂ H ₆	Ethanol C ₆ H ₆ C ₆ H ₆ C ₆ H ₆ C ₆ H ₆ Ethanol	148 725 725 725 725 725 31
2-Cyclopentenyl	c _z -c _s	C ₅ H ₇ C(C ₂ H ₅ XCO ₂ H) ₂	30	Na	Toluene	151
(4-19)	$n\cdot C_3H_7Br$ $i\cdot C_3H_7Br$ $CH_2 = CHCH_2Br$ $n\cdot C_4H_9Br$ $n\cdot C_5H_1Br$ $2\cdot Cyclopentenyl chloride$	$\begin{array}{l} C_5H_*(C(c_3H_7-n)(CO_2H)_2\\ C_6H_*(C(c_3H_7+i)(CO_2H)_2\\ CH_2=CHCH_2C(C_6H_7)(CO_2H)_2\\ n-C_4H_9C(C_6H_7)(CO_2H)_2\\ n-C_5H_{11}C(C_5H_7)(CO_2U_5)_2\\ (C_6H_7)_2C(CO_2C_2H_5)_2 \end{array}$	26 32 35 37 50	Na Na Na Na Na NaOC ₂ H ₅	Toluene Toluene Toluene Toluene Ethanol	151 151 151 151 680 680
Note: References	Note: References 577-1080 are on pp. 322-331.					926

Note: References 577-1080 are on pp. 322-331. ‡ The halogen was not specified.

Alkylation of Monoalkylamonic Esters, R'CH(CO₂R)₂ (Tha diethyl ester was used unless otherwise indicated.)

	ALKYLA ALKYLA	(The diethyl ester was used unless otherwise indicated.)	so indic	nted.)		,
ž	Alkylating Agent	Product	Yield,	Dase	Solvent	Refer- ence
ι-C ₃ Η ₁₁ (Cont.)	C3-C3 CH3CHDtCO,(C3H3 2-Chlotromethylthlophene C4H3CHDtCO,C3H3 (CH3)CHDtCO,C3H3 i-C3H3CHDtCO,C3H3 H-C4CH——————————————————————————————————	C ₁ H ₂ O ₂ CCH(CH ₃)C(C ₁ H ₁ -i)(CO ₂ C ₂ H ₃) ₂ C ₁ H ₃ CCH(C ₁ H ₂)C(C ₁ H ₂) ₃ C ₂ H ₃ O ₂ CCH(C ₁ H ₂)C(C ₃ H ₁ -i)(CO ₃ C ₃ H ₃) ₂ C ₂ H ₃ O ₂ CCH(C ₃ H ₂)C(C ₃ H ₁ -i)(CO ₃ C ₃ H ₃) ₂ C ₂ H ₃ O ₃ CCH(C ₃ H ₁ -i)(C(C ₃ H ₁ -i)(CO ₂ C ₃ H ₃) ₂ C ₄ H ₃ CHCH ₄ C(C ₃ H ₁ -i)CO ₂ C ₂ H ₃	24 0 11 Poor	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol None Ethanol Ethanol Ethanol	223 897 2223 2223 223 11
n-C ₂ H ₁ CH(CH ₃)	Cthscotthe	$\begin{array}{l} 0 & -1 \\ 0 & -$	1111	Na $NaOC_2H_5$ $NuOC_2H_5$ $NaOC_2H_5$	Ether Toluene Toluene Toluene	058 126 125 125
	2.ChloromethyIthlophene 2.Chlorotetrahydropyrau	C4HCH3CH2C(CH(CH3)C ₃ H ₇ ·n C ₄ H ₃ SCH ₂ C(CH(CH3)C ₃ H ₇ ·n)(CO ₂ C ₂ H ₃) ₂ Dichtyl 2-tetrahydeopyranyl- (1-methylbutyl)malomate	11	Na Naif	None Toluene	897 083
C ₂ 11, CH(CH ₃)CH ₂	C_3 - C_{13} CH_3 := $CHCH_3$ Br	$\mathrm{CH}_{2} = \mathrm{CHCH}_{2}^{\Gamma}(\mathrm{CO}_{2}\mathrm{C}_{2}\mathrm{H}_{3})_{2}$	70-85	NaOC ₂ II5	Kthanol	545
	n-C ₁₀ H ₁₁ X\$ n-C ₁₃ H ₁₅ X\$	$\begin{array}{c} \text{C}_{14}\text{C}\text{H}_{3}\text{C}\text{C}_{14},\\ \text{C}_{14}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{C},\\ \text{C}_{2}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{L},\\ \text{C}_{2}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{L},\\ \text{C}_{2}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{C}\text{H}_{3}\text{L},\\ \text{C}_{2}\text{H}_{3}\text{C}\text$	[[$NaOC_2H_5$ $NaOC_2H_5$	Ethanol Ethanol	888
	S.	C,2H25-11				
(CH ₂),C=CHCH ₂	C3-C; C3U,X; n-C3U,X; i-C3U,N;	$ \begin{aligned} & (\text{CH}_3)_2 \text{C} = \text{CHCH}_2(\text{C}_2 \text{H}_3)(\text{CO}_2 \text{C}_3 \text{H}_3)_2 \\ & (\text{CH}_3)_2 \text{C} = \text{CHCH}_3(\text{C}_3 \text{H}_7^{-1})(\text{CO}_2 \text{C}_3 \text{H}_3)_2 \\ & (\text{CH}_3)_2 \text{C} = \text{CHCH}_2(\text{C}_3 \text{H}_7^{-1})(\text{CO}_2 \text{C}_3 \text{H}_3)_2 \end{aligned} $	05 80 Poor	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ U ₅	(C ₂ II ₆ O) ₂ CO (C ₂ II ₆ O) ₂ CO Ethanol	003 003 012

							11111169	
912	663 663 663	663 663 670 671	161	118	មិនិនិងនិ	151	151 151 151	151, 925, 926
Ethanol	03'(0'11'3) 03'(0'11'3) 03'(0'11'3)	(C ₂ H ₃ O) ₂ CO (C ₂ H ₃ O) ₂ CO Ethanol Ethanol	None None None	Ethanol C ₄ H ₆ C.H.	C.H. C.H. Ethanol C.H.	Toluene	Toluene Toluene Toluene Ethanol	Toluene
Na0C ₂ H ₃	NaOC ₂ H ₃ NaOC ₂ H ₃ NaOC ₂ H ₃	NaOC ₂ H ₃ NaOC ₂ H ₃ NaOC ₂ H ₃ NaOC ₂ H ₃	N N N N N N	NaOC ₂ II ₅ Na Na	Na Na NaOC ₂ H _S Na	Ха	Na Na Na Na NaOC ₂ H ₅	n N
71	33 5 8 5 8 8	85 11 55	111	48 50-60 50-60	50-60 50-60 25 50-60	30	26 35 35	20
$(\mathrm{CH}_3)_{2} \mathrm{C} = \mathrm{CHCH}_{2} \mathrm{C}(\mathrm{CO}_{2} \mathrm{C}_{2} \mathrm{H}_{5})_{2}$	$\begin{array}{l} CH_2CH = CH_2\\ CH_3LC = CHCH_2C(C_4H_9,n)(CO_3C_4H_3)_2\\ CH_3LC = CHCH_2C(C_4H_9,n)(CO_3C_3H_3)_2\\ CH_3LC = CHCH_3C(C_4H_9,nC_3C_3H_3)_2\\ CH_3LC = CHCH_3LC(C_4H_3,nC_3C_3H_3)_2\\ CH_3LC = CHCH_3C(C_4H_3,nC_3C_3H_3)_2\\ CH_3LC = CHCH_3C(C_4H_3,nC_3C_3H_3)_2\\ C = CHCH_3C(C_4H_3,nC_3C_3H_3)_2\\ C = C_4C(C_4H_3,nC_3C_3H_3)_2\\ C_4C_4C_4C_4C_4C_4C_4C_4C_4C_4C_4C_4C_3C_4$	(0H ₃) ₂ C=CHCH ₃ C(CH ₂ C ₃ H ₃)(CO ₂ C ₂ H ₃) ₂ (C ₂ H ₃ O ₂ CCH ₃ CH ₃ C(CO ₂ C ₃ H ₃) ₃ C ₂ H ₃ O ₂ CCH ₃ CH ₃ O ₃ CO ₂ C ₃ H ₃) ₃ (CO ₂ C ₃ H ₃) ₃ C(CO ₃ C ₃ H ₃) ₄	C ₂ H ₅ O ₂ CCH(CH ₃)C(CH ₃)(CO ₂ C ₂ H ₃) ₂ C ₂ H ₅ O ₃ CCH(CH ₃)C(C ₂ H ₃)(CO ₂ C ₂ H ₃) ₂ C ₂ H ₅ O ₂ CCH(CH ₃)C(CH ₄ C ₆ H ₃)(CO ₂ C ₂ H ₅) ₂	C ₅ H ₅ C(C ₂ H ₅)(CO ₂ C ₂ H ₃) ₂ n-C ₃ H ₁₅ C(C ₅ H ₅)(CO ₂ C ₂ H ₅) ₂ n-C ₃ H ₁₇ C(C ₃ H ₃)(CO ₂ C ₃ H ₅) ₃ n-C ₃ H ₂ C(C ₃ H ₃)(CO ₂ C ₃ H ₅) ₃	n -C ₁₀ $H_{3/2}(C_{3}H_{3})(C_{3}H_{2})$, n -C ₁₀ $H_{3/2}(C_{3}H_{3})(C_{3}H_{3})$, n -C ₁₁ $H_{3/2}(C_{3}H_{3})(C_{3}C_{3}H_{3})$	C_3H_7 C(C_2H_5)(CO_2H) ₂	$C_{3}H_{\gamma}C(C_{3}H_{\gamma}-n)(CO_{2}H)_{3}$ $C_{3}H_{\gamma}C(C_{3}H_{\gamma}-n)(CO_{2}H)_{3}$ $C_{1}H_{\gamma}=C(C_{1}H_{\gamma}-n)(CO_{2}H)_{3}$ $n^{-}C_{4}H_{\gamma}C(C_{3}H_{\gamma})(CO_{2}H)_{2}$ $n^{-}C_{4}H_{\gamma}C(C_{3}H_{\gamma})(CO_{2}H_{\gamma})_{3}$ $(C_{3}H_{\gamma})(C(C_{3}H_{\gamma})(CO_{3}L_{3})_{3}$	·
$CII_2 = CIICII_2IIr$	$\begin{array}{c} n \cdot C_4 \coprod_b X_{+}^{*} \\ \textit{sec-} C_4 \coprod_9 X_{+}^{*} \\ (\operatorname{CH}_9)_4 C = \operatorname{CIICH}_2 \operatorname{Br} \\ \operatorname{Not stated} \end{array}$	C ₆ H ₅ CH ₂ X [*] Br(CH ₂) ₂ CO ₂ C ₂ H ₅ BrCH ₂ CHCH ₂ CO ₂ C ₂ H ₅	CH ₃ I C ₂ H ₃ I C ₆ H ₃ CH ₂ CI	C2=C11 C2H5Br n-C,H15Br n-C ₆ H17Br n-C ₆ H19Br	n - $C_{10}\Pi_{21}$ Br Geranyl bromide n - $C_{11}\Pi_{23}$ Br C_2 - C_5	C2H3Br n-C.H.Br	$i \cdot C_3 H_s Br$ $C_4 H_s Br$ $n \cdot C_4 H_9 Br$ $n \cdot C_5 H_{11} Br$ $n \cdot C_5 H_{11} Br$ $2 \cdot Cyclopentenyl chloride$	Note: References 577–1080 are on pp. 322–331. The halogen was not specified.
		$(\mathrm{CH}_2)_2\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5$	СП(СП ₃)СО ₂ С ₂ П ₅	$\text{Cyclopentyl}(=\!$		2-Cyclopentenyl $(=C_5H_7)$		Note: References 577–1080 ar ‡ The halogen was not specified,

TABLE III-Continued

Alextration of Monoalextenalonic Esters, $R\text{-}CH(CO_2R)_2$ (The diothyl ester was used unless otherwise indicated.)

Refer- ence	680 679	927	080 080 080 914	080 028 31 028 028 079 287	082	350
Solvent	Ethanol Nylene	Toluene	Ethanol Toluene Ethanol Xylene	Ethanol Ethanol Ethanol Ethanol Xylene Toluene	Ethanol	Ethanol
Base	NaOC ₂ H ₅ Na	$ m Na0C_2 II_5$	$N_{RO}C_{2}H_{5}$ N_{R} $N_{RO}C_{2}H_{5}$ N_{RO}	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₆ NAOC ₂ H ₈ NAOC ₂ H ₈ NAOC ₂ H ₈ NA	NaOC ₂ II ₅	$NaOC_2U_5$
Yield,	39 39 39 39	53	35 34 34 56	42 66-69 30 66-69 66-69 64	36	40
•	rrounce n-C ₂ H ₂ C(C ₃ H ₂) _C (C(C ₃ H ₃) ₃ (H(C ¹ H ₂) _C (C(C) H ₃)(CO ₃ C ¹ H ₃) ₃	C ₃ H ₂ C ₈ H ₃ Diethyl 2-cyclohexenyl-(2-cyclopentenyl)-	n-C;H;2C(C;H;)(CO ₂ C ₂ H ₃); C ₄ H;CH;C(C;H;)(CO ₂ C ₂ H ₃); n-C;H;C(C;H;)(CO ₂ C;H ₃); n-C;H;C(C;H;S)CH;C(C;H;)(CO ₂ C ₂ H ₃);	n-C ₃ H ₁₉ C(C ₃ H ₂)(CO ₃ C ₂ H ₃) ₂ n-C ₁₀ H ₂₁ C(C ₃ H ₂)(CO ₂ C ₂ H ₃) ₂ Diethyl geranyl-(2-cyclopentenyl)malonate n-C ₁₁ H ₂₃ C(C ₃ H ₁)(CO ₂ C ₂ H ₃) ₂ n-C ₁₁ H ₂₃ C(C ₃ H ₁)(CO ₂ C ₂ H ₃) ₂ n-C ₁₁ H ₂₃ C(C ₃ H ₁)(CO ₂ C ₂ H ₃) ₂ Diethyl hydnocarpyl-(2-cyclopentenyl)- malonate	$\left(\left(\sum_{O} CH_{2} \right)_{2} C(CO_{2}C_{2}H_{3})_{2} \right.$	Coccate,
Alkylating	Agent C _a -C ₄ n-C ₄ H ₁₃ Hr Hr(CH ₂) ₄ Hr	1,2.Dibromocyclobexano	n-C ₇ H ₁₃ Br C ₆ H ₂ CH ₃ Cl n-C ₅ H ₁₇ Br n-C ₄ H ₅ CH(C ₂ H ₃)CH ₄ Br	C ₉ -C ₁₈ n-C ₉ H ₁₉ Br n-C ₁₀ H ₁₃ Br Geranyl chloride n-C ₁₁ H ₂₃ Br n-C ₁₁ H ₂₃ Br n-C ₁₈ H ₂₃ Br Hydnocarpyl bromide-KI		ເເເນະດວະຕະນະ
	R. 2-Cyclopentenyl (~C ₈ H ₂) (Cont.)				(.11.)	Co Jen.

	C ₁ -C ₈ C ₂ H ₃ Br	c _i u _s ooy(t _u sova _s u _s o	72	NaOC ₂ H ₅	Ethanol	358
	2-Cyclopentenyi chloride	Dictivy 2-cyclopenteny!-(2-theny!)-	7	$NaOC_2H_5$	Ethanol	924
	2-Chloromethylthiophene 2-Cyclohexenyl bromide 6-2-(Thionyl)ethyl chloride	malonate (C ₃ H ₅ S) ₂ C(Co ₂ C ₄ H ₅) ₂ Diethyt 2-cyclobexenyl-(2-thenyl)malonate Diethyffp-(2-thienyl)ethyll-2-thenyl	121	$NaOC_2H_\delta$ $NaOC_2H_\delta$ $NaOC_2H_\delta$	Ethanol Ethanol Ethanol	50 924 50
	C4115C114C1 P-Cyclobexylethyl bromide	malonato C ₆ H ₅ CH ₅ C(C ₆ H ₅ S)(CO ₅ C ₂ H ₅) ₂ Dicthyl (P-cyclohexylethyl)-2-thenyl- malonate	1 1	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	88
	C ₁ -C ₆	$(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{C}_6\mathrm{H}_{13^*n})\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5$	ca. 70	NaOC ₂ H ₅	Ethanol	282
	O. C. 10. SCH. CI C. 11. SCH. CI C. 11. SCH(CH. 1) II C. 11. SCH(CH. 1) CI 2. Chloromethylthiophene n-C. H. 1. 11.	0	10-92	NaOC ₂ H ₈ NaOC ₂ H ₈ Na Na NaOC ₃ H ₈	Toluene Toluene None Ethanol	125 743 126 897 641
	C7-C9 n-C7-1143X p-Cyclopentylethyl bromido	n-C,II,sC(C ₆ H ₁₃ -n)(CO ₂ C ₅ H ₅) ₂ Diethyl n-hexyl-(8-cyclopentylethyl)-	50-00	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	887 725
	β -(2-Cyclopentenyl)ethyl	malonate Diethyl n-hexyl-[\beta-(2-cyclopentenyl)ethyl]-	1	$NaOC_2H_{\delta}$	Ethanol	928
	n-C _k H ₁₁ Bt p-Cyclohexylethyl bromide	natonnie n-C ₃ U ₁₇ C(C ₃ U ₁₃ -n)(CO ₂ C ₂ U ₄), Dlettyl n-hexyl-(β-cyclohexylethyl)-	11	NaOC2H5 NaOC2H5	Ethanol Ethanol	888 902
,	n-C _p H _{1p} X.‡ y-Cyclohexylpropyl bromlida	nationard n-C ₃ H ₁₉ C(C ₃ U ₁₃ -n)(CO ₂ C ₂ H ₃) ₂ Dietityl n-hexyl-(γ-cyclohexylpropyl)- malonate	1.1	NaOC ₂ H ₅ NaOC ₂ H ₆	Ethanol Ethanol	887 902

Note: References 577-1040 are on pp. 322-331. ‡ The halogen was not specified.

TABLE III—Continued

Alkylation of Monoalkylmalonic Esters, $\mathrm{R'CH}(\mathrm{CO_2R})_2$ (The diethyl ester was used unless otherwise indicated.)

Dofor.	ence	680 679	927	080 927 680 914	680 928 31 928 928 679	082	356	
	Solvent	Ethanol Xylene	Toluene	Ethanol Toluene Ethanol Xylene	Ethanol Ethanol Ethanol Ethanol Ethanol Xylene Toluene	Ethanol	Ethanol	
	Base	NaOC ₂ H ₅ Na	$\rm NaOC_2H_S$	NaOC ₂ H ₅ Na NaOC ₂ H ₅ Na	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ Na	${ m NaOC_2H_6}$	NaOC ₂ H ₅	
	Yield,	39 10 22	53	35 67 34 56	42 66-69 30 66-69 66-69 64 36	36	40	
(Transport)	Product	$n.c_0\Pi_{13}\mathrm{C}(c_0H_{\tau})(\mathrm{CO}_2c_2\Pi_5)_2 \ Br(\mathrm{CH}_2)_6\mathrm{C}(c_0H_{\tau})(\mathrm{CO}_2c_2H_5)_2 \ \left\{ (c_2H_3)_2\mathrm{CC}(c_0H_2)_6\mathrm{C}(\mathrm{CO}_2c_2H_5)_2 \right\}$	$\begin{pmatrix} C_sH_7 & C_sH_7 \\ Diethyl 2-cyclohexenyl-(2-cyclopentenyl) \end{pmatrix}$	malonta(Co.t.) n-C,H ₁₅ C(C ₆ H ₇)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₇ C(C ₆ H ₇)(CO ₂ C ₂ H ₅) ₂ n-C ₆ H ₇ C(C ₆ H ₇)(CO ₂ C ₂ H ₅) ₂ n-C ₁ H ₈ CH((C ₂ H ₅)CH ₂ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂	n-C ₉ H ₁₉ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂ n-C ₁₀ H ₁₁ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂ Dichtyl geranyl-(-cyclopantenyl)malonate n-C ₁₁ H ₁₂ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂ n-C ₁₂ H ₁₃ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂ n-C ₁₃ H ₁₃ C(C ₃ H ₇)(CO ₂ C ₂ H ₅) ₂ Dichtyl hydnocarpyl-(2-cyclopentenyl)-	$\left(\left(\sum_{0} C\mathbf{H_{2}} \right)_{2} C(CO_{2}C_{2}\mathbf{H_{3}})_{2} \right)$	CH2C(CO2C2H3)2	он,со,с,нь
(iii)	Alkylating Agent	C_6 - C_5 n - C_6 H_{13} Br Br (CH_2) $_6$ Br	1,2.Dibromocyclohexane	n-C,H ₁₅ Br C ₆ H ₅ CH ₂ CI n-C ₈ H ₁₇ Br n-C ₄ H ₉ CH(C ₂ H ₅)CH ₂ Br	C ₉ -C ₁₆ n-C ₉ H ₁₉ Br n-C ₁₀ H ₂₁ Br genanyl chloride n-C ₁₁ H ₂₃ Br n-C ₁₂ H ₂₃ Br n-C ₁₂ H ₂₃ Br Hydnocarpyl bromide-KI	CH ₂ Br	CICH2CO2C2H5	
	л,	2-Cyclopentenyl $(=C_bH_7)$ (Com.)		•		Cu.	CH2	

	IHE	ALK	YLATION	OF E	ESTERS	AND NITRILE	S 241
687 687 687 687	687 687 687 687	693	162 162 162	162 162	50, 708	35 743 926 32 50,709 32 147	149 32 719 32
1111	1111	I	None None None	None None	Ethanol	C.C.4H.9OH — Ethanol (C.2H.9O)2CO Ethanol Toluene	Ethanol Ethanol Ethanol
1111	1111	Na	Na Na Na	Na Na	$\mathrm{NaOC}_2\mathrm{H}_5$	NaOC ₄ H ₉ -t NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅
1111	1111	22	111	1.1	1	Poor 68	1 2 1
$ (C_2H_5)_2 CHCH_2 C(C_2H_7-i) (CO_2C_2H_5)_2 \\ (C_2H_5)_2 CHCH_2 C(CH_2 CH = CH_2) (CO_2C_3H_5)_2 \\ (C_2H_5)_2 CHCH_2 C(CH_2 CH = CH_2) (CO_2C_2H_5)_2 \\ (C_2H_5)_2 CHCH_2 C(CH_2 CH = CH_2) (CO_2C_2H_5)_2 \\ (C_2H_5)_2 CHCH_2 C(CH_2 CH = CH_2) (CO_2C_2H_5)_2 \\ \end{aligned} $	(C ₂ H ₅) ₂ CHCH ₂ C(C ₄ H ₅ -n)(CO ₂ C ₂ H ₅) ₂ (C ₂ H ₅) ₂ CHCH ₂ C(C ₄ H ₅ -i)(CO ₂ C ₂ H ₅) ₂ [(C ₂ H ₅) ₂ CHCH ₂] ₂ C(CO ₂ C ₂ H ₅) ₂ Diethyl 2-cyclohexenyl-(2-ethylbutyl).	$cis \cdot C_2H_3CH = CHCH(CH_3).$ $C(CH_2CH = CH_2)(CO_2C_2H_5)_2$	C ₂ H ₅ O ₂ CCH(C ₂ H ₅)C(CH ₃)(CO ₃ C ₃ H ₅) ₂ C ₂ H ₅ O ₂ CCH(C ₂ H ₅)C(C ₂ H ₃)(CO ₃ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CCH(C ₂ H ₅)C(CH ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂	C ₂ H ₅ O ₂ CC(CH ₃) ₂ C(CH ₃)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ CC(CH ₃) ₂ C(CH ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂	C4H3S(OH2)2C(CH2SC4H3)(CO2C2H5)2	$C_0H_{11}C(C_2H_3)(CO_2C_2H_5)_2\\CH_2=CHCH_2(C(C_0H_1))(CO_2C_2H_5)_2\\n^*C_4H_3(C(C_0H_1))(CO_2C_2H_5)_2\\n^*C_5H_{11}C(C_6H_1)(CO_2C_2H_5)_2\\C_4H_3SCH_2(C(C_6H_1))(CO_2C_2H_5)_2\\n^*C_6H_{13}C(C_6H_1)(CO_2C_2H_5)_2\\(C_6H_{11})_2C(CO_2C_2H_5)_2\\None$	$^{n\text{-}C_3H_1}\varsigma(C_6H_{11})(CO_2C_2H_5)_2\\(C_2H_3O_2C)_2\varsigma(C_6H_{11})(CO_6H_{11})(CO_2C_2H_6)_2\\^{n\text{-}C_6H_{17}}\varsigma(C_6H_{11})(CO_2C_2H_6)_2\\$
$\begin{array}{l} \cdot \cdot C_{\mathbf{s}} H_{\mathbf{j}} \mathbf{D} \mathbf{r} \\ \mathbf{C} H_{\mathbf{s}} = \mathbf{C} \mathbf{G} \mathbf{H}_{\mathbf{j}} \mathbf{D} \mathbf{r} \\ \mathbf{H} \mathbf{C} \equiv \mathbf{C} \mathbf{C} \mathbf{H}_{\mathbf{k}} \mathbf{D} \mathbf{r} \\ \mathbf{C} H_{\mathbf{k}} = \mathbf{C} \mathbf{D} \mathbf{r} \mathbf{C} \mathbf{H}_{\mathbf{k}} \mathbf{D} \mathbf{r} \end{array}$	C4-C4 n-C,HaBr i-C,HaBr i-C,HaBr i-C,HaBr i-C,HaBr 1,2-Ditromocyclohexane		$c_4 \Pi_4 O_2 CC\Pi (C_2 \Pi_6) \qquad CH_3 I \\ C_2 \Pi_5 I \\ C_6 \Pi_5 CH_2 CI \\ C_4 \Pi_5 CH_2 CI \\ C_4 \Pi_5 CCC(CH_5), \qquad CH_1 I \\ C_{11} C_7$	-	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$CII_{3}=CHCH_{2}Br$ $n\cdot C_{4}H_{4}Br$ $n\cdot C_{4}H_{4}Br$ $n\cdot C_{5}H_{11}Br$ 2 -Chloromethylthiophene $n\cdot C_{4}H_{13}Br$ Cyclohexyl bromide $Cyclohexyl$ bromide $C_{7}-C_{1}$,	n-c ₇ H ₁₅ Br (CH _{3/3} CC(CH _{3/2} C) n-C ₈ H ₁₇ Br Note: References 577-1080 are on pp. 322-331. • The halogen was not specified.

TABLE III-Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO2R)2

(The diethyl ester was used unless otherwise indicated.)

Refer- ence	906, 888 902	920 135 684 210	646 551 210	35 35 555	897	687 688, 687 555	282	687
Solvent	Toluene Ethanol	Ethanol Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	-С ₄ н ₉ 0н г-С ₄ н ₉ 0н С ₆ н ₆	None	Ethanol C ₆ H ₆	Ethanol	1
Base	$_{ m Na}$ $_{ m NaOC_2H_5}$	$Na0C_2H_5 \\ Na0C_2H_6 \\ Na0C_2H_5 \\ Na0C_2H_5$	$NaOC_2H_5$ $NaOC_2H_5$ $NaOC_2H_5$	NaOC ₄ H ₉ -t NaOC ₄ H ₉ -t Na	Na	NaOC ₂ H ₅ Na	${ m Na0C_2H_5}$	I
Yield, %	02	84	78	62 76 85	l	 77 91	ca. 70	1
Product	n - $G_{10}H_{21}C(G_{6}H_{13}$ - $n)(CO_{2}G_{2}H_{6})_{2}$ Diethyl n -hexyl- $(d$ -cyclohexylbutyl)-	malonate Diethyl n-hexyl-(n-undecenyl)malonate n-C ₁₆ H ₃₂ C(C ₆ H ₁₃ -n)(CO ₂ C ₅ H ₅) ₂ n-C ₁₈ H ₃ C(C ₆ H ₁₃ -n)(CO ₂ C ₅ H ₅) ₂ Diethyl 2-methylcyclohexane-1,1-	dicarboxyate $(C_2H_5)^2$ $\rho(CH_2)^2(CO_2C_2H_5)^2$ $\rho(CH_2)^2(CH_2)^2(CH_2)^2$ Diethyl 2-methyleyclohexane-1,1-	dicarboxylate Dicthyl methyl-(3-hexyl)malonate Dicthyl ethyl-(3-hexyl)malonate $\mathrm{CH}_2\mathrm{CH}_2\mathrm{CCH}_2\mathrm{CH}(\mathrm{CH}_3)\mathrm{C}_3\mathrm{H}_7n]\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5$	olonolonolonolonolonolonolonolonolonolo	(C2H5)3CHCH2C(CH3)(CO2C2H5)2 (C2H5)2CHCH2C(C2H5)(CO2C2H5)2 CH2CH2C(C2H5)2[CO2C2H5)2	OCO CH2CICH2CH(C2H5)2)CO2C2H5	oco (c2H ₅)2CHCH2C(C3H ₇ -n)(CO ₂ C2H ₅)2
Alkylating Agent	$C_{10}-C_{18}$ $n\text{-}C_{10}H_{21}\Gamma$ $\delta\text{-}Cyclohexylbutyl bromide}$	n-Undecenyl bromide n-C ₁₀ H ₃₃ I n-C ₁₈ H ₃₇ I None	$C_2 H_5 O(CH_2)_4 Br$ $CH_2 = CH CH_2 Br$ None	CH_3X_{\sharp} $C_2H_5X_{\sharp}$ $Dr(CH_2)_2Dr$	2-Chloromethylthiophene	\mathcal{C}_{1} - \mathcal{C}_{3} $\mathrm{CH}_{3}\mathrm{Br}$ $\mathrm{C}_{2}\mathrm{H}_{5}\mathrm{Br}$ $\mathrm{Br}(\mathrm{CH}_{2})_{2}\mathrm{Br}$	CH2—CH2	`O' n-C ₃ H ₇ Br
,	n-C ₆ H ₁₃ (Cont.)	CH3CHBr(CH2)4	C ₂ H ₅ O(CH ₂) ₄ n-C ₃ H ₇ CH(CH ₃) Br(CH ₂) ₄ CH(CH ₃)	3-Hexyl n-C ₃ H ₇ CH(CH ₃)CH ₂	i.C ₄ H ₉ CH(CH ₃)	(C2H5)2CHCH2		

	7					
	C_3 C_2 C_3 C_4 C_2 C_4 C_5 C_4 C_5	$\begin{array}{l} C_{2}\Pi_{5}SG\Pi_{5}C(C_{6}\Pi_{5})(CO_{2}C_{2}H_{5})_{2} \\ C_{2}\Pi_{5}SG\Pi_{2}C(C_{6}\Pi_{5})(CO_{2}C_{2}H_{5})_{2} \\ C\Pi_{5}=C\PiG\Pi_{2}C(C_{6}\Pi_{5})(CO_{2}C_{2}H_{5})_{2} \\ NC(G\Pi_{2})_{3}C(C_{6}\Pi_{5})(CO_{2}C_{2}\Pi_{5})_{2} \\ R(C\Pi_{2})_{3}C(C_{6}\Pi_{5})(CO_{2}C_{2}\Pi_{5})_{2} \\ None \\ None \end{array}$	84 18	Να ΝαΟC2H ₆ ΝαΟC2H ₆ ΝαΟC2H ₆ Να	Ether Toluene Ethanol Ethanol None	205 125 70 932 120 92
	C_4 n - C_4H_9Br CH_2 = $CHO(CH_2)_2CI$ C_3H_5 3 $C(CH_2)_3$ CI C_3H_5 3 $C(CH_2)_3$ CI	$\begin{array}{l} n \cdot C_4 \Pi_0 C(C_0 \Pi_5) (CO_2 C_2 \Pi_5)_2 \\ C\Pi_2 = C\Pi O(C\Pi_2)_2 C(C_0 \Pi_5) (CO_2 C_2 \Pi_5)_2 \\ C_3 \Pi_5 S(C\Pi_2)_2 C(C_5 \Pi_1) (CO_2 C_2 \Pi_5)_2 \\ N C(C\Pi_2)_4 C(C_0 \Pi_6) (CO_2 C_2 \Pi_6)_2 \end{array}$	68 62 70-90 > 43	NaOC ₂ Us Na NaOC ₂ Ub Na	Ethanol Ether Toluene Toluene	142 331 553 92
	C ₅ -C ₈ 2-Chloromethylthicphene 2-Chlorotetrahydropyran	Diethyl phenyl-(2-thenyl)malonate Diethyl phenyl-(2-tetrahydropyranyl)	1 1	$ m NaOC_2 II_6 \ NaII$	Ethanol Toluene	50 683
	$\mathrm{Br}(\mathrm{CH}_2)_0\mathrm{Br}$	matonate $(C_2\Pi_5O_2C_2C_2\Pi_5)_2$	1	Na	Xylene	629
	2 Cyclohexenyl bromide 1.2 Dibromocyclohexane C ₆ H ₅ CH ₅ CI C ₆ H ₅ CH ₅ CI C ₆ H ₅ CH(CH ₅)I	Calls Calls Diethyl phenyl-(2-cyclohexenyl)malonate Diethyl phenyl-(2-cyclohexenyl)malonate Calls CHCC(Hz)(CO ₂ C ₂ Hz) ₂ Calls CHCC(Hz)(CO ₃ C ₂ Hz) ₂ CHSCH(CH ₂)CC ₂ C ₃ Hz) ₂ CH CHCCH CHC CHC CHC CHC CHC CHC CHC CH	55 55 1	KOCH ₃ NaOC ₂ H ₅ NaOC ₂ H ₅	G ₆ H ₆ Ethanol Ethanol	534 911, 933 182 934
	C ₉ -C ₁₀	2/9-7-7-7-9-19-19-19-19-19-19-19-19-19-19-19-19-1				
	$(G\Pi_2)_2 G\Pi(C_2 G_3 \Pi_3)_2 = t \cdot t \cdot (G\Pi_2)_2 G\Pi(G_2 G_3 \Pi_3)_2 = t \cdot t \cdot (G_3 \Pi_3)_2 G\Pi(G_3 G_3 \Pi_3)_3 G\Pi(G_3 G_3 G_3 G_3 G_3 G_3 G_3 G_3 G_3 G_3 $	$C_6H_5C_3H_5C_4C_6H_5/(CO_2C_2H_5)_2$ $(C_2H_5O_2C_3C_3C_3H(CH_2)_2C(C_6H_5/(CO_2C_2H_5)_2$ $p \cdot \cdot \cdot C_4H_5C_4H_4(CH_2)_2C(C_6H_5/(CO_2C_2H_5)_2$	10 94	Na Na	Toluene Toluene	934 92 321
	h-Cp-Cyclohexylphenyl)ethyl	$C_2H_5O_2C(CH_2)_{10}C(C_6H_5)(CO_2C_2H_5)_2$ Diethyl phenyl-[β -(p -cyclohexylphenyl)	#	Na Na	Toluene Xylene	935 935
	n - C_{16} H_{33} Br	ethyljmalonate n -C ₁₆ H ₂₃ C(C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂	45	Na	Xylene	679
ferences (ferences 577-1080 are on pp. 322-331.					

Note: References 677-1030 are on pp. 322-331.

• The dimethyl ester was used in this experiment.

|||| The reactants were added in inverse order.

ALRYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO2R)2

	Reference enco 929	33 33 33 33 33 33 33 33 33 33 33 33 33	125	215 897 287	169 182	51 42, 755 51, 44, 227	375 331, 571 51, 44 330, 800 931	92 92 282
	Solvent Ethanol	Xylene Ethanol Ethanol Toluene Ethanol	Ethanol Toluene	Ethanol None Toluene	Ethanol Ethanol	$(C_2\Pi_5O)_2CO$ Ethanol $(C_2\Pi_5O)_2CO$	CH_3OH Ethanol $(C_2H_5O)_2CO$ $(C_2H_5O)_2CO$ Toluene	Ethanol Ethanol Ethanol
ated.)	Base NaOC ₂ II ₅	Na NaOC ₂ H ₅ NaOC ₂ H ₅ Na	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ Na K	$NnOC_2 H_5$ $NnOC_2 H_5$	$NaOC_2H_b NnOC_2H_5 NaOC_2H_5$	NaOCH ₃ NaOC ₂ H ₅ Mg(OC ₂ H ₅) ₂ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅
so indic	Yield,	æ	111	58	00	81 97 84	76 01 30 59	0 26 ca. 70
ALKYLATION OF MONOALKYLMALONIC LISTERS, TO THE MAN AND MAN WAS USED UNICASED OF THE MAN AND MAN WAS USED UNICS OTHER WAS INDICATED.	Product Product Product	Dremly Defended (14, 1800 g. 18, 18, 18, 18, 18, 18, 18, 18, 18, 18,	n-C ₁₁ H ₂₃ C(C ₆ H ₁₁)(CO ₂ C ₂ H ₅) ₂ n-C ₁₂ H ₂₅ C(C ₆ H ₁₁)(CO ₃ C ₂ H ₅) ₂ C_2 H ₅ SCH ₄ C(C ₆ H ₆)(CO ₃ C ₂ H ₅) ₂	$\begin{aligned} \mathrm{CH}_2 &= \mathrm{CHCH}_2 \mathrm{C}(\mathrm{C}_6 H_6) (\mathrm{CO}_2 \mathrm{C}_2 H_5)_2 \\ \mathrm{C}_4 \mathrm{H}_3 \mathrm{CH}_3 \mathrm{C}(\mathrm{C}_6 H_6) (\mathrm{CO}_2 \mathrm{C}_3 H_5)_2 \\ \mathrm{Diethyl hydnocarpyl-(2-cyclohexenyl)-} \\ \mathrm{malonate} \end{aligned}$	$\begin{array}{l} C_6 \Pi_5 \mathrm{C}(\mathrm{CH}_3) (\mathrm{CO}_2 C_2 \Pi_5)_2 \\ C_6 \Pi_5 \mathrm{C}(\mathrm{CH}_3) (\mathrm{CO}_2 C_2 \Pi_5)_2 \end{array}$	C ₆ H ₆ C(C ₂ H ₆)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ C(C ₂ H ₅)(CO ₂ C ₃ H ₅) ₂ C ₆ H ₅ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	C ₆ H ₃ C(C ₅ H ₆)(CO ₃ CH ₅) ₂ * C ₆ H ₃ C(C ₅ H ₆)(CO ₂ C ₂ H ₆) ₂ C ₆ H ₃ C(C ₂ H ₃)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₃ C(C ₂ H ₃)(CO ₂ C ₂ H ₅) ₂ H ₂ C(C ₂ H ₃)(CO ₂ C ₂ H ₅) ₂	None (C ₂ H ₅ O ₂ C) ₂ C(C ₆ H ₅)C(C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ CH ₂ CH ₂ C(C ₆ H ₅)CO ₂ C ₂ H ₅
ALKYLAT	Alkylating Agent	\$\therefore\chi \chi \chi \chi \chi \chi \chi \chi	n-C ₁₁ H ₂₃ Br n-C ₁₂ H ₂₃ Br C ₂ H ₃ SCH ₂ Cl	CII,3 = CIICII,3Br 2.Chloromethylthlopheno IIydnocarpyl bromide-KI	c_1 $c_{1,1}$ $c_{1,1}$	C ₃ C ₂ H ₃ Cl C ₂ H ₃ Br C ₂ H ₃ Br	C, 11, 1 C,	DICHIADE DICHIADE ICHIADE CHA————————————————————————————————————
	'n	Cyclohexyl(~C ₄ H ₁₁) (Cont.)	I.Cyclolicxenyl	(=C ₆ H ₉) 2-Cyclohexenyl	Phenyl			

THE ALKYLATION OF ESTERS AND NITRILES

						· ·
205 125 79 932 129	142 331 553 92	50 683	629	534 911, 933 182 934 374	934 92 92 92	679
Ether Toluene Ethanol Kone Ethanol	Ethanol Ether Toluene Toluene	Ethanol Toluene	Xylene	C ₆ H ₆ Ethanol Ethanol	Toluene Toluene Toluene Xylene	Xylene
Na NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ Na NaOC ₂ H ₅	NaOC ₂ U _S Na NaOC ₂ U _S	NaOC2Hs NaH	Na	KOCH ₃ NaOC ₂ H ₅ NaOC ₂ H ₅	Na Na Na Na	Na
1 32 1 #8	58 52 70-90 >43	1.1	ı	55 55	16 91 1	ej .
$C_2H_5SCH_3C(C_6H_5)(CO_2C_2H_5)_2$ $C_2H_5SCH_2(C_6H_5)(CO_2C_2H_5)_2$ $CH_5 = CHCH_2C(C_6H_5)(CO_2C_2H_5)_2$ $NC(CH_2)_2C(C_6H_5)(CO_2C_2H_5)_2$ $Br(CH_2)_2C(C_6H_3)(CO_2C_2H_5)_2$ $Br(CH_2)_2C(C_6H_3)(CO_2C_2H_5)_2$ $None$	$\begin{array}{l} n \cdot C_4 H_0 C(C_6 H_5)(CO_2 C_2 H_3)_2 \\ CH_2 = CHO(CH_2)_2 C(C_6 H_5)(CO_2 C_2 H_5)_2 \\ C_2 H_3 S(CH_2)_2 C(C_6 H_3)(CO_2 C_2 H_5)_2 \\ N C(CH_2)_3 C(C_6 H_6)(CO_2 C_2 H_5)_2 \end{array}$	Diethyl phenyl-(2-thenyl)malonate Diethyl phenyl-(2-tetrahydropyranyl) malonate	$\langle \mathrm{C_2 H_5 O_2 C} \rangle_2^{\mathrm{C}(\mathrm{CH_2})_6^{\mathrm{C}(\mathrm{CO_2 C_2 H_5})_2}}$	Diethyl phenyl-(2-cyclohexenyl)malonate Diethyl phenyl-(2-cyclohexenyl)malonate Diethyl phenyl-(2-cyclohexenyl)malonate $C_6H_5GH_5C(C_6H_5)(CO_2C_3H_5)_2$ $C_6H_5GH(CH_5)G(C_6H_5)(CO_2C_3H_5)_2$ $C_6H_5O(CH_2)_2C(C_6H_5)(CO_2C_2H_5)_2$	C ₆ H ₅ CH(C ₂ H ₅)C(C ₆ H ₅)(CO ₂ C ₃ H ₅) ₂ (C ₂ H ₅ O ₂ C) ₂ CH(CH ₂) ₂ C(C ₆ H ₅)(CO ₂ C ₃ H ₅) ₂ p-t-C ₄ H ₅ O ₅ P ₄ (CH ₂) ₂ C(C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ C ₂ H ₅ O ₂ C(CH ₂) ₁ O(C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ Diethyl phenyl-[6-(p-cyclohexylphenyl)] chyllmalonate	$^{''\cdot\zeta_1}\epsilon^{H_{3,1}C(C_6H_5)(CO_3C_2H_5)_2}$
$\begin{array}{c} {\rm C_2 L_3 SCH_2 CI} \\ {\rm C_2 L_3 SCH_2 CI} \\ {\rm CL_2} = {\rm OTCH_2 I} \\ {\rm Cl(CH_2)_2 CN} \\ {\rm Br(CH_2)_3 Ir} \\ {\rm ICH_2)_3 I} \end{array}$	$n-C_4H_9 Br$ $CH_2 = CHO(CH_2)_2 CI$ $C_2H_3 S(CH_2)_2 CI$ $I(CH_2)_3 CN$ C_3-C_8	2-Chloromethylthicphene 2-Chlorotetrahydropyran Br(CHA). Rr	0.7	2 Cyclohexenyl bromide 1.2 Dibromocyclohexane $C_6H_5CH_2CI$ $C_6H_5CH(CH_3)I$ $C_6H_5CH(CH_3)I$ $C_6H_5O(CH_2)_2CI$ C_9-C_{16}	$C_6H_5\mathrm{CH}(C_2H_5)\mathrm{I}$ $I(GH_2)_3\mathrm{CH}(GO_2C_2H_5)_2$ $p^+(-C_1H_5)_6H_4(GH_2)_3\mathrm{IR}$ $I(GH_2)_1\mathrm{CO}_2C_3H_5$ $p^+(-C_1H_5)_6H_4(GH_2)_3\mathrm{IR}$ $p^+(-C_1H_5)_6H_4(GH_2)_3\mathrm{IR}$ $p^+(-C_1H_5)_6H_4(H_3)_3\mathrm{IR}$ $p^+(-C_1H_3)_3\mathrm{IR}$	offernees 577-1080 are on pp. 822-881, thyl ester was used in this experiment, tants were added in inverse order,

r,

920 135 291 718,748 718 897 720	206 CO 663	35	32 32 32 50, 709	8 8 8	778 147 147	937	938 144, 615
Ethanol Ethanol Toluene Ethanol Ethanol Kone Ethanol	Ethanol (C ₂ H ₅ O) ₂ CO	Ethanol	Ethanol Ethanol Ethanol Ethanol	Ethanol Ethanol Ethanol	Toluene	Ethanol	C ₆ H ₆ Ethanol
NaOC ₂ H ₅ NaOC ₂ H ₅ K NaOC ₂ H ₅ NaOC ₂ H ₅ Na	NaOC ₂ H ₅ NaOC ₂ H ₅	$NaOC_2H_5$	NaOC2Hs NaOC2Hs NaOC2Hs NaOC2Hs	NaOC2Hs NaOC2Hs NaOC2Hs NaOC2Hs	Na Na	NaOC ₂ H ₆	$NaOC_2H_5$ $NaOC_2H_6$
1882818	12	i	1111	1111	91	90	63
Diethyl n -heptyl- $(n$ -undecenyl)malonate n - $G_{16}H_{35}C(G_{17}H_{15}-n)(GO_2G_2H_3)_2$ Diethyl n -heptyl- (1) ydmocarpyl)malonate i - $G_1H_1SC(GH_3)(GO_2G_2H_5)_2$ i - $G_2H_1CH(GH_3)(GO_2G_2H_5)_2$ i - $G_2H_3CH(GH_3)G(GI_3)(GO_2G_2H_5)_2$ n - $G_4H_3CH(C_2H_3)C(GH_2G_2H_3)_3(GO_2G_2H_5)_2$ $G_2H_5O_2C(GH_2)_2GH(GH_3)_2(GO_2G_2H_5)_2$	$\begin{array}{l} C_6H_5O(CH_2)_2l_2C(CO_3C_2H_3)_2 \\ Diethyl ethyl-[\beta\cdot(cyclopentylldene)ethyl]- \end{array}$	$\mathrm{C_2H_5C(C_7H_{13})(CO_2C_2H_5)_2}$	n-C ₃ H ₂ C(C ₅ H ₁₃)(CO ₂ C ₂ H ₅) ₂ n-C ₄ H ₉ C(C ₇ H ₁₃)(CO ₂ C ₃ H ₅) ₂ n-C ₅ H ₁₁ C(C ₇ H ₁₃)(CO ₂ C ₂ H ₅) ₂ Dietryl (cyclohexylmethyl)-2-	thenylmatonato n - $C_6H_{13}(CC_9C_2H_6)_2$ n - $C_6H_{13}(CC_9C_2H_6)_2$ n - $C_7H_{13}(CC_7H_{13})(CC_9C_2H_5)_2$ n - $C_8H_{17}(CC_7H_{13})(CC_9C_2H_5)_2$ Diethyl (cyclohexylmethyl).	ÄÄ	malonate $C_2H_5O_2CC(CH_3)=C(CH_3)C(CH_3)(CO_2C_2H_5)_2$	$\mathrm{C_6H_5CH_2C(CH_3)(CO_2C_2H_5)_3}$ $\mathrm{C_6H_5CH_2C(CH_3)(CO_3C_2H_5)_2}$
n-Undecenyl bromide n-C ₁₀ H ₂₃ I Hydnocarpyl chloride OH ₃ I CH ₃ I 2-Chloromethylthiophene I ₃) n-C ₅ H ₁₁ Br	C ₆ H ₅ O(CH ₂) ₂ Br Not stated	$c_{ m 3-}c_{ m 8}$	n-C ₃ H,Br n-C ₄ H ₉ Br n-C ₅ H ₁₁ Br 2-Chloromethylthiophene	n-C ₆ H ₁₉ Br n-C ₇ H ₁₈ Br n-C ₈ H ₁₇ Br β -Cyclohexylethyl bromide	2-Methylcyclohexyl bromide Geranyl chloride	cn_3 I	$^{\mathcal{C}_{1}}_{5}$ $^{\mathcal{C}_{H_{2}}}_{6}$ $^{\mathcal{C}_{H_{3}}}_{6}$
n-Undecent n-C ₁₀ H ₃ I Hydnocarp i-C ₃ H ₁₅ CH ₃ I i-C ₃ H ₁ CH(CH ₃) CH ₃ I n-C ₄ H ₅ OH(C ₄ H ₅) 2-Chlorome C ₂ H ₅ O ₂ C(CH ₂) ₂ CH(CH ₃) n-C ₅ H ₁₁ Br	$C_2H_bO_2CCH_2C(CH_3)_2$ eta-Cyclopentylidene- ethyl	Cyclohexylmethyl (=C,H,,)			2-Methylcyclohexyl	$C_2H_5O_2CC(CH_3) = C(CH_3)$	сизси

† The halogen was not specified.

TABLE III-Continued

sic Estens, R'CH(CO ₂ R) ₂	ss otherwise indicated.)
ALEYLATION OF MONOALEYLMALONIC ESTERS, R.	(The diethyl ester was used unless otherwise indicated.)
ALKYLA	(Thr

		(דשנ מונות האות בשנת המינה היה ביה ביה היה היה היה היה היה היה הי				
	Mky fulng	Product	Yield,	Base	Solvent	Refer- ence
Ç	CHO ₁	(C ₁ H ₂ O ₂ C) ₂ C(CH ₁ C ₄ H ₂)CHCIC(CO ₂ C ₂ H ₃) ₂ CH ₂ C ₂ H ₃	1	Na	I	::31 ::
	c, u, uc	C4H3CH2C(C4H3)(CO2C4H3)4	80	NaOC ₂ IIs	Ethanol	121, 141
	CH3OCH2CI CH3SCH2CI RFCH - CHBF	CH,0CH,C(CH,C,H,0)(CO,C,H,3,2 CH,SCH,S(CH,C,H,1),CO,C,H,3,2 BrCH CHC(CH,C,H,1),CO,C,H,3,2	817 - 5	Na NaOC ₃ H ₂ -i K NaOC ₃ H ₂ -i	Ether i-C ₃ H,OH Ether Ethanol	910 205 911
	CIII.	CH12CH14(CH14C4H5)CC14C4H5 	<u>:</u>			
	C3 C2H3SCH2C1 FC3H3NF CHCH3ANF	C ₂ H,SCH,C(CH,C ₃ H,)(CO ₂ C ₂ H ₃) ₂ i-C ₃ H,C(CH,C ₄ H,)(CO ₂ C ₃ H ₃) ₂ (C,H,O,C),C(CH,C ₄ H,)(CH,),C(CO,C ₄ H ₃) ₂	23	$egin{array}{c} Na \\ Na OC_2 II_5 \\ Na OC_2 II_5 \end{array}$	Ether Ethanol Ethanol	205 144 530
		cu ₂ c ₆ u ₅				
	C. 11.13.13r	n-C,11,C(C11,C,11;)(C0,C,11;),	65	NaOC, II,	Ethanol	144
	n-C, H.	n-c,11,c(CII,c,11,)(CO2C2II,)2	00	NaOC2IIs	Ethanol	142, 143
	(n·C ₄ H ₂ O) ₂ CO	n-C ₄ H ₂ C(CH ₂ C ₆ H ₃)(CO ₂ C ₄ H ₂ -n) ₂ ¶ i-C ₄ H ₂ C(CH ₂ C ₄ H ₂)(CO ₃ C ₄ H ₂),	80 44	KOC4119.11 NaOC4115	(n-C ₁ H ₂ U) ₂ CU Ethanol	330, 890
	ຕາງຕາມ ຕາວຕາລວການ ຕານຕາລວການ	$C_1H_1O_1CCH_2C(CH_2C_3H_3)(CO_2C_3H_3)_2$ $CH_3CCI = CHCH_2C(CH_2C_3H_3)(CO_2C_3H_3)_2$	18	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	108 916
	C_5-C7					
	n-C ₃ II ₁₁ X; i-C ₃ II ₁₁ Br	n-C ₃ H ₁₁ C(CH ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂ i-C ₃ H ₁₁ C(CH ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂	12:	NaOC ₂ U ₅	Ethanol	5 1 5
	C1(C11,),CO,C,11,	C211,02C(C112)2C(C112C6,115)(C02C2H5)2	82	Na	None	830

TABLE III—Continued

ALKYLATION OF MONOALKYLMALONIC ESTERS, R'CH(CO₂R)₂ (The diethal ester was used unless otherwise indicated.)

Rofor.	ence	890, 330 282	743 947	897 725	928	906,888 31,902	135	746 746 545	746	746 897 746
	Solvent	(C ₂ H ₅ O) ₂ CO Ethanol	Ethanol	None Ethanol	Ethanol	Toluene Xylene	Ethanol	Ethanol	1	None
red.)	Base	$ m NaOC_2H_5$ $ m NaOC_2H_5$	NaOC ₂ H ₅	Na NaOC ₂ H _S	NaOC ₂ H ₅	Na Na	NaOC ₂ II ₅	Na OC ₂ H ₅	1	Na
e indice	Yield,	33 (50) § ca. 70	1 1	1 20-03	1	60 52	8	96 85 70-85	09	9 9
(The diethyl ester was used unless otherwise indicated.)	Product	$n \cdot C_9 \coprod_{1,2} C(C_2 \coprod_5) (CO_2 C_2 \coprod_5)_2$ $C\coprod_2 C\coprod_2 C(C_3 \coprod_{1,1} n) CO_2 C_2 \coprod_5$	$\begin{array}{c c} & \downarrow & \downarrow \\ \hline 0 &CO \\ CII_3 = CHCII_2 C(C_8\Pi_{17} \cdot n)(CO_2C_2\Pi_5)_2 \\ \hline v_{14}v_{14}v_{14}v_{15}$	Dictipy meoty, Co. Co. Co. Co. Co. Co. Co. Co. Co. Co.	Diguity n-octyl-(\$ 5355,522) malonate Nistyyl n-octyl-(\$-cyclopentenyl)-	Dietityl meety-livez y c. ethyllmalonate (n-cthyllmalonate (n-cthyllmalonate) c. c. c. c. c. c. c. c. c. c. c. c.	Diguity motors $(P_1)^{-1}$ malonate n - C_{16} Π_{13} $C(C_{8}$ Π_{17} $n)$ $(CO_{2}$ C_{2} $\Pi_{6})_{2}$	$\begin{array}{l} n\cdot C_0H_{13}\mathrm{CH}(\mathrm{CH}_3)\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_3)_2 \\ n\cdot C_0H_{13}\mathrm{CH}(\mathrm{CH}_3)\mathrm{C}(\mathrm{C}_3\mathrm{H}_7\cdot n)(\mathrm{CO}_3\mathrm{C}_2\mathrm{H}_8)_2 \\ n\cdot C_0H_{13}\mathrm{CH}(\mathrm{CH}_3)_{\mathrm{C}}(\mathrm{CO}_3\mathrm{C}_2\mathrm{H}_8)_2 \end{array}$	$\overset{CH_2}{\operatorname{CH}_{13}\mathrm{CH}(\mathrm{CH}_3)\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2}$ n·C ₀ II ₁₃ CH(CH ₃)C(CO ₂ C ₂ II ₅)2	$\begin{array}{l} {}^{\rm II_{s}}{\rm CH}({\rm CH_{s}}){\rm C}_{2}{\rm H_{s}} \\ n.{\rm C}_{s}{\rm H_{13}}{\rm CH}({\rm CH_{3}}){\rm C}({\rm C}_{s}{\rm II_{1}}^{\rm -i})({\rm CO_{s}}{\rm C}_{s}{\rm H}_{s})_{s} \\ n.{\rm C}_{s}{\rm H}_{13}{\rm CH}({\rm CH_{3}}){\rm C}({\rm CH_{2}}{\rm C}_{s}{\rm H_{3}}{\rm SN}({\rm CO_{s}}{\rm C}_{s}{\rm H}_{s})_{s} \\ n.{\rm C}_{s}{\rm H_{13}}{\rm CH}({\rm CH_{3}}){\rm C}({\rm C}_{s}{\rm H_{13}},{\rm m})({\rm CO_{s}}{\rm C}_{s}{\rm H}_{s})_{s} \end{array}$
(The d	Alkylating	C_2 - C_{1d} $(c_2 H_5 0)_2^2 C_0$ $c_1 H_2 - C_{11}$	$\operatorname{CH}_2 = \operatorname{CHCH}_2 \operatorname{Br}$	Cyclobutylmethyl bromide 2-Chloromethylthiophene	p-Cyclopentylethyl bromide	eta-(2-Cyclopentenyl)ethyl bromide n -C ₈ H ₁₇ I	ho-Cyclohexylethyl bromide n -C ₁₆ H ₃₃ I	C_1 - C_7 CH_3Br n - C_3H_7Br CH_2 = $CHCH_2Br$	C2H5CH(CH3)CH2BF	· C ₅ H ₁₁ Br 2.Chioromethylthiophene n-C ₇ H ₁₅ Br
		$egin{array}{c} W' \ O_8 \ n \cdot C_8 H_{17} \end{array}$						n -C $_6$ H $_{13}$ CH(CH $_3$)		

THE ALKYLATION OF ESTERS AND NITRILES

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	3.	212	108	\$	₽\$	ę	io.	1. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	735, 568	374 755 755 918
	X) Iva	Ethanol	None	0.51(05)1(5))	Ethanol (C ₁ H ₁ O) ₁ CO	0.71(0,111,7)	$(C_1H_1O)_1CO$	Toluene Ethanol Ethanol	Ethanol Ethanol	Ethanol Ethanol Ethanol Toluene
		NaOC, II,	Na		NaOC ₁ H ₃	NaOC ₂ H ₃	NaOC, III,	Na NaOC ₁ H ₃ NaOC ₁ H ₃ NaOC ₁ H ₃	NaOC ₁ H ₅	NaOC ₁ H ₅ NaOC ₁ H ₅ NaOC ₁ H ₅ K
	≔	ł	1	1	S	B 8	3	881118	ខ នា	1168
1.C ₄ .H ₁₃ CH(CH ₃)C(CO,C,H.).	(CH ₂), OC ₃ H ₃ n-C ₄ H ₃ CH(C ₁ H ₃)CH ₂ C(CO ₃ C ₃ H ₃).				malonate Diethyl ethylfd-eveluhavana	malonate Diethyl di-(p-cyclohexylidenecthyl) malonate	5 Williams	C ₆ H ₃ (CH ₂) ₂ C(C ₁ H ₃)(CO ₂ C ₁ H ₃) C ₆ H ₃ (CH ₂) ₂ C(C ₁ H ₃)(CO ₂ C ₁ H ₃) C ₆ H ₃ (CH ₁) ₂ C(C ₁ H ₂) ₂ C(C ₁ H ₃) ₃ CH ₃ O(CH ₁) ₂ C(C ₁ H ₂) ₃ C(C ₁ H ₃) ₄ C ₆ H ₃ (CH ₁) ₂ C(CH ₂) ₃ C(C ₁ H ₃) ₄ C ₆ H ₃ (CH ₁) ₂ C(CH ₂ CH ₂) ₄ CO ₃ C ₁ H ₃) ₄ C ₆ H ₃ (CH ₂) ₂ C(CH ₂ CH ₂ CH ₃ CC ₁ H ₃) ₄	C4H4(CH2)*C(C1H5**N)(CO4C4H5); C2H4O(CH3)*C((CH2)*C4H5); C4H4(CH2)*C((CH2)*C4H5); CH3(CH2)*C(C1H5**CO4C4H5);	CH.5CD=CHCH.4-i)(CO.4-i-i-3-i CH.5CD=CHCH.5(ICH.4)-i Dlethyl cyclopentyl-(d-phenylethyl). malonate
$C_{1}U_{5}O(\mathrm{CH}_{2})_{1}\mathbf{I}$	CH ₂ =CHCH ₂ Hr	2-Chloromethylthlophene	2-Chloromethylthlophene	$ heta$ -Cyclobexylethylbromkle GII $_2$ X $_2^*$	C ₂ U ₃ X;	A-Cyclohexylldenecthyl hallde;	C ₂ -C ₃ C ₂ II, Br	$\begin{array}{l} c_{2}^{1}l_{3}^{1}R\\ n\cdot c_{3}ll_{7}^{1}R\\ c_{1}l_{2}O(CH_{2})_{2}Cl\\ i\cdot c_{3}ll_{7}^{1}R\\ Cll_{2}=CHCH_{2}R\\ C_{4}-C_{3} \end{array}$	n-C ₁ II ₃ I C ₂ II ₅ O(CII ₂) ₂ Cl *cc ₂ II ₅ N ₄ +C ₂ II ₅ Dr	Cyclopentyl bromide CHI. Cyclopentyl bromide CHI. * The halogen was not specified. § Here and in subsequent cases the first figure represents.
$^{i\cdot C_6H_{13}CII(CII_3)}$	$n\text{-}\mathrm{G}_4\mathrm{H}_{\mathfrak{o}}\mathrm{CH}(\mathrm{C}_4\mathrm{H}_5)\mathrm{CH}_2$		\$-Cyclohexylethyl	eta-Cyclohexylldeneëthyl			$C_bH_b(CH_2)_2$	- 20 0	. Ω	Cyclopentyl bromide Cyclopentyl bromide Cyclopentyl bromide † The halogen was not specified, § Here and in subsequent cases the first figure re

first figure represents the conversion; the figure in parentheses represents the yield.

II—Continued
TABLE

	Refer-	ence 949	040		374	940	756 756 755	757	374	757	421	945 507	763	763	3	511	•	020	
		Solvent	Ethanol	Ethanol	١	Ethanol	Ethanol Ethanol	Ethanor	Toluene	Ethanol	Ethanol Ethanol	1	Toluene		1	Toluene		ì	
$(CO,R)_s$	tod.)	Basc	$_{\rm NaOC_2 II_5}$	$NaOC_2II_5$		NaOC ₂ II ₅	NaOC2H5 NaOC4H5	NaOC2116	Na 	1 5	NaOC2H5	NaOC ₂ H ₅	$\mathrm{NaOC}_2\mathrm{H}_5$	١	1	NaOC, II	•	١	
) HU	ndica	ield,	o 22	01		3	1 0	1 1	62	1	50 00	35	2 82	ļ	ŀ	, 00	201	i	
TABLE III—Continueu	ALKYLATION OF MONOALKYLMALONIC ESTERS, IN CALCULATION OF MONOALKYLMALONIC STRUCK STRUC	stnyl ester was	Product	Diethyl cyclopentyl-(p-phenylcony), malonate	Diethyl (8-phenyletnyl)-2-3502 malonate	n_2 C ₄ H ₅ O(CH ₂) ₂ C(CH ₂) ₂ C ₆ H ₅)(CO ₂ C ₂ H ₅) ₂		$C_6H_5(CH_2)_2C(CH_2C_6H_5)(CO_2C_2H_5)_2$ $C_6H_5(CH_2)_2C(CH_2C_6H_5)(CO_2C_2H_5)_2$	Diethyl (p-phens) concept of the central concept of the central concept of the central concept of the central concept of the central c	[C ₆ H ₅ (CH ₂) ₂ ₂ ₂ ₂ ₂ ₂ ₂ ₂ ₂ ₂	$C_0^{11}S_0(CH_2)_3C(CH_2)_2C_0^{11}S_1^{11}C_0^{11}S_2^{11}$	$[C_{0}^{11}]_{0}^{12}(C(\Gamma_{2})_{2}]_{2}^{12}C(CO_{2}C_{2}H_{5})_{2}$	C1H5O2CCH2CCT2.2.115)(CO2C2H5)2 m.CH3C4H4CH2C(CH2C4H5)(CO2C2H5)2	p-CII3C ₆ II ₄ CII ₂ C(CH ₂ CII = CH ₂)(CO ₂ C ₂ C ₃ C ₃ C ₄	Diethyl methyl's methyl malonate	Diethyl ethyl-(2-methoxy-5-numbers)	$\max_{p \text{-CH}_3\text{OC}_6\text{H}_4\text{CH}_2\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2}$	$c_{\mathrm{H_2}}$ CH=CH ₂	C ₂ H ₅ O ₂ CCH ₂ C(CO ₂ C ₂ H ₅) ₂
	ALKYLATIO	(Tho die	Alkylating	Ageny Cyclopentyl bromide	2.Cyclopentenyl chloride	Q ₆ −Q ₉	n-C ₄ II ₉ O(CH ₂) ₂ Cl 2-Methylcyclopentyl bromide	Conscil	h-Cyclohexylethyl bromide	CoH5(CH2)2Br	$C_6^6 H_5^5 O(CH_2)_3^{12} C_1$ $C_6^6 H_5^5 O(CH_2)_3^{12} C_1$	Conscionation of the contract	BrcH2CO2C2H5	Cellscheol	CH ₃ I	1.H.J	Cares	$CII_2 = CIICII_2DI$	$\mathrm{BrCH_2CO_2C_2H_5}$
				IV (Cont.)								CATSO(CH2)2	- 1 CH-	o-CH3CeH4CH2	p-CH3CaH4CH3	2-Methoxy-2- ntrobenzyl		$p\text{-}\mathrm{CH}_2\mathrm{OC}_6\mathrm{H}_4\mathrm{CH}_2$	

560 560	282	050 044	928	929 142 769 768		775, 374 374 755 755	412	412
Ethanol Ethanol	Ethanol	Ethanol Ethanol	Ethanol Ethanol	Ethanol Ethanol Ethanol Toluene	CH ₃ OH Ethanol	Ethanol Ethanol Ethanol Ethanol	Toluene	Toluene Ethanol
NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ IIs	NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC2H5	$NAOC_2H_5$ $NAOC_2H_5$ $NAOC_2H_5$ NA	NaOCH ₃ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ħ	K NaOC ₂ H ₅
H	ca. 70	1.1	1 3	63 45 62	73 69 79	8118	75	08-70 86
Diethyl ethyl(piperonyl)malonate Diethyl allyl(piperonyl)malonate	CH2CH2C(C9H19-n)CO2C2H5	$CH_2 = CHCH_2C(C_9H_{19} \cdot n)(CO_2C_2H_2)_2$ Diethyl (cyclobutylmethyl)-n- nonylmalonate	Dichtyl n-nonyl-[\(\theta^2\)-(2-cyclopenteny)]ethyl]- malonata n-C ₁₆ H ₂₃ C(C ₉ H ₁₉ -n)(CO ₂ C ₂ H ₅) Dichtyl (1.4.cocoloboxuloxuloxuloxuloxuloxuloxuloxuloxuloxul	C ₆ H ₅ (CH ₂) ₃ C(C ₁ H ₂ -n)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ (CH ₂) ₃ C(CH ₂) ₂ C ₆ H ₅ (CO ₂ C ₂ H ₅) ₂ [C ₆ H ₅ (CH ₂) ₃] ₂ C(CO ₂ C ₂ H ₅) ₂	C ₆ H ₅ O(CH ₂) ₂ C(CH ₃)(CO ₂ C ₂ H ₂) ₂ C ₆ H ₅ O(CH ₂) ₂ C(C ₂ H ₃)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ O(CH ₂) ₃ C(C ₂ H ₂) ₃ (CO ₃ C ₃ H ₂) ₂	[C ₆ H ₅ O(CH ₂) ₃] ₂ C(CO ₂ C ₂ H ₅) ₃ C ₆ H ₅ CH ₂ O(CH ₂) ₂ C(C ₂ H ₅) ₃ C ₆ H ₅ CH ₂ O(CH ₂) ₂ C(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂ m-CH ₃ C ₆ H ₄ (CH ₂) ₂ C(CO ₂ C ₂ H ₅) ₂	$\begin{array}{l} \operatorname{CH}_2(\operatorname{CH}=\operatorname{CCl}(\operatorname{CH}_3)\\ \operatorname{Diethyl}\operatorname{cyclopentyl·}[\beta\text{-}(m\text{-methoxy-}\\ \operatorname{phenyl})\operatorname{ethyl}]\operatorname{malonate} \end{array}$	Diethyl 2-cyclopentenyl-[\theta-(m-methoxy-phenyl)ethyl]malonate CH_3CCI = CHCH_2(CO_2C_2H_5)_2
C_2H_5Br $CH_2=CHCH_2Br$	C_2 - C_{16} CH_2 - CH_2	CH ₂ =CHCH ₂ Br Cyclobutylmethyl bromide	 \(\rho\)-(2-Cyclopentenyl)ethyl bromide n-C₁₆H₃₃I \(\rho\)-(2vclohexylpronyl bromide 	7-5, 4.16. 1.2. 1.2. 1.2. 1.2. 1.2. 1.2. 1.2.	$\begin{array}{ccc} c_1 & c_9 \\ c_1 & c_2 \\ c_2 & n_5 \end{array}$	$C_6H_5O(CH_2)_8Dr$ C_2H_5I C_2H_5Br C_4H_5Br $C_4Gr = CHCH_2CI$	Cyclopentyl bromide	CH ₃ CCI \rightleftharpoons CHCH ₂ CI
Piperonyl	$C_{\mathfrak{g}}$ n - $C_{\mathfrak{g}}\mathbf{H}_{10}$		y-Cyclohexylpronyl	C ₆ H ₅ (CH ₂) ₃	C ₆ H ₅ O(CH ₂) ₃	$C_6H_5CH_2O(CH_2)_2$ $C_6H_5CH=CHCH_2$ $m\cdot CH_3C_6H_4(CH_2)_2$	$m ext{-}\mathrm{CH}_3\mathrm{OC}_6\mathrm{H}_4\mathrm{(CH}_2\mathrm{)}_2$	$p\text{-}\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4(\mathrm{CH}_2)_2$

Note: References 577-1080 are on pp. 322-331. ‡ The halogen was not specified,

TABLE III-Continued

Alkylation of Monoalkylmalonic Estens, R'CH(CO₂R)₂ (The diethyl ester was used unless otherwise indicated.)

	3 (2171)	THE CHARLES AND A COUNTY OF THE COUNTY OF THE				
'n,	Alkylating Agent	Product	Yield.	Ваяс	Solvent	Refer- ence
C10 n-C10H21	C1-C16	CH2CH2C(C10H21-10)CO2C2H3	ca. 70	NaOC ₂ H ₅	Ethanol	\$1 86 61
	OCULT CHCHING Bromide	$\begin{array}{ll} O & CO \\ CII_3 = CHCH_2(CI_0H_{21},n)(CO_2C_2H_3)_2 \\ Diethy! (eyclobutylmethy!)\cdot n \end{array}$	1 1	NaOC ₂ II ₅ NaOC ₂ II ₅	Ethanol Ethanol	920, 713 917
	h-(2-Cyclopentenyl)ethyl	decylmalomate Diethyl n-decyl-[#.(2.cyclopentenyl)ethyl}-	ł	NaOC ₂ H ₅	Ethanol	928
	bromide n-C ₁₀ H ₁₁ Br n-C ₁₂ H ₁₃ Br-KI	$nnlonalo$ $(n-C_{10}I_{21})_2(CO_3C_2H_3)_2$ $n-C_{12}I_{32}(CC_{10}I_{31-1})(CO_3C_3H_3)_3$ $n-C_{13}I_{11-1}(CC_{10}I_{31-1})(CO_3C_3H_3)_3$ $n-C_{11}I_{11-1}(CC_{11}I_{11-1})(CO_3I_3)_3$	55 G G	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol	951 70 684
necut.)	7.CleH331	n-C ₁₀ H ₃₃ C(C ₁₀ H ₂₁ -n)(CO ₂ C ₂ H ₅) ₂ Br(CH ₂) ₁₀ C(CH ₃)(CO ₃ C ₂ H ₅) ₂	8.t 100	NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol	135 788
3,7.Dimethyloctyl Citronellyl(=:C ₁₀ H ₁₉)	CH2== CHCH2Br Cyclopen(yl bromide	Diethyl allyl-(3,7-dlmethyloctyl)malonate Diethyl cyclopentyl(eltronellyl)malonate	\$ 5	i ex	Xylene Xylene	<u>ਦੂ</u> ਜ ਜ
$\text{Geranyl}(\approx\!\!C_{10}H_{17})$	n.C ₆ H ₁₃ Br CH ₂ —CH ₂	n-C ₀ H ₁₁ C(C ₁₀ H ₁₂)(CO ₂ C ₂ H ₈) CH ₂ C(C ₁₀ H ₁₇)(CO ₂ C ₂ H ₈) CH ₁	ca. 70	NaOC ₂ H ₅	Ethanol	282
C, H, CH,), C, H, CH,),	Cyclopentyl bromide C ₂ H ₂ Hr Clf ₃ l	Dlethyl CCO C ₆ H ₅ (CH ₂) ₄ C(C ₂ H ₃)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ CH ₂ SCH ₂ CH(CH ₃)C(CH ₃)C(O ₂ C ₂ H ₅) ₂	S S	Na NaOC ₂ H ₅ NaOC ₂ H ₅	Xylene Ethanol Ethanol	31 755 794
ČII ₂ a-Naphthyl p-Naphthyl	C,II,I CH,=CHCH,Br	Dimethyl ethyl-(a-naphthyl)malonate* Diethyl allyl-(<i>f</i> -naphthyl)malonate	49 88	NaOCH, NaOC ₂ H5	CH3OH Ethanol	376 952

c_{11}	C_2 - C_7				:	;
n - $C_{11}H_{23}$	CH2—CH2	$_{0}^{\mathrm{CH_{2}CH_{2}C(C_{11}H_{23}-n)CO_{2}C_{2}H_{5}}$	ca. 70	NaOC ₂ H ₅	Ethanol	787
	,0,	020		!		
	$CH_2 = CHCH_2Br$	$\mathrm{CH}_2 = \mathrm{CHCH}_2\mathrm{C}(\mathrm{C}_{11}\mathrm{H}_{23}\text{-}n)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	l	NaOC ₂ H ₅	Ethanol	026
	Cyclobutylmethyl bromide	Diethyl (cyclobutylmethyl)-n-undecyl-	1	NaOC ₂ H ₅	Ethanol	146
	8-(9-Cyclopentenyl)ethyl	Diathyl nundecyl.[8-(2-cyclopentenyl).	1	NaOC.H.	Ethanol	928
	bromide	ethyllmalonate		9		
	n-CigHyl	n.C,H,,,C(C,H,,,n)(CO,C,H,),	82	NaOC ₂ H ₅	Ethanol	135
n-C,H19CH(CH3)	n-C13H25Br-NaI	n-C,H, CH(CH,)C(C,H,n)(CO,C,H,)	20	Na	Хујепе	20
C,HS(CH2),	C, H, Br	C,H,(CH,),C(C,H,)(CO,C,H,),	١	NaOC ₂ H ₅	Ethanol	755
2-p-Cymylmethyl	$c_{\mathbf{H_{j}I}}$	Diethyl methyl-(2-methyl-5-180-	76	Na	CoH	808
		propylbenzyl)malonate				
	CH_3I	Diethyl methyl-(2-methyl-5-iso-	92	$NaOC_2H_6$	Ethanol	418
1-Nanhthvimethvi	CH. == CHOH. x +	propylbenzyl)malonate Diothyl ellyl (1 newhthylmethyl)melenete		H JOAN	Tolnene	619
$(=C_{11}H_{13})$		Dieury anyi-(1-napadiyameniyi)malonale	l	Mac Control	on and	7
	heta-Bromomethylnaphthalene	Diethyl (1-naphthylmethyl)-(2-	ĺ	1	I	945
2-Naphthylmethyl $(=C_{11}H_{13})$	CH2=CHCH2Br	naphthylmethyl)malonate $\mathrm{CH}_2 \! = \! \mathrm{CHCH}_2 \mathrm{C}(\mathrm{C}_{11}\mathrm{H}_{13}) (\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	1	NaOC ₂ H ₅	Toluene	513
C_{12}						
$n \cdot \mathrm{C}_{12}\mathrm{H}_{25} \mathfrak{I} \mathfrak{I}$	$C_2H_5X\eta\eta$	n-C ₁₂ H ₃₄ C(C ₃ H ₅)(CO ₃ C ₃ H ₄),	ı	ļ	1	783
	CH2=CHCH2Br	$\mathrm{CH}_2 = \mathrm{CHCH}_2\mathrm{C}(\mathrm{C}_{12}\mathrm{H}_{25}\text{-}n)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	1	NaOC ₂ H ₅	Ethanol	920
	Cyclobutylmethyl bromide	Diethyl (cyclobutylmethyl)-n-dodecylmalonate	1	NaOC ₂ H ₅	Ethanol	216
	p-(2 Cyclopentenyl)etnyl bromide	Diethyl n -dodecyl-[β -(2-cyclopentenyl)-ethyllmalonate	[$NaOC_2H_5$	Ethanol	928
$C_{f d}H_{f s}(CH_{f 2})_{f g}$	n - $\mathrm{C_{16}H_{33}I}$ $\mathrm{C_{2}H_{5}Br}$	n-C ₁₆ H ₃₃ C(C ₁₂ H ₂₅ -n)(CO ₂ C ₂ H ₅) ₂ C ₆ H ₅ (CH ₂) ₆ C(C ₂ H ₅)(CO ₂ C ₅ H ₅),	88	NaOC2H5 NaOC2H5	Ethanol Ethanol	135 755
Note: References 57	Note: References 577_1080 are on an 200 act			•		

• The dimethyl ester was used in this experiment. Note: References 577-1080 are on pp. 322-331.

[‡] The halogen was not specified. ¶ The order of introduction of the alkyl groups was not stated.

TABLE 111-Continued

Alkylation of Monoalkylmalonic Esters, $\mathrm{R}^*\mathrm{CH}(\mathrm{CO}_2\mathrm{R})_2$ (The diethyl ester was used unless otherwise indicated.)

Pefer-	enco	930	ò	353	210	9	517	817	100	110	514			000	938	25	156	166	156.054	200 1001	224	150	516	220		
1921	5	ä	ō	0,	2	,													-	•						
	Solvent		Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	l	Xylene	;	Toluene			Ethanol	Ether	Ethanol	C_6II_6	Toluene	Ether		֓֞֞֞֞֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓	ا دورو	Ethanol		
tea.)		Base	NaOC, IIIs		NaOC, II.	Zanocaris Zanocaris	NaOC,115	NaOC2IIs	NaUC2118	e y	ı.	NaOC ₂ IIs			No.OC. II.	Na Na	NaOC.II.	S S S S S S S S S S S S S S S S S S S	e N	BrMg salt	of enolate	Na	Na	NaOC, Hs		
ndice	Yield.	, ś	: 1		90	67	7 7	88	85 85 85	1	l	i				1:	φ Λ	e :	- 8	1 6	ô	25		1 5	2	
ALKYLATION OF THE TANK AND THE OTHER	(The dicthyl ester was used inner Yield,		Product	C.H., C(CH5)(CO ₂ C ₂ H5)2	VII 5 500 11 11 12 1	G13 H11 C(CH3)(CO2C2H3)3	C1: 11.1 ((C1.11.5)(CO2(C1.11.5))	C,11,1,C(C,119-1)(CO,C,115),	city cet = enemace (city to the constant	CH3CCI=CIICH3C(climity)	mothyl-(2-methyl-1-	Dethy methylmalonate	Diethyl allyl-(4-methyl-1-	naphthylmethyllmethyllming		$C(C_1, II_{n,r}, I)(CO_nC_2II_b)_2$	CH ₂ CHCHCH ₂ CCH2C ₁ C ₁ H ₂) ₂	$(C_6 \Pi_8)_2 C \Pi_5 (C \Pi_8) (C \Pi_8)_2 C \Pi_8)_2$	(Cells)2(112(Cr.2-12)2	(C ₁ 11 ₃) ₂ C11 ₃ (C) (C ₁ 11 ₃) ₂	((Cans)201132(C2115)2	14(1/ H D/HO 000 = 1	$\{(C_6\Pi_5)_2C\Pi_1, C(CO_2C_2\Pi_5)\}\{CO_2C_1\}\{(C_6\Pi_5)_2, C\Pi_1\}\}$	(p.Cll, Call, 1, Chicken, Call, $CH_{3}CCI = CHCH_{2}C(C_{13}H_{13}O)(CO_{2}C_{2}H_{5})_{2}$		
ALKYL	(T)		Alkylading	All Maria	CH ₃ Br		CH31	CIII CHCHIDE	n-C, H, Nr			CII,1		Clister mension			CH. T. CHCH. Br	CHAI	CH CHCH, Br	(C.II.), CIIBr	(C,115)2CHBr	(C,115)2CHBr	of the course	(p.CII,C,II,),CIICI	$CH_{2} = CHCH_{2}B^{T}$ $CH_{2}CCI = CHCH_{2}CI$	•
				74	A t. Sachthylethyl	(1111)	:			•	p.c. Naphthylethyl	Craffin)	methyl	1-Methyl-1-naphthyl-	methyl		ς. ₁₃	n-C ₁₃ H ₂₇	((,,11,5),(71)						9-Fluorenyl	-1-11011011 -1-0

9.Fluorenyl p.(5.Methoxy-1naphthyl)ethyl (-=C₁₃H₁₃O)

	- NaOC ₂ H _s Ethanol	NaOC2115 toluene	61 NaOC ₂ H ₅ Ethanol	82 NaOC ₂ H ₅ Ethanol	75 Na C ₆ H ₆	75 NaOC ₂ H ₅ Ethanol	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	40 4 I	of enolate $S0-Na$ C_6H_6 $S8-DrMg$ salt \ddagger ; Ether	of enolate of and Augusta of enolate NaOC ₂ H ₅ Ethanol Mg(OCH ₃) ₂ CH ₃ OH	
	$CII_2 = CIICII_2C(C_{14}\Pi_{29}-n)(CO_2C_2\Pi_5)_2$	Diethyl allyl-(4-isopropyl-1- naphthylmethyl)malonate	$C_{14}\Pi_9C(C_3\Pi_7-n)(CO_2C_2\Pi_5)_2$	$C_{14}H_{\mathfrak{p}}C(CH_{2}CH=CH_{2})(CO_{2}C_{2}H_{5})_{2}$	Tetracthyl α·methyl·δ·phenyl- butane·α.α.β.γ·tetracarboxylate	Tetraethyl α -methyl- δ -phenyl- lutane- $\alpha \neq \beta$ tetracarbox-white	$ \begin{array}{l} c_{0}H_{5}CH_{5}CH_{5}CCONH_{2} \\ C_{6}H_{5}CH_{2}C(CH_{3})CONH_{2} \\ C_{6}H_{5}CH_{2}CH_{2}(CH_{3})(CO_{2}C_{2}H_{5})_{2} \\ C_{6}H_{5}CH_{2}CH_{2}CH_{2} \\ \end{array} $	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	$\{(p.\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4)_2\mathrm{CH}\}_2\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$ $\{(p.\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4)_2\mathrm{CH}\}_2\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	$\begin{array}{l} c_{o} n_{s} cocn_{2} cn(c_{o} n_{s}) c(cn_{3}) (co_{2} c_{2} n_{s})_{2} \\ n_{s} c_{o} cu cn coc_{o} u_{s} \end{array}$	C(CO ₂ CH ₃) ₂ *
	CII,=CHCII,Br	CH ₂ =CHCH ₂ Br	n - C_3H_7I	$CH_2 = CHCH_2Br$	$_{ m CH_3I}$	сн3	CH ₃ I CH ₃ I	(C ₆ H ₅) ₂ CHBr (C ₆ H ₅) ₂ CHBr	$(p\text{-}\mathrm{CH_3C_6H_4})_2\mathrm{CHCl}$ $(p\text{-}\mathrm{CH_3C_6H_4})_2\mathrm{CHCl}$	CH ₃ I None	
c_{14}	n-C14H29	4-Isopropyl-1- naphthylmethyl	9-Phenanthryl	() ₁₄ 11.8/ C ₁₅	C6H5CH2CH- (CO2C2H5)CH- (CO,C3H5)		# #	(p-CH ₃ C ₆ H ₄) ₂ CH		C ₆ H ₅ COCH ₂ CH(C ₆ H ₅) CH ₃ I C ₆ H ₅ COCHBrCH(C ₆ H ₅) None low and high	melting isomers

Note: References 577-1080 are on pp. 322-331.

* The dimethyl ester was used in this experiment.

 $\dagger\dagger$ The ester alkylated in this experiment was $C_6H_5CH_2C(CO_2C_2H_5)_2CH(CO_2C_2H_5)CH_2CO_2C_2H_5$.

*** The bromomagnesium salt of the enolate was derived from the addition of phenylmagnesium bromide to diethyl benzylidenemalonate. 111 Benzhydryl ethyl benzhydrylmalonate was used in this experiment.

 $\sharp \sharp \sharp \dagger$ The bromomagnesium salt of the enolate was derived from addition of p-tolylmagnesium bromido to p-methylbenzylidenemalonate.

TABLE III—Continued

	Refer-	епсе	85		85		38		85	
		Solvent	снзон		спаон	•	ОП,ОИ		CII.OH	•
	$ m (CO_2R)_2$ ted.)	Вазс	кососиз		Section 1	MR(OCH3/2		kocock,		Mg(OCH ₃)2
	ns, R'CH(wiso indica	Yield,				l		100		100
TABLE III	Alkylation of Monoalkylationic Esters, $R'CH(CO_2R)_2$ (The diethyl ester was used unless otherwise indicated.)		Product	II,5C,CII—CIICOC,II,Br.p	C(CO ₂ CII ₃) ₂ * (both isomers)	$\Pi_b C_0 C \Pi C C C_0 \Pi_4 B r - p$	C(CO ₂ CH ₃) ₂ * (both isomers)	m-02NII,C6CII—CIICOC6Us	(both isomers)	m-02NH CGCH—CHCOCGH5
			Alkylating Agent	None		None		None		None
				CHRE	omera)			нвьси-	0 ₂ -m) omers)	

C16	C_1 - C_{16}					
n-C, H,	CII,I	n-C14H33C(CH3)(CO2C2H5)2	I	Na	Xylene	679
20	(n·C,III,0),CO	$n \cdot C_{16} \Pi_{33} C(C_4 \Pi_9 - n)(CO_2 C_4 \Pi_9)_2 \S \S \S$	83	NaOC ₄ H ₉ -n	$(n-C_4\Pi_0O)_2CO$	330, 890
	C,H,CH,CI	n - $C_{10}H_{33}C(CH_2C_6H_5)(CO_2C_2H_5)_2$	67	кос, п.	(С ₂ П ₅ О) ₂ СО	#
	Cellscil.ci	$n\text{-}C_{16}\Pi_{33}\text{C}(\text{CH}_2\text{C}_6\Pi_5)(\text{CO}_2\text{C}_4\Pi_9)_2\$\$\$$	29	KOC,Hg-n	(n-C ₄ H ₂ O) ₂ CO	51, 227
	n-C ₈ II ₁₇ I	$n \cdot C_{16} II_{33} C(C_8 II_{17} \cdot n) (CO_2 C_2 II_5)_2$	ļ	NaOC ₂ H ₅	Ethanol	134
	$n ext{-}\mathrm{C}_{16}\mathrm{H}_{33}\mathrm{Br}$	$(n \cdot C_{16}\Pi_{33})_2 C(CO_2 C_2 \Pi_6)_2$	6.4	Na	Xylene	679,957
	n - $C_{16}\Pi_{33}\mathrm{Br}$	$(n \cdot C_{10} \Pi_{33})_2 C(CO_2 C_2 \Pi_5)_2$	ı	$NaOC_2\Pi_\delta$	Ethanol	841
C.H.COCHBrCH	None	C,H,COCH—CH—————————————————————————————	53	кососи	CH,0H	958
OCH ₃		C(CO ₂ CH ₃) ₂ *		,	,	
ě						
n-C ₁₇ H ₃₅	сиз	$n\text{-}\!\mathrm{C}_{17}\mathrm{H}_{35}\mathrm{C}(\mathrm{CH}_3)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	1	Na	Toluene	400
C_{23}						
3-Decyltridecyl	CH ₃ I	Diethyl (3-decyltridecyl) methylmalonate	i	NaOC ₂ H ₅	Ethanol	20
Note: References * The dimethyl es	Note: References 577-1080 are on pp. 322-331. * The dimethyl ester was used in this experiment,					

\$§§ The di-n-butyl ester was used in this experiment.

(C2H5O2C)2CH-	${ m Br_2}~{ m or}~{ m I_2}$	Tetraethyl 3-ethylcyclopropane-	1	Na	Ether	87
$\mathrm{CH}(\mathrm{C_2H_5})\mathrm{CH}(\mathrm{CO_2C_2H_6})_2$	$c_2 n_5 1$	$(c_2H_5O_2C)_2C(c_2H_5)CH(C_2H_5)$ -	i	NaOC ₂ H ₅	Ethanol	87
(C ₂ H ₅ O ₂ C) ₂ CHC(CH ₃) ₂ -	Dr_2	Vone None	i	Na	Ether	87
$CH(CU_2C_2H_5)_2$ $(C_2H_5O_2C)_2CBrC(CH_3)_2$ -	None	Tetraethyl 3,3-dimethylcyclopropane-	ı	$^{ m NH_3}$	сн ₃ оп	87
$\begin{array}{c} \operatorname{CH}(\operatorname{CO}_2\operatorname{C}_2\operatorname{H}_5)_2\\ (\operatorname{C}_2\operatorname{H}_5\operatorname{O}_2\operatorname{C})_2\operatorname{CH}\\ \operatorname{CH}\operatorname{C}(\operatorname{CO}_3\operatorname{C}_4\operatorname{H}_3) \end{array}$	CH ₃ I	1,1,2,2-retracarboxylate $(C_2 H_5 O_2 C)_2 C(C H_3) C H = C(C O_2 C_2 H_5)_2$	i	$NaOC_2H_5$	Ethanol	221
VII — C(VO2V2116/2	Coulcus	$(C_2H_6O_2C)_2C(CH_2C_6H_5)$ - $CH = C(CO_3C_3H_2)$	72-84	$\mathrm{NaOC_2H_5}$	Ethanol	221, 231
(C ₂ H ₅ O ₂ C) ₂ CBr-	None	Tetracthyl 3-phenylcyclo-	l	NH3	сизон	28
$(C_2H_5O_2C)_2CH_5/_2$ $(C_2H_5O_2C)_2CH(CH_2)_2$ - $CH(CO_2C, H_2)_3$	$ m cH_3I$	$(C_2 H_5 O_2 C)_2 C C H_3 (C H_2)_2$ - $C(C_1 H_2) C C C C C H_3 (C H_2)_2$ - $C(C(H_2) C C O_3 C C H_2)_3$ -	85	$NaOC_2H_5$	Ethanol	602
7/5-7-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-	$\mathrm{CH_2I_2}$	Tetraethyl cyclopentane-	i	$\rm NaOC_2H_5$	Ethanol	301,302
	$C_2\Pi_5I$	$(c_{211}^{2})_{2}^{2}$ c_{112}^{2} c_{112	92	${ m NaOC}_2{ m H}_5$	Ethanol	009
	$\mathrm{Br}(\mathrm{CH}_2)_2\mathrm{O}(\mathrm{CH}_2)_2\mathrm{Br}$	Tetracthyl octamethylene-	17	$\rm Mg(OC_2II_5)_2$	Ethanol	219
	$(C_2H_5O_2C)_2CBr(CH_2)_2CBr(CO_2C_2H_5)_s$	Cyclobutane-cis-1,2-dicarboxylic acid	1	NaOC, H.	Ethanol	192
$(C_2H_5O_2C)_2CH(CH_2)_3$ - $CH(CO,C,H_2)_3$	CH ₃ I	$(c_2 \Pi_5 O_2 C)_2 C (C \Pi_3) (C \Pi_2)_3$ - $C C H^{-1} C C C^{-1} M^{-1}$	1	NaOC2H5	Ethanol	303
•	CH2L2	Tetraethyl cyclohexane-	1	NaOC ₂ H ₅	Ethanol	200
	C_2H_5I	$1,1,3,3$ -tetracarboxylate $(C_2H_5O_2C)_2C(C_2H_5)(CH_2)_3$ -	I	NaOC ₂ H ₅	Ethanol	303
	n - C_3H_7I	$C(C_2H_5)(CO_2C_2H_5)_2$ $(C_2H_5O_2C)_2C(C_3H_7-n)(CH_2)_3$ -	1	NaOC ₂ H ₅	Ethanol	303
	i - $\mathrm{C_3H_7I}$	$C(C_2H_7-n)(CO_2C_2H_5)_2$ $(C_2H_5O_2C)_2C(C_3H_7-i)(CH_2)_3$ -	1	$NaOC_2H_5$	Ethanol	303
	··C4H	$(C_2H_5O_2C)_2(C_4H_9^{-1})(CH_2)_3$ - $(C_4H_5O_2C)_2(C_4H_9^{-1})(CH_2)_3$ -	1	NaOC ₂ H ₅	Ethanol	303
	$C_6H_6CH_2CI$	C(Q,H,S,T,KC),C,C,H,S,2 (C,H,S,O,O),C(CH,CG,H,S)(CH ₂),3. C(CH ₂ CG,H ₅)(CO ₂ C,H,S),2.	ļ	$\rm NaOC_2H_5$	Ethanol	303

Note: References 577-1080 are on pp. 322-331. $\ ^{\bullet}$ The structure of the product is uncertain.

>	
TABLE	

	Refer-	ence	28	82 5	212 86	63	63	63	63 913	64	64	63 63	8 5	63	63	64	901 28	212	28	8 6	87 87 87 87	28	
		Solvent	Ethanol	Ethanol	Ethanol	Ethanol Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Ethanol	Ether	Ethanol	Ethanol	Ethanol Fthanol	Ethanol	
	5)2	Door	MaOC.H.	NaOC,Hs	NaOC2Hs	$N_8OC_2H_5$	NaNH,	NaNH2	$NaNH_2$	NaNH2 NoNH	NaNH,	NaNH2	NaNH2	NaNH2	Nev H.	NeNH2	NaOC,H	NaOC ₂ H ₅	NaOC.H.	NaOC2H5	NaOC,Hs	NaOC2H5 NaOC2H5	
1	C_2C_2H	Yield,	% ;	2 7	76	50	88 5	50	10	83	Poor	59	40	61	50	Poor	80	75	1	67	79	59 21	
TABLE V	AT WILDENEMALONIC ESTERS, R==C(CO ₂ C ₂ H ₅) ₂	ON OF ALLA LIANTED	Product	$_{\mathrm{CH}}$ $_{\mathrm{CH}}$ $_{\mathrm{CH}}$ $_{\mathrm{CG}}$ $_{\mathrm{H},-n}$ $_{\mathrm{H}}$ $_{\mathrm{CO}}$ $_{\mathrm{C}}$ $_{\mathrm{H}_5}$ $_{\mathrm{L}_5}$	$CH_3CH = CHC(C_3H_7 \cdot i)(CO_2C_2H_5)_2$	$CH_1^{\circ}CH=CHC(CH_1^{\circ}CH=CH_2)(CU_1^{\circ}C_1^{\circ}L_3^{\circ})$	CH ₃ CH=ChC(Q ₁ r ₃); CH = ClCH ₃)(CO ₂ C ₂ H ₃) ₂	CH2 C(CH3)C(C2H5)(CO2C2H5)2	$CH_3 = C(CH_3)C(C_3H_7 - n)(CO_2C_2H_5)_2$	$\mathrm{CH}_{2} = \mathrm{C}(\mathrm{CH}_{3})\mathrm{C}(\mathrm{G}_{3}\mathrm{H}_{7}\cdot i)(\mathrm{CO}_{2}\mathrm{C}_{2}\mathrm{H}_{5})_{2}$	CH2=-(CH3) (CH2) (Structure not determined	Structure not determined	$CH_2 = C(CH_3)C(C_4H_3 - n)(CO_2C_2H_5)^2$	CH ₂ =C(CH ₃)C(C ₄ H ₉ ⁻¹)(CO ₂ C ₂ H ₅) ₂ C(CH ₃ C(CH ₃)C(CH ₃)(CO ₂ C ₂ H ₅) ₂	CH ₂ =C(CH ₃)C(CH ₂ CI)C(CO ₂ C ₂ H ₃)2	CH;==C(CH ₃)C(C ₅ H ₁₁ -i)(CO ₂ C ₂ H ₅);		C ₂ H ₂ CH=CHC(C ₁ H ₂)(CO ₂ C ₂ H ₂);	Crascine Circles, (CO.C.H.s.).	C2H5CH=CHC(C3H7-n)(CO2C2H5)2	C.H.CH=CHC(C.H.7-1)(CO.C.21-15)1	$c_1H_s\mathrm{CH} = \mathrm{CHC}(c_1H_s^{-n})(\mathrm{CO}_1C_2^{-1}H_s)_2$ $c_2H_s\mathrm{CH} = \mathrm{CHC}(c_1H_s^{-n})(\mathrm{CO}_1C_2^{-1}H_s)_2$	CIH, CH=CHC(C4H, -sec)(CO2C2H5/2
		ALKYLATI		Alkylating Agent	n -C $_3$ H $_7$ I	i-C ₃ H ₇ I CH ₂ =CHCH ₂ Br	n -C $_4$ H $_9$ I	(CH ₃) ₂ SO ₄	$(C_2H_5)_2SO_4$	n - C_3H , D : i - C_3H , I	CH2-CHCH2Br	CH2—CCICH2CI	Chi-	¿.C,H,Br	CH3CH=CHCH2Br	n-C ₅ H ₁₁ Br	C.H.CH=CHCH2Br	CH ₃ I	$\mathrm{C_2H_5I}$	$(\mathrm{C_2H_5})_2\mathrm{SO_4}$:.C3H,Br	CH ₂ =CHCH ₂ Br	sec-CaH3Br
																		п					

$CH_3C(OC_2H_5)=$	$C_2H_5X^*$	$CH_2 = C(OC_2H_5)C(C_2H_5)(CO_2C_2H_5)_2$	20	$NaOC_2H_5$	Ethanol	203
	$C_2H_5X^*$	CH_2 = $C(OC_2H_5)C(C_2H_5)(CO_2C_2H_5)_2$	09	NaOC4H9-t	4-C4H,OH	203
	$n.\mathrm{C_3H},\mathrm{X}^*$	$\mathrm{CH}_2 = \mathrm{C}(\mathrm{OC}_2\mathrm{H}_6)\mathrm{C}(\mathrm{C}_3\mathrm{H}_7 - n)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_6)_2$	72	$NaOC_3H_7-i$	1.C3H,OH	203
	CH2-CHCH2X*	$CH_2 = C(OC_2H_5)C(CH_2CH = CH_2)(CO_2C_2H_5)_2$	59	NaOC3H7-1	i.C3H,OH	203
	n-C ₄ H ₉ X*	CH_2 == $\mathrm{C}(\mathrm{OC}_2\mathrm{H}_5)\mathrm{C}(\mathrm{C}_4\mathrm{H}_9$ - $n)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	85	NaOC3H,-1	i-C3H,OH	203
	$i.\mathrm{C_5H_{11}X^*}$	CH_2 =C(OC_2H_5)C(C_6H_{11} - i)($CO_2C_2H_5$)2	79	$NaOC_3H_{7}$ - i	-	203
$C_2H_3C(CH_3)=$	$(CH_3)_2SO_4$	$CH_3CH = C(CH_3)C(CH_3)(CO_2C_2H_6)_2$	92	$NaNH_2$	-	237
	$(C_2H_5)_2SO_4$	$CH_3CH = C(CH_3)C(C_2H_5)(CO_2C_2H_5)_2$	70	NaNH2	Toluene	237
	$n ext{-}C_{ m J}H_{ m J}Br$	$CH_3CH = C(CH_3)C(C_3H_7 - n)(CO_2C_2H_5)_2$	65	NaNH2	Toluene	237
	CH2=CHCH2Br	$CH_3CH = C(CH_3)C(CH_2CH = CH_2)(CO_2C_2H_5)_2$	09	$NaNH_2$	Toluene	237
	n -C $_4$ H $_9$ Br	$CH_3CH==C(CH_3)C(C_4H_5-n)(CO_2C_2H_5)_2$	67	NaNH2	Toluene	237
i-C,H,CH=	C_2H_5I	$(\mathrm{CH_3})_2\mathrm{C} = \mathrm{CHC}(\mathrm{C}_2\mathrm{H}_5)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	40	NaOC,H,	Ethanol	28
$n \cdot C_4 \Pi_9 CH =$	C_2H_5Br	n-C ₃ H,CH=CHC(C ₂ H ₅)(CO ₂ C ₂ H ₅) ₂	09	NaOC2H5	Ethanol	28
	n-C ₃ H ₇ Br	$n \cdot C_3H_1$ CH==CHC($C_3H_1 \cdot n$)(CO $_2C_2H_5$) $_2$	65	$NaOC_2H_5$	Ethanol	28
2000	i-C ₃ H,I	$n \cdot C_3H$, $CH = CHC(C_3H$, $-i$) ($CO_2C_2H_5$),	20	NaOC ₂ H,	Ethanol	28
CH ₃ C(OC ₃ H ₇ ·n)=	C ₂ H ₅ X*	$\mathrm{CH}_2 = \mathrm{C}(\mathrm{OC}_3\mathrm{H}_7\cdot n)\mathrm{C}(\mathrm{C}_2\mathrm{H}_5)(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	39	NaOC ₃ H _{7-i}	i-C,H,OH	203
== HO(n)0.1	CH ₃ I	$i \cdot C_3H_7CH = CHC(CH_3)(CO_2C_2H_5)_2$	93	NaOC ₂ H ₅	Ethanol	28
	CH.	$i \cdot C_3H_1$ CH=CHC(C_2H_5)(CO $_2C_2H_5$)2	88	NaOC,H,	Ethanol	28
	1.C3H,Br	$i \cdot C_3H, CH = CHC(C_3H, -n)(CO_2C_2H_6)_2$	86	NaOC ₂ H ₅	Ethanol	87
	CH _CHOT D.	1-C,H,CH=CHC(C,H,-1)(CO,C,H,);	98	NaOC,H,	Ethanol	28
"CMINCHE	CIL.I	1-C,H;CH=CHC(CH,CH=CH,)(CO,C,H,),	92	NaOC,H,	Ethanol	215
Carlotter of the control of the cont	C, N, Nr	$m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$ $m_{\rm c}$	85	NaOC,H,	Ethanol	28
	・バニン	CH_=C(OC.)L_m(CO.)T_VCO.C.TT	SS ($NaOC_2H_5$	Ethanol	Si
	* 1. " . * .	(111, C(C(111, 1)(C(111, 1)) C(111, 1)	- 1	NaOC, H,-;	i-C,H,OH	203
Now Methyman 37	Artes Notherness 377-1080 and on any age	おしのて ガンガン ノン・ロ・・ロ・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	00	NaOC,H,.;	i-C,H.OH	208
The halogen was not and	and annoughly of	Sist.))

the adviced was not specified,

TABLE VI

Alkylation of Cxanoacetic Esters, $\mathrm{CH}_2(\mathrm{CN})\mathrm{CO}_2\mathrm{R}$ (sed unless otherwise specified.)

Refer-	onco	0	271, 272	962 568, 963	185	304, 586 965, 966,	967	964 589, 590, 591	590, 591		39	968	
	Solvent	Ether	Ether	Ether Ethanol	Ether	CH3OH Ethanol		Ethanol Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	
/docte	Baso	Na	Na	$ m Na$ $ m NaOC_2H_5$	NaOC,H	NaOCH3 NaOC2H5		NaOC2Hs NaOC2Hs	$NaOC_2H_5$	NaOC2H5	NaOC2H5	NaOC ₂ H ₅	
e ostwieur	Yield,	1	١	12	12 80	12		60 41	i	ł	58	ន	
(The othyl ester was used unless otherwise afrecing)		Froduct	Trictnyr 1,2,3-tricy miccy correction 1,2,3-tricarboxylato C ₂ H ₅ O ₂ CCH(CN)CH(CN)CO ₂ C ₂ H ₅	CH ₃ CH(CN)CO ₂ C ₂ H ₅	(CH ₃) ₂ C(CN)CO ₂ C ₂ H ₃	$\text{CH}_3\text{CH}(\text{CN})\text{CO}_2\text{C}_2\text{H}_3$ $\text{CH}_3\text{O}_3\text{CCH}(\text{CN})\text{CH}\text{==C(CN)}\text{CO}_2\text{CH}_3^*$ $\text{C.H.O.CCH}(\text{CN})\text{CH}\text{==C(CN)}\text{CO}_2\text{C}_2\text{H}_3$		$C_2H_5O_2CCH(CN)CH=C(CN)CO_2C_2H_5$ $C_2H_2O_2CG(Na)/CN)CH=C(CN)CO_2C_2H_5$	H.D.OOMONHOMONTOO O ***	$C_2H_5O_2CCH(CN)CH(CN)CO_2C_2H_5$	H. GOVNO/HO H A/	Correction Correction	Control of the contro
		Alkylating Agent	ï ï	c_1 c_1	$c_{\rm H_3}$	CH ₃ I CHCl ₃	CHCl	CHI	cci,	CCI3NO2	G ₂	C_2H_3Br	D D D

169	962 185	135	50. 500	940	0.50	696	026	309, 479	310	V O	571, 972, 973	38, 963	295 295	288 D .	568, 225, II		962, 963	s the cyclo-
Ethanol Ethanol	Ether	Ethanol	Ethanol	Ethanol	Ethanol	Ether	ı	Ethanol	Ethanol		Ethanol	Ethanol	Ethanol	Ethanol Ethanol	Ethanol		Ether	lt was later identified ,
NaOC ₂ H ₅	NAOC. H.	NaOC,H.	NaOC,H,	NaOC, H.	NaOC, H.	No	l	$NaOC_2H_5$	NaOC2H,		$\mathrm{NaOC}_{2}\mathrm{H}_{\boldsymbol{\delta}}$	NaOC ₂ H ₅	NaOC,Hs	NaOC,H,	NaOC2H5	:	សួ	.e (ref. 697).
93‡	8	77	30	75	09	İ	1	> 50	i i		ca. 63	49	70 70	65	63	ນ	ł	iovalerat
$(C_2H_b)_2C(CN)CO_2C_2H_5$ $C_2H_2CH(CN)CO_3C_3H_5$	C ₂ H ₅ CH(CN)CO ₂ C ₃ H ₄	$C_2H_3CH(CN)CO_2C_2H_3$	(C2H5)2C(CN)CO2C2H5	$C_2H_sCH(CN)CO_2C_2H_s$	$(C_2H_5)_2CH(CN)$	CH, OCH, CH (CN) CO, C, H,	C2H SU2CCH(CN)(CH2),CH(CN)CO2C2H5	Ethyl 1-cyanocyclopropane-1-carboxylate	Learboxylate‡ Ethyl 1-cyanocyclopropane-1-carboxylate, diethyl α,α'-dicyanoadipate, and ethyl	Z-imino-3-cyanocyclopentane-1-carboxylate	$\begin{pmatrix} n \cdot C_3 H_7 \mathrm{CH}(\mathrm{CN}) \mathrm{CO}_2 C_2 H_5 \\ (n \cdot C_3 H_7)_2 \mathrm{C}(\mathrm{CN}) \mathrm{CO}_2 C_2 H_5 \end{pmatrix}$	$n\text{-}C_3 ext{H}_7 ext{CH}(ext{CN}) ext{CO}_2 ext{C}_2 ext{H}_5 \ (n\text{-}C_3 ext{H}_7)_2 ext{C}(ext{CN}) ext{CO}_2 ext{C}_2 ext{H}_5$	$(n\cdot C_3H_7)_2\mathrm{C}(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2H_5$ $\mathrm{CH}_3\mathrm{S}(\mathrm{CH}_2)_2\mathrm{CH}(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2H_5$	i-C ₃ H,CH(CN)CO ₂ C ₂ H;	$\left\{ ^{\prime\prime}$ C ₃ H ₂ CH(CN)CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ C ₃ H ₂ CH ₅ $\left\{ ^{\prime\prime}$ C ₃ H ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}$ CO ₂ C ₂ H ₅ $\left\{ ^{\prime\prime}\right\} \right\} \right\}$	$((i \cdot C_3H_*)_*C(CN)CO_*C_*H_*$ $CH_*=CHCH_*CH(CN)CO_*C_*H_*$	30 are on pp. 322–331.	The reactants were added in inverse order. When originally isolated this product was formulated as ethyl &,ô-dicyanovalerate (ref. 697). It was later identified as the cyclo-
.C ₂ H ₅ Br C ₂ H ₅ I	$\mathbf{c_{i}}_{\mathbf{H_{i}}}$	C_2H_sI	C_2H_5I	$(\mathrm{C_2H_6})_2\mathrm{SO_4}$	$(C_2H_5)_2SO_4$	CHJOCHJCI	011201011201	CH, BrCH, Br	CH ₂ BrCH ₂ Br	G_3	$n ext{-}\mathrm{C}_3\mathrm{H}_7\mathrm{Br}$	n-C ₃ H,I	$^{n\cdot C_3H,1}$ CH $_3$ CH $_2$ CH $_2$ CI-KI	v-C ₃ H ₇ Br	··C3H,I	CH;==CHCH,I	Note: References 577-1080 are on pp. 322-331. * The methyl ester was used in this control.	The reactants were added in inverse order. Then originally isolated this product was periane derivative indicated (ref. 712).

TABLE VI-Continued

Alkylation of Cxanoagetic Esters, $\mathrm{CH_2(CN)CO_2R}$ (The ethyl ester was used unless otherwise specified.)

Refer-	onco	199	607	2 2	101	974		101	3 :	185	303		86.5	:				288, 40	30.1	1	973, 975	Ç.	:		38, 963		•	2	000	202	
	Solvent		CH,OH	Ether	Ethanol	110	CHIO	•	Ethunol	Ethanol		Ethanol	-	Ethanol				Littono	in the state of th	Ethanol	Ethanol		Ethanol		Cohomol	Trimuna		Naociu, i.C.II,OH		Ethanol	
	Ç	Daso	NaOCH,	NaOC, H.	No OC II	STITOONA	NaOCH,		NAOC.II,	11 700%	STECONE	NaOC, H,	!	NaOC, II,				11 00 11	NaUC;115	NaOC.II.	11 00	211570017	NaOC, II,		11 00 11	NAUC ₁ 115		NnOC, 11, .:		NaOC, II,	•
201 14 1011	Yiold,	%	I	. 1	, 6	200	1		60	3 :	2	1		61				,	20	5		÷	1		;	·-	Į	<u>:</u> :	20	62	}
(The ethyl ester was used unless only will always		Ducking	Floring	CH,COCH,CH(CN)CO2CH,	CH, COCH, CH(CN)CO, C, H,	STOREST VI CONVICT C.H.	LINC(CHI2/2/10/ON/CO.2/2)	CH ₃ O ₂ COH ₂ CH(CM)CO ₂ Cm3	(CH ₃ O ₂ CCH ₂) ₂ C(C ₂ O ₂ CH ₃)	$CI(CH_{\bullet})_{\bullet}CH(CN)CO_{\bullet}C_{\bullet}H_{\bullet}$	TOUR VOIL VOIL CONTRACTOR	Br(Ch.2)3CH(Ch.)CC2CTT3	Cartistications of the carboxylato	ethyl 1-tylliotyticaming -	H,CHCHCH,CHCM		020		. A II CHICKICO C.H.	noting out (out) of our of the	C,II,O(CH,),CH(CN)CO,C,II,	TI OUNDING TI C.	. Carrottonio II and	1.C. H. C. I. (C.V.) C. C. J. J. J. J. J. J. J. J. J. J. J. J. J.	(1:C,II,),C(CN)CO,C,II,s	(i.c.H,CH(CN)CO,C,H's	CONDITION OF THE PROPERTY OF T	(; o if our over the H	to try Control C.His		C2H5CH(CH5)CH(C2)CC3C2H5
			Alkylating Agent	D HOOD HO	CH3COCII2OI	CH3COCH3CI	$NC(CH_2)_2OSO_2C_6H_4CH_3-p$	CICH, CO, CH,		CHOIL D.	CI(CH2/3DF	$Br(CH_2)_3Br$	$\mathrm{Br}(\mathrm{CH_2})_{\mathfrak{z}}\mathrm{Br}$		H,CCH——CH,	\	Þ	<i>i</i> .	Š	n-C,H,Br	OH OWHIBE	C2115O(O112/201	i -C $_i$ H $_g$ Br	£ .	i-C,H,Br		¿C,H,I		T.H.J.	- (4+= 1	C,H,CH(CH,)Br

	THE ALKY	LATI	ON OF	E	STI	ER	S	AND) NI	TR.	L	ES	26
976 130 498, 497 528	201	731, 974,	977 964	185	127	127, 238	973, 978	508	39	470	167 074	416, 514	2
Ethanol CH ₂ (CN)CO ₂ C ₂ H ₃ -C ₆ H ₆ Ethanol Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	NaOC,H11-i i.C,H110H	Ethanol	Ethanol	Ethanol	
NaOC2Hs Na NaOC2Hs NaOC2Hs	NaOC ₂ H ₅	$NaOC_2H_s$	NaOC2H5	NaOC2H5	$NaOC_2H_5$	$NnOC_2H_5$	$NaOC_2H_5$	NaOC ₂ H ₅	NaOC ₅ H ₁₁ -i	NaOC,H,	NaOC,H,	NaOC,H,	
33	40	1	1	85	63	62	20	1 58	1	45	70	100	
CH ₂ CH=CHCH ₂ CH(CN)CO ₂ C ₂ H ₅ (CH ₃) ₂ N(CH ₂) ₂ CH(CN)CO ₂ C ₂ H ₅ Ethyl 4-cyanotetrahydropyran-4-carboxylato (CH ₃) ₂ CCHCN	Ethyl 1-eyano-2-vinyleyelopropane. 1-earboxylate, ethyl 2-imino-3-eyano- 4-vinyleyelopontane-1-earboxylate and ethyl 2-imino-3-eyano-5-vinyleyelopontane-	1-carboxylato C ₂ H ₅ O ₂ CCH ₂ CH(CN)CO ₂ C ₂ H ₅	C2H,O2CCNa(CN)CH=C(CN)CO2C2H5	n-C ₅ H ₁₁ CH(CN)CO ₂ C ₂ H ₅	n-C ₃ H,CH(CH ₃)CH(CN)CO ₂ C ₂ H,	(C2H3)2CHCH(CN)CO2C2H3	$i \cdot c_s H_{11} CH(CN) CO_2 C_2 H_s$	$egin{array}{ll} egin{array}{ll} egi$	$\{i \cdot C_5H_{11}CH(CN)CO_2C_5H_{11} \cdot i \ \text{ and } \{i \cdot C_2H_{11}, C(CN)CO_2C_3H_{12}\} \}$	i-C ₃ H ₂ CH(CH ₃)CH(CN)CO ₂ C ₂ H ₅	$\mathrm{C_2H_5O_2CCH(CH_3)CH(CN)CO_2C_3H_5}$	$[C_2H_5O_2C(CH_2)_2]_2C(CN)CO_2C_2H_5$	Note: References 577-1080 are on pp. 322-331. * The methyl ester was used in this experiment. § The isobutyl ester was used in this experiment. The product also contained some of the ethyl ester.
$CH_3CH = CHCH_2Br$ $(CH_3)_2N(CH_2)_2CI$ $CI(CH_2)_2O(CH_2)_2CI$ $(CH_3)_2C = CH_2$	$\begin{array}{c} & & & \\ & & \\ \text{BrCH}_2\text{CH} = \text{CHCH}_2\text{Br} \end{array}$	CICH,CO,C,H,	ರ್ವಿ೦೮೦ ₂ ರ್ಚಕ್ಕ <i>ರ</i> ್ಮಿ	n-C ₅ H ₁₁ Br	n - C_3 H $_3$ CH $_3$ Br $_4$ CH $_3$	i-C-H.Br	- Stall Dt	$i\text{-}\mathrm{C}_{5}\mathrm{H}_{11}\mathrm{I}$	$i.C_5H_{11}I$	i·C ₃ H,CH(CH ₃)Br	TOTI OF SET	L(CH2)2CO2C2H5	Note: References 577-1 * The methyl ester was § The isobutyl ester was The product also cont

TABLE VI-Continued

Alkvelation of Cyanoacetic Esters, $\mathrm{CH}_2(\mathrm{CN})\mathrm{CO}_2\mathrm{R}$ (The ethyl ester was used unless otherwise specified.)

Refer- onco	273	469 127 470 469 130 980 167, 981 185, 982 469 89 150, 322 528 325 325	89 469 128
		Ethanol Ethanol Sthanol Sthanol Sthanol Stra(CN)CO ₂ C ₂ H ₅ ·C ₆ H ₆ Sthanol Sthanol Sthanol Sthanol Gthanol Gthanol Ethanol Ethanol	
Solvent	Ether	Ethanol Ethanol Ethanol Ethanol CH ₂ (CN)C Ethanol Ethanol Nono Nono Ethanol Ethanol Ethanol	None Ethanol Ethanol
Baso	Nn	NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs K, CO, Land NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs NaOC, Hs	K,CO, NaOC,H, NaOC,H,
Yiold,	29	70 50 60 60 63 67 67 67 67 67 69 60 60 60 60 60 60 60 60 60 60 60 60 60	84 70 71
(The ethyl ester was used uness concerned) Yield, Product % 1	C(CN)CO,C,H, C,H,O,C(NC)C——C(CN)CO,C,H,	n.C ₆ H ₁ ,CH(CN)CO ₄ C ₄ H ₅ n.C ₄ H ₅ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ i.C ₄ H ₅ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ i.C ₄ H ₅ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CH(CH ₄)CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CCH(C ₄ H ₅)CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CCH(C ₄ H ₅)CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CC(CH ₄) ₄ CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CC(CH ₄) ₄ CH(CN)CO ₂ C ₄ H ₅ C ₄ H ₅ O ₄ CC(CH ₄) ₄ CH(CN)CO ₂ C ₄ H ₅ Ehyl eyelohexyleyanoacetato Ethyl eyelohexyleyanoacetato Ethyl a:-Q ₂ Colohexenyleyanoacetato [Ethyl di-(2-cyelohexenyl)eyanoacetato 3.Cyanohexhydro-2-benzofuranono p-O ₄ NC ₆ H ₄ CH(CN)CO ₂ C ₂ H ₅ Ethyl (2,4-dinitrophenyl)cyanoacetato Ethyl (2,4-dinitrophenyl)cyanoacetato	n-C,H ₁₃ CH(CO ₂ H) ₂ n-C,H ₁₃ CH(CN)CO ₂ C ₂ H ₅ n-C,H ₁₁ CH(CH ₂)CH(CN)CO ₂ C ₂ H ₅
Alterbatine Arent	Maynamik ak na Breti(cN)cO ₂ C ₃ H ₅	C4 n-C,H,CH(CH,)Br i-C,H,CH(CH,)Br (C,H,),CH(CH,)Br (C,H,),CHCH,Br (C,H,),CHCH,Br (C,H,),CHCH,Br (CH,),CHCO,C,H, (CH,),CBrCO,C,H, (CH,),CBrCO,C,H, (CH,),CBrCO,C,H, (CY,CHO,C,CH, (CY,CHO,CH,CH, CYCHOPEXPL TORRIGO CYCHOPEXPL TORRIGO CYCHOPEXPL TORRIGO CYCHOPEXPL TORRIGO CYCHOPEXPL TORRIGO CYCHOPEXPL TORRIGO D-O,NC,H,CH 2.4. Dimitrochlorobenzene Pieryl chlorido	C, n.C,H ₁ ,Br n.C,H ₁ ,Br n.C,H ₁ ,Br

						TH	E	A.	LK	(Y)	ĹA	TI	10	1 (ЭF	E	SI	E	RS	A	LN	D	ΝI	TR	IL	ES			
984	283	985	185	629		984	721	470	470	470	470	95		83	83	•	38		116.95	50 (01)	200	110	112	989	2		469	80	071
Ethanol	ŀ	Ethanol	Ethanol	Ethanol		Ethanol	None	Ethanol	Ethanol	Ethanol	Ethanol	None		$(n\cdot C_3H,0)$, CHCH,	$(n.C_1H_2O)_2$ CHCH,		CH,0H	•	Ethanol	Ethanol	Hithory	Tiberol	Tolland	Ethanol		τ. 	L'enanoi Minimol	None	
NaOC2H5	1	$NaOC_2H_{\delta}$	NaOC2H5	$NaOC_2H_5$		NaOC2H5	Na	$NaOC_2H_5$	NaOC ₂ H ₅	$NaOC_2H_5$	NaOC ₂ H ₅	Na		КОН	KOH		NaOCH3	,	NaOC,H,	NaOC.H.	NaOCH	NaOC H	14002115	NaOC,H,	1	T COOK	MacConts W CO	NaOC,H,	7
44-50	I	30	85	83		44 - 50	28	51	18	32	33	ļ		40	30	14	Poor	Poor	09	Good	49	!		44		р Я	2 5	63	
$C_2H_5O_2CCH(C_3H_7\cdot n)CH(CN)CO_2C_2H_5$	C2H5O2C(CH2)2CH(CH3)CH(CN)CO2C2H5	C2H5O2C(CH2),CH(CN)CO2C2H5	$C_2H_5O_2C(CH_2)_4CH(CN)CO_2C_2H_5$	Diethyl 1-cyanocyclopentane-	1,2-dicarboxylate	C2H3O2CCH(C3H7-i)CH(CN)CO2C2H3	C2H5O2CCH(CH2OC2H6)CH(CN)CO2C2H5	Ethyl (cyclohexylmethyl)cyanoacetate	Ethyl (2-methylcyclohexyl)cyanoacetate	Ethyl (3-methylcyclohexyl)cyanoacetate	Ethyl (4-methylcyclohexyl)cyanoacctate	C,H,CH,CH(CN)CO,C,H, and	$(C_6H_5CH_2)_2C(CN)CO_2C_2H_5$	C,H,CH,CH(CN)CO,C,H,	$\{C_6H_5CH_2CH(CN)CO_2C_2H_5\}$	$(C_6H_5CH_2)_2C(CN)CO_2C_2H_5$	$C_6H_5CH_2CH(CN)CO_2H$	((C,H,CH2)2C(CN)CO2CH3*	C,H,CH,CH(CN)CO,C,H,	(C,H,CH,),C(CN)CO,C,H,	o-CIC,H,CH,CH(CN)CO,C,H,	o-O,NC,H,CH,CH(CN)CO,C,H. and	(0.02NC,H,CH2),C(CN)CO,C,H,	C,H,CH,CH(CN)CO,C,H,		n-C,H,,CH(CN)CO,C,H.	n-C,H,,CH(CO,H),	n-C,H13CH(CH1)CH(CN)CO2C2H5) are on nr. 299_291
"-C,H,CHBrCO,C,H;	CH3CHBr(CH2)2CO2C2H5	Br(CH2),CO2C2H5	$I(CH_2)_4CO_2C_2H_5$	Br(CH2)3CHBrCO2C2H3		i:C ₃ H,CHBrCO ₂ C ₂ H ₅	C,H,OCH,CHBrCO,C,H,	Cyclohexylmethyl iodide	2-Mothylcyclohexyl bromide	3-Methylcyclohexyl bromide	4.Methylcyclohexyl bromide	$C_6H_5CH_2CI$		C,H,CH,CI	C,H,CH,Cl	2) 2-1) 9-19	C,H,CH,Cl	2	C.H.CH.CI	$C_6H_5CH_2CI$	o-CIC,H,CH,CI	$o \cdot O_2 N C_0 H_4 C H_2 C I$		$C_6H_6CH_2Br$	C,	$n\text{-}\mathrm{C_8H_{17}Br}$	n -C $_8$ H $_1$ 7I	$n \cdot \mathrm{C_6H_{13}CH(CH_3)Br}$	Note: References 577-1080 are on nn 399-221

Note: References 577-1080 are on pp. 322-331.

^{*} The methyl ester was used in this experiment.

TABLE VI-Continued

ALKYLATION OF CYANOACETIC ESTERS, CH₂(CN)CO₂R (The othyl oster was used unless otherwise specified.)

	(The othyl oster was used uncertainty Yield, Yield,	Yield,	r Raso	Solvent	Rofer- ence
	Product n.c.H,CH(C,H,S)CH,CH(CN)CO,C,H,	50 81	NaOC ₂ H ₆ NaOC ₂ H ₆	Ethanol Ethanol	469
	i-C ₆ H ₁₃ CH(CH ₃)CH(CN)CO ₂ C ₂ H ₅ C ₂ H ₅ O ₂ CCH(C ₁ H ₃ -i)CH(CN)CO ₂ C ₂ H ₅ Diethyl 2-cyano-1-methylcyclopentane-	£	NaOC2H5 NaOC2H6	Ethanol Ethanol	629
DI(CLESSON) CLESSON CL	1,2-dicarboxylato Tricthyl α-cyanotricarballylate Trimethyl 2-cyanocyclo- pentano-1,2,3-tricarboxylato*	1 1	$NaOC_2H_b$ $NaOCH_3$	Ethanol CH ₃ OH	974
(low-melting form) CH ₃ O ₂ CCHBr(CH ₂) ₂ CHBr- CO ₂ CH ₃	Trimethyl 2-cyanocyclo- pentano-1,2,3-tricarboxylato*	ĺ	NaOCH	сн,он	753
	Triethyl 1-cyanocyclo- propane-1,2,3-tricarboxylate	l	$NaOC_2H_{\delta}$	Ethanol	175
	Triethyl 1-cyanocyclo- propane-1,2,3-tricarboxylate	85	NaOC2H5	Ethanol	175
(+, - form) β -Cyclohexylethyl bromide $C_6H_8(CH_2)_2Br$ $C_6H_8(CH_2)_2Br$	Ethyl (β-cyclohexylethyl)cyanoncetato C ₆ H ₅ (CH ₂) ₂ CH(CN)CO ₂ C ₂ H ₅ [C ₆ H ₅ (CH ₂) ₂] ₂ C(CN)CO ₂ C ₂ H ₅ (C ₆ H ₅ (CH ₂) ₂ CH(CN)CO ₂ C ₂ H ₅	70 78	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	Ethanol Ethanol Ethanol Ethanol	127 469 105 185
	\{c,H;O(CH;);];C(CN)CO;C;H; p·CiC,H;O(CH;);CH(CN)CO;C;H;	32 25	NaOC2H5	Ethanol	128

470	470	470	989	123		193 194	106	001	123	198	138, 111	185		127	176		169	985	171	171	198	000	£20	198	121
Ethanol	Ethanol	Ethanol	Ethanol	СН,ОН	•	Ethanol	Ethanol		7. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	Fthane!	IOIIWII T	Ethanol-ether		Ethanol	Ethanol	Tehonel	zenanoj.	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol
NaOC,H,	NaOC ₂ H ₃	NnOC,H,	NaOC, H.	NaOCH,		NaOC, H,	NaOC, H.		NaOC H	NaOC H	5112	NaOC ₂ H ₅		NaOC2Hs	NaOC,H,	NaOC.H	V2002115	ANOCans	$NaOC_2H_3$	NaOC ₂ H ₅	$NaOC_2H_5$	$NaOC_2H_5$	NaOC,H,	NaOC,H,	NaOC2H,
55	55	48	48	i		}	ł	ł	Good	80	8	95		70	70	89	9 5) ;	45	38	65	67	50	<u> </u>	50
o-CH3C,H4CH2CH(CN)CO2C2H3	m-CH ₃ C ₆ H ₄ CH ₂ CH(CN)CO ₂ C ₃ H ₅	$p ext{-}\mathrm{CH_3C_4H_4CH_2CH(CN)CO_2C_2H_3}$	$p\text{-CH}_3\text{OC}_6\text{H}_4\text{CH}_2\text{CH}(\text{CN})\text{CO}_2\text{C}_2\text{H}_5$	CoH,COCH2CH(CN)CO2CII,* and	(C,H,COCH2),C(CN)CO,CH3*	$C_6H_3COCH_2CH(CN)CO_2C_2H_3$	$(C_6H_5COCH_2)_2C(CN)CO_2C_2H_3$	C,H,COCH,CH(CN)CO,C,H,.nq	o-NCC,H,CH,CH(CN)CO,C,H,	(o-NCC,H,CH,),C(CN)CO,C,H,	OH,	C(CN)CO ₂ C ₂ H ₅	VII.2	n-C ₉ H ₁₉ CH(CN)CO ₂ C ₂ H ₃ Triothal 2 more constant	1,2,3-tricarboxylate	C,H,(CH,),CH(CN)CO,C,H;	C,H,O(CH,),CH(CN)CO,C,H,	o-BrC,H,O(CH,),CH(CV)CO H	2.4.Cl.C.H.O.CH.O.CH.O.CO.	n-Brown Contains	C.H.CH.SICH VOHIONOO CH	p-C ₂ H ₂ C ₂ H ₂ CH ₃ CH ₃ CH ₃ C ₂ C ₂ H ₃	p-CH ₃ C ₆ H,O/CH ₃), CH/CN/CO C 11	Ethyl 1-indanylevanosootete	Note: References 577-1080 are on pp. 322-331.
o-CH3C,H4CH2Br	m-CH3C6H4CH2Br	p-CH3C6H4CH2CI	$p ext{-}\mathrm{CH}_3\mathrm{OC}_6\mathrm{H}_4\mathrm{CH}_2\mathrm{Cl}$	C,H,COCH2Br	1	Censcochigh	CeH,COCH,Br	$C_6H_5COCH_2Br$	o-NCC,H4CH2Cl	o-NCC,H4CH2CI	-d 113 &	CHiBr	$C_{\mathfrak{g}}$	n ·C, H_{19} Br C ₂ H,O,CCHBrCH	CHBrCO,C,H,	C ₆ H ₅ (CH ₂) ₃ Br	CettsO(Cft2)3Br	o-BrC ₆ H ₄ O(CH ₂) ₃ Br	2,4 -Cl $_2$ C $_6$ H $_3$ O(CH $_2$) $_3$ Br	$p ext{-BrC}_{\mathrm{s}}\mathrm{H}_{\mathrm{4}}\mathrm{O}(\mathrm{CH}_{\mathrm{2}})_{\mathrm{3}}\mathrm{Br}$	C,H,CH,S(CH2)2CI-KI	$p ext{-}\mathrm{C}_2\mathrm{H}_5\mathrm{C}_6\mathrm{H}_4\mathrm{CH}_2\mathrm{C}_1$	$p\text{-CH}_3\text{C}_6\text{H}_4\text{O}(\text{CH}_2)_2\text{Cl}$	1-Bromoindane	Note: References 577-1

The n-propyl ester was used in this experiment. * The methyl ester was used in this experiment.

TABLE VI-Continued

ALKYLATION OF CYANOACETIC ESTERS, CH₂(CN)CO₂R (The ethyl ester was used unless otherwise specified.)

Pofor	986 986	469	471 128 128 150	986	
	Solvent	Ethanol Ethanol	Ethanol Ethanol ————————————————————————————————————	1	
specified.)	Вазо	NaOC2H5 NaOC2H5	NaOC,H, NaOC,H, NaOC,H,	1	
herwise	Yield, %	65 55	57 74 60	1	
ALKYLATION OF CIANOLOGY. (The ethyl ester was used unless otherwise specified.)	Product Ethyl chloroindenonylcyanoacetate** Ethyl bromoindenonylcyanoacetate** and diethyl indenone-2,3-dicyanoacetate	n-C ₁₀ H ₂₁ CH(CN)CO ₂ C ₂ H ₅ C.H.O.C(CH ₃),CH(CO ₂ C ₂ H ₅).	CH(CN)CO_C.H.s [m-CH_G,G,H_QO(CH_2),1],C(CN)CO_C.C.H.s p-CH_G,G,H_QO(CH_2),GH(CN)CO_C.H.s p-C_H_G,G,H_QO(CH_2),CH(CN)CO_C.C.H.s p-C_H_G,G,H_QO(CH_2),CH(CN)CO_C.H.s CH(CN)CO_C.C.H.s † †	O CI CI CI CI CI CI CI CI CI CI CI CI CI	O CH(CN)CO ₂ C ₂ H ₅ CH(CN)CO ₂ C ₂ H ₅
	Alkylating Agent 2,3.Dichloroindenone 2,3.Dibromoindenone	G10 n-C10H21Br	$C_{2}H_{3}(\Omega_{1})_{1}^{*}$ $C_{2}C_{2}H_{3}$ $C_{2}C_{2}H_{3}$ $p.CH_{3}C_{4}H_{3}O(CH_{2})_{3}Br$ $p.CH_{3}C_{4}H_{3}O(CH_{2})_{3}Br$ Br Br		=0

n ·C,, H_{2} ·I	$n \cdot C_{11} H_{21} CH(CO_2 H)_2$	81	K,CO,	None	89
m·C ₃ H ₅ C ₆ H ₄ O(CH ₂) ₃ Br	[m-C,H,C,H,O(CH,),],C(CN)CO,C,II,	9,	NnOC, II,	Ethanol	[7]
p.C,H,C,H,O(CH2),Br	p.C.H.C.II,O(CH.),CH(CN)CO.C.H.	70	NaOC, H5	Ethanol	128
1-Chloromethylnaphthalene	Ethyl (1-naphthylmothyl)cyanoacetate	:	NaOC, II,	Ethanol	691
C_{12}					
$n \cdot \mathrm{C_{12}H_{25}Br}$	$n \cdot C_{12}H_2$, $CH(CN)CO_2C_2H_3$	75	NaOC, H, Ethanol	Ethanol	128
$C_{16}-C_{19}$					
n - $C_{1_6}H_{33}I$	n-C ₁₆ H ₃₃ CH(CO ₂ H) ₂	90	K,CO,	None	83
n - $\mathrm{C_{16}H_{33}Br}$	n-C1,6H3,CH(CN)CO2,C2H5	<u>1</u> 2	NaOC, II,	Ethanol	127
(C,H,s),CBr	$(C_6H_5)_3CCH(CN)CO_2C_2H_5$	Poor	NaOC, III,	Ethanol	186
Motor Defendance and 1000 and 1000 and 1000					

Note: References 577-1080 are on pp. 322-331.

** The structure of the product was not determined.

† The position of the double bond was not stated.

TABLE VII

Aekylation of Bromo., Acetamido., and Phenylacetamido.cxanoacetic Esters, $\mathrm{XCH}(\mathrm{CN})\mathrm{CO}_2\mathrm{R}$ (The othyl ester was used unless otherwise indicated.)

ğ X

Alkylating Agent Product Product (The ctnyl oster was used anneased
(The cthyl oxfor was used united currently oxfor was used united currently 1,2,3-tricyanocyclopropane- 1,2,3-tricarboxylate Tricthyl 1,2,3-tricyanocyclopropane- 1,2,3-tricarboxylate CH ₃ CONHC(CH ₃)(CN)CO ₂ C ₃ H ₅ CH ₃ CONHC(C ₃ H ₅)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(C ₄ H ₇)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(C ₄ H ₇ -n)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(CH ₂ H ₇ -n)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(CH ₂ H ₇ -n)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(CH ₂ H ₂ -n)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(CH ₄ -n)(CN)CO ₂ C ₄ H ₅ CH ₃ CONHC(C ₄ H ₁ -n)(CN)CO ₂ C
ng Agent 2)2Cl CH2Br CH3CH2Cl midazole iloride r r Cl

242	242	243	243	243	244	243	244	243	245		245		245		245	245
Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	CH ₃ OH	Ethanol	сн,он	Ethanol	Ethanol		C,H,	,	Ethanol		Ethanol	Ethanol
$NaOC_2H_5$	NaOC2H5	$NaOC_2H_5$	NaOC ₂ H5	NaOC2H5	NaOCH3	NaOC,H5	NaOCH,	NaOC,H,	NaOC,H,	2	Na		NaOC, H.	3	$NaOC_2H_5$	NaOC2Hs
75	80	ca. 76	ł	[l	l	ĺ	Į	20		poor	,	80		20	78
$C_8H_4O_2N(CH_2)_3C(NHCOCH_3)(CN)CO_2C_2H_5*$	$G_8H_4O_2N(CH_2)_4C(NHCOCH_3)(CN)CO_2C_2H_5*$	$\mathrm{CH_3S}(\mathrm{CH_2})_{\mathtt{Z}}\mathrm{C}(\mathrm{C_6H_9ON})(\mathrm{CN})\mathrm{CO_2CH_3}\dagger$:-C,H,C(C,H,ON)(CN)CO2CH,†	¿-C,H,C(C,H,ON)(CN)CO2CH,†	C,H,CH,C(C,H,ON)(CN)CO,CH,†	C,H,CH,C(C,H,ON)(CN)CO2CH,†	$p\text{-CH}_2\text{OC}_6\text{H}_4\text{CH}_2\text{C}(\text{C}_8\text{H}_8\text{ON})(\text{CN})\text{CO}_2\text{CH}_3\dagger$	$p\text{-}\mathrm{CH_3OC_6H_4CH_2C(C_8H_9ON)(CN)CO_2CH_3}\dagger$	$p ext{-} ext{CH}_3 ext{C}_6 ext{H}_4 ext{SO}_2 ext{C}_6 ext{H}_4 ext{CH}_2 ext{-}$	C(C,H,ON)(CN)CO,CH,	p-CH ₃ OC,H ₄ SO ₂ C,H ₄ CH ₂ -	C(C,H,ON)(CN)CO2CH3†	$p ext{-CH}_3\text{OC}_6\text{H}_4\text{SO}_2\text{C}_6\text{H}_4\text{CH}_2\text{-}$	C(C,H,ON)(CN)CO,CH,	$0_2\mathrm{S[C_6H_4CH_2C(C_8H_6ON)(CN)CO_2CH_3-p]_2}\dagger$	p·CH ₃ OC ₆ H ₄ COC ₆ H ₄ CH ₂ . C(C ₆ H ₈ ON)(CN)CO ₂ CH ₃ †
γ -Phthalimidopropyl	bromide ô-Phthalimidobutyl iodide	5	$i\text{-}\mathrm{C_3H_7I}$	$i\text{-}\mathrm{C}_{\mathtt{i}}\mathrm{H}_{\mathfrak{g}}\mathrm{I}$	$C_aH_sCH_2CI$	$C_6H_5CH_2C1$	$p ext{-}\mathrm{CH_3OC_6H_4CH_2Cl}$	$p ext{-}\mathrm{CH_3OC_6H_4CH_2Cl}$	$p ext{-}\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4\mathrm{SO}_2 ext{-}$	$\mathrm{C}_{\mathfrak{e}}\mathrm{H}_{\mathfrak{e}}\mathrm{CH}_{\mathfrak{g}}\mathrm{Br}\text{-}p$	$p ext{-}\mathrm{CH}_3\mathrm{OC}_6\mathrm{H}_4\mathrm{SO}_2 ext{-}$	$\mathrm{C_6H_4CH_2Br}.p$	$p ext{-}\mathrm{CH_3OC_6H_4SO_2}$ -	$\mathtt{C_6H_4CH_2Br}.p$	$p ext{-BrCH}_2\mathtt{C}_4\mathtt{H}_4\mathtt{SO}_2 ext{-} \mathtt{C}_4\mathtt{H}_4\mathtt{CH}_2\mathtt{Br} ext{-} p$	$p ext{-}\mathrm{CH_3OC_6H_4COC_6H_4^-}$
		CONH GON)														

* The ethyl acetamidocyanoacetate used contained radioactive carbon.

† The methyl ester was used in this experiment.

TABLE VIII

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ALKYLCYANOAGETIC ESTERS, RCH(CN)CO₂R'

				MGAL	110 1113	MOTIONS			
Dofor.	enco	988	989, 164	145	562 971, 972	239 240 225	575 44, 51, 227	975 214 575 976	97.4 980, 97.4 97.4
	Solvent	Ethanol	Ethanol	Ethanol	Ethanol Ethanol	Ethanol Ethanol Ethanol	Ethanol (n.C ₃ H,0) ₁ CO	Ethanol Ethanol Ethanol	CH,OH Ethanol Ethanol
ated.)	Base	$NaOC_2H_5$	NaOC2H5	$NaOC_2H_5$	NaOC2H5 NaOC2H5	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOC,H, NaOC,H,-n	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅ NaOC ₂ H ₅	NaOCH, NaOC,H, NaOC,II,
so indic	Yield, %	١	ca. 100	20	83	86 76 95	87 78	50	13
ALKYLATION OF MONOALKYLCYANOACETIC LEATERS, TOTAL (The other was used unless otherwise indicated.)	Product	CHOCKCH, NCNICH.	C(CH ₃)(CN)CO ₂ C ₂ H ₃ C ₂ H ₃ O ₃ CC(CH ₃) ₂ C(CH ₃)(CN)· CO ₂ C ₂ H ₃	$i.\mathrm{C_3H_7C}(\mathrm{C_2H_5})(\mathrm{CN})\mathrm{CO_2C_2H_5}$	$n.C_3H$, $C(C_2H_5)(CN)CO_2C_2H_5$ $CH_2 = CHCH_2C(C_3H_7\cdot n)(CN)$.	CO_2C_2H_s i-C_3H_c(C_2H_s)(CN)CO_2C_2H_s i-C_3H_c(C_3H_3-n)(CN)CO_2C_2H_s (i-C_3H_7)_2C(CN)CO_2C_2H_s	n-C ₄ H ₅ C(C ₃ H ₇ -i)(CN)CO ₂ C ₂ H ₅ i-C ₄ H ₅ C(C ₂ H ₅)(CN)CO ₂ C ₃ H ₇ -n*	(i.C ₄ H ₃) ₂ C(CN)CO ₂ C ₂ H ₃ sec.C ₄ H ₃ C(C ₃ H ₇ ·n)(CN)CO ₂ C ₂ H ₃ (sec.C ₄ H ₃) ₂ C(CN)CO ₂ C ₂ H ₃ CH.CH.—CHCH ₃ -	C(CH,CH=CH,)(CN)CO,C;H, CH,O,CCH,C(CH,)(CN)CO,CH,† C,H,O,CCH,C(C,H,)(CN)CO,CH,† C,H,O,CCH,C(C,H,)(CN)CO,C,H,
Alkylation (The	Allevlating Agent	O O O O O O O O O O O O O O O O O O O	CH ₂ 12 (CH ₃) ₂ CBrCO ₂ C ₂ H ₅	$i.\mathrm{C_3H_7I}$	$\mathbf{c_{_2}H_{_3}I}$	C_2H_5I n - C_3H_7Br i - C_3H_7I	i-C ₃ H,Br C ₂ H ₅ Br	i.C ₄ H ₃ I n.C ₃ H ₃ Br sec.C ₄ H ₃ Br	CH,I CH,I c,H,I n-C,H,I
	ı	C_1	$ m CH_3$	C_2	C_3 $n ext{-}C_3 ext{H}_7$	<i>i</i> .C ₃ H ₇	<i>O</i> ₄ n.C₄H₅ ċ:C₄H₅	860-G ₄ H ₉	CH,CH=CHCH, CH,O,CCH, C,H,O,CCH,

	1	0. 0.0		97	TOTTOTTOTT	#1 <i>6</i>	
	CICH,CO,C,H5	$\mathrm{CH_2}{=}\mathrm{CH'\dot{c}H_2}$ $(\mathrm{C_2H_3O_2\mathrm{CCH_2})_2\mathrm{C}(\mathrm{CN})\mathrm{CO_2C_2H_3}$	1	$NaOC_2H_5$	Ethanol	977	
	CH3CHBrCO2C2H5		J	$NaOC_2H_5$	Ethanol	974	
	C,H,CH,CI	C2H3O2CCH2C(CH3C6,H5)(CN).	1	$NaOC_2H_5$	Ethanol	974	
		CO ₂ C ₂ H ₅					THE
(=C ₄ H ₂ S)	CICH, CO, C, H,	$C_2H_6O_2CCH_2C(C_4H_3S)(CN)$.	09	K_2CO_3	$(CH_3)_2CO$	88	ALKY
Ġ.	2-Cyclohexenyl bromide	Ethyl 2-thienyl-(2-cyclohexenyl).	67	${ m NaOC_2H_5}$	Ethanol	187	LATIC
$(C_2H_5)_2CH$	C_2H_5Br	(C ₂ H ₅) ₂ CHC(C ₂ H ₅)(CN)CO ₂ C ₂ H ₅	Good	NaOC ₂ H ₅	Ethanol	238, 983	о ис
C2H3O2CCH2C(=NH)	ICH2CN	$NH-C=C(CN)CO_2C_2H_5$ $+N=C$		NaOC ₂ H	Ethanol	066	F E
$\mathrm{CH_3CH(CO_2C_2H_5)}$	$_{ m I}$	$^{\text{CH}_2}$ — $^{\text{CHCO}_2}$ C, $^{\text{H}_5}$ CCH(CH ₃).	75	NaOC,H.	Ethanol	167 081	STEF
	n - C_3 H,I	$C(CH_3)(CN)CO_2C_2H_5$ $C_2H_5O_2CCH(CH_3)$.	81	NaOC,H,	Ethanol	101, 501	RS AI
	$i\text{-}\mathrm{C_4H_9X}\ddagger$	$\mathrm{C}(\mathrm{C}_3\mathrm{H}_7\cdot n)(\mathrm{CN})\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5$ $\mathrm{C}_2\mathrm{H}_5\mathrm{O}_2\mathrm{CCH}(\mathrm{CH}_3).$	i	NaOC, H.	Ethanol) ii	nd i
రి		$\mathrm{C}(\mathrm{C_4H_3i})(\mathrm{CN})\mathrm{CO_2C_2H_5}$		22		esse	VIT.
$(\mathrm{CH_3})_{\mathtt{2}}\mathrm{C}(\mathrm{CO_2C_2H_5})$	CH_3I	$C_2H_5O_2CC(CH_3)_2$.	Į	NaOC.H.	Rthonol		RILI
2-Cyclohexenyl $(==C_bH_p)$	CH ₂ I	C(CH3)(CN)CO ₂ C ₂ H ₅ C ₆ H ₅ C(CH ₅)(CN)CO ₂ C ₂ H ₅	85	NaOC ₂ H ₅	Ethanol	981 290	es
Note: References 5	Note: References 577-1080 are on pp. 322-331.	2–331.					

* The n-propyl ester was used in this experiment.

† The methyl ester was used in this experiment. ‡ The halogen was not specified.

TABLE VIII—Continued

ALKYLATION OF MONOALKYLCYANOACETIC ESTERS, RCH(CN)CO2R' was used unless otherwise indicated.)

Dofor	Liero	ence	290, 991	169	066	000	230, 220	590	81 83	000	266	81		83	301	661	188	188	505, 188	600	033	993		993		993		333	188		188		
	•	Solvent	Ethanol	Fthanol		Ethanoi	Ethanol	Ethanol	(" II OOM	CH3CH(OC3H3-11)2	Ethanol	1 Butove.	9 othowerthan	out CHOOLE III)	Chich (Course)	Toluene	Ethanol	Toluene	T41.22.21	Ethanoi	Ethanol	Ethnol		Ethanol	Trillation	Ethanol	- Community	Thhand	Tethor toluone	Etilot-tolled	Thelican	Tollaging	
		Base	NoOC. H.	TY OCT T	NaCC2D5	NaOC, H.	NAOC.H.	TI DO TI	STECONAL	KOH	NoOC.H.	11011	MOM		кон	NoNH,	NaOC.H.	HNVX	Na. 50 27	NaOC, HS	NaOC,H,	Van C. H.	STITOOPLES	11 00 11	NaOCans	TI 2000	A 15 C C 211 5	H DOW	STATO CALLS	e C		Non III	
DET OF	Yield,	%	000	83-01	908	62	ť	2 (49	70	t		88		88	61			63	78	81	5 6	00	,)1 20	,	50	ć	χ (χ	81	1	16	
The ethyl ester was used unless office was used	•	400 E	Fronce	$C_{s}H_{s}C(C_{s}H_{s})(CN)CO_{s}C_{s}H_{s}$	CHUNCONCO,C,H,	H C COURCY II STO THE	C,H,C(C,H,-n)(CN)CC2C2115	$C_nH_sC(C_nH_p-n)(CN)CO_2C_2H_s$	THUS HILL HILL HOUSE CO. H.	ONLY HOLLES	Chyclensolations	$C_sH_sC(CH_3)(CN)CO_2C_2H_s$	NCCH, C(C, H,)(CN)CO, C, H,		NOCH CO.H.MCNICO,C.H.	ACCULTACION TO ACCULTACION OF HIS	NCCH ₂ C(C ₆ H ₅)(C _N)CO ₂ C ₂ C ₂ C ₃	Br(CH2)2C(C,H3)(CN)CO2C2H3	NC(CH,),C(C,H,)(CN)CO,C2H,	CHULL OCC. H. MCNICO, C. H.	CI(CIII2)30(Spris)(CIII)	C2H 602CCH2C(C6H5)(CN/C02022755	$C_2H_5O_2CCH(CH_3)$ -	C(C,H3)(CN)CO2C2H3	C2H5O2C(CH2)2-	C(C,Hs)(CN)CO2C2Hs	ບໍ່		C,H,CH,C(C,H,)(CN)CO,C,H,	C,H,CH,N(CH,)(CH,)2-	C(C,H,)(CN)CO,C,H,	C,H,CH,N(CH,)(CH,),-	C(C,H,)(CN)CO,C,H,
(The	•		Alkylating Agent	171 -0 11 0	C2H5DF-IX	C_2H_5Br	n-C,H,Br-KI	" CH Br-KI		n -C $_6$ H $_{13}$ Br-K $_1$	$C_{s}H_{s}CH_{s}Cl$	î î H	NO HOL	OICIT2CIN		CICH2CN	CICH,CN	CH, BrCH, Br	NC (HC/12	01(0112)2011	$CI(CH_2)_3Br$	$CICH_2CO_2C_2H_5$	CH, CHBrCO, C, H,		CI(CH,),CO,C,H,		(CH ₃),CBrCO ₂ C ₂ H ₅		C,H,CH,CI	C,H,CH,N(CH,)	(CH,),Cl	C,H,CH,N(CH3)-	(CH ₂),CI
			£	41	2-Cyclohexenyl	(-C.H.) (Cont.)	(6-19)					!	$C_{\mathfrak{g}}H_{\mathfrak{g}}$																				

<i>C</i> ,						
C2H5O2C(CH2)2CH(CH3) CH3I	CH_3I	$\mathrm{C_2H_5O_2C(CH_2)_2CH(CH_3)}$ - $\mathrm{C(CH_3)(CN)CO_2C_2H_5}$	1	$NaOC_2H_5$	Ethanol	283
n-C ₃ H,CH(CO ₂ C ₂ H ₅)	n-C ₃ H ₇ I	$C_2H_5O_2CCH(C_3H_7\cdot n)\cdot \\ C(C_3H_7\cdot n)(CN)CO_2C_2H_6$	78	NaOC2H5	Ethanol	984
i:C ₃ H ₇ CH(CO ₂ C ₂ H ₅)	n-C ₃ H,I	$C_2H_5O_2CCH(C_3H_7-i)$ - $C(C_3H_7-n)(CN)CO_2C_2H_5$	85	NaOC ₂ H ₅	Ethanol	786
	$i\text{-}\mathrm{C}_3\mathrm{H}_7\mathrm{I}$	$C_2H_5O_2CCH(C_3H_7\cdot i)$ - $C(C_3H_7\cdot i)(CN)CO_2C_2H_5$	5	NaOC ₂ H ₅	Ethanol	₹86
$C_6H_5CH_2$	$C_6H_5CH_2N(CH_3)$. $(CH_2)_3Cl$	$C_6H_5CH_2N(CH_3)(CH_2)_3$ - $C(CH_2C_6H_5)(CN)CO_2C_2H_5$	1	$NaNH_2$	Toluene	188
o-CH3C,H4	$C_6H_5CH_2N(CH_3)$ - $(CH_2)_3CI$	C,H,CH,N(CH,)(CH,),- C(CH,C,H,-0)(CN)CO,C,H,	65	NaNH2	Tolueno	188
$p ext{-}\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4$	C.H.Br	$p\text{-CH}_3\text{C}_6\text{H}_4\text{C}(\text{C}_2\text{H}_5)(\text{CN})\text{CO}_2\text{C}_2\text{H}_5$	09	NaOC2H5	(C2H50)2CO	44, 227
i ·C $_6$ H $_{13}$ CH(CH $_3$)	$C_2H_{\delta}O(CH_2)_2I$	C2H3O(CH2)2C(CN)CO2C2H3 	80	¥	Xyleno	750
;-C,H,CH(CO,C,H,)	$i.C_4H_1Br$;-C,H ₁₃ CHCH ₃ C ₂ H ₅ O ₃ CCH(C,H ₅ -i). C(C,H,-i)(CN)CO ₃ C,H.	1	NaOC,H,	Ethanol	985
C,H,COCH,	CH,I C,H,CH,CI	C.H.COCH.C(CH.)(CN)CO.CH.* C.H.COCH.C(C.H.)(CN)CO.C2.H. C.H.COCH.C(C.H.)(CN)CO.C2.H.	1 1	NaOCH ₃ NaOC ₂ H ₅	CH ₃ OH Ethanol	123 123
Ć,	7 7 7 9 9 9	CO_CH_3*	1	NaUCH	сн,он	123
l-Indanyl	$n\text{-}\mathrm{C}_3\mathrm{H}_1\mathrm{I}$	Ethyl 1-indanyl- $(n ext{-propyl})$ cyano-acetato	41	NaOC,H,	Ethanol	217
$(C_{a}H_{5})_{2}CH$	$(C_6H_5)_2$ CHCl	[(C,H5)2CH]2C(CN)CO2C2H5	1	$_{ m BrMg}$	Ether	994
Note: References 577-1080 are on pp. 322-331. * The methyl ester was used in this expariment	-1080 are on pp. 322 is used in this event	-331. mant		enolate		

was used in this experiment.

|| The bromonagnesium enclate was obtained by the addition of phenylmagnesium bromide to ethyl benzylidenecyanoacetate.

TABLE IX

ALKYLATION OF ALKYLIDENEMALONONITRILES AND ALKYLIDENECYANOACHTIC ESTERS Yiold.

ALK	YLATION OF ALKYLID	ALKYLATION OF ALKYLIDENEMALONONITHIES AND MENTILLE				10.00
			Yiold,			-10101
Compound Alleylated	Allevlating Agent	Product	%	Вазо	Solvent	onco
THE DESCRIPTION	CH.T	$CH_sCH = C(C_sH_s)C(CH_s)(CN)_s$	93	$NnOC_3H_{7}$ - i	i.C,H,OH	14:
(C2115/20	T.H.D	$CH_{\bullet}CH=C(C,H_{\bullet})C(C,H_{\bullet})(CN)_{2}$	0.7	$NnOC_3H_{7}$	i-C,11,011	7.
	CH —CHCH.Br	CH, CH = C(C, H,)C(CH, CH = CH2)(CN)2	81	$NaOC_2II_5$	Ethunol	212
"-CH-C/CH-)-"C(CN)"	C.H.Br	$C_1H_1CH=C(CH_3)C(C_2\Pi_5)(CN)_2$	ļ	NaOC,H,-i	i.C,H,OH	
//31170(0113)(011/2	C.H.J	C, H, CH = C(CH, C(C, H,)(CN),	1	$NnOC_3H_7-i$	$i.C_3H_jOH$	
	$(C_2H_5)_2SO_4$	$C_2H_sCH=C(CH_3)C(C_2H_5)(CN)_2$	1	NaOC ₂ II,-i	i.C,H,OH	211
$\langle \rangle = C(CN),$	C_2H_sI	(1-Cyclohexenyl)ethylmalononitrile	63	$NaOC_3H_{7}$ - i	i.C,111,0H	211
	CH.—CHCH.Br	(1-Cvelohexonyl)ullylmalononitrilo	93	$NnOC_2II_5$	Ethunol	215
$C_2H_3C(CH_3)=C(CN)$.	CH ₃ I	$CH_3CH=C(CH_3)C(CH_3)(CN)CO_2C_2H_3$	65	NaOC, II,	Ethanol	‡
CO2C2H5			1	11 130 30	Part	r
1	C_2H_5I	$CH_3CH = C(CH_3)C(C_2H_3)(CN)CO_2C_2H_3$	ទូច	NAUC ₂ 113	iounuar	7 1
	n-C ₃ H,I	$CH_3CH = C(CH_3)C(C_3H_7 \cdot n)(CN)$	‡	NaOC,H,	Ethanol	37
		CO ₂ C ₂ H's				
	CH2—CHCH2Br	$CH_3CH = C(CH_3)C(CH_2CH = CH_2)(CN).$	7.	NnOC,II's	Ethunol	÷
		$\mathrm{CO_2C_2H_5}$	ı			;
	CH;=CCICH;CI	Structure not determined *	Poor	NaOC, II,	Ethanol	#:0
	CH,—CBrCH,Br	Structure not determined*	Poor	NaOC,II,	Ethanol	;
	$n \cdot ilde{ ilde{C}_a^{\dagger}} ext{H}_9 ext{I}$	$CH_3CII = C(CH_3)C(C_iH_3 \cdot n)(CN)$	(10	NnOC, II,	Ethanol	37
	•	CO ₂ C ₂ H ₃				
	CH,CH=CHCH,Br	$CH_1CH = C(CH_1)$.	30	NaOC,H,	Ethanol	1 0
	•	C(CH,CH=CHCH,)(CN)CO,C,H,				
	$CH_2 = C(CH_3)CH_2CI$	CH ₃ CH=C(CH ₃).	20 - 35	NaOC,II,	Ethanol	1 0
	·	C[CH2C(CH3)=CH2](CN)CO2C2II.6				
	C,H,CH=CHCH,Br	$CH_3CII = C(CII_3)$.	Poor	NaOC,IIs	Ethanol	-
		C(CH2CH=CHC,H3)(CN)CO2C,H3*				

		411.		17.1.17	WII) M	1E. TE	STEF	RS AI	ND N	ITRILES
37	37 37 41	37	=	37	37	37	37	37	37	37	995
Ethanol	Ethanol Ethanol CH ₃ OH	Ethanol	NaOC,H,·i i.C,H,OH	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol	Ethanol
NaOC ₂ H ₅	NaOC ₂ H ₅ NaOC ₂ H ₅ NaOCH ₃	NaOC,H,	NaOC,H,.i	NaOC,H,	NaOC,H,	NaOC,Hs	NaOC, H,	NaOC,H,	NaOC,H,	NaOC, Hs	NaOC,H,
89	41 63 17	45	73	£	ÇŢ	0#	87	20	57	63	ដ
$\mathrm{C_2H_3CH}{=}\mathrm{C(CH_3)C(CH_1)(CN)CO_2C_2H_3}$	$C_2H_3CH=C(CH_3)C(C_2H_5)(CN)CO_1C_2H_5$ $C_2H_3CH=C(CH_3)C(C_2H_5)(CN)CO_2C_2H_5$ $C_2H_3CH=C(CH_3)C(C_2H_5)(CN)CO_2CH_3$	$C_2H_5CH=C(CH_3)C(C_2H_5)(CN)CO_2C_2H_5$	$C_2H_sCH=C(CH_3)C(C_2H_3)(CN)$.	$C_2H_3CH=C(CH_3)C(C_3H_7\cdot n)(CN).$ $CO_3C_3H_4\cdot n$	C ₂ H,CH=C(CH ₃)C(C ₃ H,-i)(CN). CO ₂ C,H.	$C_2H_3CH=C(CH_3)C(CH_2CH=CH_2)(CN)$.	CH3CH=C(C2H3)C(CH3)(CN)CO2C2H3	$CH_3CH = C(C_2H_5)C(C_2H_5)(CN).$ $CO_3C_3H_3$	$CH_3CH = C(C_2H_3)C(C_3H_7 \cdot n)(CN)$. $CO_3C_3H_4 \cdot n$	CH ₃ OH=C(C ₂ H ₅)C(C ₃ H ₇ ·i)(CN).	CH; CH; CH; CH;
$_{ m I}$	C ₂ H ₅ Br C ₂ H ₅ I C ₂ H ₅ I	(C2H5)2SO4	$(C_2H_5)_2SO_4$	$n ext{-}C_3 ext{H}_7 ext{I}$	i-C ₃ H,I	CH_2 =CHCH $_2$ Br	CH_3I	C_2H_5I	n-C ₃ H,Br	i.C ₃ H,I	C,H,I
$n \cdot C_3H_1C(CH_3) = C(CN) \cdot CO_2C_2H_3$	$n \cdot C_3 H, C(CH_3) = C(CN).$ $CO_2 CH_3$	$n \cdot C_3 H_7 C(\ddot{\mathrm{CH}}_3) = C(\mathrm{CN}) \cdot CO_2 C_2 H_5$	n - C_3H , $C(CH_3)$ = $C(CN)$ - CO_2C_3H , \cdot \cdot i	$n \cdot C_3 H_1 C(CH_3) = C(CN) \cdot CO_2 C_2 H_3$		1	$(C_2H_5)_2C=C(CN)$. $CO_2C_2H_5$			CH ₂	$\begin{array}{c c} & \bigcirc \text{CHC} = \text{C(CN)}. \\ & \text{CH}_{\bullet} & & \text{CO}_{\bullet}\text{C}_{\bullet}\text{H}_{s} \\ & \text{CH}_{\bullet} & & \text{CO}_{\bullet}\text{C}_{\bullet}\text{H}_{s} \\ & & & & & & & & & & & & & & & \\ & & & & & & & & & & & & & \\ & & & & & & & & & & & & & \\ & & & & & & & & & & & & & & \\ & & & & & & & & & & & & & & \\ & & & & & & & & & & & & & & \\ & & & & & & & & & & & & & \\ & & & & & & & & & & & & \\ & & & & & & & & & & & & \\ & & & & & & & & & & & & \\ & & & & & & & & & & & \\ & & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & & \\ & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & $

Note: References 577-1080 are on pp. 322-331.

* The poor yield obtained precluded purification of product. † The product isomerized partially on distillation.

TABLE IX—Continued

ALKYLATION OF ALKYLIDENEMALONONITHILES AND ALKYLIDENECYANOACETIC ESTERS

Rofor.	enco	995	37	37	41	37	37 575	996, 997	259	215	259	247
	Solvent	i - C_3 H,OII	Ethanol	Ethanol	Ethanol	CII3OII	сн,он ;с,п,он	Ethanol	Ethanol	Ethanol	Ethenol	i.C ₁ H,OH
	Baso	NaOC,H,·i i·C,H,OII	$NnOC_2H_5$	NaOC ₂ H ₃	NaOC2H3	NaOCH	NaOCH ₃ NaOC ₃ H ₇ -;	NaOC ₂ IIs	NaOC,Hs	NaOC ₂ II,	NaOC ₂ H ₅	NaOC ₃ H ₇ -i
47:5-1-3	r 1010, %	09	78	70	79	91	32 47	I	1 2	7.0	00	62
	Product	CH_{2} CH_{2} CH_{2} CH_{3} CH_{7}	n_{C_3} C_{H_2} C_{CH_3} C_{CH_3} C_{CH_3} C_{CN} .	$CO_2C_2H_3$ $n.C_3H_3CH==C(CH_3)C(C_2H_3)(CN).$	$CO_2C_2H_3$ $i:C_3H_1CH==C(CH_3)C(CH_3)(CN)$.	$CO_2C_2H_5$ $i.C_3H_7CH==C(CH_3)C(CH_3)(CN)CO_3CH_3$	$i.C_3H_7CH=C(CH_5)C(C_2H_5)(CN)CO_2CH_3$ $CH_5=C(CH_4)CH=C(CH_3).$	C(CH ₃)(CN)CO ₂ C ₃ H ₇ ·i Ethyl mothyl·(1-cyclohoxonyl)	cyanoacotato Ethyl ethyl-(1-cyclohexenyl)-	cyanoacotato Ethyl allyl-(1-cyclohoxonyl)-	eyanoncetato Ethyl n-butyl-(1-cyclohexenyl)-	eyanoacetato Ethyl (2-methyl-2-cyclo- pentenyl)-(1-cyclohexenyl)- cyanoacetato
ALKYLATION OF ALIXALIDENEMAZORONIES	Alkylating Agont	$(\mathrm{C_2H_5})_2\mathrm{SO_4}$	CH_3I	C_2H_5I	CH_3I	CH ₃ I	C ₂ H ₅ I CH.1	CH,I	$c_{ m H,I}$	CH2—CHCH2Br	n -C ₄ H $_0$ I	2-Methyl-2-cyclo- pentenyl bromide
ALE	Compound Alkylated	CH_2 $CHC = C(CN).$	CH_2 $CU_2C_3H_7$. r r - $C_3H_3C(CH_3)$ = $C(CN)$ -	$\mathrm{CO_2C_2H_6}$	$i:C_4H_0C(CH_3)=C(CN)$.	$\dot{CO_2C_2H_5}$ $i.C_4H_5C(CH_3)=C(CN)$ -	CO ₂ CH ₃	C(CN)CO ₂ C ₃ / Ethyl cyclobexyl-	idenecyanoacetate			

Note: References 577-1080 are on pp. 322-331.

† The product isomerized partially on distillation. ‡ The halogen was not specified.

TABLE IX-Continued

	Refor-	onco	181	181	181	181	į	181	181	181	181			
ş		Solvent	Ethanol	Ethanol	Ethanol	Ethanol	•	Ethanol	Ethanol	Ethanol	Ethanol			
CETIC ESTER	1	\mathbf{B} aso	$NaOC_2H_5$	Manch. H.	TOO IT	$N_{8}^{10}C_{2}^{11}C_{3}^{2}$		NaOC ₂ H ₅	NaOC2118	MacOurts	NoOCH.	1440021-19		
A OM A YEA	Viold.	%	70		ł	8		36	65	ł	6	0/		
TABLE 1XCommunication	ATEXTATION OF ALKYLIDENEMALONONITRILES AND ALKYLIDENEOTATION OF ALKYLIDENEMALONONITRILES AND ALKYLIDENEMENTATION OF ALKYLIDENEMALONONITRILES AND ALKYLIDENEMENT OF ALKYLIDENEM	-	Product	Ethyl mothyl-(3-mech.)	mill other (3.indenv) evanoacetate	Ethyl n-propyl-(3-indenyl)cyanoacotato	Ethyl isopropyl-(3-indenyl)cymic-	acetato	Ethyl allyl-(3-indenyl)cyanoacetate	Total ishityl-(3-indenyl)cyanoacetate	Tethyl i.amvl-(3.indenyl)eyanoacetate	Ethyl methyl-(2-indenyl)cyanoacetate		TT 0 00 101
	LATION OF ALKYLII		Alkylating Agont	CH ₃ I		C_2H_5I	- C 11 1	2-031171	CH2-CHCH2br	CH2=CHCH21	·.C,H,I	i-C ₅ H ₁₁ I	$_{ m CH_3I}$	
	ALKS		Compound Alkylated	Ethyl Lindanylidone	Livings Times	cymoaccome							Ethyl 2-indanyl-	So to to constitution of the second

§ This ester may be ethyl 2-indenyleyaneacetate as designated in ref. 181.

998

 $C_{\mathfrak{l}}H_{\mathfrak{l}}$

 $NaOCH_3$

55

CH2CO2C2H5 | NCCCO2C2H6

idenecyanoacetate§

C(CN)CO2C2H5

TABLE X

ALKYLATION OF MALONONITRILE AND MONOALKYLMALONONITRILES, RCH(CN)2

				Yield,			Refer-
ri H	Alkylating Agent	g Agent	Product	%	Base	Solvent	ence
	$C_{\mathbf{I}}$						
н	CH3I	1º1	$(CH_3)_2C(CN)_2$	Poor	Dry silver salt	None	104
	1 110		(CH ₃) ₂ C(CN) ₂	ca. 14	$NaOCH_3$	CH_3OH	104
	3	131	\(CH_3)_2C(CN)C(==NH)OCH_3	55			
	CE	CH ₃ I	(CH ₃) ₂ C(CN) ₂	36	$NaOC_2H_5$	None	104,999
	Ü	CHCI,	(NC),CHCH=C(CN)C(=NH)OC,H,	i	$NaOC_2H_5$	Ethanol	231
	່ວ						
	ర	C,H,I	$(C_2H_5)_2C(CN)_2$	32	NaOC ₂ H ₅	None	104,999
	ບໍ	C,II,I	$(C_2H_5)_2C(CN)C(=NH)OC_2H_5$	Good	NaOC2H,	Ethanol	104
	•		$((C_2H_5)_2C(CN)_2$	i			
	S.	C_3 - C_3					
	'n	n.C,H,Cl	$(n\cdot\mathrm{C_3H_7})_2\mathrm{C}(\mathrm{GN})_2$	1	NaOC,H,	Ethanol	666
	ບັ (H,CH,CI	$(C_6H_5CH_2)_2C(CN)_2$	1	Na	Ether	95
	ບັ (C,H,CII,CI	$(C_6H_5CH_2)_2C(CN)_3$	32	NaOC,H,	Ethanol	95, 999
5	ะถัง	2,3-Dibromoindone	Bromoindonylmalononitrile*	100	NaOC ₂ H ₅	Ethanol	781
נו לינו	י כ	Colt och och	C,H,CH,C(C,H,)(CN)C(=NH)OC,H,	71	NaOC ₂ H ₅	Ethanol	95
1111	Σ		C,H,C(CH,)(CN)C(=NH)OC2H,	ca. 100	NaOC ₂ H ₅	Ethanol	333
	י כ	I(Cn ₂) ₃ Dr II Cir Ci	CI(CH ₂) ₃ C(C,H ₅)(CN) ₂	40	NaOC ₂ H ₅	Ethanol	1000
C.II.CH		Conscitation	C.H.SCH.SC(C.H.S)(CN)2	100	$NaOC_2H_5$	Ethanol	333
30119		CH I	Constitution (CN),	I	Dry sodium salt	None	95
	S E	CII34	Conscient Constant Co	92	Dry silver salt	Ether	95
	ئع ڌ	CHIT	C,H,CH,CH,)(CN)C(=NH)OC,H,	85	$NaOC_2H_5$	Ethanol	95
į	5	1541	$C_4H_3CH_2C(C_2H_3)(CN)C(=NH)OC_2H_3$	75	NaOC,H,	Ethanol	9.5
Note	. Roforon	Note . References First 1000					3

Note: References 577-1080 are on pp. 322-331, • The structure of this product was not determined.

Refer-

ence

81

196 240

t.C,11,

'n

83,81

1001 178 සු ස

Ether

NaC(C₆H₆)₃ NaC(C₆H₅)₃

4 5 5

 $c_{s}_{1} c_{s}_{2} c_{s}_{1} c_{s}_{2} c_{s}_{1} c_{s}_{2} c_{s}_{2} c_{s}_{2} c_{s}_{2}$

C,H,CH,CI n-C,H,I

CMIS

CII,

CII.

Ether

81 81

88 89 69

TABLE XI

CH3CH(OC3H7-n)2 CH(0C,H5)2 ethoxyethane CH3CH(OC2H5)2 ethoxyethane -Butoxy-2-1-Butoxy-2-Ethanol Ether Ethanol Ether Ether Solvent Ether Ether Ether Ether Ether Ether NaC(C,H6)3 NaC(CaHb)3 NaC(CoHs)3 NaC(CoH5)3 NaC(CaHb)3 NaC(C,Hs)3 NaC(CeHs)3 NaC(CoHs)3 NaOC₂H₅ VaOC, IIs NaNH2 KOH кон Base KOH KOH KOH ALKYLATION OF MONOCARBOXYLIC ESTERS, RCH(R')CO2R" ž (The othyl ester was used unless otherwise indicated.) 30 (20) 23 55 55 Poor 8 'n Ethyl 1-methyl-4-phenylpiperidine- $(C_2H_5)_2N(CH_2)_2CH(C_6H_5)CO_2C_2H_5$ $_{C_2H_5O_2CC(CH_3)_2C(CH_3)_2CO_2C_2H_5}$ $C_2\Pi_5O_2CC(C\Pi_3)_2C(C\Pi_3)_2CO_2C_2\Pi_5$ $C_6 \Pi_5 \mathrm{CH}_2 \mathrm{CH} (C_6 \Pi_5) \mathrm{CO}_2 \mathrm{C}_2 \mathrm{H}_5$ rEthyl a-phenyl-a-(7-chloro $c_6 H_5 C \bar{H}_2 C H (C_6 \Pi_5) C \bar{O}_2 C_2 H_5$ Canschac(CH3)2CO2C2H5 C6H5CH2C(CH3)2CO2C2H5 1.C3H,CH(C2H5)CO2C2H5 4-quinolyl)acetamide ·C3II,CH(C2II5)CO2C2H $C_0\check{H}_S\dot{C}\Pi(C_2\check{\Pi}_S)\check{C}O_2\check{C}_2\check{\Pi}_S$ Callach(Calls)CO2C2Hs C2H5C(CH3)2CO2C2H5 a-Phenyl-a-(7-chloro-4.quinolyl)acetate $_{C_{6}\Pi_{5}(C\Pi_{2})_{2}CO_{2}U_{5}}^{\Pi_{5}}$ (CH₃)₃CCO₂C₂H₅ CII2CII2C(CII3)2 4-carboxylate Product 8 (CH₃)₂CBrCO₂C₂H₅ CII3N(CIII2CII2CI)2 $(C_2 II_5)_2 N (CII_2)_2 Cl$ Alkylating Agent C, II, SO, C, II, 4,7-Dichloro-Conscitation Conscitation Canscin Cl Canach quinoline (C2115)2SO4 CeIIsCH2CI CH2-CH2 C, III, CII, CI C2115BF $C_2\Pi_5I$

	p.(t-Norpholinyl)- ethyl chloride	Ethyl α,α-dl-(2-thienyl)-γ- (4-morpholinyl)butyrato	22	NaNH ₂	Toluene	1002
11.50 S.11.50	1,	CH3O2CC(C4H3)2C(C4H5)2CO2CH3*	}	NaC(C ₆ H ₆) ₃	Ether	67
•		(C ₆ H ₅) ₂ C(CH ₃)CO ₂ C ₂ H ₅	1	KNII,	Liquid NH3	1003
	CII,X†	(C ₆ H ₅) ₂ C(CH ₃)CO ₂ CH ₂ C ₆ H ₅ [‡]	Good	NaNH ₃	Ether	62
		(C ₆ 11 ₅) ₂ C(C ₂ 11 ₅)CO ₂ C ₂ 11 ₅	181	NaOC2115	None	180
	:	(C ₆ H ₅) ₂ C(C ₂ H ₅)CO ₂ C ₂ H ₅	007	KUC2III	Cells-ether	1003
	1.03/11/1	(6113/2 C(C3113-1) C C 2 C 112 C 6115+	<u></u>	Navii.	Etner	25
	CH, = CHCH, XT	CH2=CHCH2C(C4H5)2CO2H5	22	NaNIIa	$C_6\Pi_g$	1004
	CII,=CHCII,X†	$CH_2 = CHCH_2C(C_4H_5)_2CO_2CH_2C_6H_5$	100	NaN II.		02
	B-(1-Morpholiny1).	Ethyl a, a-diphenyl-y-	1	[(C ₂ II ₅) ₂ CCN]Na	Cam. Causel	93
	ethyl chloride	(4-morpholinyl)butyrate				
	C*112C11*C1	None.	1	NaOC, H.	Ethanol	564
	Cansella	C,II,CII,C(C,II,),CO,CII,*	j	NaC(C.II.)	C, II,	67
	ຕຳເ _{ວີ} ເຄ _ື ເຄ	Conscitations of the conscient of the co	1	NaNII,	Ether	61, 1005
	p.(2-Methyl-1-	Ethyl a, a-diphenyl-y-(2-methyl-	j	I(C,H.),CCN)Na		03
	pyrrolidyl)ethyl	1-pyrrolldyl)butyrate		3		2
	Chicologo					
	p-(1-Piperidyl)ethyl chloride	Ethyl 2,2-diphenyl-y-(1- piperidyl)butvrate	80	$\{(C_2\Pi_5)_2CCN\}N_{\rm A} C_6\Pi_6$	Свив	91, 93
	A. I. Mornhallach	Titler - Alphania		***************************************	į	
	propyl chloride	morpholinyl)valerate	}	I(C2H5)2CCN)Na C6H6	$C_{\mathbf{g}}\Pi_{\mathbf{g}}$	01
	2.(1-Piperldyl).	Ethyl a adlahomi, 3.11.		TO II VOODING	1	;
	propyl chloride	piperidyl)valerate	i	ICZIIS/2CCNJNA CELIS	Свив	91
	J-(1-Piperidyl).	Ethyl x,x-diphenyl-y-(1-	l	(C,H,),CCN)Na C,H,	С.И.	5
	propyl chloride	piperidy1)valerate		•	P	;
	C, III, CHIBICO, CH,	CH3O2CCH(C4H3)CH(C6H3)CO2CH3*	Poor	(C,H,),CNa	Ether	67
	J-(2-Methyl-5-cthyl-	Ethyl z.z.dlphenyl-y-(2-methyl-	i	(C, H,), CCN INA		5 5
	1-piperfelyl)propyl chloride	5-cthyl-1-piperidyl)valerate				1
	State (11 O)					
	(CH 5)2CHBF	(Calls)2CHC(Calls)2CO2CH3	Į	NaC(C, IIs)3	Toluene	67
Volet Buffers and Care State	1, (113/3) (11	(C4H3)3CC(C4H3)4CO2CH3*	ŀ	NaC(C,Hs),	Ether	67
The method settle seed to the on pp. 322-331.	322-331.					•
The halogen was not enough.	theriment.					
The tonix offer was need in this and						
The ally leater was used in this armediner	periment.					
talka esha	ingur.					

TABLE XI-Continued

FSTERS, RCH(R')CO2R"

RS, KCD(tv)CC2 ;wise indicated.)		Base	NaOC ₂ H ₅ Ethanol-ether	KOC ₂ H ₅ Ethanol-ether 248	Tether	Good KOC2H5	KOC2H5 Ethanol	KOC,H, Ether	cenate KOC2Hs Ether 248	KOC2H5 Eurer	KOC2H ₅ Ether	- KOC ₂ H ₅ Einer	yl]- 40 [(C ₂ H ₅) ₂ CCN]Na C ₆ H ₆ ·C ₆ H ₅ Cl 91, 93	late 85 KOC ₂ H ₅	- KOC ₂ H ₅ Ethanol-etner	- KOC2H5		ZTTVTVT GO) NaNH ₂ Ether 60	77	48 [(C2H5)2CON]Na C6H6-C6H5C1
ALKYLATION OF MONOGARBOXYLIG ESTERS, KULLUL) OCCURATION OF MONOGARBOXYLIG ESTERS, KULLUL OCTOR OF STREET	or was asset	%	: 1	1	bis-(o,o'-diphenylene)-	e Good	<u></u> 1	١	Ethyl 9-allylfluorene-9-carboxylate KOC	l	l	None — KOC w. 4'-dinitrophenyl)fluorene- — KOC	40	late 85	1	1	5	GD	1	77	
ALKYLATION OF	(The etnyl est		Alkylating Agent	I_2	I,	, 10	c_2H_5I	$\mathrm{Br}(\mathrm{CH_2})_2\mathrm{Br}$	CH2=CHCH2Br	CICH2CO2C2H5	$I(CH_2)_2CO_2C_2H_5$	C,H,I	2,4-Dinitro- bromobenzene	θ -(4-Morpholiny1)- ethyl chloride	CeH5CH2CI	β -(1-Fiperiayi)- ethyl chloride	C ₆ H ₅ COCH ₂ Br	$CH_s = CHCH_sBr$	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	CeH5CH2CI	CH ₃ I
			,	enylene														-Tolyl			2-C,H ₁₅ I

1006		70	20	70
Ether		Ether	Ether	Ether
$\mathrm{NaC}(\mathrm{C}_{\mathbf{d}}\mathrm{H}_{5})_{3}$		$NaC(C_6\Pi_5)_3$	$NaC(C_6H_5)_3$	$NaC(C_6II_5)_3$
64	-	i	23	40
CH ₃ O CH ₃	+ CO ₂ H CH ₃ O CH ₃ O	$n - C_{14} \Pi_{29} C(C \Pi_{3}) (C_{7} \Pi_{15} - n) CO_{2} C\Pi_{3}^{*}$	n-C ₁₂ II ₂₅ C(CII ₃)(C ₁₀ II ₂₁ -n)CO ₂ CII ₃ *	$n \cdot C_{12} U_{25} C(C_2 II_5) (C_{10} II_{21} - n) CO_2 CII_3^*$

Nat: References 577-1030 are on pp. 322-331.

The methyl eater was used in this experiment.

The benzyl eater was used in this experiment.

	4
TABLE XII	ALKYLATION OF 3-ARYL-2-BENZOFURANONES TO
	LKYLATION 0]
	₹

	Reference	262	262 262	262 574	574, 1007, 1008	574 574	574, 1007, 1008	574, 1007, 1008	574
	Solvent	Ether	Ethanol —	Ether C,H,	c, H _s	Toluene Toluene	Toluene	Сви	Toluene
	Base	${ m NaOC_2H_5}$	ca. 100 KOC ₂ H ₅	KOC ₂ H ₅	NaH	e N	Na	NaH	Na
,O,	Yield,	1	ca. 100	80 8	9	7 7	87	99	16
	R in Product	C ₆ H ₅	0=\0\% -cH ₃	$-C_2H_5$ $-CH_2CH=CH_2$	$-(CH_2)_3CI$ $-(CH_2)_3CN$	$-(\mathrm{CH_2})_2\mathrm{N}(\mathrm{CH_3})_2$	$-(\mathrm{CH_2})_2\mathrm{NHC}_4\mathrm{H}_9.n$ $-(\mathrm{CH_2})_2\mathrm{N}(\mathrm{C}_2\mathrm{H}_5)_2$	eta-(4-Morpholinyl)ethyl	$-(\mathrm{CH}_2)_3\mathrm{N}(\mathrm{C}_2\mathrm{H}_5)_2$
	Alkylating Agent		Is	C_{i,H_j} C_{i,H_j} C_{i,H_j}	$\operatorname{Br}(\operatorname{CH}_2)_3\operatorname{Cl}$ $\operatorname{Br}(\operatorname{CH}_2)_3\operatorname{Cl}$	(CH.),N(CH ₂) ₂ Cl	$_{n}$ -C ₄ H ₅ NH(CH ₂) ₂ Cl (C ₂ H ₅) ₂ N(CH ₂) ₂ Cl	β .(4-Morpholinyl)ethyl chloride	D. C. LINGER C. A. C.

1008

008 007,	,100		07,	. ,			#G	-12 -13.	23.11	, ,
1007, 1008 574, 1007, 1008	262 574 574, 1007, 1008	574	574, 1007, 1008	67.4	87.4	1007, 574,	1003 1007, 1008	19 n	874, 1007.	1008 574, 1007,
Tolueno Toluene	Toluene C ₆ H ₆	Toluene	$C_{\mathfrak{a}}\Pi_{\mathfrak{a}}$	Toluono,	Tolmone	Calla		Fehor	Tolueno	Toluene
NaH NaH	Na NaH	Na	NaII	N.	ž	Nall	*	N.	Na	Na
80	ca. 100 78 64	17	£.	1.7	88	63	1	çî T	70	7.1
$-\mathrm{CH}(\mathrm{CH_3})\mathrm{CH_2}\mathrm{N}(\mathrm{C_2H_5})_2 \\ -\mathrm{CH_2}\mathrm{CH}(\mathrm{CH_3})\mathrm{N}(\mathrm{C_2H_5})_2$	$\mathrm{CH_2C_6H_5}$ $eta \cdot (1\mathrm{-Piperidyl})$ othyl $\gamma \cdot (4\mathrm{-Morpholinyl})$ propyl	$-(CH_3)_4N(C_2H_5)_2$	-CH ₂ C(CH ₃) ₂ CH ₂ N	$-(CH_2)_3N(C_4H_9.n)_3$	$-(CH_2)_3N(C_4H_9.n)_2$	$-(CH_2)_2N(C_4H_6\cdot n)CH_2C_6H_5$	$-(CH_2)_{11}N(C_2H_5)_2$ C_6H_5		$-(CH_2)_2N(C_2H_5)_2$	$(CII_2)_2N(C_2II_5)_2$
$(C_2H_5)_2NCH_2CH(CH_3)Cl$ $(C_2H_5)_2NCH(CH_3)CH_2Cl$	$C_{\mathfrak{e}}H_{\mathfrak{e}}CH_{\mathfrak{e}}Br$ $eta.(4-Piperidyl)$ ethyl chloride $\mathcal{V}\cdot(4-Morpholinyl)$ propyl chloride	$(C_2H_5)_2N(CH_2)_4Cl$	O NOH, C(CH,), CH, CI	$(n \cdot C_{\mathbf{i}}H_{\mathfrak{d}})_{\mathbf{i}}N(CH_{\mathbf{i}})_{\mathbf{i}}Cl$	$(n\cdot C_4H_g)_2N(CH_g)_3Cl$	$G_aH_sCH_sN(G_sH_0\cdot n)(CH_s)_sCl$	$(C_2 \Pi_3)_4 N(C\Pi_2)_{\Pi} C_1$	C C C	$(C_2H_5)_2N(CH_2)_2Cl$	$(C_2H_b)_2N(CH_2)_2Cl$
									5-CI	5.Hr

Notes Authronom 677-1080 are on pp. 322-331.

ORGANIC REACTIONS

					ORG	AN.	IC 1	(ADA	OI.	Ų	-									
11000	ence	122, 1013 323		1014		122, 1013	1013	323	53, 122,	1013	1015 323	2101	1016	Eou	3	1017	323	;		
	Solvent	Paraffin oil	Liquid NH3	Ether Ether		Ether	CH, CN	CH ₃ CN Liquid NH ₃	Telhor		Toluene	דיולחות זיייי	Toluene Toluene	!	Liquid NII3	Colla	Ethanol	er e pinbir	CeIIs	
CH/R/CN	Yleld, Base		r,8 NaNH2	Ó	23 NaN ¹¹ 2 24	16	87 NaNH2 80-90 NaNH3		56 NaNII2 27	60 NaNIIs	0 80 NaNII ₂			25 NaNu ₂	31 KNII.		NaOC ₂ H ₅	15-38 NaNII;	40 NaNHr	
TABLE AT	ALEXLATION OF MONONITRILES, INCLICATION OF MONONITRICATION OF MONO	Product	C H. D. CCN	C2HSCH2N C2HSCH2N (C2HS)2CHCN	$(c_2 H_5)_2 $ CHCN $(n \cdot c_3 H_7 $ CN	$((c_2H_5)_2CBCN)$	CH. = CHCH2)3CCN	(CH2 = CHCH2)3CCN (CH2 = CHCH2CH2CN	$CH_2 = CHCH_2^2CH_2^2CN$	(m.C.H.), CHCN	(n-6, H ₀) ₂ CHCN	(n-C, II,), CCN		(n-C ₅ H ₁₁)3CCx Di-(2-pyridyl)acetonitrile		Con CHON	None	None (Can, CH, CH, CN	(Conscision)	Conscision Conscision
	ALKYLATIO	Alkylating Agent	S.	C ₂ H ₅ Cl	c_2H_5Br	$c_2 H_5 Br$	C_3 - C_5	$CH_2 = CHCH_2^{Cl}$ $CH_2 = CHCH_2^{Cl}$	$CH_2 = CHCH_2^{CL}$ $CH_2 = CHCH_2^{Br}$	n-C4H9Br	$n \cdot \mathbf{c_4} \mathbf{H_9} \mathbf{Br}$, t	n - $\mathrm{C}_4\mathrm{H}_9\mathrm{D}^1$ n - $\mathrm{C}_4\mathrm{H}_9\mathrm{OSO}_2\mathrm{C}_6\mathrm{H}_4\mathrm{CH}_{3}$ - p	n-C ₅ H ₁₁ Br	2-Dromoya	C6-C7	Como	Censch Censch	C,H3,CH2,Cl	C,H,CH,CI

H H

m H

THE ALKYLATION OF ESTERS AND NITRILES

IIII AD	LI IIII OI O.	L BOLLING LILLE		
71 71 323 1015 122 53 53 1018	53, 122, 1013 53 53 53	53, 122 53, 122 53 122 75, 78 476, 478 1019, 1020,	171 249 1015 1022 122	1015
Ether C ₆ H ₆ Liquid NH ₃ Toluene Dioxane C ₆ H ₆ C ₆ H ₆ Ether Toluene	Ether Bther Ether	n-C ₄ H ₆ Cl Ether C ₆ H ₆ None None Liquid NH ₃	Liquid NH3 Inert solvent Toluene Liquid NH3-ether C ₆ H ₆	Toluene Toluene
- Na - Na 43 KNH ₂ 43 NaNH ₂ 90 NaNH ₂ 55 NaNH ₃ - NaNH ₂ - NaNH ₂		83 NANH ₃ 68 NANH ₂ 11 NANH ₂ 12 NANH ₃ 14 NAOH 14 NAOH 16 KOH 180-90 NANH ₂	31 NaNH2 NaNH2 76 NaNH2 57 NaNH2 SANH2	62 NaNH ₂
C ₂ H ₃ CH(CH ₃)CN Nono C ₄ H ₅ CH(CH ₃)CN (n-C ₇ H ₁₅) ₂ C(CH ₃)CN C ₆ H ₅ CH ₂ CH(CH ₃)CN C ₆ H ₅ CH ₂ CH(CH ₃)CN (C ₆ H ₅ CH ₂ CH(CH ₃)CN (C ₆ H ₅ CH ₂) ₂ C(CH ₃)CN n-C ₁ OH ₂) ₂ C(CH ₃)CN n-C ₁ OH ₂) ₂ C(CH ₃)CN		(CHI _a =CHCH ₂) ₄ (C(2 ₄ H ₅)CN n·C ₄ H ₆ CH(C ₂ H ₃)CN C ₆ H ₃ O(CH ₂) ₂ CH(C ₂ H ₅)CN C ₆ H ₃ O(CH ₂) ₂ CH(C ₂ H ₅)CN Cyclopropancearbonitrile Cyclopropancearbonitrile Cyclopropancearbonitrile	$(CH_{2} = CHCH_{2})_{2}C(CH = CH_{2})CN$ $n \cdot C_{3}H_{1}CH(C_{2}H_{2})CN$ $(n \cdot C_{3}H_{2})_{3}CCN$ 2-Methyleyelopropane- carbonlirile $CH_{2} = CHCH_{2}C(C_{2}H_{3})_{2}CN$ E	$\{(n\cdot c, \Pi_0)_2 \in H \in \mathbb{N} \}$ $\{(n\cdot c, \Pi_1 g)_2 \in (G_4 \Pi_0 \cdot n) \in \mathbb{N} \}$ $\{(n\cdot c, \Pi_1 g)_2 \in (G_4 \Pi_0 \cdot n) \in \mathbb{N} \}$
C ₂ -C ₁₀ C ₂ H ₅ I C ₂ H ₅ I C ₂ H ₅ I C ₂ H ₅ I C ₂ H ₅ II C ₃ H ₅ GI C ₄ H ₅ GI ₂ GI C ₄ H ₅ GI ₂ GI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ H ₅ GI ₂ CI C ₄ GI C	C_2 – C_8 C_2 H $_3$ Br n - C_3 H $_3$ Br i - C_3 H $_3$ Br	CII, = CHCH_2CI n-C, 1H_0CI C, H_3O(CH_2), CI C, H_3O(CH_2), Dr None None	CH ₂ =CHCH ₂ Dr (C ₂ H ₂) ₂ SO ₄ n·C ₃ H ₇ Br None C ₂ H ₅ Br	n-C ₄ U ₉ Br n-C ₇ U ₁₅ Br nn 400-431
сиз	C_2H_5	CICH CIL 2	$CH_{2} = CH$ $n \cdot C_{3}U_{7}$ $CICH_{2}CH(CH_{5})$ $CH_{2} = CHCH_{2}$	n-C ₄ Hp n-C ₄ Hp n-C ₄ Hp n-C ₄ Hs Ndv: Heference 577-1080 are on nn 309-231
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Note: References 677-1080 are on pp. 322-3 • The halogen was not specified.

Continued ECII(P.)	
XIV—(
TABLE	

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Tofor-	9000	2	53. 1013		254		187	1023	187	101	187	187 187		171	1015		254	ì	40Z		254	69	254	
		Solvent	Ether	C_6H_6	C.H.	99	Toluene	Toluene	1	CH3CH(OC,H9-n)2	Dioxane	Toluene	oranio T	Ether	Toluene		Toluene		Toluene		C_6H_6	T4her	CeIIs	
N.		Rase	MoNH.	NaME.	4	NaNH ₂	NoWH	Z I I	$NaNH_2$	кон	NaOCH ₃	LINH2	$NaNH_2$	NaNH2	NaNH,	•	WANT	Nan 112	NaNH2	ı	NaNH.	•	NaNH ₂ NaNH ₂	
$H(\mathbf{R}')^{C}$		Yield,	۱,	1 5		42		3	48	5.4	42		99	88		2 22		31	48		40	2	18	
TABLE TEST RCH(R')CN	N OF MONONTENESS		Product	C H.CH.CH(C4Hg-n)CN	$\frac{C_6 + C_6}{(n - C_8 \Pi_{17})_2} C(C_4 \Pi_9 - n) CN$	CH.), N(CH.,), CH(C4H3S)CN		2-Thienyl-(2-cyclo-	pentenyl)acctominic	acetonitrile	2-Thienyl-(z-cyclomera-	¢į.			$CH_3CH = C(C_2H_5)^{-1}$ $CH(CH_2CH = CH_2)CN$ $CH(CH_2CH = CH_2)CN$	$(C_2H_6)_2NCH_2CH(C_4H_9-n)CN$	((C2H5)211 CH2C(C4-1)	(CH ₃) ₂ NCH ₂ CH(C ₆ H ₅ S)CN	NOW IT CHEST	(CH ₃) ₂ N(CH ₂) ₂ CH(C ₅ H ₄ N)CH	NO.	(CH ₃) ₂ N(CH ₂) ₂ CH(C ₅ H ₄ N)CN	C ₆ H ₅ CH ₂ CH(C ₆ H ₁₃ -n)CN (CH ₂) ₂ N(CH ₂) ₂ CH(C ₆ H ₁₁)CN	
•	ALKYLATIC		•	Alkylating Agent	Censon2ci	n-C ₈ H ₁₇ DF	$(\mathrm{CH_3})_2\mathrm{N}(\mathrm{CH_2})_2^{\mathrm{Cl}}$	o Cretonentenyl	chloride	Cyclohexyl bromide	2-Cyclohexenyl bromide	2-Cyclohexenyl bromide	9-Cyclohexenyl bromide	2-Cyclohexenyl bromide	$CH_2 = CHCH_2Br$	n-C ₄ H ₉ Br	•	$(CH_3)_2NCH_2Cl$		$(CH_3)_2N(CH_2)_2Cl$		$(\mathrm{CH_3})_2\mathrm{N}(\mathrm{CH_2})_2\mathrm{Cl}$	Cahschool	
				1 4	n.C.H. (Cont.)			$(=C_4H_3S)$							$\mathrm{CH_3CH} = \mathrm{C}(\mathrm{C_2H_6})$, HOW , WOH,	(C2H5/2HC+2		S JUH2	<u>_</u>	- N		n-CoH13	cyclo-U ₆ H ₁₁

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er 171	256, 1024 1025 1026, 806 583 1027, 1027	r 195	359, 992 76	231	į	8 4 8	1025	1029	1030,	1031	1032	84	564	1033	1034	1035	1036	249, 359	305	306, 305	307	305
Liquid NH3-ether	Ethanol Liquid NH ₃ None Ether	Liquid $\mathrm{NH_{3} ext{-}ether}$	Ether None	Ethanol		H20		Liquid NH3	Ether		C_6H_6			None	Ether	Ether	Toluene	Ether	Ether	Ether	$c_{\mathfrak{g}}\mathbf{H}_{\mathfrak{g}}$	Ether
$NaNH_2$	NaOC ₂ H ₅ Na NaNH ₂ NaNH ₂	NaNH ₂	NaNH ₂ NaOH	$ m NaOC_2H_5$		[C6H5CH2N(C2H5)3]OH	Na	NaNH ₂	$NaNH_2$		NaNH ₂	C6H5CH2N(C2H5)3]OH	NaOC ₂ H ₅	NaNH ₂	NaNH ₂	NaNH ₂	NaNH ₂	NaNH ₂	$NaNH_2$	NaNH ₂	$NaNH_2$	NaNH ₂
19	66 1 62 1 62 1 62 1 62 1 62 1		67 31	-		Good [1	87		86	1	Poor	ì	70-80	1	65	83	44	38	21	39
$\begin{cases} CH_2 = CHCH_2CH(C_6H_9)CN \\ \{(CH_2 = CHCH_2)_2C(C_6H_9)CN \end{cases}$	C ₆ H ₅ CH(CH ₃)CN C ₆ H ₅ CH(CH ₃)CN C ₆ H ₅ CH(CH ₃)CN C ₆ H ₅ CH(CH ₃)CN C ₆ H ₅ C(CH ₃)2CN	CeH5CH(CH3)CN	C, H, CH(CH ₃), CN C, H, CH(CH ₃)CN C, H, CH(CN)CH ₂ CH(C, H ₆)CN	$C_6H_5CH(CN)CH = C(C_6H_5)$ $C(=NH)OC_2H_5$		C ₆ H ₅ CH(C ₂ H ₅)CN	Canson(Cans)CN	C,H,CH(C,H,)CN	CAH, CH(C, H,) CN	5 1 2	C ₆ H ₅ CH(C ₂ H ₅)CN	None	CeHcCH(C2H5)CN	$C_kH_sCH(C_2H_5)CN$	CeH(CH(CH)CN	C,H,C(C,H,),CN	C,H,C(C,H,),CN	C,H,CH(C,H,)CN	1-Phenylcyclopropane-	1-carbonitation 1-Phenylcyclopropane-	1-Phenylcyclopropane-	L-carbonithie HO(CH ₂) ₂ CH(C ₆ H ₅)CN
$CH_2\!=\!CHCH_2Br$	$egin{array}{c} c_1 \ \mathrm{CH_3I} \ \mathrm{CH_3I} \ \mathrm{CH_3I} \ \mathrm{CH_3I} \ \mathrm{CH_3I} \ \mathrm{CH_3I} \end{array}$	T.HO	(CH ₃) ₂ SO ₄ CH ₃ I ₈	chči,	ະ້	C2H5CI	Can br	C,H,Br	C,H,Br	9	C,H,Br	CHI	C_2H_5I	C,HI	CHI	C,H,I	C,H,I	$(\vec{c_2H_5})_2$ SO ₄	Cl(CH ₂) ₂ Br	$\mathrm{Br}(\mathrm{CH_2})_2\mathrm{Br}$	Br(CH2)2Br	HO(CH ₂) ₂ Cl in pp. 322-331,
1-Cyclohexenyl $(=C_6H_9)$	C_6H_5																					HO(CH ₂) ₂ Cl Note: References 577-1080 are on pp. 322-331.

ORGANIC REACTIONS

TABLE XIV-Continued

ALKYLATION OF MONONITRILES, RCH(R')CN

		Yleld,			Refer-
Alkylating Agent	Product	%	Base	Solvent	ence
110(CH ₂),Cl 110(CH ₂),Br CH ₃ —CH ₃	None None HO(CH ₂) ₂ CH(C ₆ H ₂)CN	118	NaNH <u>s</u> NaNH <u>s</u> NaNH <u>s</u>	Tolucno Tolucne Llquid NH3	1037 1037 1037
C3 n-C3H4Br n-C3H4Br	None n-C ₃ H,CH(C ₆ H ₆)CN	70-80	NaOH NaNH ₂	None Ether	279 1031, 359, 1034, 1035
n-C ₂ II,Br n-C ₃ II ₇ X• n-C ₃ II ₇ I i-C ₃ II ₇ Br	(n-c,H,)2(C,H,)CN n-c,H,CH(C,H,)CN n-c,H,CH(C,H,)CN i-C,H,CH(C,H,)CN	00 - 70-80	NaNH ₂ Na NaOH NaNH ₂	Toluene Liquid NH3 None Ether	1036 1025 279,79, 1031, 566 1034
$CH_1 = CHCH_1Br$ $Cl(CH_1)_3I$	$CH_2 = CHCH_2CH(C_6H_5)CN$ 1-Phenyleyelobutane-	30 18	NaNH ₂ Na	Ether Ether	92
ои,сивгои,вг	1-carbonitine 1-Phenyl-2-methylcyclopropane- 1-carbonitile	18	NaNH2	Ether	305
Dr(CH2)3Br	1-Thenylcyclobutane- 1-carbonitrile	15	NaNH2	Ether	306
I(CH ₂) ₃ I C ₄	1-Phenylcyclobutane- 1-carbonitrile	39	j	Ether	35
сп10сн10(сп1)1с1	CH30CH20(CH2)2)2C(C6H5)CN	19	NaNII2	$c_{\rm cH_0}$	1038,
n-C ₄ II,Br	n-Calgan(Cals)CN	j	NaNHz	None	142

THE ALKYLATION OF ESTERS AND NITRILES

n-C4H9Br	n-C4H,CH(C,H,)CN	1 :	NaNH2	Ether	359
n-Callabr	(x-C ₄ H ₂) ₂ C(C ₆ H ₅)CN (x-C-H ₂)-C(C-H ₂)CN	9 29	NaNH2 NaNH2	Ether Tolnene	966 1015
C,H,O(CH,),Br	C_{n+1} C_{n+2} C_{n+3} C_{n	33	NaNH,	CaH	1022
C'HSO(CHS),Br	$[C_2H_5O(CH_2)_2]_2C(C_6H_6)CN$	54	NaNH2	Tolucne	200
¿C,H,Br	i-C4HOCH(C4H5)CN	70-80	NaNH2	Ether	1031, 1034,
:-C4H9Br	$(i \cdot C_4 \coprod_9)_2 C(C_6 \coprod_5) CN$	65	NaNH2	Toluene	1036
$CH_2 = CHO(CH_2)_2CI$	$[\mathrm{CH}_2 = \mathrm{CHO}(\mathrm{CH}_2)_2]_2\mathrm{C}(\mathrm{C}_6\mathrm{H}_5)\mathrm{CN}$	92	NaNH	C_6H_6	1038,
					1040
$(CH_3)_2N(CH_2)_2CI$	$(CH_3)_2N(CH_2)_2CH(C_6H_5)CN$	80-00	80-90 NaNH ₂	CaH	178, 254,
					1041,
					1042
C2HClCH2Cl	1-Phenyl-2-ethylcyclopropane- 1-carbonitrile	40	$NaNH_2$	Ether	258
(CII ₃) ₂ CCICH ₂ CI	α -Phenyl- eta -isopropylaerylo- nitrile	38	NaNH ₂	Ether	258
Br(CH2)4Br	1-Phenylcyclopentane-	40	$NnNH_2$	Ether	300
$\mathrm{Cl}(\mathrm{CH_2})_2\mathrm{O}(\mathrm{CH_2})_2\mathrm{Cl}$	4-Phenyltetrahydropyran- 4-carbonitrile	40	$NaNH_2$	Toluene	77, 499
$\mathrm{Cl}(\mathrm{CH}_2)_2\mathrm{S}(\mathrm{CH}_2)_2\mathrm{Cl}$	4-Phenyltetrahydrothiapyran- 4-carbonitrile	47	NaNH ₂	Toluene	77, 499
$\mathrm{Cl}(\mathrm{CH}_2)_2\mathrm{NH}(\mathrm{CH}_2)_2\mathrm{Cl}$	4-Phenylpiperidine-	Poor	NaNH2	Toluene	505
G.	Touthouse				
n - $C_bH_{11}I$	$n \cdot C_5 H_{11} CH(C_6 H_5) CN$	i	NaOH	None	279
n-C ₅ H ₁₁ A	n - C_6H_{11} CH(C_6H_6)CN	1	Na	Liquid NII.	1095
CH2(OCH2CH2CI)2	CH2[OCH2CH2CH(C6H5)CN]2	92	NaNH2	Toluene	1037
DI(OH2/5DF	1-Phenylcyclohexane-	28	$NaNH_2$	Ether	307, 306
$\mathrm{CH_3N[(CH_2)_2Cl]_2}$	1-Methyl-4-phenylpiperidine-	99	$NaNH_2$	Toluene	77, 503,
1 pp. 322-331.	*-carbonium				202

Note: References 577-1080 are on pp. 322-331. The halogen was not specified.

ORGANIC REACTIONS

TABLE XIV-Continued

Refer-	enco	1043	1044		77	188	1007	1041	1045	171, 1016	576	192	254	ļ	279 1047	505		203	
	Solvent	Ether	Toluene	Tomene	None	None	Ether	$\mathbf{C_{6}H_{6}}$	Ether	$C_0\Pi_0$	Toluene	Toluene	Tolueno		None Ether	Tolucue		Toluene	
r)CN	1	Base NaNII.			пон		NANH ₂		NaNH ₂ NaNH ₂		NoN 17	NaNHs			NaOII		39 NaM11 ₂	41 KNH ₂	
MONONITRILES, RCH(R')CN	Yield,	Product %	(α-Cyclopentyl)phenyl- acetonitrile 70	idyl)acetonitriie idyl)acetonitriie		n-C ₆ H ₁₃ CH(C ₆ H ₅)CN	n-C ₆ H ₁₃ CH(C ₆ H ₅)CN 38 (C,H,O),CHCH ₂ CH(C ₆ H ₅)CN 7.	(C2H5)2N(CH2)2CH(C6H5)CN (T2)	(C ₂ H ₅) ₂ N(CH ₂) ₂ CH(C ₆ H ₅)CN	(\alpha-Cyclohexyl)phenyl- acetonitrile 72	ë			Phenyl-(3-methyl-2-pyria), acetonitrile	·		ridine-		4-carbonitrile
1	ALKYLATIO	Albylating Agent	Cyclopentyl bromide	2-Chloropyridine		2. C. H Br		-		Cyclohexyl bromide	Cyclohexyl bromide	Cyclohexyl bromide	2.Cyclohexenyl bromide	2-Bromo-3-methyl- pyridine	6,	i - C_3 H,CHBrCO $_2$ C $_2$ H $_5$	CH3N(CH2CHCICH3)2	CH3N(CH2CHCICH3)2	

	THE	AL	X Y L.A	TION	OF	ESTER	S AIN	א ע	LIKIL	ويت		•
34 84 84 84 34 34, 1001, 1048	34 34 566	195	34 34 207	ć	195	306	1049 1037	178 178	178	188	503, 505	503, 505
None (C ₂ H ₅) ₃ N-H ₂ O (t-C ₃ H ₇) ₂ NC ₂ H ₅ -H ₂ O CH ₂ OH Ethanol	n-C ₂ H ₇ OH n-C ₅ H ₁₁ OH Ether	Liquid-NH3-ether	Ethanol Ethanol None	,	none Liquid NH3-ether	Ether	Ether Toluene	$c_{ m e}^{ m Hg}$	$C_6\Pi_6$	Ether	Toluene	Toluene
NaOH NaOH NaOH NaOCH ₃ NaOC ₂ H ₅	NaOC ₃ H ₇ -n NaOC ₅ H ₁₁ -n NaNH ₂	NaNH ₂	NaOC2Hs NaOC2Hs NaOH	1100%	KNH_2	$NaNH_2$	NaNH ₂ NaNH ₂	$NaNH_2$ $NaNH_2$	NaNH2	NaNH ₂	$_{ m NaNH_2}$	$NaNH_2$
55 50 13 33	28 Poor 34	30 33	F 1		8	80	23	76 100	06	08	61	99
C ₆ H ₅ CH ₂ CH(C ₆ H ₅)CN C ₆ H ₅ CH ₂ CH(C ₆ H ₅)CN Non9 C ₆ H ₅ CH ₂ CH(C ₆ H ₅)CN C ₆ H ₅ CH ₂ CH(C ₆ H ₅)CN	Colloch2CH(Coll)CN Colloch2CH(Coll)CN Colloch2CH(Coll)CN	$\{c_0 \Pi_1 C \Pi_2 C \Pi (c_0 \Pi_3) C N \}$ $\{(c_0 \Pi_1 C \Pi_2) \Pi_2 C (c_0 \Pi_3) C N \}$	$C_6H_6CH_2CH(C_6H_6)CN$ $C_6H_5CH_2CH(C_6H_5)CN$ $C_7H_7CH=C(C_7H_7)CN$	MOVE OVER THE	7Centroncension Censon(Ch3)CH(Cens)CN CH2	C(C,H ₅)CN	C6H5O(CH2)3CH(C6H5)CN CH2[O(CH2)4CH(C6H5)CN]2	rnenyl-(4-quinolyl)acetonitrile Phenyl-(5-chloro-4-quinolyl)- acetonitrile	Phenyl-(7-chloro-4-quinolyl)- acetonitrile	$C_6H_5CH_2N(CH_2)(CH_2)_2Cl\ C_6H_5CH_2N(CH_2)(CH_2)_2-CH(C_6H_2)CN$	1-Cyclohexyl-4-phenyl- piperidine-4-carbonitrile	1,4-Diphenylpiperidine- 4-carbonitrile
C ₆ H ₅ CH ₂ CI C ₆ H ₅ CH ₂ CI C ₆ H ₅ CH ₂ CI C ₆ H ₅ CH ₂ CI C ₆ H ₅ CH ₂ CI	C,H,CH,CI C,H,CH,CI	C ₆ H ₅ CH ₂ Cl	Consciping Consciping	2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Censon Constant	Ch ₂ Br	C ₆ H ₅ O(CH ₂) ₃ Br CH ₂ [O(CH ₂) ₄ Cl] ₂	4.5-Dichloroquinoline	4.7 -Dichloroquinoline C_{10}	$C_6H_5CH_2N(CH_3)(CH_2)_2($	$cyclo- \\ C_6H_{11}N(CH_2CH_2CI)_2$	$C_6H_5N(CH_2CH_2CI)_2$

Note: References 577-1080 are on pp. 322-331.

	(R.)CN	
Continued	PCH(R')CN	
VIV Train	TABLE AND	

	Refer-	ence		505, 77,	503 1037	. 1	<u>:</u> -					195	254	254		122	524		1042.	4101	1011	1042.	1041	1015	2101	254	1038	100			
		Solvent		Toluene	1	į	Toluene					Tionld Mil.ether	o II.	Tolinone		C.H.	Toluene		Toluene		CeIIe	μ.	0,4116		Toluene	Toltena	Toluene		Tolucne		
1	20	;	Base		NaNH2	1	1	Nan 112					KNII	NaNH	NaNU,		NaNH,	Naniis	110.00	Nav 112	NaNII		NaNH					. Nanii	NaNII		
1	H(K')	Yleld,	%		99	l		37					99	28	<u>ç</u> ;			73	;	1 9	50	3	43			93	CN 54	1	ا پ		
TABLE XIV-Continued	MONONITRILES, RCH(K')CIN	NO N	Product	100001	4. when vlot peridine-	CaHsCH2N(CH2CH2CI)2 1-Benzyr-t-pincay-r-	None	N_CH,C,H,SO,N		CH2 CH2	ch, cu,	# 50mm	C(CN)C ₆ H ₅	(C,Hs),CHCH(C,Hs)CN	(CH ₃) ₂ N(CH ₂) ₂ CH(C ₆ H ₄ Ci S) ₂ Ci (CH ₃) ₂ CH(d ₄ N) ₂ C	o-Chlorophenyl-(2-1) 111311	acetonitrile	(CH ₃) ₂ , (CH ₂) ₃ CH ₃ (CH ₃) ₂	p-Chlorophica Jack	7 II 7 N(CH2)	CH(C,H,CI-p)CN	(C ₂ H ₅) ₂ N(CH ₂) ₃ .	CH(C,H,Cl-p)CN	(C ₂ H ₅) ₂ N(CH ₂) ₃ . CH(C,H,Cl ₂ -3,4)CN		NOHICCO HI-1) CN	NO(, II, CH(CH, C, II,)CN	CH 3/21/(CH 3/2)	ND(0-110, CIC, CIC, CIC, CIC, CIC, CIC, CIC, CI	1-Methyl-4-(2'-methoxyphenyl)	piperidine-4-carpointing
		ALKYLATI		Alkylating Agent	C_{11} - C_{13}	CoHoCH2N(CH2CH2CI)2	9 phthalimidopropyl	bromide	$p_{\text{-CH}_3\text{C}_6\text{H}_4\text{SO}_2}^{-}$	i z ozrolu					(Cans)2CHC)	(CH ₃) ₂ ty(Ct ₂) ₂ to	Z-Bromopy	(CH2), N(CH3), Cl	2-Bromopyridine		(C2H2)2N(CH2)2CI	C T NICH.),Cl	(V2H5/211(V112/3	$(C_2H_5)_2N(CH_2)_2Cl$	•	ţ,	11-C4119DE	(CH ₃) ₂ N(CH ₂) ₂ Cl	CH2=CHO(CH2)2CI	CH. N(CH, CH, CI),	רוויפיור בייים איניים
						C ₆ H ₅ (Cour.)										o-CIC ₆ H4			p-CiCens					2 4. Nichlorophenyl (C2H5)2N(CH2)2Cl	3,4-101011111111		YNCH,	CH.CH.	O-CH3CeH4	2	9-CH30C6H4

12 五

		Cyclobexyl bromide	Cyclohexyl-(o-methoxyphenyl)-	65	NaNH ₂	C ₆ H ₆	1001,	
Ħ	m-CH3OC6H4	CH ₃ N(CH ₂ CH ₂ Cl) ₂	acetonitrile 1-Methyl-4-(3'-methoxyphenyl)-		1	I	1008 501	
н	$p ext{-} ext{CH}_3 ext{C}_6 ext{H}_4$	$(\mathrm{CH_3})_2\mathrm{N}(\mathrm{CH_2})_2\mathrm{Cl}$	pipendine-4-carbonisme $(CH_3)_2N(CH_2)_2$ -	62	NaNH ₂	C_6H_6	254	
н	$p ext{-} ext{CH}_3 ext{OC}_6 ext{H}_4$	$\mathrm{CH_3N}(\mathrm{CH_2CH_2CI})_2$	Calcon 4 Can 3 TP) Car 1-Methyl-4-(4'-methoxyphenyl)-	63	NaNH ₂	Toluene	503, 505	_
		$(\mathrm{C_2H_5})_2\mathrm{N}(\mathrm{CH_2})_2\mathrm{Cl}$	piperialne-4-carbonizine $(C_2H_5)_2N(CH_2)_2$. CH $(C_1H_1,OCH_2,n)CN$	20	$NaNH_2$	C_6H_6	1042,	تنند
п	2-Methoxy-5-	n - C_3H_7Br	n-C ₃ H ₇ - CHIC H (OCH VCH V-9 51CN	92	NaNH2	C_6H_6	1007,	АШ
	memythienyr	$(\mathrm{C_2H_5})_2\mathrm{N}(\mathrm{CH_2})_2\mathrm{Cl}$	$(C_2H_5)_2N(CH_2)_2$ CH_C $(C_2H_5)_2N(CH_2)_2$	83	$NaNH_2$	C_6H_6	1007,	
н	3,4-Dimethoxy- phenyl	$\mathrm{CH_3N(CH_2CH_2CI)_2}$	1-Methyl-4-(3',4'-dimethoxy-phenyl)piperidine-4-	i	${ m NaNH}_2$	Toluene	190	MIIO
н	n - $C_9 II_{19}$ lpha-Naphthyl	$n \cdot C_8 H_{17} \mathrm{Br} \ (\mathrm{CH}_3)_2 \mathrm{N} (\mathrm{CH}_2)_2 \mathrm{Cl} \ \mathrm{CH}_3 \mathrm{N} (\mathrm{CH}_2 \mathrm{Ch}_2 \mathrm{Cl})_2$	n-C ₉ H ₁₉ CH(C ₈ H ₁₇ -n)CN (CH ₃) ₂ N(CH ₂) ₂ CH(C ₁₀ H ₇ - α)CN 1-Methyl-4-(α -naphthyl)-	25 75 50	NaNH2 NaNH2 NaNH2	C ₆ H ₆ C ₆ H ₆ Toluene	289 254 503	N OF
		2-Chloropyridine	piperidine-4-carbonitrile 2-Pyridyl- $(\alpha$ -naphthyl)-	1	- NaNH2	Toluene	1044	TOOT.
н	o-Benzyloxyphenyl	$\mathrm{CH_3N}(\mathrm{CH_2CH_2Cl})_2$	acecontrile 1-Methyl-4-(o-benzyloxy- phenyl)piperidine-	1	$NaNH_2$	Toluene	190	ETAN 1
н Сиз	$^{n\text{-}\mathrm{C}_{16}\mathrm{H}_{33}}_{\mathrm{CH}_{3}}$	$\mathrm{CH_{3}I}$ $\mathrm{CH_{3}O(\mathrm{CH_{2})_{2}Br}}$	$^{4 ext{-carbonitrile}}_{n ext{-}^{1}_{6}H_{33}\mathbb{C}(\mathbb{C}\Pi_{3})_{2}\mathbb{C}\mathbb{N}}$ $\mathbb{C}H_{3}\mathbb{O}(\mathbb{C}H_{s})_{s}\mathbb{C}(\mathbb{C}H_{s})_{s}\mathbb{C}\mathbb{N}}$	30	$LiN(G_2H_6)_2$	Ether C H	65	עווב
		$CH_2 = CHCH_2CI$ $CH_2 = CHCH_2CI$	$CH_2 = CHCH_2C(CH_3)_2CN$ $CH_2 = CHCH_2C(CH_3)_2CN$	70 Good	LINH2 NaNH3	Control Ether None	53 53 122	MIT
		$\begin{array}{l} \operatorname{CH}_2 = \operatorname{CHCH}_2 \operatorname{CI} \\ \operatorname{CH}_2 = \operatorname{CHCH}_2 \operatorname{CI} \\ \operatorname{CH}_3 = \operatorname{CHCH}_2 \operatorname{Br} \end{array}$	$\mathrm{UI}_2 = \mathrm{CHCH}_2\mathrm{C}(\mathrm{CH}_3)_2\mathrm{CN}$ $\mathrm{CH}_2 = \mathrm{CHCH}_2\mathrm{C}(\mathrm{CH}_3)_2\mathrm{CN}$ $\mathrm{CII}_2 = \mathrm{CHCH}_2\mathrm{C}(\mathrm{CH}_3)_2\mathrm{CN}$	1 8 5	NaNH2 NaN(C2H5)2 BtMgN(C.H.).	Inert solvent Ether Ether	1013 53	RILL
		$C_0(CH_2)_3$ Br C_0H_5 CH $_2$ Cl	Cl(CH ₂) ₃ C(CH ₃) ₂ CN None		NaNH ₂ NaOC ₂ H ₅	C ₆ H ₆ Ethanol	122 1017	D .
C ₂ II ₅	$c_2 n_s$	$C_6H_5GH_2GI$ $C_6H_5GH_2GI$ C_2H_5Br	$C_6H_5CH_2C(CH_3)_2CN$ $C_6H_5CH_2C(CH_3)_2CN$ $(C_8H_5)_3CCN$	Good 97	NaH LiN(C ₂ H ₅) ₂	Toluene Ether	122, 66 255	
Note: References 57'	7-1080 are on I	pp. 322-331.		16	r.v.a	Ether	1050	3(

ORGANIC REACTIONS

				U	10011															
To of or-	ence	255	255	53 90	53, 122, 1013	1050	1050	1021 53	1013	53, 122	1050 59	EI ?	53, 122,	1050	2.08	555 556 567 568 568 568 568 568 568 568 568 568 568	122	1050	00	
	Solvent	Ether	Ether	Ether c 11.	C ₄ H ₆	Ether Xylene	Ether C,114	Toluene	C.II.	in o	Lither	Ether C.H.	Cent	C ₆ II ₆	CIN	Inert solvent	Celle-ligroin	Ether	Inert solvent	
COCN	I, men	7.			9		Ν. K. K.		BrMaN(Cellin)		NaNH ₂	NaNH	45 NaNH		11 P. NaCe II.	90 NaCells	.,.	- BrMgN(Callin's	INTMEN(Callin)	79 NaC ₆ II ₅
TABLE XIV—Continued	ALKYLATION OF MONONITRILES, INCITAL	Product %	(C ₂ H ₂) ₃ CCN	$CH_2 = CHCH_2C(C_2H_3)_2CN $ 81		CII ₂ =CHCH ₂ CC ₂ LL ₃ (2)	CH ₂ = CHCH ₂ C(C ₂ H ₃) ₂ CN CH ₂ = CHCH ₂ C(C ₂ H ₃) ₂ CN	CH1=CHCH1C(C1H)1CN		CH ₂ = CHCH ₂ C(C ₂ H ₂) ₂ CN SU CH ₂ = CHCH ₂ C(C ₂ H ₂) ₂ CN 73	n-C ₁ H ₂ C(C ₂ H ₃) ₂ C(C ₂ H ₃) ₂ CN	Chichica Halica			e E		r.	(CH; = CHCH;),CCN	(CH1, CHCH1), CCN	$(CH_1 = CHCH_1)_1C(C_3H_{11}^{-1})CN$
	ALKYLATI	Alkylating Agent	$(C_2H_5)_2SO_4$	$\mathrm{CH}_2\!=\!\mathrm{CHCH}_2^{\mathrm{Cl}}$	$CII_2 = CHCH_2CI$ $CU = CHCH_2CI$	$CH_2 = CHCH_2CI$	CH ₂ =CHCH ₂ Cl CH ₂ =CHCH ₂ Br	CH2=CHCH2Br	CH2=CHCH2Br	$CH_2 = CHCH_2Br$ $CH_2 = CHCH_2I$	n.C.H.Br	C, H, CH, CI	Chichic	Consolia.	CH - CHCH.Br	CH1=CHCH1CH	C.II.	Cit, = CHCH, Cl	CH,=CHCH,U	CH2=CHCH2Br
		ž	C2H5 (Cont.)	•											1120	CH1=CHCH1	n-C ₄ H ₉	CH2=CHOH2		
			ъ	3											E S		ii ii	12=CHCH2		

		11	1E A	LKY	LA'I	TON	(O)	. E	STERS	AND N	TTRILE	28	30
122	359 1023, 501	583	34 1052	1035 1032,	1043	1044	190	305	1018 254	359 1035 1053	279 254	359	
$\mathrm{C}_{\mathfrak{a}}\mathrm{H}_{\mathfrak{a}}$	C ₆ H ₆ Toluene	Ether	Ethanol Ether	Ether C ₆ H ₆	Ether	Toluene	Toluene	Liquid NH3	Ether Toluene	C ₆ H ₆ Ether C ₆ H ₆	None Toluene	C_0H_6	
Good NaNH2	$NaNH_2$ $NaNH_2$	$NaNH_2$	NaOC ₂ H ₅ Na	$NaNH_2$ $NaNH_2$	$NaNH_2$	$NaNH_2$	NaNH ₂	$NaNH_2$	$NaNH_2$ $NaNH_2$	NaNH2 NaNH2 NaNH2	NaOH NaNH2	NaNH ₂	
Good	20 66	15	1 1	75	1	1	29	73	38	24 75 75	35	1	
(CN)CH ₂ C ₆ H ₆	$CI(CH_2)_2C(CH_3)(C_6H_5)CN$ $(CH_3)_2N(CH_2)_2$	$C_2H_5O_2CCH(CH_3)$ -	$C(CH_3)(C_6H_5)CN$ $C_6H_2CH_2C(OH_3)(C_6H_5)CN$ $C_6H_2C(C_6H_5)_6CN$	C ₆ H ₅ C(C ₂ H ₅) ₂ CN Cl(CH ₂) ₂ C(C ₂ H ₅)(C ₆ H ₅)CN	α-Phenyl-α-cyclopentyl-	a-Ethyl-a-phenyl-a-(2-pyridyl)-	$(C_2H_5)_2N(CH_2)_2$ - $C(C_1H_2)C_1H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_2H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_2H_2)C_2H_2$ - $C(C_2H_2)C_2$ -	1-Phenylcyclopropanc-	1-carbonitrie C ₀ H ₅ CH ₃ C(CH ₃)(C ₂ H ₅)CN (CH ₃) ₂ N(CH ₂) ₂ - C(C ₄ H ₃ S)(C ₅ H ₄ N-2)CN	Cl(CH ₂) ₂ C(C ₆ H ₅)(C ₅ H ₇ -n)CN +C ₄ H ₅ C(C ₆ H ₅)(C ₅ H ₇ -n)CN C ₅ H ₅ O ₂ C(CH ₂) ₂ .	$C_0H_2^{*}\Pi_2^{*}C_0H_3^{*})C_N$ $C_0H_3^{*}C(C_0H_3^{*})(C_3H_7^{*}n)CN$ $(CH_3)_2^{*}N(CH_3)_2^{*}$ $C(C_3H_4^{*}N^{-2})(C_5H_4^{*}N^{-3})CN$	$\mathrm{Cl}(\mathrm{CH}_2)_2\mathrm{C}(\mathrm{G}_6\mathrm{H}_5)(\mathrm{C}_4\mathrm{H}_9\text{-}n)\mathrm{GN}$	
C ₆ H ₅ CH ₂ Cl	$\mathrm{Cl}(\mathrm{CH}_2)_2\mathrm{Cl}$ $(\mathrm{CH}_3)_2\mathrm{N}(\mathrm{CH}_2)_2\mathrm{Cl}$	$\mathrm{CH_3CHBrCO_2C_2H_5}$	C ₆ H ₅ CH ₂ Cl C ₂ H ₅ I	C ₂ 11 ₅ 1 C ₂ (CH ₂) ₂ Cl	Cyclopentyl bromide	2.Chloropyridine	$(C_2\Pi_3)_2N(C\Pi_2)_2Cl$	None	CH ₃ 1 2-Bromopyridine	Cl(CH ₂) ₂ Cl i-C ₁ H ₃ Br Br(CH ₂) ₂ CO ₂ C ₂ H ₅	C ₄ H ₅ CH ₂ Cl 2-Bromopyridine	CI(CH ₂) ₂ CI	CH ₂ .
	C _e II _s		6.11.	a : : :				Cells	Censon,	C ₆ 11 _s		C ₁ H ₃ C ₁ H ₃ Cl(CH ₂) ₂ (Xofe: References 5772-1030 are on no 200, 201	† The nittile alkylated was
4-	си,		с.п.	s.				CI(CIII ₂) ₂	(', 11's (C!! ₂) ₂ N(C!! ₃) ₂	n-(' ₃ 11 ₇	(CH ₅) ₂ X(CH ₂) ₃	n-C ₄ H,	† The nitrile e

not and	RCH(R)CN
TABLE XIV-Continued	1 CONCULES, 1
TABLI	ı

Refer-	епсо	191		101	191	1 1	191	191	954	}	254	254	720	*C2	254		178	Ç.	8/1	178		254	1003	Page 1	
		Solvent	$c_{\rm e}$ H,	д. Н.	9	$C_{\mathbf{g}}\Pi_{\mathbf{g}}$	C_6H_6	ţ	C ₆ L ₆	Toluene	Toluene	Tolnene	1	Toluene	Toluene		þ	Cons	Свя	ì	C_6H_8	9401176	Toronto	Toluene	
)CN		Rase	NaNH	•	$NaNH_2$	NaNH2		Nan 112	NaNH ₂	NaNH2	No.NH.	24444	$NaNH_2$	NaNH2		Nanta		$NaNH_2$	NaNH2		, NaNH2		7 NaNH2	90 NaNH2	
RCH(R')		Yield,	e 8		81	7.9		75	rile vl-y- 72	rile 50	×	82	94	68	×	74	mino)-	88	98	lamino)-	95,	'lamino)-	67		clo)CN
RCH(R')CN	N OF MONONITEDE		Product	(CH_),N(CH2),C(C,H5)	(C, 119-1)CN	$(C_2H_5)_2N(CH_2)_2^{-2}$ $C(C_2H_5)(C_4H_9^{-1})CN$	a-(i-Butyl)-a-phenyl-y-(1-	piperidyl)bucytomy	(1-piperidyl)butyronitrile	a-(2-Methylaliyi) a ration (1-piperidyl) butyronitrile	ت	(CII ₃) ₂ N(CII ₂) ₂ .	C(C,H4N-2)(C,H5)C	(CH ₃) ₂ N(CH ₂) ₂ . C(C, H, N-4)(C ₆ H ₅)CN	(CH ₃) ₂ N(CH ₂) ₂ .	C(Cons) Colored 12-	a-Phenyl-a-(dimethylamino)-	butyronitrile	(CH ₃) ₂ N(CH ₂) ₂ - C(C ₆ H ₅)(C ₉ H ₆ N-4)CN	α-Phenyl-α-(5-cnioro-** quinolyl)-γ-(dimethylamino)-	butyronitrile	a-Phenyra-(dimethylamino)-quinolyl)-y-(dimethylamino)-	butyronitrile	C(C,H,N-2)(C,H,CI-p)CN	(CH ₃) ₂ N(CH ₃)2" C(C ₄ H ₃ S)(C ₆ H ₁₁ -cyclo)CN
₹	AAT WALATIO	Why			(CII ₂) ₂ N(CII ₂) ₂ CI•11CI			hloride hydrochloride	β-(1-Piperidyl)ethyl	p-(1-Piperidyl)ethyl	chloride hydrocmores	out the	2-Bromopyrium	4-Bromopyridine	Cuelo:C.H.1Br	11 8- 012 0	2-Bromo-6-methyl-	pyridine	4-Chloroquinoline	4,5-Dichloroquinoline		4,7-Dichloroquinoline		2-Bromopyridine	(CH ₃) ₂ N(CH ₂) ₂ Cl
				ъ,	. 11 0	C6115			C.II.		2 C6116	Cyclo-CoH11	C.II.	200										p-CIC ₆ H ₄	Cyclo-CeH11
					2	i.C,III9			110	(CII ₃) ₂ C==CII	CII3=C(CII3)CII3 Cens	(CII3)2N(CII3)2	/ 11072.	(CII ₃) ₂ N(CII ₂) ₂										ACITY NICITAL	[

		TH	E A :	LKY	/LATI	ON OF	ES'	rer	S Al	ND	NI.	FRII	LES	;
254	289 1007, 1008	254	254	254	279 191	1043 1044 254	254	254	254	254	254	77, 191	279 1007	178
Toluene	$_{\rm C_6H_6}^{\rm Toluene}$	Toluene	Toluene	Toluene	$_{\rm C_6H_6}$	Ether Toluene Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	Toluene	None Ether	ேபீ
NaNH2	${ m NaNII}_2$ ${ m NaNII}_2$	$NaNH_2$	$_{\rm NaNH_2}$	$NaNH_2$	NaOH NaNH ₂	$NaNH_2$ $NaNH_2$ $NaNH_2$	$NaNH_2$	$NaNH_2$	$NaNH_2$	$NaNH_2$	$NaNH_2$	$NaNH_2$	NaOH NaNH2	$NaNH_2$
78	7.0	41	44	80	73	7 47	83	95	80	33	46	22	11	97
$(CH_3)_2N(CH_2)_2C(C_5H_4N-2)_2CN$	(n·C ₁₀ II ₂₁₎₂ C(CII ₃)CN α-(2·Diethylaminoethyl)· α-(2·methoxy-	5-methylphenyl)valeronitrile $(CH_3)_2N(CH_2)_2$ -	(GH ₃) ₂ N(CH ₂) ₂ . (GH ₃) ₂ N(CH ₂) ₂ .	C(C ₆ H ₄ CH ₃ P)(C ₆ H ₄ N-Z)CN (CH ₃) ₂ N(CH ₂) ₂ -	$C_{011_3}UC_{011_3}UC_{311_1}U-2)UN$ $C_{011_3}UC_{011_3}UC_{311_{11}-n})CN$ $C_{011_3}UC_{011$	C(16,15,105,119,2CN C ₀ H ₂ C(C,119,2CN C ₀ H ₂ C(C ₀ H ₂)(C ₀ H ₄ N-2)CN (CH ₃) ₂ N(CH ₂) ₂ -	$C(C_6H_2)(C_5H_4N-2)CN$ $(CH_3)_2N(CH_2)_3$ - $C(C_4H_2)_3$ - $C($	$(C_2H_5)^2(C_5H_4M^2)^2$ $(C_2H_5)^2N(CH_2)^2$ - $C(C_1H_2)(C_1H_2)^2$ -	α-Phenyl-α-(2-pyridyl)-γ- (1'-piperidyl)butyronlitrile	(CH ₃) ₂ N(CH ₂) ₂ - C(C ₃ H,Cl-0)(C,H,N-2)CN	(CH ₃) ₂ NCH ₂ - C(CH ₂ -C(CH ₂ -C)CH ₃ -	$(C_2H_5)_2N(CH_2)_2$ - $C(C_1H_2)C_1C_2H_2$ - $C(C_1H_2)C_2H_2$ - $C(C_1H_2)C_2H_2$	None y-Dlethylamino-α-(-2-hydroxycyclohexyl)-α-	phenylbutyronitrile (C ₂ H ₅) ₂ N(CH ₂) ₂ - C(C ₆ H ₅)(C ₉ H ₆ N-4)CN
$(GII_3)_2 N (CII_2)_2 Cl$	$^{n-C_{10}H_{21}Br}_{(C_2H_5)_2N(GH_2)_2Cl}$	2-Bromopyridine	2-Bromopyridine	2-Bromopyridine	C ₆ H ₃ CH ₂ Cl (CH ₃) ₂ N(CH ₂) ₂ Cl•11Cl	Cyclopentyl bromide C ₂ H ₅ Br (CH ₃) ₂ N(CH ₂) ₂ Cl	$(\mathrm{CH}_3)_2\mathrm{N}(\mathrm{CH}_2)_3\mathrm{Cl}$	$(C_2H_5)_2N(CH_2)_2Cl$	β-(1-Piperidyl)ethyl chloride	(CH ₃) ₂ N(CH ₂) ₂ Cl	(CH ₃) ₂ NCH ₂ Cl	$(C_2\Pi_5)_2N(C\Pi_2)_2CI$	C,HsCH2Cl Cyclohexene oxide	4-Chloroquinoline
	n-C ₁₀ H ₂₁ 2-Methoxy- 5-methylphenyl	Censcii	p-CII3CgII4	p.CII,0C,II,	C _e H _s C _e H _s	c,us			# 200	11163113	Centschi	(₆ 11 ₅)	C ₆ H ₅	4-Chloroqu
	('11's n-C'3H;	(CH ₃);N(CH ₂);	(CH ₃) ₂ N(CH ₂) ₂	(CII ₂) ₁ X(CII ₂) ₂	n-C ₂ H ₁₁ cyclo:C ₂ H ₉	2-Pyridyl			1, 17, 19, 17, 18, 1	1600061.	2-Pyridyl	n-C*11111	(C ₁ H ₂) ₁ N(CH ₂) ₂	Net: Hefere

Nete: References 577-1030 are on pp. 322-331,

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TABLE XIV—Continued	
TABLE	

Befer-	61100	178	1	178	1054		1004	171	191, 1055	1	1055	1055		1043		191, 1055	į	161	1055	101	161	1055		1055		1055	1065	1	
		Solvent	$C_{\mathbf{d}}H_{\mathbf{d}}$	7	Cens	Ether	;	Cells	Liquid aus	CgHe	C_6H_8		$C_{\mathbf{g}}\Pi_{\mathbf{g}}$	2445	Filler	C.II.		C_6H_6	, H	91190	$c_{\rm e}H_{\rm e}$;	Cene		C_6H_6	о. Н.	9)	CeHe	
(R')CN		eld		98 Markeg	91 NaNII2	MANIE.	Zarviev -	Now.		72 NaNH2		- Nan 112	NoNH.	7-1700	NaNH2	. 1	82 NaNH2	oo NaNII.		- NaNH2	99 NanH.		- NaNH2		NANH		NaNII2	NaNH2	
TABLE XIV—Communication RCH(R')CN	MONONITHIES, 1	XI		"	x-rhenyr-x-(x-mino)butyronitrile	α-Phenyl-α-(7-chloro-4-things) α-Phenyl-α-(7-chloro-4-things)	y-(dietily lamino)			z	(CH ₂) ₂ N(CH ₂) ₂ .	C(C, II, CH(CH,)	(CH ₃) ₂ NCH ₂ CH(CH ₃)CN	(CH ₂), NCH(CH ₃)CH ₂ -	C(Cans)(Can)CN	S			ຮ່	de		ŧ	oride	Chloring is a chorage (C2H5)2NGH(C2H5)CH2	C(Cansilonia	,z. ~	C(CeH5)(Cen11)		٣
		ALKYL		Alkylating Agent	4,5-Dichloroquinoline	orling and an area of the	4,121010111	+X Ho	ord-	$C_2H_5B_\Gamma$	n-C ₃ H,I	(0113)21	(CH ₂),NCH ₂ CH(CH ₃)Br		(CH ₂) ₂ NCH(Cll ₂)Cll ₂ U1	e promital bromide	Cyclopenty	$(C_2H_5)_2N(CH_2)_2Cl\cdot HCl$	in a state of the	h-(1-ryrrollayr)	(C2H5)2NCH(C2H5)CI		β -(1-Piperidyl)eunyl	C.H.),NCH(C2H		NCH CH(CH3)Cl	\	6-(4-Morpholinyl)butyl	chloride (C,Hs)2NCH2C(CH3)2-
				ì	IV.	Cetts (Com.)			C_6H_5																				

1055	1056	264	1004	1057, 91 25	22	25	27	25, 329 27 27 95	1057 27		329	
C_6H_6	Toluene	Ethanol	C ₆ H ₆ C ₆ H ₆	$C_{\bf d}H_{\bf d}$ Ethanol	C_6H_6	C ₆ H ₆	Xylene-t-C4H9OH	Aylene C ₆ H ₆ Xylene-t-C ₄ H ₉ OH	CoH CoH CAHOH		C_6H_6	
$NaNH_2$	$NaNH_2$	${ m NaOC_2H_5}$	$NaNH_2$ $NaNH_2$	$ m NaNH_2$ $ m NaOC_2H_5$	$ m Na0C_2H_5$	NaNH_2	KOC4H9-t	KOC4H9-t KOC4H9-t KOC4H9-t	NaNH ₂ KOC ₄ H ₉ -t		NaNH ₂	
1	81	100	88	74-80	52	57	88	2 4 2 4	57		80	
$(n \cdot C_4 H_9)_2 N (CH_2)_2$	$C(G_6H_5)(G_6H_{11})CN$ β -[Diethylaminoethyl]- (1-cyclohexenyl)phenyl-	acetonitrile (G ₆ H ₅) ₂ C(CN)C(C ₆ H ₅) ₂ CN	(C ₆ H ₅) ₂ C(C ₂ H ₅)CN (ClCH ₂) ₂ C(C ₆ H ₅) ₂ CN	\(\text{NCC(C_6H_5)_2(CH_2)_2CN}\) \(\text{Br(CH_2)_2C(C_6H_5)_2CN}\) \(\text{None}\)	$(H_2CH_2C(C_6H_5)_2$ \downarrow \downarrow \downarrow	CH2CH2C(C6H5)2 	n-C3H,C(C6H5)2CN	$1-C_3H_3C_3C_3C_3H_3C_3C_3C_3C_3C_3C_3C_3C_3C_3C_3C_3C_3C_$	$\operatorname{Br}(\operatorname{CH}_2)_2(\operatorname{C}_6\operatorname{H}_5)_2$ $\operatorname{Br}(\operatorname{CH}_2)_3(\operatorname{C}_6\operatorname{H}_5)_2$ CH_2 CH_2	H_3CCH $C=NH$	$\begin{array}{ccc} \mathrm{CH}_2 & \mathrm{CC}_{\mathrm{g}} \\ & & \\ & & \\ \mathrm{H}_3 \mathrm{CCH} & \mathrm{C} = \mathrm{NH} \end{array}$	0
$(n\cdot \mathrm{C_4H_9})_2\mathrm{N}(\mathrm{CH_2})_3\mathrm{Cl}$	$(G_2H_5)_2N(CH_2)_2CI$	T ₂	\mathcal{C}_2 \mathcal{C}_2H_5I CI(CH ₅).CI	Br(CH ₂) ₂ Br CH ₂ ——CH ₂	CH_2 CH_2	CH ₂ —CH ₂	n - C_3H_7I	$^{i\cdot C_3H_7I}$ $\mathrm{CH}_2=\mathrm{CHCH}_2\mathrm{CI}$ $\mathrm{CH}_2=\mathrm{CHCH}_2\mathrm{Br}$ $\mathrm{CH}_2\mathrm{CHCHCH}_2\mathrm{Br}$	H ₃ CCH ₂) ₃ Br H ₃ CCH CH ₂	0	H ₃ CCH—CH ₂	

 C_6H_5

I-Cyclohexenyl

 C_6H_5

 $C_6\Pi_5$

Note: References 577-1080 are on pp. 322-331. † The methylating agent was not specified.

nuca	, RCH(rv)orv	1
TABLE XIV-Continued	ALKYLATION OF MONONITRILES, RCH(N)CA	

	colvent	20112	Cone	CeIIs	1	Etner	C.IIs	Liquid NH3 191, 1055		Calls	,	CaIIa	Ether	101 1055	$C_6\Pi_6$	C_6H_8	ţ	Cone	CoH	H.5	9	C.H.		C ₆ H ₆	CoH
R)CN	2.0	oz. Base	98 NaNHz		91 Nan 112	- NaNII2			70 Nanu2 79 Nanu2		- NaNH2	NaNH,		- NaNH2	82 NaNH2		7	NaNH2	NoW CO	100	- NaNH2		- NaNH2	NaNH	
TABLE ALL RCH(R')CN	N OF MONOMINE		Product	a. Phenyl-a-(5-chloro-4-quinoiy.)-	7-(diethylamino) 21.3-	a-Phenyl-xid	C, II, C(CII3)(C, IIII)CN	NOCTH SX II ST	CollsC(Colls)(Coll11)CN	(CH ₃) ₂ N(CH ₂) ₂ -		(CH ₃) ₂ NCH ₃ CH(CH ₃) C(C,H ₂)(C,H ₁₁)CN	ε	C(CaHs)(Cattiffer)	Cyclopenty (c) acetonitrile	$(C_2 II_5)_2 N(CII_2)_2$.	Cyclohexyl-a-phenyl-y-			a.Cyclohexyl-a-phenyl-7-	c (1-piperidyl)putyloming	(C ₂ H ₅) ₂ NCH(C ₂ H ₅)CH ₂ Cl (C ₂ H ₅)(C ₆ H ₁)CN C ₂ Cl (C ₆ H ₁)CN			Cyclohexyl-[4-(4-morpholius))
	ALKYLATIO		1000	Alkylating arkens	1.6-Dichiototom	4,7.Dichloroquinoline		CH ₃ N†	C, IIs Br	n-C, H, I	(CH ₃)2A(CH ₃)4C:	(CH ₃) ₂ NCH ₃ CH(CH ₃)Br	ALL ACHICHANCHABLE	(CH3/21/CH2)	Cyclopentyl bromide	(C,Hs)2N(CH2)2Cl·IICl	Party of the second	h-(1-Pyrrolldyt)etnyt	(C,11,5)2NCII(C2H5)CI	2 1 Dinoridallethyl	chloride hydrochloride	$(C_2\Pi_5)_2NCH(C_2\Pi_5)C\Pi_2$	(NCH ₂ CH(CH ₃)Cl	3-(4-Morpholinyl)butyl
				, <u>x</u>	CAIIs (Cont.)	•		C.1f.	•																

	(#-C, H _o),N(CH _o),Cl	$(n \cdot C_4 H_9)_2 N (CH_2)_3$ -	1	NaNH ₂	C_6H_6	1055
Cells	$(C_2H_5)_2N(CH_2)_2Cl$	$C(C_6H_5)(C_6H_{11})CN$ β -[Diethylaminoethy]- (1-cyclohexenyl)phenyl-	81	$NaNH_2$	Toluene	1056
C ₆ II ₅	I_2	acetonitrile (C ₆ H ₅) ₂ C(CN)C(C ₆ H ₅) ₂ CN	100	$ m NaOC_2H_5$	Ethanol	264
	c_2 c_2 H ₃ I	(C ₆ H ₅) ₂ C(C ₂ H ₅)CN Cl(CH ₂) ₂ C(C ₆ H ₅) ₂ CN	88 70	${ m NaNH_2} { m NaNH_2}$	C ₆ H ₆ C ₆ H ₆	1004 1057
	CI(CH ₂) ₂ CI Br(CH ₂) ₂ Br CH ₂ —CH ₂	\NCC(C ₆ H ₅) ₂ (CH ₂) ₂ C(C ₆ H ₅) ₂ CN Fr(CH ₂) ₂ C(C ₆ H ₅) ₂ CN None	74-80	NaNH ₂ NaOC ₂ H ₅	C ₆ H ₆ Ethanol	1057, 91 25
	CH ₂ —CH ₂	CH2CH2C(C6H5)2	25	$ m NaOC_2H_5$	С <mark>е</mark> не	25
	CH ₂ —CH ₂	CH ₂ CH ₂ C(C ₆ H ₅) ₂	57	$ m NaNH_2$	$C_{f d}H_{f d}$	25
	C ₃ n-C ₃ H ₇ I i-C ₃ H ₇ I	n-C ₃ H,C(C ₆ H ₅) ₂ CN F.C ₃ H,C(C ₆ H ₅) ₂ CN	88	KOC4H9-t	Xylene-t-C ₄ H ₉ OH Xylene	27
	CH ₂ = CHCH ₂ Cl CH ₃ = CHCH ₂ Br CH ₃ CHClCH ₂ Br Br(CH ₂).Br	$CH_2 = CHCH_2 C(C_6H_5)_2 CN$ $CH_3 = CHCH_2 C(C_6H_5)_2 CN$ $CH_3 CHCH_2 C(C_6H_5)_2 CN$ $U_1 CH(U_1)_2 C(C_6H_5)_2 CN$	4 2 7 4	Nan H ₂ KOC ₄ H ₉ -t Nan H ₂ Nan H ₂	C, H, Xylene-t-C, H,OH C, H,	25, 329 27 25 1057
	H ₃ CCH — CH ₂	$\begin{array}{ccc} \text{II}_{\mathbf{a}} & \text{Cor}_{\mathbf{a}} & \text{Cor}$	22	KOC_4H_9 - t	H0°475-7	22
	H ₃ CCH — CH ₂	$CH_2 \longrightarrow C(C_6H_5)_2$ $H_3CCH \qquad C=NH$	80	$NaNH_2$	C_6H_6	329
0000	100 000	,				

1-Cyclohexenyl

 $C_{\mathbf{i}}H_{\mathbf{j}}$

Note: References 577-1080 are on pp. 322-331. f The methylating agent was not specified.

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TABLE	

Refer-	ence	<u>;</u>	25	1057,26 1023	1058 1057	27		27, 26, 91		25	l	1059				
	Solvent	C ₆ H ₆	C_6H_6	C ₆ H ₆ Toluene	Ethanol C ₆ H ₆	Xylene-LC4H90II		Þ	(6116	!	$c_{ m e}^{ m H_6}$	}	C, H			
H(R')CN	Yield,	% 1m2 69 NaNH2	71 NaNH2	70 NaNH2	92 NaNH ₂ 90 NaOC ₂ H ₅ 30 NaNH ₂	# 50 P	ca. 46 KUC4119-1	ca. 46	ca. 39 NaNH2	ca. 39	36 NaNH2	1	Low NaNH2	0		
TABLE TO MONONTRILES, RCH(R')CN	OF MUNOWALL	Product CH2(C ₆ H ₅)2	H3Cl'H CO O OH CC(445)2CN	NO CIE CON	(CH ₃) ₂ N(CH ₂) ₂ U(C ₆ H ₅) ₂ CN (CH ₃) ₂ N(CH ₂) ₂ C(C ₆ H ₅) ₂ CN C ₂ H ₅ O ₂ CCH ₂ C(C ₆ H ₅) ₂ CN Tr(CH ₃),C(C ₆ H ₅) ₂ CN	, , , , , , , , , , , , , , , , , , ,	((CH ₃) ₂ NCH(CH ₃)CH ₂ -	C(C ₆ H ₅) ₂ CN (CH ₃) ₂ NCH ₂ CH(CH ₃)-	$C(C_6H_5)_2^{CN}$ $(CH_3)_2NCH(CH_3)CH_2^-$	C(C ₆ H ₅) ₂ CN (CH ₂) ₃ NCH ₂ CH(CH ₃)-	C(C ₆ H ₅) ₂ CN ((CH ₃) ₂ NCH(CH ₃)CH ₂ -	C(C ₆ H ₅) ₂ CN (CH ₃) ₂ NCH ₂ CH(CH ₃)-	(C(C ₆ H ₅) ₂ CN /NC(CH ₂) ₂ CH(CH ₃)-	C(C,H,),CN		(C ₆ H ₅) ₂
W1.	ALKYLATION	Alkylating Agent H3CCH——CH2		CII ₂ =CBrCH ₂ Br	$1_3)_2N(CH_2)_2Cl \\ 1_3)_2N(CH_2)_2Cl \\ CH_2CO_2C_2H_5$		ن ئ	CII.),NCH2CII(CH3)Cl		CH.), NCH, CH(CH ₃)Cl	7 - 1.75	(CH.),NCH(CH3)CH2Cl			CH3CHCI(CH2)2CN	

R C₆H₅

CICH2CH(CH3)CH2CN	CH2CN	NCCH ₂ CH(CH ₃)CH ₂ -	i	NaNH ₂	C_6H_6	1059
$Br(CH_2)_2CO_2C_2H_5$	ц	C2H3O2C(CH2)2C(C6H5)2CN	ca. 75	ca. 75 NaNII2	$C_{m{\delta}}\Pi_{m{\delta}}$	1053
C_6 $(C_2 H_5 O)_2 CH CH_2 CI$	ವೃ	(C ₂ II ₅ 0) ₂ CHCH ₂ C(C ₆ II ₅) ₂ CN	1	NaNII2	Call	1000
$(C_2H_5)_2N(CH_2)_2CI$ $\beta \cdot (1 \cdot Pyrrolldyl)$ cthyl	Ci sthyl	(C ₂ H ₅) ₂ N(CH ₂) ₂ C(C ₆ H ₅) ₂ CN a,a-Diphenyl-y-(1-pyrrolldyl)-	70-87 84	NaNH ₂ NaNH ₂	C ₆ H ₆ C ₆ H ₆	1057 1057, 191
emonae nyaroemonae p-(4-Morpholinyl)ethyl chloride)ethyl	butyronitrie a.a.Diphenyl-y-(4-morpholinyl)- butyronitrile	26	NaNH ₂	CeIIe	1057
eta-(1-Piperidyl)ethyl chloride	ihyl	a,a.Diphenyl-y-(1-piperidyl)- butyronitrife	13	NaNH ₂	Calla	91, 93, 1057
د²						
(C2H5)2N(CH2)3CI	CI	(C2II5)2N(CII2)3C(C6H5)2CN	7.5	NaNII,	Calls	1057
(C2H5)2NCH2CH(CH3)GI	H(CH ₃)Cl	(C ₂ H ₅) ₂ NCH ₂ CH(CH ₃). C(C ₆ H ₅) ₂ CN and	ı	NaNH ₂	CeHa	1001
		(C ₂ H ₅) ₂ NCH(CH ₃)CH ₂ - C(C ₆ H ₅) ₂ CN				
Censchio		C ₆ H ₅ CH ₂ C(C ₆ H ₅) ₂ CN	83	NaOC ₂ H ₅	Ethanol	797
Censor		CeH3CH2C(CeH5)2CN		NaNII.	Ether	19
6.03.001201 8-(2-Methyl-1-		$C_6H_2CH_2C(C_6H_5)_2CN$	8	KNII,	Liquid NII3-ether	195
pyrrolidy!)ethyl	iyi	1-pyrrolidyl)butyronitrile		NaN H ₂	$C_6 H_6$	191
β -(1-Piperidy1)ethy1 chloride		a.a.Diphenyl-y-(1-piperidyl)- butyronitrile	1	NaNH ₂	$c_{ m eH_6}$	26
1-(4-Morpholinyl)-		$(\alpha,\alpha-\text{Diphenyl-}\gamma\cdot(4-\text{morpholinyl})\cdot$	£	NaNII.	$C_{\mathbf{c}}H_{\mathbf{c}}$	25, 91
Z-chloropropane		a, a Diphenyl-7 (4-morpholinyl) - i valeronitrile	33			
2-(4-Morpholinyl)propyl		(a,a.Diphenyl-y-(4-morpholinyl)-	30	NaNII.	$C_{6}H_{6}$	25
Cilloride	<u> </u>	a.a.Diphenyl-y-(4-morpholinyl)-	20			
1080 are on pp. 322-331.	•	1-Valeronitrile				

Nake: References 577–1050 are on pp. 322–331.

TABLE XIV-Continued

	ORG.	ANIC R	EACTION	SZ		
	Refer- ence	195 1061	91, 1061, 1062	1063	1057 1093	1063
	Solvent	Liquid NH_3 -ether C_6H_6	°, н°	$C_6\mathbf{H_6}$	ов 10 10 10 10 10 10 10 10 10 10 10 10 10	C,H ₆
CN	Base	$KNH_2 NaNH_2$	$NaNH_2$	$NaNH_2$	NaNH ₂ NaNH ₂	$NaNH_2$
H(R	Yield, %	89	1	77	66 81	16 23
ALKYLATION OF MONONITRILES, RCH(R')CN	Product	$C_6H_5CH(CH_3)C(C_6H_5)_2CN$ $\alpha_1\alpha_2$ Diphenyl- δ -(1-piperidyl)-	ααετοπιτητε α.α-Diphenyl-y-(1-piperidyl)- valeronitrile and α.α-Diphenyl-y-(1-piperidyl)- i-valeronitrile	$\mathrm{C_6H_5N(CH_3)(CH_2)_2C(C_6H_5)_2CN}$	(2)-C ₄ H ₅) ₂ N(CH ₂) ₂ C(C ₆ H ₅) ₂ CN C ₆ H ₅ CH ₂ N(CH ₃)(CH ₂) ₂ . C(C ₆ H ₅) ₂ CN	C6H5OH2N(OH3)CH5- CH(CH3)C(C6H5)2CN C6H5CH2N(OH3)CH(CH3)- CH2C(C6H5)2CN
ALKYLAT	Alkylating Agent	C_8 C_6H_5 CH(CH $_3$)Cl γ -(1-Piperidyl)propyl	chloride 1-(1'-Piperidyl)- 2-chloropropane	$G_{\mathfrak{g}}$ $G_{\mathfrak{g}}$ $G_{\mathfrak{g}}$ $G(GH_2)/(GH_2)_2$ $G(GH_2)$	C10 (n-C,H ₀) ₂ N(CH ₂) ₂ Cl C ₆ H ₅ CH ₂ N(CH ₂) ₂ Cl CH ₅ CH ₂ N(CH ₂) ₂ Cl	C ₁ 1 C ₆ B ₅ CB ₂ N(CH ₃)- CH ₂ CH(CH ₃)Cl
	Ŗ	CoHs (Cont.)				

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TABLE XV

				O	RGANI	C RI	SAUI	TOL	10			
Refer- onco	103	193	193	193	193	171	171	259	192		Reference 1065	1066 340 346 1065
Solvent	$C_{\mathfrak{e}}H_{\mathfrak{e}}$	$_{\rm c}^{\rm H_{\rm s}}$	$C_{\mathfrak{g}}H_{\mathfrak{g}}$	$C_{\mathfrak{g}}H_{\mathfrak{k}}$	$C_{\mathfrak{g}}H_{\mathfrak{g}}$	$C_{\mathbf{g}}\mathbf{H}_{\mathbf{g}}$	Ether	Ethanol	Toluene	_		
Base	$NaNH_2$	$NaNH_2$	$NaNH_2$	NaNH2	NaNH2	$NaNH_2$	$NaNH_2$	NaOC,H,	NaNH2	Y:SIG	% %	90 6
Yield,		}	65	1	١	85	77	١	95	Acids		
ALKYLATION OF ALKYLIDENEACETONITRIDES	Alkylating Agent		Įγι		β -(1-Piperidyl)ethyl α -(1-piperidyl)butyronitrile elloride α -(1-Cyclopentenyl)- α -(β -methoxy-(β - β) ₂ Cl α -(1-Cyclopentenyl)- α -(β -methoxy-(β - β) ₂ Cl α -(1-Cyclopentenyl)- α -(β -methoxy-(β - β) ₂ Cl α -(1-Cyclopentenyl)- α -(β - β - β - β - β - β - β - β - β - β -	:		$CH_2 = CHCH_2Br$ Any actonitrile	n -C ₄ H _p I None β -(1-Piperidyl)ethyl α -(1-Cyclohexenyl)- α -phenyl-chloride γ -(1-piperidyl)butyronitrile chloride	TABLE XVI REDUCTIONS LEADING TO ALKYLMALONIC ESTERS OR ACIDS	Reducing Agent Product	H_2 —Ni $CH_3CH(CO_2C_2H_3)_2$ $AlHg_x$ $C_2H_3CH(CO_2C_2H_3)_2$ H_2 — Pd/C $C_2H_3CH(CO_2C_2H_3)_2$ H_2 — $PdCl_2$ $C_2H_3CH(CO_2C_2H_3)_2$ H_2 — Cl_3 $C_2H_3CH(CO_2C_2H_3)_2$ $C_3H_3CH(CO_2C_2H_3)_2$
	Gennound Alkylated All	one-(2-thienyl)-	β -(1)	eno(phenyl)•	eta_{-1} determine eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1} eta_{-1}		Cycloboxylidene(phenyl)- $n\cdot C_3H_7I$		n-C ₄ H ₃ I β -(1-Pipe chlorid	Ren		CH ₂ =C(CO ₂ C ₂ H ₅); CH ₃ CH=C(CO ₂ C ₂ H ₅);

	1		00	070
C.H.CH == C(CO,C.H.),	$H_2 - Pd/C$	n-C1H,CH(CO2C2H5)2	90	340
(CH.).C= C(CO.C.H.).	II,—Ni	$i:C_iH_iCH(CO_iC_iH_i)_i$	96	340,1068
n: C. II. CIF— C(CO. C. JF.).	H,—Pd/C	$n\cdot C_1H_0CH(CO,C_2H_3)_2$	93 - 96	340
	II,—Ni	n·C ₁ H,CH(CO ₂ C ₂ H ₅) ₂	95	1065
C,H,C(CH,)==C(CO,C,H,),	II,**	$C_2H_3CH(CH_3)CH(CO_2C_2H_3)_2$	95-100	1067
$CH_{i} = CH(CH_{i}), CH = C(CO_{i}C_{i}H_{i}),$	II,—Pd/C	n·C _s H ₁₁ CH(CO ₂ C ₂ H _s) ₂	79	277
.c.'11,c11: - C(CO,C,H5),	H ₂ —Pd/C	$i \cdot C_3 H_{11} CH(CO_2 C_2 H_3)_2$	60-96	340
Diethyl cyclopentylidenenalonate	112*	Diethyl cyclopentylmalonate	95-100	1067
Diethyl 2-cyclopentenylmalonate	II,—PtO;	Diethyl cyclopentylmalonate	66	927
Furfurylidenemalonic acid	NaHg.	Furfurylmalonic acid	ł	355
Diethyl furfurylidenemalonate	H ₂ —Ni	Diethyl furfurylmalonate	96	1069, 1065
2.Thenylidenemalonic acid	NaHg,	2-Thenylmalonic acid	85	358
Diethyl (2-pyrrylmethylene)mulonate	H_2 — PtO_2	Diethyl (2-pyrrolidylmethyl)malonate	95	1070
CH; CHCH,C(NHCOCH,)(CO,C,H,),	H,—Ni	n-C ₃ H,C(NHCOCH ₃)(CO ₂ C ₂ H ₃) ₂	ļ	232
CHICH CHCHIC(NHCOCHI)(COICILI)	II,—Ni	$n \cdot C_4 H_{\bullet} C(NHCOCH_3)(CO_2 C_2 H_5)_2$	ŀ	442
n.C.1111,CHz=C(CO1C,Hz),	II,—Ni	$n \cdot \mathrm{C}, \mathrm{H}_{13}\mathrm{CH}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	16	1065
(,II,CIF C(CO,II),	NuHg,	$C_bH_sCH_sCH(CO_2H)_s$	1	354
C, II, CII = C(CO, C, II,),	$AlHg_x$	C,H,CH,CH(CO,C,H,),	09	350, 343
	H_2 —Ni	$C_{\mathbf{i}}H_{\mathbf{j}}CH_{\mathbf{i}}CH(CO_{\mathbf{i}}C_{\mathbf{j}}H_{\mathbf{i}})_{\mathbf{i}}$	97	1065
p.C.11, O.C., 11, C.11—C(C.O., C., 11, 1),	H,—Ni	p-CH ₃ OC ₄ H ₃ CH ₂ CH(CO ₃ C ₂ H ₃) ₂	100	950, 360, 1071
Dicthyl (2,5-dimethoxybenzylidene). malonato	H,*	Diethyl (2,5-dimethoxybenzyl)malonate	ļ	1072
(2,3,4.Trimethylbenzylidene)malonie acid	If,—Pd	(2,3,4-Trimethylbenzyl)malonic acid	ļ	361
Diethyl di (2-cyclopentenyl)malonate	H ₂ —Ni	Diethyl difevelopentyllmalonate	1	100 100
Dimethyl phenyl (2 cyclohexenyl)malonate	H,-PtO,	Dimethyl phenyl(evelohexyl)malonate	06	762 762
Diethyl allyl-(\beta-naphthyl)malonato	H_1 — Pd/C	Diethyl n.propyl-(\theta\)-naphthyl)malonate	6 8	920
Digthyl allyf-(9-phenanthryl)malonate	HPa/C	Diethyl n-propyl-(9-phenanthryl)malonate	98	955
Note: References 577-1080 are on pp. 322-331.	2-331.			3

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Note: References 577-1080 are on pp. 322-331.

The catalyst employed was not stated.

TABLE XVII

CYANOACITIC ACID, CYANOACITIC ESTERS, AND MALONONITRILE REDUCTION OF THE ALEVEIDENE AND ARVEIDENE DERIVATIVES OF

Reforence	363	363	351	363	340	363	364	340, 363	363	351	363	575	340 351	363	363	363	363	363		
Yield,	20-85 58-08	1-G	63	90-93	96-16	96 86	99	67	78-06 90	7.0	41-63	84	92	84 91–98	11	11	1 8	73-81		
Reduction of The Academic Esters, And Marketter (Parnoachtic Acid), Cyanoachtic Acid,	Product	CHCH(CN)CO ₄ C ₄ H ₅	n.C.II,CH(CN)CO,C,Us	i.C.II,CII(CN)CO,C.III.	Callical Color Calli	CHICH(CH ₃)CH(CN)CO ₂ C ₂ H ₃	i.C.II,CII(CN)CO,C,Hs	A-CAIIIOCH(CN)CC2C2113	".C,H,CH(CH,)CII(CN)CO,C,H5	CALL CH (CN) CO2C2Hs	Ethyl cyclopentylcynnoacetate	Ethyl (1,3-dimethylbutyl)cyunouccini	i.C.H.(CH.)CH(Ch.)CH(CN.)C.I.	Ethyl cyclohoxylcyanoacetato	Ethyl cyclohexylcyanoacetate	Ethyl n-heptyleyanoacotate	_		Ethyl (1-methylnepbyl)cy michael	
of The Ann.	Reducing	Agent	11, Pd/C	H ₃ -ra/c	H,—Pd/c	H,-Pd/C	H, Pa/C	H,—Pd/C	H,-Pd/C	H.—Pa/C	11,rup	H.—Pd/C	H,—Pd/C	H2—Pd/C	Alfig.	H.—Pd/C	H2-Pd/C	II,—Pd/Srcos	H,-Palc	
Reduction (Panoautif		Compound Reduced		CHUCHO ECHICONOCIAIS	CHA, C C(CN)CO, C, II.	(CH3),CO + CH3(CN)CO,C,H3	C. II. CCCII.) = C(CN)CO,C11.	C.II, CHO + CH, (CN) CO, C, II,	CHICH(OH)CHICHO+CHI(CN)COICINS	n.C,H,C(CH,)—C(CN);	H.C. 11 CH. CH. (CN)CO, CHIS	Ethyl evelopentylidenceyaonacetato	.C.II,COCII, +CII,(CN)CO,CIII,	(CII,), C=CIIC(CII,)=C(CX),CI	Ethyl eyelohexylidenecyanoacetato	Cyclohexanono + CII, (CN)CO, C, Hs	"Cally CHO + CH (CN) CO CALL	".C.II.,C(CII.)=C(CN)CO,C.II.	(n.c,11,),co+c11,(cN)co,c,11,	n.C. Hacochi-tono-t-chooself.

Ethyl 2-methyleyelohexylidenecynno-	$A)Hg_x$	Ethyl (2-methylcyclohexyl)cyanoacetate	l	363
ncetato Ethyl 3-methyleyelohexylidenceyano-	Alligz	Ethyl (3-methylcyclohexyl)cyanoacetate	83	352
acetato Ethyl t-methylcyclohoxylidenccyano-	AIIIg,	Rthyl (4-methyleyclohexyl)cyanoacetate	87	352
ncetate CH,CH ~ C(CN)CO,H	NaHg _r	C ₄ H ₅ CH ₂ CH(CN)CO ₂ H	ca. 85 86	357 993
C,H,CHO + CH,(CN)CO,C,H, C,H,CHO + CH,(CN)CO,C,H,	Narig _r H ₂ —Pd/C	CHACH CHICK CONDOLOGY	63	363, 364 357
OHOC, H, CHE, C(CN)CO, H	NaHg,	$_{o}$ -HOC,H,CH,CH(CN)CO,H $_{m}$ -HOC,H,CH,CH(CN)CO,H	ca. 85	357
2. Ulhydroxybenzylideneganoacetic acid	NaHgr	(2,4-Dihydroxybenzyl)cyanoacetic acid	ca. 85	357
Ethyl cyrloheptylidenecynnoacetate	AlHg,	Ethyl cycloheptylcyanoacetate	27. 00	357
P. CHLOC, II (CHE C(CN)CO, III	NaHg. NaHg.	p-Methoxy benzy tey anometric actu (3.4-Methylenedioxybenzyl) eyanoacetic acid	ca. 85	357
CHCHICTON CONTRACTOR	H,—Pd/C	C,H,CH,CH(CH,)CH(CN)CO,C,H,	76	340
Ethyl 1-indunylidenegyanoncetate	II,-Pd/C	Ethyl 1-indanylcyanoacetate	51	217
(C,U,O,C),CH(CH,),CHO ;- CH,(CN)CO,C,H.	H2-Pd/C	(C,H,O,C),CH(CH,),CH(CN)CO,C,H,	39	362
(C,11,0,0),C(C,H,1)(CH,1,CHO+ CH,(CN)(CO,C,H,	H ₂ —Pd/C	(C,H,O,C),C(C,H,)(CH,),CH(CN)CO,C,H,	85	362
(c'11,0,0,0),c(000011,)(cH,),CHO+	H,—Pd/C	(C2H,O2C),C(OCOCH3)(CH2)3- CH(CN)CO.C.H.	35	362
(c,H,O,YCO,C,H,	H2—Pd/C	(C,H,O,C),C(H,C),C(H,2),- CH(CN),CO,C,H	52	362
o.c.H.c.H.cH = C(CN)CO,C,H.	H,-Pd/C	o-C,H,C,H,CH,CH(CN)CO,C,H,	09	340
('I', ('C'S), C'(C', (I', 1), I') (C'II, 1), C'HO+ ('II, (C'S), CO, C, II',	H,—Pd/C	(C ₂ H ₅ O ₂ C) ₂ C(C _{1,} H ₂₁ -n)(CH ₂) ₃ · CH(CN)CO ₂ C ₂ H ₅	32	362

Note: References 577-1080 are on pp. 322-331.

TABLE XVIII

Estras
Addition of Chignand Reagents to Aenveidenemalonic Esters

Yiold,

oz Keferenco	37 157	157	10 367	0.00	367	367	126	89 954, 156	1074	93 829	658	060	670 11	1074	90 156	99 829	76.			
c	Product 3	(CII,),CCH(CO,C,II,s),	n.C,III,C(CIII,),CII(CO,C,III,s);	(".C,11,C(CII,),CII(CO,C,11,),	(cii,),ciicii(co,cii,s),	C,II,C(CII,),CH(CO,C,H,s),	C,H,CII,C(CH,),CH(CU,C,H,S)	C,H,CH(CH,)CH(CO,C,h,)2	(C,II,s),CHCH(CO,C,H,s);	o.CH ₃ C ₆ H ₄ CH(C ₆ H ₅)CH ₃ CO ₂ H	p.CH ₃ C ₆ H ₃ CH(C ₆ H ₃)CH(CO ₂ C ₂ C ₃ C ₃ C ₃ C ₃ C ₄ C ₃ C ₄ C ₄ C ₅ C ₄ C ₅	"CII,OC,H,OH(C,H,S)CH(CO,C,n,S)?	CHUCHICH(CO,C,H _s),	ATCHICATION TO THE CHILD	OCCHIOCOLINGTICO CHI		(p,CH,OC,H_1) , $CHCH(CO_2C_2H_3)$			
	Grignard Reagent		CH3MRI	n-Cill MRDF	n.C.H.MRBr	. 11 16:13.		Cit Mal	C 11 Maßr	o CH.C.H.MgBr	o CH. C.H. MøBr	J. C. 113 C. 11 3 C. 12	p.CII, OC, II, II, III II	x-Naphthylmagnesium bromide	C.H.MgBr	OH CHANGE	promjetrice	p-CH ₃ OC ₆ H ₄ ·iigh	re on pp. 322–331.	
	;	Alky lidene Ester	(CHA) C C(CO, Calla)						CHICH C(COICHIN						THE SECTION OF HELP	o.Chi,oc, mich circle and	11.CH;C,H,CH = C(CO;C,Hs);	"CH'0C'H'CH=C(CO'C'H')	Vale - References 577-1080 are on pp. 322-331.	

TABLE NIX

ADDITION OF CHIGNARD REAGENTS TO ALKYLIDENECYANOACETIC ACIDS AND ESTERS AND TO ALKYLIDENEMALONOMITRILES

	Reference 367	367 367	367
Yield,	%	00 68	17 30
AND ESTERS AND TO ALKYLIDENEMALONOMITEMES	Product	n.C,H,C(CH,),CH,CN C,H,C(CH,),CH,CN	C,H,CH,CCH,),CH,CN n.C,H,C(CH,),CH,CN C,H,C(CH,),CH,CN
AND ESTERS AND	Grignard Reagent	n.C.H.MgBr C.H.MgBr	C ₄ H ₅ CH ₄ MgCl n.C ₄ H ₄ MgBr C ₄ H ₅ MgBr
	Alkylidene Derivative	(CII,),C-C(CN)CO,II	(CH,),C+C(GN)CO,K

(n-c,H,C(CH ₃),CH(CN)CO ₂ C ₃ H ₃ H ₃ H ₃ H ₄ H ₄ H ₅ H ₄ H ₅ H ₄ H ₅	(CH ₃) ₂ C=C(CN)CO ₂ C;H ₅	C ₆ H ₅ CH ₂ MgCl CH ₅ MgI n.C ₁ H ₆ MgBr	C,H,CH,C(CH,),CH,CN (CH,),CCH(CN)CO,C,H, n.C,H,C(CH,),CH(CN)CO,C,H,	ដូខ្ម	367 159 159	
C ₆ H ₂ C(CH ₁) ₂ CH(CN)CO ₂ C ₁ H ₂ S ₇ S ₇ S ₇ S ₇ C ₆ H ₂ CH ₂ CH(CN)CO ₂ C ₁ H ₂ S ₇		n.C.H.MgBr	(n-c,tt,c(CH,),CH(CN)CO,C,H; (CH,),CHCH(CN)CO,C,H;	40 15	705	
C4H_2CH_2C(CH_3)_2CH(CN)CO_2C_1H_3 C4H_2CH_2CH(CN)_2C_2H_3 C4H_2CH(CN)_2C_2H_3 C4H_2CH(CN)		C.H.MgBr	C,H,C(CH,),CH(CN)CO,C,H,	63	367, 159	
g.H.CH.C(CH.),CH(CN)CO,C,H., 49 159 G.H.C(CH.),CH(CN)CO,C,H., 41 159 G.H.C(CH.),CH(CN)CO,C,H., 31-44 167 (C.H.CH.CH.)CH(CN)CO,C,H., 30 1075 (C.H.CH.)CH.)CH(CN)CO,C,H., 30 1075 (C.H.CHCH.)CH(CN)CO,C,H., 10-32 368, 1075 (C.H.CHCH.)CH(CN)CO,C,H., 31 368, 1075 (C.H.CHL.)CH(CN)CO,C,H., 31 367 (C.H.CHL.)CH,CH,CN)CO,C,H., 31 367 (C.H.CHL.)CH,CH,CN)CO,C,H., 49 1075		C.H.CH.McCl	C,H;CH;C(CH;);CH(CN)CO;C;H;	8.5	367	T
C ₂ H ₂ C(C(H ₃)C(H(CN)CO ₃ C ₄ H ₃ n.C ₃ H ₂ C(C(H ₃)C(H ₄)C(H ₅)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H ₃)C(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H ₃)C(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(H ₃)C(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)(C(H ₃)C(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(C ₄ H ₃)C(CH ₃)C(CH ₃)C(CN)CO ₄ C ₄ H ₂ c ₄ H ₂ C(CH ₃)C(CH ₃)C(CN) ₂ c ₄ H ₂ C(CH ₃) ₂ CH(CN)		C.H.CH.MgBr	Canguic (Cui); CH(CN)CO; C; H;	Ş	159	н
		CHANG	C, II, C(CII,), CH(CN)CO, C, II,	1	129	;
C_4H_GCH(CH_1)CH(CN)CO_1C_1H_1, 31-44 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 39 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 30 368, 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 31 368, 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 31 368, 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 31 368, 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_1H_2, 31 368, 10755 C_4H_GCH(CH_1)CH(CN)CO_1C_2H_2, 32 3675 C_4H_GCH(H_1)CH(CN)CO_1C_2H_2, 32 3675 C_4H_GCH(H_1)CH(CN)CO_1C_2H_2, 32 3675 C_4H_GCH(H_2)CH(CN)CO_1C_2H_2, 32 3675 C_4H_GCH(H_2)CH(CN)CO_1C_2H_2, 32 3675 C_4H_GCH(CH_2)CH(CN)CO_1C_2H_2, 32 3675 C_6H_GCH(CH_2)CH(CN)CO_1C_2H_2, 32 3675 C_6H_GCH(CH_2)CH(CN)CO_1C_2H_2, 32 3675 C_6H_GCH(CN)CN_1, 32 3675 C_6H_GCH(CN)_2, 32 3675 C_6H_GCH_2, 32 32 C_6H_GCH_2, 32 C			(n.c,H,C(C,H,)(CH,)CH(CN)CO,C,H,	27-44	368, 1075	/L
(i.c.h',c(c,h',)(cH,)CH(cN)CO,C;H; (i.c.h',c(c,h',)(cH,)CH(cN)) (i.c.h',c(c,h',)(cH,)CH(cN)) (i.c.h',c(ch,h,)CH(cN)) (i.c.h',c(ch,h,h,cH(cN)) (i.c.h',ch,h,cH(cN)) (i.c.h',ch,h,ch,h,ch,h,ch,h,ch,h,ch,h,ch,h		n-C ₂ H-MgBr	(c,H,CH(CH,)CH(CN)CO,C,H,	31-44		KY
C_1H_CH(CH_1)CH(CN)CO_1C_1H_1 2.0 C_1H_CH(CH_1)CH(CN)CO_1C_1H_2 10-32 C_2H_3CH(CH_1)CH(CN)CO_1C_1H_2 10-32 C_2H_3CH(CH_1)CH(CN)CO_1C_1H_2 34 368, 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_1H_2 8 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_1H_2 8 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_2H_2 32 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_2H_2 49 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_2H_2 49 10755 C_2H_3CH(CH_1)CH(CN)CO_1C_2H_2 45 10755 C_2H_3CH(CH_1)CH(CN)_2 45 10755 C_2H_3CH(CN)_2 45 10755 C_2H_3CH(CN)			(i.C.H.C(C,H.)(CH,)CH(CN)CO,C,H.	39	1075	L
Pr.C, It, C (C, It, 1) (CH, 1) CH (CN) CO, C, H, 12, 73 368, 107.5 C, H, CH (CH, 1) CH (CN) CO, C, H, 31 368, 107.5 C, H, CH (CH, 1) CH (CN) CO, C, H, 51 368, 107.5 C, H, CH (CH, 1) CH (CN) CO, C, H, 40 107.5 C, H, CH (CH, 1) CH (CN) CO, C, H, 3 107.5 C, H, CH (CH, 1) CH (CN) CO, C, H, 40 40 40 C, H, CH (CH, 1) CH (CN) CO, C, H, 40 40 C, H, CH (CH, 1) CH (CN) CH, 40 40 C, H, CH (CN, 1) CH (CN) CH, 40 40 C, H, CH (CN, 1) CH (CN) CH, 40 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CN, 1) CH (CN, 1) CH, 40 C, H, CH (CH, 1) CH (CN, 1) CH, 4		·C3H-MgBr	CHICH(CH,)CH(CN)CO,C,H,	50 50		ΥT
C ₂ H ₂ CH(CH ₃)CH(CN)CO ₂ C ₃ H ₃			/n.C,11,C(C,11,)(CH,)CH(CN)CO,C,11,	12 73	368, 1075	Ю
(i.C.tu,C(C,H.2)(CH,)CH(CN)CO,C,11,		n-C ₄ H ,MgBr	(c,H,CH(CH,)CH(CN)CO,C,H,	10-32		×
C ₂ H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 54 62.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 64 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 65 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 63 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 63 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 63 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 65 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 65 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 65 65.H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 65 65.H ₂ CH ₂ CH ₂ CH ₃ CH(CN)CO ₂ C ₄ H ₅ 79 367 79 70 70 70 70 70 70 7		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(.c,H,C(c,H,)(cH,)CH(CN)CO,C,H,	31	368, 1075	() [()
		t-Cillangur	CHCH(CH)CH(CN)COCH	ŧ		. 1
C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₃ H ₃		on of H Man	/sec-C,H,C(C,H,)(CH,)CH(CN)CO,C,H,	œ	1075	es:
(-C ₄ H ₃ C(C ₄ H ₃)CH ₄ CN)CO ₃ C ₄ H ₅ 3 1075 (-C ₄ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 63 63 (-C ₄ H ₃ CH(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 49 1075 (-C ₄ H ₃ CH(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 22 1075 (-C ₄ H ₃ CH(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 24 1075 (-C ₄ H ₃ CH(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 79 367 (-C ₄ H ₃ CH ₄ C(C ₄ H ₃)(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 73 367 (-C ₄ H ₃ CH ₄ C(C ₄ H ₃)(CH ₃)CH(CN)CO ₄ C ₄ H ₅ 73 367 (-C ₄ H ₃ CH ₄ C(C ₄ H ₃)(CH ₃)CH(CN) ₄ 88 367 (-C ₄ H ₃ CHCH(CN) ₂ 19 19 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 19 19 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₂ CCH ₃) ₂ CH(CN) ₂ 10 (-C ₄ H ₃ CH ₃ CH ₃ CH ₃ CN) ₂ 10 (-C ₄ H ₃ CH ₃ CH ₃ CH ₃ CN) ₂ 10 (-C ₄ H ₃ CH ₃ CH ₃ CH ₃ CN) ₂ 10 (-C ₄ H ₃ CH ₃ CH ₃ CN) ₃ 10 (-C ₄ H ₃ CH ₃ CH ₃ CN) ₃ 10 (-C ₄ H ₃ CH ₃ CH ₃ CN) ₃ 10 (-C ₄ H ₃ CH ₃ CN) ₃ 10 (-C ₄ H ₃ CH ₃ CN) ₃ 10 (-C ₄ H ₃ CH ₃ CN) ₃		occ-Olugnigus	CHCCHCH)CH(CN)COCCH	0+		FE
C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₂ H ₃ 63 n-C ₃ H ₁ C(C,H ₃)CH(CN)CO ₃ C ₂ H ₄ 49 1075 n-C ₃ H ₃ CH(CH ₃)CH(CN)CO ₃ C ₄ H ₅ 22 24 1075 n-C ₄ H ₃ C(C,H ₃)CH(CN)CO ₂ C ₄ H ₅ 24 45 1075 C ₄ H ₅ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 24 24 24 24 24 24 24 24 24 24 24 24 24		AC H Mac)	/.C,H,C(C,H,)(CH,)CH(CN)CO,C,H,	es	107.5	RS
C ₂ H ₂ CH(CH ₃)CH(CN)CO ₂ C ₂ H ₃ 19 1975 C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 22 1975 C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 45 1975 C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 24 1975 C ₂ H ₃ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₃ 79 367 79 79 367 79 79 79 79 79 79 79		- Arrente	(c,II,CH(CII,)CII(CN)CO,C,H,	63		. 2
C ₂ H ₂ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 22 n-C ₄ H ₁ C(C ₄ H ₅)(CH ₅)CH(CN)CO ₂ C ₄ H ₅ 45 1075 C ₄ H ₂ CH(CH ₄)CH(CN)CO ₂ C ₄ H ₅ 24 24 24 24 24 24 24 24 24 24 24 24 24		n-G.H.MøBr	$(n\cdot C_5H_{11}C(C_2H_3)(CH_3)CH(CN)CO_2C_2H_3)$	<u> </u>	1075	N
C ₂ H ₂ C(C ₁ H ₃)(CH ₃)CH(CN)CO ₂ C ₂ H ₅		23-116	(C,H,CH(CH,)CH(CN)CO,C,H,	ŝi		Ð
C ₄ H ₅ CH(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 24 C ₆ H ₅ C(C ₄ H ₃)(CH ₃)CH(CN)CO ₂ C ₄ H ₅ 79 367 P·ClC ₆ H ₅ C(C ₄ H ₃)(CH ₅)CH(CN)CO ₄ C ₄ H ₅ 73 367 C ₆ H ₅ CH ₄ C(C ₄ H ₃)(CH ₅)CH(CN)CO ₄ C ₄ H ₅ 88 367 P·C ₄ H ₅ C(CH ₄) ₄ CH(CN) ₄ 35 367 (CH ₃) ₄ CHCH(CN) ₅ 19 19 C ₆ H ₅ C(CH ₃) ₄ CH(CN) ₅ 6 367 C ₆ H ₅ CH ₂ C(CH ₃) ₄ CH(CN) ₅ 76 367		n.C.H., NøBr	{n.C ₄ H ₁₃ C(C ₄ H ₅)(CH ₃)CH(CN)CO ₄ C ₄ H ₅	ij	1075	NI
Br $\rho_{\rm c}(G_1H_2)(G_1H_2)(G_1H_3)$ $\rho_{\rm c}(G_1H_2)(G_1H_3)(G_1H_3)(G_1H_3)$ $\rho_{\rm c}(G_1H_2)(G_1H_3)(G_1H_3)(G_1H_3)$ $\rho_{\rm c}(G_1H_3)(G_1H_3)(G_1H_3)$ $\rho_{\rm c}(G_1H_3)(G_1H_3)$ _1H_3)$ $\rho_{\rm c}(G_1H_3)(G_1$			C,H,CH(CH,)CH(CN)CO,C,H,	₹;		T
Br $p \cdot \text{ClC}_{\text{e}H_1\text{ClC}_{\text{e}H_2}\text{)}(\text{CH}_3\text{)}(\text{CH}_5)\text{Cl}(\text{CN})\text{CO}_{\text{s}C_1\text{H}_5}$ 73 367 367 C44, C44, C44, CC44, CCH5, CH5, CH5, CCH5, CC		$C_{\mathfrak{e}}H_{\mathfrak{s}}MgBr$	C,H,C(C,H,)(CH,)CH(CN)CO,C,H,	65	367	111
CI $C_0H_1CH_1C(C_0H_2)(CH_1)CH(CN)CO_1C_1H_3$ SS 367 $f_0\cdot C_1H_0C(CH_1)_1CH(CN)_1$ 35 367 $f_0CH_3L_2CHCH(CN)_2$ 19 6 367 $C_0H_3C(CH_3)_2CH(CN)_2$ 6 367 CI $C_0H_3CH(CN)_2$ 76 367		p-CIC,H,MgBr	p-ClC,II,C(C,II,)(CII,)CII(CN)CO,C,II,	53	367	Æ
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		$C_aH_sCH_2MgCl$	C,H,CH,C(C,H,)(CH,)CH(CN)CO,C,H,	88	367	s
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		$n\text{-}\mathrm{C_tH_pMgBr}$	(n.C,H,C(CH ₃),CH(CN),	35	367	
$C_{4}H_{5}C(CH_{3})_{2}CH(CN)_{2}$ 6 367 Cl $C_{6}H_{5}CH_{5}C(CH_{3})_{2}CH(CN)_{2}$ 76 367			(CH ₃), CHCH(CN),	19		
Cl C,H,CH,C(CH,J),CH(CN), 76 367		C_0H_5MgBr	C,H,C(CH,),CH(CN),	9	367	
		$G_0H_5CH_2MgCl$	C,H,CH,C(CH,),CH(CN),	76	367	3!

Note: References 577-1080 are on pp. 322-331.

		TABLE XIX—Continued	Continued	9		
	Appirios of Guids	ARD REAGENTS TO	Addition of Gugnard Reagents to Alkylidenegranoacetic actus.	s caro		
	AND EST	ERS AND TO THE	ATTORNOO C.H.		45	1076
ordoboxylulene.	CH3MgI		CH(CN)CO1C1			
ey annacetate	CMCMgBr		CH(CN)CO,C,H,		#	1017
	•		C,H;		1.4	1076
	n.C101131MKBr		Collin."			166
1 0 (00,000)	CHAMEL	CeH	C,H,CH(CH,)CH(CN)CO,C,H,		1 1	994
Chi(CHE-C(CN)COACHIS			C.H. CH(C,H;-:)CH(Ch)CC,C;-:;		١	766 700
	C,H,MgBr C,H,C≡CMgBr Xx,Lbhdmamosium	rwinn)	$\begin{array}{l} (C_{\mathbf{i}}, i_{\mathbf{j}},	s.	1 1	994
	gNapinaiya bromido		ı			
			$\backslash \subset C_0H_s$			1
$\left\langle \right\rangle$ = $C(CN)CO_1C_1H_2$	C,II,MgBr	<u>ا</u> ر	CH(CN)CO ₂ C ₂ H ₅		14	1011
			CO2C2Hs			
CO ₂ C ₂ H ₃	CO,C,1113					
Note References of the	11	TABLE XX	XX			
	ARYLATION OF I	DERIVATIVES OF MES	ARYLATION OF DERIVATIVES OF MESOXALIC AND TARTRONIC ACIDS	SIDS		
			Yiela,		Solvent	Reference
Compound Arylated	Arylating Agent	Frounce (C,H;);C(CO;C;Hs);	33		C_0H_6	278, 180, 1078
00(00,0,11,1)	• • • • • • • • • • • • • • • • • • • •				None	278
	синон	$(p.\mathrm{HOC}_b\mathrm{H}_4)_2\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	C,H ₅), — HCl		2110	

	$\mathrm{CH_3C_6H_5}$ $\mathrm{CH_3OC_6H_5}$ $\mathrm{CH_3OC_6H_5}$	$(p\text{-CH}_3\text{C}_6\text{H}_4)_2\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2 \ (p\text{-CH}_3\text{OC}_6\text{H}_4)_2\text{C}(\text{CO}_2\text{C}_2\text{H}_5)_2 \ (p\text{-CH}_3\text{OC}_6\text{H}_4)_2\text{C}(\text{CO}_2\text{C}_3\text{H}_5)_2$	111	H,SO, H,SO, SnCI,	Toluene Anisole Anisole	1079, 278, 1078 1080 371	
OC(CO ₂ CH ₃) ₂ OC(CO ₂ C ₂ H ₅) ₂	CH ₃ OC,H ₅ o-CH ₃ C,H ₄ OH	(p.CH ₃ OC ₆ H ₄) ₂ C(CO ₂ CH ₃) ₂ Diethyl di-(4-hydroxy- 3-methylphenyl)malonate	99	H ₂ SO ₄ HCl	Anisole None	1080 278	
	$p\text{-}\mathrm{CH_3C_6H_4CH_3}$	Diethyl (2,5-dimethylphenyl)-	51-57	$SnCl_4$	$p ext{-}\mathrm{Xylene}$	370	_
	o-CH3C,H4CH3	Diethyl di-(3,4-dimethylphenyl).	1	$\mathrm{H}_2\mathrm{SO}_4$	c-Xylene	1079	
OC(CO ₂ CH ₃) ₂	$o ext{-}\mathrm{CH_3C_6H_4CH_3}$	Dimethyl di-(3,4-dimethylphenyl).	1	$\mathrm{H}_2\mathrm{SO}_4$	o-Xylene	1079	
	$\mathrm{C_2H_5OC_6H_5}$	Dimethyl di- $(p$ -ethoxyphenyl). malonate	I	$\mathrm{H}_2\mathrm{SO}_4$	Phenetole	1080	TIM
OC(CO,C,H,)2	$\mathrm{C_2H_5OC_6H_6}$	Diethyl di-(p-ethoxyphenyl). malonate	i	$\mathrm{H}_2\mathrm{SO}_4$	Phenetole	1080	LOI
	lpha-Naphthylmagnesium bromide	$\alpha \cdot C_{10}H_{7}C(OCOC_{6}H_{5})(CO_{2}C_{2}H_{5})_{2}$	1	İ	Ether-toluene	3 372	O.F
	9-Phenanthryl- magnesium bromide	$9 \cdot C_{14}H_{\mathfrak{g}}C(OH)(CO_{\mathfrak{g}}C_{\mathfrak{g}}H_{\mathfrak{g}})_{\mathfrak{g}}$	46	1	Ether-toluene	372	11011
C ₄ H ₅ C(OH)(CO ₂ C ₂ H ₅) ₂ p-CH ₃ C ₄ H ₄ - C(OH)(CO ₂ C ₂ H ₅) ₂	CH ₁ C ₆ H ₆ C ₁ H ₆	$\begin{array}{l} p\text{-}\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4\mathrm{C}(\mathrm{C}_6\mathrm{H}_5)(\mathrm{CO}_3\mathrm{C}_2\mathrm{H}_5)_2 \\ p\text{-}\mathrm{CH}_3\mathrm{C}_6\mathrm{H}_4\mathrm{C}(\mathrm{C}_6\mathrm{H}_5)(\mathrm{CO}_3\mathrm{C}_2\mathrm{H}_5)_2 \end{array}$	11	$ m H_2SO_4$ $ m H_2SO_4$	$\begin{array}{c} \text{Toluene} \\ \text{C}_{\mathfrak{e}} \mathbf{H}_{\mathfrak{g}} \end{array}$	1079	arin M
$p\cdot (\mathrm{CH_3})_2 \mathrm{NC}_6 \mathrm{H}_4 \cdot \mathrm{C(OH)} (\mathrm{CO}_2 \mathrm{C}_2 \mathrm{H}_5)_2$	$\mathrm{C_6H_5N(CH_3)_2}$	$[p\cdot(\mathrm{CH_3})_2\mathrm{NC}_0\mathrm{H_4}]_2\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2$	80	POCI3	C,H,N(CH3)2	373	ND I
	$\mathrm{C_6H_6N}(\mathrm{C_2H_5})_2$	$p \cdot (C_2 H_b)_2 N C_6 H_4$.	Į	Poci,	C.H.N(C.H.)		ATTI
$p ext{-}(\mathrm{CH_3})_2\mathrm{NC}_6\mathrm{H_4} ext{-}$ $\mathrm{C}(\mathrm{OH})(\mathrm{CO}_2\mathrm{CH}_3)_2$	$\mathrm{G_6H_6N(CH_3)_2}$	$^{\mathrm{ClC}}_{\mathrm{cH_4N(CH_3)_2-p](CO_2C_2H_6)_2}$ $[p\text{-}(\mathrm{CH_3)_2\mathrm{NC}_6\mathrm{H_4]_2\mathrm{C}(CO_2\mathrm{CH_3)_2}}$		POCI3	C,H,N(CH,),	ea	ITES
	$\mathrm{C_6H_5N}(\mathrm{C_2H_5})_2$	$p \cdot (C_2 H_5)_2 N C_4 H_4$.	ł	POCI	TH OW HO		,
P-(C ₂ H ₅) ₂ NC ₆ H ₄ - C(OH)(CO ₂ C ₂ H ₅) ₂	$\mathtt{C_6H_6N(C_2H_6)_2}$	$^{\mathrm{ClC}_6\mathrm{H}_4\mathrm{N}(\mathrm{CH}_3)_2\cdot p](\mathrm{CO}_2\mathrm{CH}_3)_2}$ $[p\cdot(\mathrm{C}_2\mathrm{H}_5)_2\mathrm{NC}_6\mathrm{H}_4]_2\mathrm{C}(\mathrm{CO}_2\mathrm{C}_2\mathrm{H}_5)_2}$	1	POCI	C,H,N(C,H,),	2 313	
Note: References 577	577-1080 are on pp. 322-331.			1	79-7-7-1		321

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CHAPTER 5

THE REACTION OF HALOGENS WITH SILVER SALTS OF CARBOXYLIC ACIDS

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INTRODUCTION

The action of halogens with *dry* metallic salts, particularly silver salts of carboxylic acids has merited earlier reviews. 1-2a It has been pointed out that the halogen used, the ratio of silver salt to halogen, and the presence or absence of other active materials, such as olefins, acetylenes, or readily substituted aromatic rings play a large part in determining the

¹ Kleinberg, Chem. Revs., 40, 381 (1947).

² Staněk, Chem. Listy, 47, 1244 (1953).

^{2a} Johnson and Ingham, Chem. Revs., 56, 219 (1956).

course of the reactions. Thus, it is possible to produce (A) organic halides containing one less carbon atom than the original acid, RCO₂H; (B) esters, RCO₂R, derived from two molecules of the acid by loss of one molecule of carbon dioxide; (C) esters of 1,2-diols or of halohydrins; (D) halogenated aromatic compounds; and (E) halogenated acetylenes. These reactions may be represented by the following general equations.

(A)
$$RCO_2Ag + X_2 \rightarrow RX + CO_2 + AgX$$

(B)
$$2RCO_2Ag + X_2 \rightarrow RCO_2R + CO_2 + 2AgX$$

(AB)
$$3RCO_2Ag + 2X_2 \rightarrow RCO_2R + RX + 2CO_2 + 3AgX$$

(C)
$$RCO_2Ag + X_2 + R'CH = CHR'' \rightarrow R'CH(OCOR)CHXR'' + AgX$$
 $2RCO_2Ag + X_2 + R'CH = CHR'' \rightarrow R'CH(OCOR)CH(OCOR)R'' + 2AgX$

(D)
$$\begin{aligned} \text{RCO}_2\text{Ag} + \text{X}_2 + \text{ArH} &\rightarrow \text{RCO}_2\text{H} + \text{ArX} + \text{AgX} \\ \text{ArCO}_2\text{Ag} + \text{X}_2 &\rightarrow \text{X} - \text{Ar} - \text{CO}_2\text{H} + \text{AgX} \end{aligned}$$
 (E)
$$\begin{aligned} \text{RCO}_2\text{Ag} + \text{X}_2 + \text{R'C} = \text{CH} \rightarrow \text{R'C} = \text{CX} + \text{RCO}_2\text{H} + \text{AgX} \end{aligned}$$

The reaction represented by A in which the molar silver salt-halogen ratio is 1:1, is due chiefly to Hunsdiecker;³⁻⁵ it makes available a variety of compounds that are prepared only with difficulty by other procedures. Reaction B is generally known as the Simonini reaction;^{6,7} it is carried out with a 2:1 molar ratio of silver salt to halogen (iodine only). Reaction AB, discovered by Oldham and Ubbelohde,⁸ makes use of a 3:2 molar ratio of reactants. Reactions C and E are usually attributed to Prévost.⁹⁻¹⁴ Reaction D proceeds only in the presence of a phenyl group (Ar) which undergoes electrophilic substitution readily,¹⁵⁻¹⁸ or when R is of such a nature that the RCO₂⁻ ion is a very weak base, such as CF₃CO₂⁻.¹⁹

- ³ Hunsdiecker, Hunsdiecker, and Vogt, U.S. pat. 2,176,181 (1939) [C. A., 34, 1685 (1940)].
- 4 Hunsdiecker and Hunsdiecker, Ber., 75, 291 (1942).
- ⁵ Hunsdiecker, Hunsdiecker, and Vogt, Ger. pat. 730,410 (1942) [C. A., 38, 374 (1944)].
- Simonini, Monatsh., 13, 320 (1892).
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- 8 Oldham and Ubbelohde, J. Chem. Soc., 1941, 368.
- 9 Prévost, Compt. rend., 196, 1129 (1933).
- 10 Prévost, Compt. rend., 197, 1661 (1933).
- 11 Prevost and Lutz, Compt. rend., 198, 2264 (1934).
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- 13 Prévost and Wiemann, Compt. rend., 204, 700 (1937).
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- 15 Birnbaum and Reinherz, Ber., 15, 456 (1882).
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- 19 Haszeldine and Sharp, J. Chem. Soc., 1952, 993.

NATURE OF THE REACTIONS

It is well established 20-22 that the primary product of the reaction between a dry silver salt of a carboxylic acid and halogen is an acyl hypohalite.

$$RCO_2Ag + X_2 + RCO_2X + AgX$$

Thermal cleavage of this intermediate results in the formation of an alkyl halide with loss of carbon dioxide, and this is the basis of reaction A.

$$RCO_2X \rightarrow RX + CO_2$$

Extensive evidence favors a mechanism with the free radical R as an intermediate in the conversion of RCO₂Br to RBr. First the reaction of optically active silver salts with bromine or of the intermediate acyl hypobromites I and II under a variety of conditions leads to totally racemized bromides III and IV.23 Although the alkyl bromide, if it had

been obtained optically active in these reactions, would have been racemized slowly by the silver bromide present, it was shown by control experiments that such racemization is too slow to account for most of the loss of optical activity observed during the reaction of the silver salt with bromine. The reactions of optically active silver salts with bromine had previously been reported to yield optically inactive bromides,24-26 but the significance of the results remained in doubt since it was not shown at that time that the loss in activity was not entirely due to racemization of the bromide by silver bromide.

It should be mentioned that silver (+)-α-phenylpropionate was reported to react with bromine in carbon tetrachloride to yield phenothyl bromide with 43% of the optical activity retained.27 It has been shown, however, that (+)-phenethyl bromide, when boiled with silver bromide in carbon tetrachloride under conditions of the reaction of the silver salt with bromine, is essentially completely racemized.28,29 This would

- ²⁰ Bockemüller and Hoffmann, Ann., 519, 165 (1935).
- ²¹ Birckenbach, Goubeau, and Berninger, Ber., 65, 1339 (1932).
- ²² Uschakov and Chistov, Ber., 68, 824 (1935).
- 22 Uschakov and Chistov, Ber., 00, 024 (1995).
 23 Winstein and Berr, Unpublished work; C. E. Berr, Ph.D. Thesis, University of California, Los Angeles, 1952; Winstein, Bull soc. chim. France, [5] 18, 70c (1951).
 - ²⁴ Arnold and Morgan, J. Am. Chem. Soc., 70, 4248 (1948).
 - ²⁵ Heintzeler, Ann., 569, 102 (1950).
 - ²⁶ Bell and Smyth, J. Chem. Soc., 1949, 2372.
 - Bell and Smyth, J. Chem. Soc., 1929, 2015.
 Arcus, Campbell and Kenyon, Nature, 163, 287 (1949); J. Chem. Soc., 1949, 1516.
 - 28 Abbott and Arcus, J. Chem. Soc., 1952, 3195.
 - ²⁹ Arcus and Boyd, J. Chem. Soc., 1951, 1580.

indicate that the substance responsible for the optical activity observed in the product of the silver salt reaction was not phenethyl bromide. This conclusion has been strengthened by the failure of several investigators^{23,28,30} to isolate any phenethyl bromide from the reaction of silver α -phenylpropionate with bromine in carbon tetrachloride. A report²⁸ that silver (+)-2-ethylhexanoate with bromine gives (+)-3-bromoheptane requires further investigation.

That it is the intermediate R, rather than R+ or R-,³¹ which is responsible for the observed loss of activity during reaction has been supported by evidence from several sources. Thus, reactions that might have been expected to lead to the neopentyl carbonium ion invariably lead to products derived from its rearrangement product, the t-amyl carbonium ion.³² Silver t-butylacetate, however, reacts with bromine to yield neopentyl bromide with no detectible amount of t-amyl bromide.^{23,33} Similarly, reactions that might be expected to proceed by way of the cyclobutyl carbonium ion lead to mixtures of cyclobutyl, cyclopropyl-carbinyl, and allylcarbinyl products.³⁴ The reaction of silver cyclobutanecarboxylate with bromine, however, yields cyclobutyl bromide accompanied by only a very small amount of rearranged products.³⁵

While the neopentyl radical, $(CH_3)_3CCH_2$, does not rearrange under conditions used to prepare it, the neophyl radical, $C_6H_5C(CH_3)_2CH_2$, has been shown to rearrange in part to the more stable tertiary radical, $(CH_3)_2CCH_2C_6H_5$. Examination of the reaction of the acyl hypobromite V has indicated that some of the tertiary bromide VI was formed by

$$\begin{array}{ccc} \mathbf{C_6H_5C(CH_3)_2CH_2CO_2Br} & & \mathbf{BrC(CH_3)_2CH_2C_6H_5} \\ \mathbf{V} & & \mathbf{VI} \end{array}$$

rearrangement in addition to the unrearranged product.²³ A control experiment showed that the unrearranged product, neophyl bromide, was stable toward the reaction conditions.

Additional evidence for the radical intermediate is provided by a study of the reaction of the silver salt of apocamphane-1-carboxylic acid.³⁷ Reactions proceeding by way of the apocamphyl carbonium ion have been

³⁰ Cason, Kalm, and Mills, J. Org. Chem., 18, 1670 (1953).

³¹ Compare Rottenberg, Experientia, 7, 432, (1951) [C. A., 46, 4336 (1952)].

³² Ingold, Structure and Mechanism in Organic Chemistry, pp. 485-486, Cornell University Press, Ithaca, New York. 1953.

³³ Smith and Hull, J. Am. Chem. Soc., 72, 3309 (1950).

³⁴ Roberts and Mazur, J. Am. Chem. Soc., 73, 2509 (1951).

³⁵ Cason and Way, J. Org. Chem., 14, 32 (1949); Roberts and Chambers, J. Am. Chem. Soc., 73, 5039 (1951); Buchman and Conly, ibid., 75, 1990 (1953).

 ³⁶ Urry and Kharasch, J. Am. Chem. Soc., 66, 1438 (1944); Winstein and Seubold, ibid.,
 69, 2916 (1947); Urry and Nicolaides, ibid., 74, 5162 (1952).

³⁷ Wilder and Winston, J. Am. Chem. Soc., 75, 5370 (1953).

shown to be very much slower than their counterparts in acyclic systems.³⁸ On the other hand, there is no such retardation when the apocamphyl radical is involved.³⁹ It was found, in fact, that silver apocamphane-1-carboxylate reacts readily with bromine in boiling petroleum ether to yield 1-bromoapocamphane in 50% yield, with no evidence of any retardation in rate by the bicyclic system. The reaction in carbon tetrachloride was accompanied by the formation of a chlorine-containing by-product.³⁷

Other observations which are suggestive of a free-radical chain mechanism are side-chain bromination of toluene, 19 the indication that there is an induction period when the reaction is carried out at low temperatures, 40 and an acceleration of the reaction by light. 20

The most probable mechanism would appear to be the following.41

Initiation
$$RCO_2Br \rightarrow RCO_2 \cdot + Br \cdot$$

Propagation $RCO_2 \cdot \rightarrow R \cdot + CO_2$
 $R \cdot + RCO_2Br \rightarrow RBr + RCO_2 \cdot$
Termination $2R \cdot \rightarrow R - R$ or $RH +$ olefin $RCO_2 \cdot + R \cdot \rightarrow RCO_2R$

and/or

Another piece of evidence consistent with this picture is the following. The reaction of silver benzoate with bromine in carbon tetrachloride gives 53% of bromobenzene, 5% of chlorobenzene, and 6.7% of bromotrichloromethane. These products are readily explained if, superimposed on the sequence of reactions above, there is reaction of the phenyl radical with carbon tetrachloride as shown below. 16,17,*

$$\begin{aligned} \mathbf{C_6H_5^{\bullet}} + \mathbf{ClCCl_3} &\rightarrow \mathbf{C_6H_5Cl} + \cdot \mathbf{CCl_3} \\ \cdot \mathbf{CCl_3} + \mathbf{BrO_2CC_6H_5} &\rightarrow \mathbf{BrCCl_3} + \cdot \mathbf{O_2CC_6H_5} \\ &\quad \text{(or BrBr)} \end{aligned}$$

³⁸ Bartlett and Knox, J. Am. Chem. Soc., 61, 3184 (1939).

³⁹ Kharasch, Engelmann, and Urry, J. Am. Chem. Soc., 65, 2428 (1943).

⁴⁰ Conly, J. Am. Chem. Soc., 75, 1148 (1953).

⁴¹ Compare Price, Mechanisms of Reactions at Carbon-Carbon Double Bonds, p. 55, Interscience Publishers, New York, 1946.

^{*} Wiberg and Shryne, ^{41a} on the basis of the report that silver (+)-2-ethylhexanoate with bromine gives (+)-3-bromoheptane, ²⁸ suggested that the mechanism is a 1,3-intramolecular shift involving an electron-deficient group in the transition state—a mechanism first proposed by Rottenberg. ³¹ Since the reported retention of optical activity in this reaction is in contradiction with the reports of racemization described on p. 335, caution must be exercised until confirmation is available.

⁴¹a Wiberg and Shryne, J. Am. Chem. Soc., 77, 2774 (1955).

When the silver salt of a carboxylic acid reacts with iodine in a 2:1 molar ratio, the primarily formed acyl hypoiodite coordinates with the excess silver salt to form a complex. 6,7,42-17a Many such complexes can be

$$\begin{split} & 2\mathrm{RCO_2Ag} + \mathrm{I_2} \rightarrow \mathrm{RCO_2I} + \mathrm{RCO_2Ag} + \mathrm{AgI} \\ & \mathrm{RCO_2Ag} + \mathrm{RCO_2I} \rightarrow \mathrm{RCO_2Ag} \cdot \mathrm{RCO_2I} \end{split}$$

isolated. With others, however, the difference between the temperatures of formation and decomposition is too small to permit isolation. thermal cleavage of the complex to give an ester is the basis of reaction B (Simonini reaction).

$$RCO_2Ag \cdot RCO_2I \rightarrow RCO_2R + CO_2 + AgI$$

It is not clear what role, if any, the complex formation plays in the reaction, which appears to be composed of two parts. Available evidence suggests that the first stage, a reaction of the silver salt with iodine to give carbon dioxide and alkyl iodide, is closely related to the Hunsdiecker reaction discussed above. The second stage is an ionic reaction of the alkyl iodide thus formed with a second molecule of silver salt.19 This

$$\begin{split} \text{RCO}_2\text{Ag} + \text{I}_2 &\rightarrow \text{RCO}_2\text{I} + \text{AgI} \\ \text{RCO}_2\text{I} &\rightarrow \text{RI} + \text{CO}_2 \\ \text{RI} + \text{RCO}_2\text{Ag} &\rightarrow \text{RCO}_2\text{R} + \text{AgI} \end{split}$$

view is consistent with the fact that in the reaction of such substances as silver cyclobutanecarboxylate 44,48 a typical carbonium ion rearrangement occurs in the alcohol portion of the ester formed. The products are cyclobutyl, cyclopropylearbinyl, and allylearbinyl cyclobutanecarboxylates in yields of 32, 65, and 3%, respectively.

$$\begin{aligned} & \quad \text{C}_4\text{H}_7\text{CO}_2\text{Ag} + \text{I}_2 \rightarrow \text{C}_4\text{H}_7\text{I} + \text{CO}_2 + \text{AgI} \\ & \quad \text{C}_4\text{H}_7\text{I} + \text{AgO}_2\text{CC}_4\text{H}_7 \rightarrow \text{C}_4\text{H}_7\text{O}_2\text{CC}_4\text{H}_7 + \text{C}_3\text{H}_5\text{CH}_2\text{O}_2\text{CC}_4\text{H}_7 \\ & \quad + \text{CH}_2\text{---}\text{CHCH}_2\text{CH}_2\text{O}_2\text{CC}_4\text{H}_7 \end{aligned}$$

Failure to observe the formation of triphenylmethyl peroxide when silver triphenylacetate is treated with iodine in the presence of air has been interpreted as evidence that the triphenylmethyl radical is not an intermediate.49 Such an argument is valid, however, only if it can be

- 42 Heiduschka and Ripper, Ber., 56, 1736 (1923).
- 43 Birnbaum and Gaier, Ber., 13, 1270 (1880).
- 44 Demjanov and Dojarenko, Ber., 40, 2594 (1907).
- 45 Gascard, Compt. rend., 153, 1484 (1911).
- 46 Gascard, Ann. chim. (Paris), [9] 15, 332 (1921).
- 47 Panics, Monatsh., 15, 10 (1894).
- 47a Birnbaum, Ann., 152, 111 (1869).
- 48 Roberts and Simons, J. Am. Chem. Soc., 73, 5487 (1951).
- 49 Wieland and Fischer, Ann., 446, 49 (1925-26).

shown that the reaction of the triphenylmethyl radical with oxygen under the conditions employed is faster than its reaction with iodine.

While the Hunsdiecker and Simonini reactions produce halides and esters respectively, the reaction represented by AB gives rise to both of these products. The iodine triacyl postulated as an intermediate can be isolated when R is a long-chain alkyl group. Formed by the action of 2 moles of iodine on 3 moles of the silver salt as indicated below, such compounds decompose thermally to yield both alkyl halide and ester.⁸ In the

$$\begin{aligned} 3\text{RCO}_2\text{Ag} + 2\text{I}_2 &\rightarrow \text{I(OCOR)}_3 + 3\text{AgI} \\ \text{I(OCOR)}_3 &\rightarrow \text{RCO}_2\text{R} + \text{RI} + 2\text{CO}_2 \end{aligned}$$

presence of excess iodine, the iodine triacyl decomposes to give a high yield of alkyl iodide.

$$\mathrm{I(OCOR)_3} + \mathrm{I_2} \rightarrow 3\mathrm{RI} + 3\mathrm{CO_2}$$

Water decomposes the triacyl to yield iodine and iodic acid.

$$\begin{split} \text{I(OCOR)}_3 \ + \ 3\text{H}_2\text{O} \ \rightarrow & \text{I(OH)}_3 \ + \ 3\text{RCO}_2\text{H} \\ 5\text{I(OH)}_3 \ \rightarrow & \ 3\text{HIO}_3 \ + \ \text{I}_2 \ + \ 6\text{H}_2\text{O} \end{split}$$

This, and the fact that triacyls such as iodine tris(trichloromethylacetate) conduct electricity with the iodine migrating toward the cathode, indicates the positive nature of the iodine in such materials.⁵⁰

Nothing is known of the mechanism of these reactions. It seems likely, however, that they are radical chain reactions initiated by the dissociation of the iodine triacyl to acyl hypoiodite and acyloxy radicals.⁸ It is entirely reasonable that those acyloxy radicals that lose carbon dioxide

$$I(OCOR)_3 \rightarrow IOCOR + 2RCO_2$$

give alkyl radicals that react with iodine triacyl as shown below. A fuller

$$RCO_2 \cdot \rightarrow R \cdot \xrightarrow{I(OCOR)_3} RCO_2 R + IOCOR + RCO_2 \cdot$$

understanding of the mechanism must await further investigation.

In the presence of ethylenic compounds the primarily formed acyl hypohalite adds to the double bond to form a haloester.

$$\mathrm{RCO_2X} \, + \mathrm{R'CH} {=} \mathrm{CHR''} \rightarrow \mathrm{R'CH}(\mathrm{OCOR})\mathrm{CHXR''}$$

This is the basis of reaction C. The Simonini complex undergoes a similar reaction to yield first the ester of an iodohydrin and, finally, a diester. Presumably the complex dissociates, the acyl hypoiodite adds to the double bond, and the iodine is replaced by the molecule of silver salt formed by dissociation of the complex.¹⁰

$$\begin{aligned} & \text{RCO}_2\text{I-RCO}_2\text{Ag} \rightarrow \text{RCO}_2\text{I} + \text{RCO}_2\text{Ag} \\ & \text{RCO}_2\text{I} + \text{R'CH=CHR''} \rightarrow \text{R'CH(OCOR)CHIR''} \\ & \text{R'CH(OCOR)CHIR''} + \text{RCO}_2\text{Ag} \rightarrow \text{R'CH(OCOR)CH(OCOR)R''} + \text{AgI} \end{aligned}$$

⁵⁰ Fichter and Stern, Helv. Chim. Acta, 11, 1256 (1928).

or

The products of the reaction suggest an ionic mechanism. Evidence that might be considered support for such a mechanism arises from the following fact: Silver (+) or (-)-2-ethylhexanoate when treated with bromine in carbon tetrachloride yields acyl hypohalites which add to styrene to give (+) or (-)-2-bromo-1-phenethyl-2-ethylhexanoate, which on hydrolysis with alkali yields (+) or (-)-2-ethylhexanoic acid in which a substantial percentage of the optical activity of the original acid is retained.⁵¹ However, this reaction does not involve the asymmetric carbon atom and is not, therefore diagnostic as to mechanism. partial racemization presumably occurs during hydrolysis, for it has been shown that racemization of such esters can accompany hydrolysis.

Substitution of halogen in the benzene nucleus, as represented by reaction D, occurs most readily when R is the trifluoromethyl group. 19,52,53 However, if the aryl group is activated sufficiently to electrophilic attack, substitution may occur when R is methyl. The substituted products obtained are those expected through halogenation by an entity which carries a positive charge. Thus ortho and para substitution occur in compounds containing groups known to activate the aromatic nucleus to electrophilic attack, whereas substitution fails or occurs in the meta position when the substituent deactivates the nucleus. On this basis, the fission of the acyl hypohalite would be expected to proceed by an ionic mechanism. Thus, either the acyl hypohalite itself or X+ formed by its dissociation can serve as the halogenating agent.

$$\begin{split} \text{RCO}_2 \mathbf{X} \, + \, \mathbf{C}_6 \mathbf{H}_6 &\to \mathbf{C}_6 \mathbf{H}_5 \mathbf{X} \, + \, \mathbf{H}^+ \, + \, \mathbf{RCO}_2^- \\ \\ \text{RCO}_2 \mathbf{X} \, \to \, \mathbf{RCO}_2^- \, + \, \mathbf{X}^+ \\ \\ \mathbf{X}^+ \, + \, \mathbf{C}_6 \mathbf{H}_6 \, \to \, \mathbf{C}_6 \mathbf{H}_5 \mathbf{X} \, + \, \mathbf{H}^+ \end{split}$$

Fission by a free-radical mechanism would necessitate halogenation by halogen atoms. When an alkyl side chain is present, substitution of the side chain is the preferred reaction. However, the products of such a process have not been found in any of the reactions studied.

When the acyl hypohalite is derived from an ordinary alkyl or aryl carboxylic acid, it is a sufficiently poor halogenating agent in the absence of readily substituted aromatic rings to allow the free-radical dissociation followed by decarboxylation (Hunsdiecker reaction) to predominate. However, nuclear halogenation can be increased at the expense of the Hunsdiecker reaction either by adding a readily substituted aromatic compound such as veratrole^{53a} or by using a more active acyl hypohalite

⁵¹ Abbott and Arcus, J. Chem. Soc., 1952, 1515.

⁵² Henne and Zimmer, J. Am. Chem. Soc., 73, 1362 (1951).

⁵³ Schwartz, Anales soc. españ. fis. quim., 27, 683 (1929) [C. A., 24, 589 (1930)].

⁵³⁴ Janssen, Van Allan, and Wilson, J. Org. Chem., 20, 1326 (1955).

as the halogenating agent. Trifluoroacetyl hypobromite shows little tendency to undergo the Hunsdiecker decarboxylation at temperatures ordinarily employed with other acyl hypohalites. It is, therefore, particularly useful as a brominating agent.^{19,52}

The other phase of reaction D involves the presence of readily substituted aromatic rings in the silver salt and thus in the acyl hypohalite. Again, either the hypohalite itself or X⁺ formed by its dissociation acts as the halogenating agent.¹⁷

Substitution of halogen in acetylenes, as indicated by reaction E, probably occurs by a similar mechanism.

or
$$\begin{aligned} RCO_2X + R'C &= CH \rightarrow R'C = CX + H^+ + RCO_2^- \\ RCO_2X \rightarrow RCO_2^- + X^+ \\ X^+ + R'C &= CH \rightarrow R'C = CX + H^+ \end{aligned}$$

SCOPE AND LIMITATIONS OF THE REACTIONS

Thermal Cleavage of Acyl Hypohalites (Hunsdiecker Reaction)

The thermal decomposition of acyl hypohalites formed as intermediates in the halogen silver-salt reaction to produce compounds containing one carbon atom less than the original acid is perhaps the most important of the various silver salt-halogen reactions. The reaction is of general application in the aliphatic series, leading, with simple fatty acids of 2 to 18 carbon atoms, to excellent yields of alkyl halides.^{3,20,25,30,54-58}

$$RCO_2Ag + X_2 \rightarrow RX + CO_2 + AgX$$

A substituent in the aliphatic chain in any position other than the

⁵⁴ Lüttringhaus and Schade, Ber., 74, 1565 (1941).

⁵⁵ Mehta, Mehta, and Thosar, J. Indian Chem. Soc., Ind. Ed., 3, 137 (1940).

⁵⁶ Borodine, Ann., 119, 121 (1861).

⁵⁷ Birnbaum, Ann., 152, 111 (1869).

⁵⁸ Cason and Winans, J. Org. Chem., 15, 142 (1950).

α-position does not interfere with the reaction unless it is itself capable of reaction with the acyl hypohalite. Thus, silver salts of alkyl-substituted fatty acids yield primary halides as do acids carrying a cycloalkyl substituent such as cyclopentylacetic acid.⁵ Simple halogen derivatives, such as silver β-bromopropionate, yield dibromides. 40 Polyhalogen compounds have been obtained from silver salts of polyhalogen acids; thus, silver 9,10-dichloroöctadecanoate yields 1-bromo-8,9-dichloroheptadecane;3 and 1,8,9,11,12-pentabromoheptadecane is obtained from silver 9,10,12,13tetrabromoöctadecanoate. 59 When applied to acid esters, the reaction leads to ω-halo esters. 4,5,60-62 This is a useful reaction because ω-halo

$$\mathrm{RO_2C(CH_2)_nCO_2Ag} \, + \, \mathrm{X_2} \, \rightarrow \mathrm{RO_2C(CH_2)_nX} \, + \, \mathrm{CO_2} \, + \, \mathrm{AgX}$$

Silver salts of acids esters are not easily prepared by other procedures. in which there is an aryl substituent such as phenyl^{25,63} or deactivated phenyl16 also give primary halides. If, however, the substituent is a phenyl group readily substituted by electrophilic agents, there is halogenation of the ring and formation of a free acid without loss of carbon dioxide. For example, silver β -3-methoxyphenylpropionate when treated with bromine or iodine gives an excellent yield of β -2-bromo-(or iodo-)5methoxyphenylpropionic acid. 18 Such complex substances as $3(\alpha)$, $12(\beta)$ diacetoxynordesoxycholanic acid (VII) and $\hat{3}$ (α), $12(\beta)$ -diacetoxycholanic

$$\text{CH}_2\text{CH}_2\text{CO}_2\text{Ag} + \text{Br}_2 \rightarrow \text{CH}_2\text{CH}_2\text{CO}_2\text{H} + \text{AgX}$$

$$\begin{array}{c} \operatorname{CH_3CO_2} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CHCH_2CO_2H} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3} \\ \operatorname{CH_3} \\ \operatorname{CH_3CO_2} \\ \operatorname{CH_3}$$

VIII

٠. ١

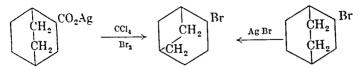
⁵⁹ Howton, Davis and Nevenzel, J. Am. Chem. Soc., 74, 1109 (1952).

⁶⁰ Allen and Wilson, Org. Syntheses, 26, 52 (1946).

⁶¹ Duschinsky and Rubin, J. Am. Chem. Soc., 70, 2546 (1948). 62 Stoll and Rouve, Helv. Chim. Acta, 34, 98 (1951).

⁶³ Oldham, J. Chem. Soc., 1950, 100.

silver bromide, for 2-bromobicyclo[2.2.2]octane and silver bromide give the same product. By operating at -10°, it has been possible to isolate the expected bromide as well as the rearranged product.⁶⁹



Silver salts of simple carboxylic acids having a tertiary α -carbon atom, such as silver trimethyl- and triphenyl-acetate, yield a variety of products when treated with bromine.²⁵ However, the silver salts of the complex alicyclic acids, adamantanedicarboxylic acid (IX)⁷⁰ and bicyclo[3.3.1]-nonan-9-one-1-carboxylic acid (X)⁷¹ give the corresponding bromides in yields of 28 and 74%, respectively. These acids cannot be decarboxylated directly; the silver salt-halogen reaction, therefore, serves as an intermediate step in the preparation of the parent hydrocarbons.

The reaction has been used successfully as a preliminary step in the synthesis of cantharadin from the silver salt (XI) of the 2,3-dimethyl ester of 2,3-dimethyleyclohexane-1,2,3,4-tetracarboxylic acid. Treatment of this silver salt with bromine in carbon tetrachloride results in a lactone XII, formed by loss of methyl bromide from the primarily formed dibromide. Saponification and pyrolysis of the lactone gives a mixture of cantharic acid (XIII) and cantharadin (XIV). (Formulas on p. 345.)

When substituents other than alkyl or aryl are present in the α -position, the decarboxylation leads to a variety of products. The silver salts of α -halogen acids yield 1,1-dihalogenated hydrocarbons. Many di-, tri-, and tetra-halogenated methanes, exemplified by such substances as

$$RCHXCO_2Ag + X'_2 \rightarrow RCHXX' + CO_2 + AgX'$$

CH₂ClF, CHBrClF, CBr₂F₂ have been prepared by this reaction.⁷³ Any combination of hydrogen and halogen may be present in the silver salt,

$$RR'R'CCO_2Ag + X_2 \rightarrow RR'R'CX + CO_2 + AgX$$

$$\begin{array}{c} AgO_{2}C \\ CO_{2}CH_{3} \\ CO_{2}CH_{3} \\ CH_{3} \\ CO_{2}CH_{3} \\ CH_{3} \\ CH_{3} \\ \end{array} \rightarrow \begin{array}{c} CH_{3} \\ CO_{2}CH_{5} \\ CO_{2}CH_{3} \\ CH_{3} \\ \end{array} \rightarrow \begin{array}{c} CH_{3} \\ CO_{2}CH_{3} \\ CH_{3} \\ \end{array}$$

and X may be chlorine, bromine, or iodine. The yields vary widely (see Table V). Perfluoro acids give perfluoroalkyl halides.⁷³⁻⁸⁰ A high

$$\mathrm{CF_3(CF_2)_nCO_2Ag} \ + \ \mathrm{X_2} \rightarrow \mathrm{CF_3(CF_2)_nX} \ + \ \mathrm{CO_2} \ + \ \mathrm{AgX}$$

temperature is required because of the stability, mentioned earlier, of the trifluoroacetoxy radical toward decarboxylation. This is probably true to a smaller extent with the silver salts of various halogenated derivatives of acetic acid.

Other α -substituted acids that undergo the reaction include α -keto, α -hydroxy, and α -amino acids; α -keto acids give acyl halides whereas the hydroxy and amino acids lead to aldehydes. If the remaining hydrogen atom on the α -carbon atom of the hydroxy and amino acids is replaced by

$$\begin{split} & \operatorname{RCOCO_2Ag} + \operatorname{X_2} \rightarrow \operatorname{RCOX} + \operatorname{CO_2} + \operatorname{AgX} \\ & \operatorname{RCHOHCO_2Ag} + \operatorname{X_2} \rightarrow \operatorname{RCHO} + \operatorname{CO_2} + \operatorname{AgX} + \operatorname{HX} \\ & \operatorname{RCHNH_2CO_2Ag} + \operatorname{X_2} \rightarrow \operatorname{RCHNH_2X} + \operatorname{CO_2} + \operatorname{AgX} \\ & & \underbrace{ \begin{array}{c} \operatorname{H_2O} \\ \operatorname{PCHO} + \operatorname{NH_4X} \end{array}} \end{split}$$

an alkyl group, ketones result. For the most part, these reactions are considered only in the original patent,³ and little work has been done on their development. Heyns and Stange, however, have shown that the

⁷⁴ Hauptschein and Grosse, J. Am. Chem. Soc., 73, 2461 (1951).

⁷⁵ Hauptschein, Kinsman, and Grosse, J. Am. Chem. Soc., 74, 849 (1952).

⁷⁶ Brice and Simons, J. Am. Chem. Soc., 73, 4016 (1951).

⁷⁷ Henne and Finnegan, J. Am. Chem. Soc., 72, 3806 (1950).

⁷⁸ Haszeldine, J. Chem. Soc., 1951, 584.

⁷⁹ Hauptschein, Nodiff, and Grosse, J. Am. Chem. Soc., 74, 1347 (1952).

⁸⁰ Henne and Francis, J. Am. Chem. Soc., 75, 993 (1953).

silver salts of acylated α -amino acids give halogen derivatives that can be isolated.⁸¹ On hydrolysis these products form the carbonyl derivative, amide, and hydrogen halide.

$$\begin{split} & \text{RCHNH(COR')CO}_2\text{Ag} + \text{X}_2 \rightarrow \text{RCHBr(NHCOR')} + \text{CO}_2 + \text{AgX} \\ & \text{RCHBr(NHCOR')} + \text{H}_2\text{O} \rightarrow \text{RCHO} + \text{R'CONH}_2 + \text{HBr} \end{split}$$

The silver salt of ethylmalonic acid, which may be considered an α-carboxy acid, gives a small yield of 1,1-dibromopropane together with some 1,1,1-tribromopropane; the tribromo derivative is presumably the result of some bromination before decarboxylation.⁴⁰ The potassium salts of the closely related alkyl α-carbethoxyacetic acids yield α-bromo⁸² and α-chloro⁶³ fatty acid esters. Again there is some halogenation before

$${\rm R'O_2CCHRCO_2K} + {\rm X_2} \rightarrow {\rm R'O_2CHXR} + {\rm CO_2} + {\rm KX}$$

decarboxylation. The best yields result from compounds of intermediate chain length (6-8 carbon atoms).

The silver salts of unsaturated acids have not been useful in this reaction. Silver methacrylate added to bromine in carbon tetrachloride at 0° gives a polymeric product. Silver allylacetate yields a bromolactone. 40 Because of the ease with which acyl hypohalites add to the olefinic bond (see p. 350), a clear-cut reaction would not be expected. However, silver phenylpropiolate and iodine produce phenyliodoacetylene in excellent yield. 12

Treatment of silver salts of α,ω-dicarboxylic acids with halogen leads to α, ω-dihalides,³,²₀,⁴₀,⁵₄,ⓒ₃,8⁴ Although this reaction is general, the yields of dihalide are poor with the lower members of the series. The formation of a bromo compound from silver succinate and bromine was observed by Bunge as early as 1870,85 However, the yield is small even when the silver salt is added to a solution of bromine in carbon tetra-chloride, ¹⁰ Silver glutarate and various alkyl-substituted derivatives give mainly γ-lactones though a small amount of dihalide is formed.⁵³

$${\rm AgO_2CCR_2CR_2CR_2CR_2CO_2Ag} + {\rm X_2} \rightarrow {\rm CR_2CR_2CO_2} + {\rm CO_2} + 2{\rm AgX}$$

are obtained.⁸⁶ With silver adipate there is some lactone formation, but a substantial yield of dibromide is obtained by the reverse addition procedure.⁸⁴ The higher members of the series give moderately good yields of dihalides. In the one instance in which a tricarboxy acid was used, the yield of trihalide was very small.⁴⁰

Effect of the Halogen Employed. Bromine is most generally used in the Hunsdiecker reaction. In the few instances in which chlorine has been employed the yields have been satisfactory. 3,52,73,75,83,87 Iodine was normally used in a 1:2 molar ratio with the silver salts in the early work, and, consequently, the so-called Simonini ester was the main product. More recent work 7 has shown that an iodine-to-silver ratio of 1:1 affords substantial yields of the iodide, though some ester is produced. In fact, the yield of iodide rises, and that of the ester falls as the ratio of iodine to silver is gradually increased from 1:2 to 1:1. In the presence of excess iodine, the silver salts of the long-chain acids give good yields of the iodides. 8 Excellent yields of iodides have also been obtained from the silver salts of fluoro and perfluoro acids, 73 but the use of iodine in the preparation of iodides by this reaction has not been investigated thoroughly. It may well serve as a method for producing alkyl iodides as well as bromides.

Effect of Temperature. The effect of temperature has not been studied systematically. From available reports, it appears that the optimum temperature depends upon the silver salt used. Bromobenzene, for example, is obtained in 80% yield when bromine is added to a suspension of silver benzoate in boiling carbon tetrachloride,20 but the yield is insignificant when the reaction is carried out in the cold.20,54 Mehta and co-workers point out that carbon tetrachloride is a better solvent than chloroform for the reaction and indicate that its higher boiling point is responsible for the advantage.87 They show that better yields of longchain alkyl halides are obtained in boiling than in cold carbon tetrachloride. On the other hand, cyclobutyl bromide is obtained only when the reaction is run in carbon tetrachloride below $-20^{\circ}.35$ In some instances, operation at a low temperature is necessary because of the instability of the silver The silver salts of α -bromovaleric acid, β -bromopropionic acid, α-bromobutyric acid, and δ-bromovaleric acid, for example, are stable at 0° but not at room temperature. Silver β -bromopropionate changes into β -propiolactone on drying in a desiccator at room temperature. Nevertheless, these silver salts undergo the Hunsdiecker reaction at 0° to give fairly good yields of the corresponding bromides.

Effect of Solvent. Carbon tetrachloride is probably the best general

⁸⁶ Hauptschein, Stokes, and Grosse, J. Am. Chem. Soc., 74, 848 (1952).

⁸⁷ Mehta, Mehta, and Thosar, J. Indian Chem. Soc., Ind. Ed., 3, 166 (1940).

solvent for the reaction, although there are isolated instances in which other solvents produce better results. The production of n-propyl bromide from silver butyrate, for example, is carried out in nitrobenzene; if carbon tetrachloride is used, separation of the n-propyl bromide from the solvent is difficult because the two materials have approximately the same boiling point.20 Experiments carried out by Oldham and Ubbelohde have shown that good yields of undecyl iodide can be obtained in benzene (72-80%), carbon tetrachloride (70-78%), or petroleum ether (51-65%). In the few instances recorded in which the silver salt was used in carbon disulfide, the yields were low. 25 Though Cason and Way prepared cyclobutyl bromide by operating in carbon tetrachloride at a low temperature,35 the same halide has also been made by treatment of the mercuric salt of the acid with bromine in carbon disulfide. 5 Dichlorodifluoromethane has been used successfully as a solvent in the preparation of cyclopropyl bromide67 and ethyl 4-bromobicyclo[2.2.2]octane-1-carboxylate.88 Tetrachloroethane was also used as a solvent in the former reaction, but the yield was poor. Chloroform, 3,8 ether, 3,89 ethyl bromide, 65,65a and trichloroethylene 62 have also been used. In trichloroethylene a surprisingly good yield of methyl ω-bromopentadecanoate was obtained from the requisite acid ester. Treatment of the silver salts of perfluoro acids with halogens is usually carried out without a solvent. 52,73-75,77,78 but in one instance perfluorotributylamine has been used successfully.76

Salts of Other Metals. Though silver salts have been generally used in this reaction, other salts have also been employed with varying success. Of these, the mercurous and mercuric salts have given the best results.³⁻⁵ Thallium salts have also been satisfactory.³ With some substituted malonic acid half-esters, the potassium salts have been used with yields varying from 23 to 80%.^{2,53} The yields are highest when the substituent is n-butyl, n-hexyl, benzyl, or cyclohexyl and drop off rapidly when the number of carbons in the substituent is increased or decreased. Trifluoroacetic acid gives poorer yields of trifluoromethyl iodide when the solium, potassium, barium, mercury, or lead salt is employed in place of the silver salt. The reaction is carried out in a steel autoclave at a high temperature.⁷²

Since esters are usually secured more easily by other procedures, the reaction has little value as a synthetic method. It has been of primary interest in connection with the mechanism of formation and decomposition of the complex, and because of a useful synthesis in which the complex is used, viz., the Prévost reaction (see p. 350).

Those silver salts that undergo the Hunsdiecker reaction readily also, in general, undergo the Simonini reaction. Only in the case of silver salts of saturated monocarboxylic acids is any difference discernible. The difference appears to be due to an ability of the primarily formed hypoiodites to give complexes or coordination compounds with the silver salt, an ability that apparently is not shared to any great degree by the acyl

$$\mathrm{RCO_2Ag} + \mathrm{RCO_2I} \rightarrow \mathrm{RCO_2Ag} \cdot \mathrm{RCO_2I}$$

hypobromites though a small quantity of ester is formed occasionally. Acyl hypoiodites also form stable coordination complexes with tertiary bases such as pyridine and α-picoline.90

In the dibasic acid series, the products obtained by the Simonini procedure are comparable to those obtained with bromine. Silver oxalate yields only carbon dioxide and silver halide. 43,49 Silver malonate produces carbon dioxide, but no other product has been identified.49 Silver succinate regenerates succinic acid and forms a little maleic anhydride, while silver glutarate and various substituted derivatives give γ-lactones in fair yields (40%). The method has been suggested as a preparative procedure for y-lactones. 91-93 Similar products are obtained with bromine. 63 Silver adipate yields a small amount of polymerized δ-valerolactone.49 The reaction with homologs higher than adipic acid has not been investigated.

Unsaturated acids do not give clear-cut results. Although the intermediate complex is formed in many cases and carbon dioxide is lost in the decomposition, the only other products identified are the unchanged acid or its anhydride. 43,49 Hydroxy acids yield aldehydes or ketones. This reaction, first reported by Herzog and Leiser, 89 proceeds as well with bromine as with iodine.3 Thus, formaldehyde is formed from glycolic acid, while mandelic acid yields benzaldehyde.

In the aromatic series, the reaction has no value. Silver benzoate gives a variety of products including ester, halide, and halogenated benzoic acid.49 Silver phthalate leads to phthalic anhydride, whereas silver hexahydrophthalate gives no identifiable products.49

²⁰ Zingaro, Goodrich, Kleinberg, and VanderWerf, J. Am. Chem. Soc., 71, 575 (1949).

⁹¹ Windaus and Klänhardt, Ber., 54, 581 (1921).

⁹² Windaus, Klänhardt, and Reverey, Ber., 55, 3981 (1922). 93 Goldschmidt and Gräfinger, Ber., 68, 279 (1935).

Thermal Cleavage of Iodine Triacyls

A reaction somewhat similar to the Simonini reaction takes place when a silver salt and iodine react in a 3:2 molar ratio.⁸ The product contains positive, trivalent iodine but no silver. It is presumably an iodine triacyl, which decomposes thermally to produce both ester and alkyl

$$I(OCOR)_3 \xrightarrow{Heat} RCO_2R + RI + 2CO_2$$

halide. Heating in the presence of excess iodine gives the alkyl iodide only.

$$I(OCOR)_3 + I_2 \rightarrow 3RI + 3CO_2$$

Addition Reactions of Acyl Hypohalites (Prévost Reaction)

The intermediates formed in the Simonini and Hunsdiecker reactions, RCO₂Ag-RCO₂I and RCO₂X, respectively, will react with olefins, acetylenes, and sufficiently reactive phenyl groups. The addition to olefins was first reported by Birckenbach, Goubeau, and Berninger,²¹ who treated silver acetate with iodine in ether solution, removed the silver iodide formed, and treated the filtrate with cyclohexene. The acetate of 2-iodocyclohexanol resulted. The same substance had been obtained by Brunel some years earlier in a similar reaction with mercuric acetate,

$$\begin{array}{c} \text{CH}_3\text{CO}_2\text{Ag} \,+\, \text{I}_2 \,+\, & \\ \hline \end{array} \underbrace{ \begin{array}{c} \text{(C_2H_2)_2O} \\ \text{-SO}^2 \end{array}} \begin{array}{c} \text{I} \\ \text{OCOCH}_3 + \text{AgI} \end{array}$$

mainly by Prévost, 9-11,13,14 and the reaction is generally known by his name. Its chief use lies in the preparation of 1,2-glycols.

When the Simonini complex obtained from silver benzoate and iodine is treated in benzene solution with an olefin, silver iodide precipitates and the dibenzoate of a 1,2-glycol is formed. Although the complex from $C_cH_5CO_2Ag + C_cH_5CO_2I + RCH = CH_2 \rightarrow RCH(OCOC_6H_5)CH_2OCOC_6H_5$

1 A m1

Although benzoates are recommended, silver salts of acetic, 10,22 propionic,²² and butyric acids^{20,22} have also been used, especially in the preparation of the halo esters. Indeed, the second phase of the reaction of an olefin with silver acetate and an equimolar amount of iodine in benzene solution is slow, and the diester is accompanied by iodo acetates which are difficult to remove. 10

The reaction also proceeds with silver salts of dicarboxylic acids. Thus, silver succinate, iodine, and cyclohexene in ether solution give di-2-iodocyclohexyl succinate. A small quantity of polymeric diester

$$\begin{array}{l} \mathrm{CH_2CO_2Ag} \\ | \\ \mathrm{CH_2CO_2Ag} \\ \end{array} + \mathrm{I_2} + 2 \\ \end{array} \rightarrow \begin{array}{l} \mathrm{CH_2CO_2C_6H_{10}I} \cdot o \\ | \\ \mathrm{CH_2CO_2C_6H_{10}I} \cdot o \\ \end{array} + 2\mathrm{AgI} \\ \end{array}$$

 $(C_{10}H_{14}O_4)_n$ is formed simultaneously. Silver salts of oxalic and phthalic acids and even silver carbonate undergo similar reactions.95

Silver 3,5-dinitrobenzoate has been suggested as a reagent for identification of olefins. Simple olefins like ethylene and propylene give the 3,5-dinitrobenzoate of the iodohydrin when treated with equimolar amounts of iodine and silver 3,5-dinitrobenzoate. 96 When unsymmetrical

olefins are used, the halogen appears exclusively on the less highly substituted carbon atom. This mode of addition, however, is not general, for preformed hypohalites from acetic, butyric, and benzoic acids add to allyl halides to give good yields of 2,3-dihalogenated propyl esters.20,97

Bromine or chlorine can be used in place of iodine. 14,22,51 With these halogens, however, it is advantageous to carry out the reaction in carbon tetrachloride rather than benzene, to avoid the undesirable side reaction with the latter solvent which leads to the formation of phenyl benzoate.14 In the absence of detail in Prévost's papers, one is inclined to favor carbon tetrachloride as a solvent for all of the halogens. However, benzene has been used successfully by other experimenters.98,99

Studies on the addition of the complex from silver benzoate and iodine to butadiene have shown that the primary addition is mainly 1:2. Fractionation of the glycols obtained from the action of a limited quantity of the complex with butadiene gave 80% 1,2-glycol and 4% 1,4-glycol.11

The reaction has been applied to the mixture of monohydric phenols

⁹⁵ Birckenbach, Goubeau, and Kolb, Ber., 67, 1729 (1934).

⁹⁶ Halperin, Donahoe, Kleinberg, and VanderWerf, J. Org. Chem., 17, 623 (1952).

⁹⁷ Edwards and Hodges, J. Chem. Soc., 1954, 761.

³⁸ Hershberg, Helv. Chim. Acta., 17, 351 (1934).

⁹⁹ Niemann and Wagner, J. Org. Chem., 7, 227 (1942).

on the silver salts of the unhalogenated acids.¹⁵ Silver β -(p-nitrophenyl)-propionate, however, gives p-nitrophenethyl bromide in excellent yield.¹⁶

$$\mathrm{O_{2}N} \\ \boxed{\hspace{1cm}} \mathrm{CH_{2}CH_{2}CO_{2}Ag \, + \, Br_{2} \rightarrow O_{2}N} \\ \boxed{\hspace{1cm}} \mathrm{CH_{2}CH_{2}Br \, + \, CO_{2} \, + \, AgBr} \\ \phantom{\hspace{1cm}}$$

Although the method has little practical value for reasons that will appear below, it has been used to prepare a series of halogenated alkoxyphenyl fatty acids of the general formula.¹⁸

$$\overset{\text{RO}}{\overbrace{\widetilde{\mathbf{X}}}}(\mathrm{CH}_2)_n \mathrm{CO}_2 \mathrm{H}$$

The preparation of the silver salt of the acid to be halogenated is unnecessary. It is sufficient to use dry silver acetate in combination with the halogen; the acyl hypohalite first formed is the active halogenating agent.^{17,18} The reaction is carried out in acetic acid or carbon tetrachloride. It proceeds as indicated only when a phenyl group active

$$(CH_2)_nCO_2H + CH_3CO_2Ag + X_2 \rightarrow X$$

$$(CH_2)_nCO_2H + AgX + CH_3CO_2H$$

toward electrophilic substitution is present. It is, therefore, quite limited in application. The method is preferred to the mercuric acetate-iodine procedure because of the difficulty of removing mercuric iodide from organic solvents in which it is soluble; silver iodide can be removed quantitatively by filtration.

The silver salts of a variety of carboxylic acids react with iodine in the presence of benzene to yield, among other products, iodobenzene and/or the phenyl ester of the carboxylic acid. The yield of iodobenzene is highest from silver o-nitrobenzoate. In the absence of benzene, however, this silver salt on treatment with bromine gives a 95% yield of o-nitrobromobenzene—the Hunsdiecker product. Benzene, therefore, is not a good solvent for reactions involving acyl hypohalites because it enters into competition for the halogen. When the acyl hypohalite undergoes the Hunsdiecker reaction sufficiently rapidly, benzene can be used as a solvent. This is the case when R is a long chain such as n- $C_{11}H_{23}$ or n- $C_{12}H_{25}$.

The reaction between silver trifluoroacetate and iodine to yield carbon dioxide, silver iodide, and trifluoromethyl iodide does not occur appreciably

¹⁰² Birckenbach and Meisenheimer, Ber., 69, 723 (1936).

below 100°,77 and silver trifluoroacetate-halogen is, therefore, a useful halogenating agent. Excellent yields of bromo- and iodo-benzenes containing methyl, halogen, methoxyl, amino, dimethylamino, and carboxyl groups as substituents are obtained by this procedure. ^{19,52} Benzene is so deactivated, however, by the introduction of a nitro group that the normal Hunsdiecker product, CF₃I, is produced in 75% yield when nitrobenzene is treated with silver trifluoroacetate and iodine.

Normally no solvent is used in these reactions though carbon tetrachloride has been used successfully.⁵² Nitrobenzene is often a suitable solvent.

The halogen enters in the para position to the group already present in the benzene derivative if the latter normally directs to that position. Infrared analyses indicate that a small amount of the ortho isomer is usually present. Benzoic acid is halogenated in the meta position, and there is no indication of ortho or para halogenation.

Although silver trifluoroacetate-halogen is not so powerful a halogenating agent as silver perchlorate-halogen, it possesses certain specific advantages.¹⁰ Trifluoroacetic acid, formed in the reaction, is volatile and is easily removed by distillation. The danger attending the use of silver perchlorate is avoided. Silver trifluoroacetate is more soluble in organic solvents than silver trichloroacetate, acetate, perchlorate, or sulfate.¹⁹

It has been demonstrated that the Simonini complex from silver benzoate reacts with acetylenes to give excellent yields of iodoacetylenes. With phenylacetylene, the formation of phenyliodoacetylene is quantitative and benzoic acid and silver benzoate have been isolated in quantities corresponding to the following equation. Letylene itself reacts with

$$\begin{split} \mathrm{C_6H_5CO_2Ag} \cdot \mathrm{C_6H_5CO_2I} + \mathrm{C_6H_5C} &= \mathrm{CH} \rightarrow \mathrm{C_6H_5C} = \mathrm{CI} + \mathrm{C_6H_5CO_2H} \\ &+ \mathrm{C_6H_5CO_2Ag} \end{split}$$

either one or two molecules of the complex to give iodo- and diiodo-acetylene, respectively,12

It is not necessary to isolate the complex; addition of the acetylene derivative to the complex formed in benzene is satisfactory. However, the use of benzene as a diluent is not practical with chlorine or bromine because it takes part in the reaction. Carbon tetrachloride is satisfactory. Thus, the treatment of silver benzoate in carbon tetrachloride with bromine, chlorine, or iodine followed by addition of 1-heptyne gives good yields of the respective haloacetylenes.¹⁴

Prevost assumes that the Simonini complex is formed with chlorine and bromine in the same manner as with iodine. Such a complex has not been isolated with these halogens, nor is it necessary to assume that it

forms. The reaction could proceed equally well with the intermediate acyl hypohalite.

 $RCO_2X + R'C \equiv CH \rightarrow R'C \equiv CX + RCO_2H$

EXPERIMENTAL PROCEDURES

Preparation of Silver Salts

Two general methods are available for preparing the silver salts. The simplest and most direct method is the reaction between the potassium or sodium salt of the acid and silver nitrate. For acids of low molecular weight and for most dibasic acids, this is the most satisfactory method. For the higher acids (above C₈) especially when fairly large quantities are employed, it has been suggested that freshly prepared silver oxide be used.⁴ Reaction of the potassium or sodium salts of the higher acids with silver nitrate leads to voluminous precipitates which are difficult to filter. For acids that are sparingly soluble in water the use of ethanolwater mixtures is recommended. For perfluoro acids unstable in water (undecafluorocyclohexanecarboxylic acid, for example), the use of silver oxide is a necessity. With these acids the reaction is run in perfluorobutyl ether as a solvent. A representative preparation by each of these methods follows. It is essential to the success of the subsequent reactions with the halogens to have the silver salts perfectly dry.

Silver Laurate.⁵⁴ Hot solutions of 50 g. of silver nitrate in 100 ml. of water and 59 g. of lauric acid in 200 ml. of 1.45 N potassium hydroxide are added simultaneously to 100 ml. of hot water with stirring. The addition is controlled so that approximately equivalent quantities of the reactants are present at all times. The precipitated silver salt is collected on a filter, washed with water and acetone, and air-dried. This material is powdered and then dried in a vacuum at 60° over phosphorus pentoxide. The yield is 85 g. (94%).

Silver Methyl Octadecanedioate.⁴ The silver oxide precipitated by the admixture of water solutions of 270 g. of silver nitrate and 150 g. of potassium hydroxide is washed free from alkali. The moist oxide is added to 520 g. of molten methyl hydrogen octadecanedioate and stirred vigorously while boiling water is added. The silver salt formed is collected on a filter, washed with hot ethanol, dried, finely powdered, and redried. The yield is 637 g. (99%).

Substituted Silver Benzoates.^{17,90} The organic acid is dissolved in hot ethanol, and a hot aqueous solution of sodium carbonate is added until the solution is basic to litmus. Nitric acid is then added dropwise until the solution is just acid to litmus. Any solid present is filtered, and a hot aqueous solution of an equivalent amount of silver nitrate is added

to the filtrate. The silver salt is removed by filtration, washed with distilled water and ethanol, and dried at 70°.

Silver Bicyclo[3.3.1]nonan-9-one-1-carboxylate.⁷¹ A solution of 20 g. of bicyclo[3.3.1]nonan-9-one-1-carboxylic acid in 50 ml. of methyl alcohol is titrated to the end point of phenolphthalein with a solution of potassium hydroxide in methyl alcohol. A solution of 18.6 g. of silver nitrate in 20 ml. of water and 50 ml. of methyl alchol is added dropwise with stirring; the silver salt is collected on a filter, washed with methyl alcohol, and dried at 70° under vacuum for eighteen hours. The product contains potassium nitrate but gives results in subsequent reaction that are as satisfactory as those obtained with the silver salt prepared in aqueous solution.

Silver Undecafluorocyclohexanecarboxylate.⁷⁶ To a solution of 9.05 g. of undecafluorocyclohexanecarboxylic acid in 66 ml. of perfluorobutyl ether is added 3.22 g. of alkali-free silver oxide. The mixture is shaken intermittently in the dark over a three-day period. Only a trace of unreacted silver oxide remains. The silver salt, 11.35 g. (94.3%), is collected on a Pyrex filter cone, washed with perfluorobutyl ether, and dried at 50° for ten hours. The salt is a white, light-sensitive, crystalline, non-hygroscopic material, soluble in water. All operations in its preparation are carried out in the dark.

Products Formed by the Hunsdiecker Reaction

Methyl 5-Bromovalerate. The preparation of this material in 52-54% yield from methyl hydrogen adipate is described in Organic Syntheses. 60

n-Propyl Bromide.²⁰ A solution of 40 g. of bromine in 250 ml. of freshly distilled nitrobenzene is added with vigorous shaking and cooling to 53.5 g. of silver butyrate. In about one minute, the bromine has reacted and the solution is yellow in color. This is followed by sudden, turbulent evolution of carbon dioxide, and the solution becomes quite warm. When gas evolution ceases, the silver bromide is removed by filtration and the filtrate is distilled through a Widmer column. There is obtained 17.2 g. (61%) of n-propyl bromide, 2.7 g. of butyric acid, and a trace (0.5 g.) of n-propyl butyrate.

n-Heptyl Bromide.⁴ To a suspension of 102.5 g. of mercuric octanoate in 100 ml. of carbon disulfide (dried over phosphorus pentoxide) is added dropwise 22 ml. of dry bromine. There is a smooth evolution of carbon dioxide. When the initial reaction has subsided, the mixture is warmed for a short time on the steam bath. The mercuric bromide is removed by filtration and washed well with carbon disulfide. The solvent is to moved from the filtrate and washings, and the residue is fractionated

under reduced pressure to yield 55.7 g. (75%) of n-heptyl bromide, b.p. $74^{\circ}/18$ mm. A higher boiling fraction (133-137°/18 mm.) is octanoic acid (6.1 g., 10%).

n-Undecyl Bromide.⁵⁴ To a suspension of 46 g. of silver laurate in 200 ml. of carbon tetrachloride (dried over phosphorus pentoxide) is added slowly, with stirring and cooling, 7.5 g. of dry bromine in 20 ml. of dry carbon tetrachloride. The mixture is heated gradually until the evolution of carbon dioxide ceases and is then held for a short time at its boiling point. The silver bromide is removed by filtration, placed in an extraction thimble, and extracted for one to two hours, the filtrate being used as an extracting solvent. After the carbon tetrachloride solution is washed with dilute aqueous sodium hydroxide and water, the solvent is removed and the residue distilled to give 24 g. (67%) of undecyl bromide, b.p. 131–134°/15 mm.; 5.5 g. (18%) of lauric acid can be recovered from the alkaline wash liquid.

1,4-Dibromobutane.84 To a well-stirred solution of 48 ml. of dry bromine in 250 ml. of dry carbon tetrachloride is added (with the exclusion of water) 163 g. of silver adipate. The addition is made in small portions over a seven-hour period. After the addition of each portion of silver salt, the reaction is started by warming to 50° and is allowed to continue until the evolution of carbon dioxide ceases. Heating is continued for one-half hour to complete the reaction. The silver bromide is removed by filtration and washed thoroughly with ether. The carbon tetrachloride and ether solutions are combined and decolorized by shaking with a saturated solution of sodium bisulfite; the decolorized solution is shaken with 10% aqueous potassium hydroxide solution, any emulsion that forms being broken with sodium chloride. The solution is finally washed with sodium chloride solution and dried. The solvents are removed through a fractionating column at ordinary pressure, and the The 1,4-dibromobutane distils at 78-81°/11 mm.: residue is distilled. the yield is 58 g. (58%).

1,10-Dibromodecane.³ A mixture of 40 g. of the silver salt of dodecanedicarboxylic acid and 100 ml. of carbon tetrachloride is treated gradually with 9 ml. of bromine. The silver bromide that separates during the reaction is removed by filtration and washed with hot carbon tetrachloride. The filtrate and washings are combined and shaken with sodium bicarbonate solution to remove any free acid. The solvent is removed and the residue distilled to give 16.8 g. (about 60%) of 1,10-dibromodecane, b.p. 190-195°, m.p. 35-36°.

Methyl 17-Bromoheptadecanoate. To a suspension of 673 g. of the silver salt of methyl 17-carboxyheptadecanoate in 750 ml. of carbon tetrachloride is added, with cooling and stirring, 81 ml. of bromine.

The mixture is finally warmed on a water bath for a short time, and the silver bromide formed is removed by filtration. When the filtrate is cooled to 0°, 58 g. of the monoester acid separates. The remainder can be removed by shaking the solution with dry potassium carbonate; aqueous alkalies form emulsions that are difficult to deal with. Removal of solvent and distillation gives 432 g. (75%) of methyl 17-bromoheptadecanoate, b.p. 212–214°/2.5 mm.

Trifluoromethyl Iodide.⁷⁷ A mixture of 66 g. (0.3 mole) of finely ground silver trifluoroacetate and 81 g. (0.32 mole) of powdered iodine was placed in a horizontally held tube, 25 mm. in diameter and 25 cm. long; this tube was sealed at one end while the other end was connected to a wide trap cooled in ice water and backed by two traps cooled in solid carbon dioxide (Dry Ice) and a small water bubbler which served to show the rate of evolution of the carbon dioxide. The ice trap collected a fine sublimate of iodine and prevented clogging of the solid carbon dioxide (Dry Ice) traps, the first of which collected practically all of the trifluoromethyl iodide.

The mixture of silver salt and iodine was heated cautiously with a gas burner, starting at the closed end. The decomposition is smooth at about 100°, but tends to propagate spontaneously and escape control when the heating is not done patiently. The bubbling of carbon dioxide is used as an indicator for the speed at which the burner can be moved along the tube. With the small equipment used, it took ninety minutes to complete the reaction. The crude trifluoromethyl iodide amounted to 47 g. (85%). A series of larger runs gave an average yield of 87%. Fractional distillation gave a product boiling at 21.8°.

Trifluoromethyl iodide is conveniently stored in glass ampules. Exposed to light, it slowly becomes pink, then purple.

A comparable procedure is described by Haszeldine. 78

Cyclobutyl Bromide.³⁵ To a flask equipped with a mercury-seal stirrer is added 560 ml. of carbon tetrachloride (dried over phosphorus pentoxide), and 50 ml. of carbon tetrachloride is distilled in order to dry the flask thoroughly. The system is protected with a drying tube and, after addition of 85.2 g. (0.534 mole) of bromine (dried over phosphorus pentoxide), the mixture is cooled to -25° with stirring. To this is added 111 g. (0.534 mole) of the silver salt of cyclobutanecarboxylic acid. The salt is added over a period of about fifty minutes through a wide rubber connection from the flask in which it had been dried. After an induction period of five to twenty minutes, a vigorous evolution of carbon dioxide sets in and continues as the remainder of the silver salt is added. Evolution of carbon dioxide is accompanied by the evolution of heat, but the temperature is easily maintained at -25 to -20° with a solid carbon

dioxide-acetone bath. After addition is complete, the mixture is stirred briefly until gas evolution becomes slow and then is allowed to warm to room temperature with stirring. When gas evolution has ceased, the silver bromide is removed and washed with carbon tetrachloride. filtrate is washed with 2 N sodium hydroxide and water and then dried over calcium chloride. The combined alkaline extracts from a total of 2.6 moles of silver salt yield only 2.2 g. of acidic material.

The carbon tetrachloride solution is flash-distilled through a 1-meter column packed with glass helices and equipped with heated jacket and partial reflux head. During flash distillation, the volume of solution in the distilling flask is kept sufficiently large so that the mole fraction of cyclobutyl bromide is kept below 0.2. This avoids loss of bromide, and the carbon tetrachloride is collected at 76.9°. After all the carbon tetrachloride solution has been added, removal of solvent is continued and an intermediate fraction (7.9 g.), b.p. 76.9-108.2°, is collected. Cyclobutyl bromide (36 g., 50%) is collected at 108.2–108.3°; n_D^{20} 1.4801, d^{20} 1.434, MR_D 26.75 (calculated 26.72). There is 15 g. of distillation residue. By redistilling the intermediate fractions from several runs and stripping the residues in a vacuum, the total yield is raised to 53%. The same yield is obtained in larger (1.9 mole) runs.

p-Nitrobromobenzene. 16 To a suspension of 34 g. of silver p-nitrobenzoate in 500 ml. of carbon tetrachloride 20 g. of bromine is added dropwise at room temperature. The deep-red solution obtained at the end of the addition is heated slowly to boiling; there is no evolution of carbon dioxide below the reflux temperature. The solution is boiled for three hours, during which time the color gradually fades. solution is filtered, and the filtrate is washed with sodium bisulfite and sodium bicarbonate solutions. Acidification of the sodium bicarbonate extract produces 2 g. (10%) of p-nitrobenzoic acid. Evaporation of the carbon tetrachloride leaves 20 g. (74%) of crystalline p-nitrobromobenzene, m.p. 126-127°.

Ethyl α -Bromo- β -phenylpropionate.⁸² To a solution of 37.5 g. (0.15 mole) of diethyl benzylmalonate in 100 ml. of absolute ethanol is added, with stirring, a solution of 8.7 g. (0.15 mole) of potassium hydroxide in 100 ml. of absolute ethanol. The solution is allowed to stand at room temperature for four to twelve hours; the pH of the final mixture has a value between 7 and 8. Any solids that have formed (assumed to be the dipotassium salt) are removed by filtration. The ethanol is distilled until a thick syrup remains. The last traces of ethanol are removed in vacuum, and the resulting crystals of the potassium salt of the half ester of benzylmalonic acid are placed in a vacuum desiccator for twelve hours.

The dried, finely powdered potassium salt is mixed with 100 ml. of

carbon tetrachloride. The ice-cold mixture is stirred vigorously while a solution of 25 g. (0.15 mole) of bromine in 50 ml. of carbon tetrachloride is added dropwise over a period of two to four hours. The bromine is decolorized rapidly at the start of the reaction, but persists after all of the bromine solution has been added. The mixture is filtered, and the solvent is removed in a current of air. The residue is distilled under reduced pressure to give colorless, strongly lachrymatory ethyl α -bromo- β -phenyl-propionate 38 g. (80%), b.p. 155–159°/15 mm.

Products Formed by the Simonini Reaction

Because the esters produced by the Simonini reaction are usually procured more easily by other procedures, the reaction has not been developed as a synthetic method. Consequently, no detailed procedure is available. The following example is typical of the experimental work on this reaction.

Benzyl Phenylacetate.⁴⁹ When 24.3 g. of silver phenylacetate and 12.7 g. of iodine are mixed in ether, an exothermic reaction sets in and the ether boils. The solvent is removed by distillation and the residue heated for one hour at 80°. The residue is extracted with ether from which 1.35 g. (10%) of phenylacetic acid and 9.35 g. (68%) of benzyl phenylacetate are obtained.

Products Formed by the Prévost Reaction

2-Iodocyclohexyl Acetate.²¹ To 8.2 g. (0.1 mole) of cyclohexene in ether is added 25.4 g. (0.1 mole) of iodine and 16.6 g. (0.1 mole) of silver acetate. An exothermic reaction ensues, and the ether begins to boil. The silver iodide formed in the reaction is removed by filtration, the solvent removed, and the residue fractionated. The product, 2-iodocyclohexyl acetate, obtained in 80% yield, boils at 120°/12 mm.

3-Phenyl-1,2-propyleneglycol Dibenzoate. To 11.8 g. of allylbenzene in 300 ml. of dry benzene is added 45.8 g. of silver benzoate and 25.4 g. of iodine (or the corresponding amount of the silver benzoate iodine complex). This mixture is heated under reflux for fifteen hours the precipitated silver iodide removed by filtration, and the filtrate finally with water. The solution is dried, the benzene removed, and the petroleum ether is necessary to induce crystallization. The product is of crude product melting at 70-71° is 28.5 g. (85%). The pure product

melts at 74-75°. Hydrolysis to the glycol in a yield of about 85 effected with sodium hydroxide.

1,2-Hexadecanediol.⁹⁹ Iodine (10.6 g.) in 100 ml. of dry ben is added, with shaking, to a suspension of 26.5 g. of silver benzoat 150 ml. of benzene. To this solution is added, slowly and with shak 10.5 g. of 1-hexadecene in 50 ml. of benzene. The mixture is he under reflux for one hour, cooled, and filtered, and the filtrate free solvent. The residual glycol dibenzoate is saponified by heating un reflux for three hours with 12 g. of potassium hydroxide in 75 ml ethanol and 25 ml. of water. The glycol is recovered by pouring hydrolysate into 500 ml. of hot water. After cooling, the crude glycollected, recrystallized twice from methanol, then from ligroin (60-70°), and finally from methanol to give 4 g. (33%) of 1,2-hexadecaned m.p. 73-73.6°.

By a similar procedure, 288 g. of 1-octadecene, 620 g. of silver benzon and 290 g. of iodine give 239 g. (73%) of 1,2-octadecanediol, m 79-79.5°.

2-Bromocyclohexyl Benzoate.²² To a suspension of 11 g. of silbenzoate in 75 ml. of carbon tetrachloride cooled to -10° is added one-holf of a solution of 7.3 g. of bromine in 18 ml. of carbon tetrachloride a one-half of a solution of 3.8. g of cyclohexene in 15 ml. of the same solve After ten or fifteen minutes, the remainder of the bromine and cyclohexe solutions is added. The precipitate is removed by filtration and wash with carbon tetrachloride. The combined filtrates are washed first wildlute aqueous sodium hydroxide to remove any benzoic acid and the with water. The solution is dried over calcium chloride, the solvent removed, and the residue is recrystallized from petroleum ether. The product (42%) melts at 64-64.5°.

Products Formed by Substitution Reactions of Acyl Hypohalites

 β -(2-Iodo-5-methoxyphenyl)propionic Acid. Method 1.¹⁸ To stirred solution of 0.1 mole of β -(3-methoxyphenyl)propionic acid in 10 ml. of acetic acid there is added alternately, in small portions, 25.4 g (0.1 mole) of powdered iodine and 16.6 g. (0.1 mole) of silver acetate Iodination proceeds rapidly at room temperature. The iodinated mixtures stirred for one hour at room temperature after the addition is complete filtered, and the filtrate is diluted with water. The oily product that separates is extracted with ether, the ether extracts are washed free or acetic acid, and the iodinated acid is purified by recrystallization from a mixture of chloroform and petroleum ether. The product obtained in 30% yield melts at 109-110°.

Method II.¹⁸ To a suspension of 14.3 g. (0.05 mole) of silver β -(3-methoxyphenyl)propionate in 100 ml. of anhydrous carbon tetrachloride in a 500-ml. three-necked flask equipped with an efficient stirrer, there is added dropwise at room temperature 25.4 g. (0.1 mole) of iodine dissolved in carbon tetrachloride. The iodine reacts immediately and silver iodide precipitates. After the addition is complete, the mixture is stirred for one hour, the silver iodide is separated, and the solvent is removed under reduced pressure. The iodinated acid is purified by crystallization from chloroform-petroleum ether. The yield is 90%, m.p. 109–110°.

p-Diiodobenzene. A mixture of 12 ml. (0.11 mole) of iodobenzene and 4.4 g. (0.02 mole) of silver trifluoroacetate is heated to 100° in a small flask fitted with a condenser which is connected by rubber tubing to liquid air traps. The mixture is cooled to room temperature and 5.1 g. (0.02 mole) of powdered iodine is added. There is an immediate precipitation of silver iodide. The mixture is heated rapidly to 160°, cooled to room temperature, and filtered. The liquid air traps contain only a small amount of trifluoroacetic acid. Distillation of the solution gives 1.85 g. (80%) of trifluoroacetic acid, b.p. 71–72°, iodobenzene, b.p. 80°/12 mm., and 5.1 g. (77%) of p-diiodobenzene, which may be crystallized from ethanol as plates, m.p. 128°.

4-Iodoveratrole.^{53a} A mixture of 110 g. (0.5 mole) of silver trifluoroacetate and 69 g. (0.5 mole) of dry veratrole was placed in a dry, 1-l. flask equipped with stirrer and dropping funnel. A chloroform solution of iodine was prepared from 127 g. (0.5 mole) of iodine and about 750 ml. of chloroform. The chloroform solution was added during one-half hour, after which any undissolved iodine was added as the solid. (Alternatively, sufficient chloroform to dissolve the iodine, about 15:1, may be used.) After stirring for two hours, the mixture was filtered and the precipitate washed with 100 ml. of chloroform. The solvent was removed and the residue distilled. The yield of product boiling at 152–155°/15 mm. was 112 g. (85%). Redistillation gave a pale-yellow product, n²⁵ 1.6117, which after crystallization from ethanol melted at 34–35°.

TABULAR SURVEY OF SILVER SALT-HALOGEN REACTIONS

In Tables I-XVII are listed all the examples of silver salt-halogen reactions that have been noted in a survey of the literature through 1954.* In general, the substances are arranged in increasing order of molecular weight. Most of the tables provide the following information: silver salt employed, solvent, main product of the reaction, yield, and reference. A separate column for the halogen used is not included since the formula of the product will make this clear.

^{*} The bibliography in reference 2a covers the literature through June 1955.

28

FORMATION OF ALKYL HALIDES FROM ALIPHATIC MONOCARBOXYLIC ACIDS

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	THE PERSON AND THE PE			
Acid	Solvent	Main Product	Yield, %	Referenc
СН,СО,Н	None	CH_3Br	1	56
	None	CH3Br	80	က
	CCI	CH_3 Br	69	20
$n \cdot \mathrm{C}_3 \mathrm{H}_7 \mathrm{CO}_2 \mathrm{H}$	$C_6H_5^2NO_2$	$n ext{-}\mathrm{C_3H_7Br}$	61	20
n - C_4 H $_9$ CO $_2$ H	CS2	$n ext{-}\mathrm{C}_4\mathrm{H}_9\mathrm{Br}$	31	25
$\mathrm{C_2II_5CH(CH_3)CO_2H*}$	$C_6H_5NO_2$	C_2H_5 CHCICH $_3$	74 crude	25
	CS ₂	$C_2H_5CHBrCH_3$	14	25
$(CH_3)_3CCO_2H$	CS ₂	No definite products		25
(CH ₃) ₂ CHCH ₂ CO ₂ H	CS ₂	$(CH_3)_s$ CHCH,Br	15	25
n - C_5 H $_{11}$ CO $_2$ H	CC1*	$n ext{-}\mathrm{C}_{\mathrm{5H_{11}Br}}$	92+	63
n-C ₃ H,CH(CH ₃)CO ₂ H	CCI4	n - C_3 H ₂ CHBrCH $_3$	55-65	99
(C2H5)2CHCO2H	CCI⁴	$(C_2H_5)_2$ CHBr	16	99
(CII3)2CHCH2CH2CO2H	CS_2	$(\mathrm{CH_3})_2\mathrm{CHCH_2CH_2Br}$	42	25
(cm ₃ / ₃ CC ₁ ₂ CO ₂ H	$C_6H_5NO_2$	$(\mathrm{CH_3})_3\mathrm{CCH_2Br}$	62	33
и.С.НСО.Н		$(\mathrm{CH_3})_3\mathrm{CCH_2Br}$	83‡	63
»-С,II,СН(С,H,)СО,H+	ָלָק מַל	$n ext{-}\mathrm{C_7H_{15}Br}$	79	30
# 100 + 1 - 2 - 2 - 1 - 2 - 1 - 1 - 1 - 1 - 1 -	, col	$n\text{-}\mathrm{C_4H_9CHBrC_2H_5\$}$	3050	24, 26, 2

† The yield is not based on pure isolated material, but on a quantitative determination of bromine present in the neutral The (+) acid gives an optically inactive chloride.

fraction of the reaction product.

‡ The silver salt was added to bromine in earbon tetrachloride, the reverse of the normal addition.

§ Both optically active forms of the silver salt gave the optically inactive bromide. However, in reference 28 it is reported that the bromide from silver (+)-2-ethylhexanoate had some optical activity.

TABLE I-Continued

	Reference	3, 54, 55	က	œ	œ	8	63	55, 58	87	87	87	3, 55, 87	87	က	55, 63	20	87	5	တ	the montre
LIC ACIDS	Yield, %	59–80	75-80	51-65	72-87	70-78	+66	65-77: 70	51	: 8 <u>1</u>	30	70-80	15_47	Variable	73 86 89‡	28 omide	000	09	65	7
ALIPHATIC MONOCARBOXYLIC ACIDS	TRONG TO A	Main Product	$n ext{-}\mathrm{C}_{11}\mathrm{H}_{23}\mathrm{Br}$	$n ext{-}\mathrm{C}_{11}\mathrm{H}_{23}\mathrm{Br}$	$n\text{-}\mathrm{C}_{11}\mathrm{H}_{23}\mathrm{^{I}}$	$n ext{-} ext{C}_{11} ext{H}_{23} ext{I}$	$n ext{-} ext{C}_{11} ext{H}_{23} ext{I}$	$(i\text{-}\mathrm{C_5H_{11}})_2\mathrm{CHBr}$	$n ext{-}\mathrm{C}_{13}\mathrm{H}_{27}\mathrm{Br}$	$n ext{-} ext{C}_{13} ext{H}_{27} ext{I}$	$n ext{-} ext{C}_{15} ext{H}_{31} ext{Cl}$	$n ext{-} ext{C}_{15} ext{H}_{31} ext{Cl}$	$n ext{-} ext{C}_{15} ext{H}_{31} ext{Br}$	$n ext{-}\mathrm{C}_{15}\mathrm{H}_{31}\mathrm{I}$	$n ext{-} ext{C}_{17} ext{H}_{35} ext{Cl}$	$n ext{-} ext{C}_{17} ext{H}_{35} ext{Br}$	n-C ₁₇ H ₃₅ Br	- H C :	$n\text{-}\mathrm{C}_{17}\mathrm{H}_{35}^{L}$	
	FORMATION OF ALKYL HALIDE	Solvent	מכוי	CHCI	Pet, ether	元 元	, CCI.	CC!	CCI	CCI,	CCI	C,H,CI,	CCI.	CCI,	None	CCI,		700	COI⁴	OgHg
		[1] v k	Acid	$n.\mathrm{C_{11}H_{23}CO_{2}H}$					$(i.C_5H_{11})_2^{\mathrm{CHCO}_2\mathrm{H}}$	$n\text{-}\mathrm{C}_{13}\mathrm{H}_{27}\mathrm{CO}_2\mathrm{H}$	1	n - $\mathrm{C_{15}H_{31}CO_{2}H}$; ;	$n \cdot \mathrm{C}_{17}\mathrm{H}_{35}\mathrm{CO}_{2}\mathrm{H}$				

† The yield is not based on pure isolated material, but on a quantitative determination of bromine present in the neutral fraction of the reaction mixture.

TABLE II FORMATION OF ALKYL HALIDES FROM PHENYL-SUBSTITUTED CARBOXYLIC ACIDS Unless otherwise indicated, the solvent was carbon tetrachloride.

	·		uo.
Acid	Main Product	Yield, %	Reference
$\mathrm{^{C}_{6}H_{5}CH_{2}CO_{2}H}$	$\mathrm{C_6H_5CH_2Br}$	54*	63
	$\mathrm{C_6H_5CH_2Br}$	20-37†	25
$p ext{-} ext{O}_2 ext{NC}_6 ext{H}_4 ext{CH}_2 ext{CO}_2 ext{H}$	$p\text{-}\mathrm{O_2NC_6H_4CH_2Br}$	85	16
$(\mathrm{C_6H_5})_2\mathrm{CHCO}_2\mathrm{H}$	$(\mathrm{C_6H_5})_2\mathrm{CHBr}$	8	25
$(\mathrm{C_6H_5})_3\mathrm{CCO_2H}$	$(C_6H_5)_3COH$	8	25
$\mathrm{CH_3CH(C_6H_5)CO_2H}$	$\mathrm{CH_3CHBrC_6H_5}$	‡	27
$\mathrm{^{C}_{6}H_{5}CH_{2}CH_{2}CO_{2}H}$	$\mathrm{C_6H_5CH_2CH_2Br}$	5–15	16, 25
$p\text{-}\mathrm{O_2NC_6H_4CH_2CH_2CO_2H}$	$p\text{-}\mathrm{O_2NC_6H_4CH_2CH_2Br}$	80	16
$\mathrm{C_6H_5CH_2CH(C_6H_5)CO_2H}$	$\mathrm{C_6H_5CHBrCHBrC_6H_5}$	52	16
$(+)\text{-}\mathrm{C_6H_5CH_2CH}(\mathrm{C_2H_5})\mathrm{CO_2H}$	$(+,-)\text{-}\mathrm{C}_6\mathrm{H}_5\mathrm{CH}_2\mathrm{CHBrC}_2\mathrm{H}_5$	17	26
$(-)\text{-}\mathrm{C_6H_5CH_2CH}(\mathrm{C_2H_5})\mathrm{CO_2H}$	$(+,-)\text{-}\mathrm{C}_6\mathrm{H}_5\mathrm{CH}_2\mathrm{CHBrC}_2\mathrm{H}_5$		26
$^{\mathrm{C}_{6}\mathrm{H}_{5}\mathrm{C}}\!$	$C_6H_5C \equiv CI$	94	49

^{*} This yield is based on a quantitative determination of bromine present in the neutral fraction of the reaction mixture and not on pure isolated material

utral fraction of the reaction mixture and not on Frachloride, the reverse of the The silver salt was added to bromine in carbon tetrachloride, the reverse of the normal procedure.

The solvent used in this experiment was benzene.

rmal procedure.

1 It was originally reported 27 that 1-bromo-1-phenylethane was obtained in 55% ‡ It was originally reported 27 that I-promoti-product, and, in attempts to repeat yield. Other chemists 83,85 could not obtain this product, and, in attempts to repeat no allert, repeat yield. Other chemists \$3,85 could not obtain this product failure; 28 no alkyl bromide their own work, the original workers have also reported failure; 28 no alkyl bromide was obtained.

as obtained.

§ Although no identifiable substances were isolated from the products resulting § Although no identifiable substances were isolated from the action of iodine on silver cinnamate or silver crotonate, silver phenylogical from the action of iodine on silver cinnamate or silver crotonate, silver phenylogical from the action of the iodide. A small amount of the product of the iodide iodide. from the action of iodine on silver cinnamate of Asmall amount of triiodostyrene was formed simultaneously.

TABLE III

FORMATION OF HALIDES AND/OR LACTONES FROM DICARBONYLIC ACIDS

Unless otherwise indicated, the solvent was carbon tetrachloride.

Offices Office was Areas	-,		_
Acid	Main Product	Yield, %	Reference
HO,C(CH,),CO,H*	Br(CH ₂) ₂ Br	32-37†	40, 85
HO ₂ C(CH ₂) ₃ CO ₂ H	OCCH,CH,CH,O	69‡	63
11010(0211/300221			40
$HO_{2}CCH(C_{2}H_{5})CO_{2}H^{*}$	$C_2H_5CHBr_2\S$	28	
HO,CCH,CH(CH,)CO,H	BrCH2CHBrCH3	12	63
HO,C(CH,),CO,H	$\mathrm{Br}(\mathrm{CH_2})_4\mathrm{Br}$	Small	20
	Br(CH ₂) ₄ Br	21	54
	Br(CH ₂) ₄ Br*	58	84
	Br(CH ₂) ₃ Br	28	63
HO ₂ C(CH ₂) ₂ CH(CH ₃)CO ₂ H	OCCH ₂ CH ₂ CH(CH ₃)O¶	87‡	63
		44 ±	63
HO2C(CH2)2CO2H	Br(CH ₂) ₅ Br	7	63
$HO_2C(CH_2)_2C(CH_3)_2CO_2H$	OCCH ₂ CH ₂ C(CH ₃) ₂ O¶	50‡	
2-HO ₂ CC ₆ H ₄ CO ₂ H	$2\text{-BrC}_6\mathrm{H}_4\mathrm{Br}$	10	63
3-HO ₂ CC ₆ H ₄ CO ₂ H	3-BrC ₆ H ₄ Br**	4	63
4.HO,CC,H,CO,H		**	63
HO ₂ C(CH ₂),CO ₂ H	Br(CH ₂) ₇ Br	82‡	63
$\mathrm{HO_{2}CCH_{2}CH(C_{3}H_{11}-i)CO_{2}H}$	BrCH ₂ CHBrC ₅ H ₁₁ -i	25‡	63
HO ₂ C(CH ₂) ₃ CO ₂ H	Br(CH ₂) ₈ Br	62-81	3, 54, 63
$\mathrm{HO_{2}C(CH_{2})_{2}CH(C_{3}H_{11}-i)CO_{2}H}$	OCCH,CH,CH(C,H,,-i)O	¶ 60‡	63
HO,CC(CH,),CH(C,H,,-i)CO,H	Br(CH ₂) ₃ CHBrC ₅ H ₁₁ -i	33‡	63
HO ₂ C(CH ₂) ₁₀ CO ₂ H	Br(CH ₂) ₁₀ Br	60	3
HO ₂ C(CH ₂) ₁₄ CO ₂ H	Br(CH ₂) ₁₄ Br	44	54
C,H,CH(CO,H)CH(CO,H)C,H	C,H,CHBrCHBrC,H,††	High	26
HO,C(CH,),CH(CO,H)CH,CO,		4-6	40

TABLE IV

FORMATION OF HALO ESTERS FROM ACID ESTERS
Unless otherwise indicated, the solvent was carbon tetrachloride.

Silver Salt of Acid	Main Product	Yield, %	Reference
CH ₃ O ₂ C(CH ₂) ₄ CO ₂ H	CH ₃ O ₂ C(CH ₂) ₄ Br	65-68	4, 60, 61
$\mathrm{CH_2O_2C(CH_2)_6CO_2H}$	CH ₃ O ₂ C(CH ₂) ₆ Br	70	4
CH ₂ O ₂ C(CH ₂);CO ₂ H	CH ₃ O ₂ C(CH ₂) ₇ Br	70	4
$\mathrm{CH_2O_2C(CH_2)_5CO_2H}$	CH ₃ O ₂ C(CH ₂) ₈ Br	75	3, 4
$\mathrm{CH_{3}O_{2}C(CH_{2})_{9}CO_{2}H}$	CH ₃ O ₂ C(CH ₂) ₉ Br	71	3, 4
CH ₃ O ₂ C(CH ₂) ₁₁ CO ₂ H	CH ₃ O ₂ C(CH ₂) ₁₁ Br	78	4
$\mathrm{CH_2O_2C(CH_2)_{12}CO_2H}$	CH ₃ O ₂ C(CH ₂) ₁₂ Br	71	4
CH ₂ O ₂ C(CH ₂) ₁₃ CO ₂ H	CH ₃ O ₂ C(CH ₂) ₁₃ Br	73	4
$\mathrm{CH_3O_2C(CH_2)_{14}CO_2H}$	CH ₃ O ₂ C(CH ₂) ₁₄ Br	70 (65–70)	4, 62
	$\mathrm{CH_3O_2C(CH_2)_{14}Br}$	78-85*	62
CH ₂ O ₂ C(CH ₂) ₁₅ CO ₂ H	$\mathrm{CH_3O_2C(CH_2)_{15}Br}$	70	4
CH ₂ O ₂ C(CH ₂) ₁₆ CO ₂ H	$\mathrm{CH_3O_2C(CH_2)_{16}Br}$	75	4
CH3-CH3	СН ₂ —СН ₂		
CHCO ₂ C ₂ H ₅	CHCO ₂ C ₂ H ₅	68-72	5
CH2-CHCO2H	$\mathrm{CH_2}$ — CHBr		

^{*} The solvent in this experiment was trichloroethylene.

TABLE V

FORMATION OF ALKYL HALIDES FROM POLYHALO AND PERFLUORO ACIDS*

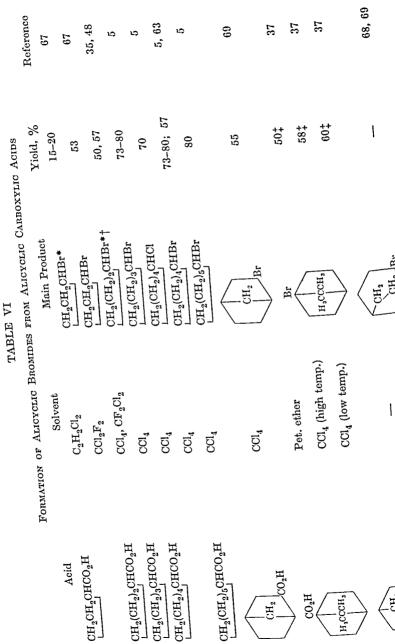
••			
Lia A	Product	Yield, %	Reference
Acid	CHaFCl	52	73
$\mathrm{CH_2FCO_2H}$	-	62	73
	CH ₂ FBr	55	73
	CH ₂ FI	73	73
CHFClCO ₂ H	CHFCl ₂	67	73
	CHFClBr	35	73
	CHFCII	67	73
$\mathrm{CHFBrCO_2H}$	CHFBrCl	64	73
	CHFBr ₂	19	73
	CHFBrI	18	73
CHFICO ₂ H	CHFI ₂	91	73
$\mathrm{CHF_2CO_2H}$	CHF ₂ Cl	88-93	73
	CHF ₂ Br	93	73
	CHF ₂ I	63	73
$\mathrm{CFClBrCO_2H}$	CFCl ₂ Br	71	73
0770) CO T	CFClBr ₂	63	73
$\frac{\mathrm{CFCl_2CO_2H}}{\mathrm{CHFClCO_2H}}$ mixture	$\frac{\mathrm{CFCl}_3}{\mathrm{CHFCl}_2}$	78	73
0111 010 0 211)	$CFCl_2Br$	58	73
	CHFClBr	61	73
	CFCl ₂ I	10	73
	CHFCII	29	73
$\mathrm{CF_2BrCO_2H}$	$\mathrm{CF_2Br_2}$	81	73
CF,ClCO,H	$\operatorname{CF_2Cl_2}^2$	88	73
<u></u>	$ ext{CF}_2 ext{ClBr}$	91	73
	CF,CII	78	73
$\mathrm{CCl_3CO_2H}$	<u>-</u>	_	49

^{*} Unless otherwise specified, the reactions with chlorine and bromine were carried out in sealed tubes or in a steel autoclave without a solvent; with iodine an intimate mixture of the halogen and silver salt was heated in an open flask.

TABLE V—Continued FORMATION OF ALKYL HALIDES FROM POLYHALO AND PERFLUORO ACIDS

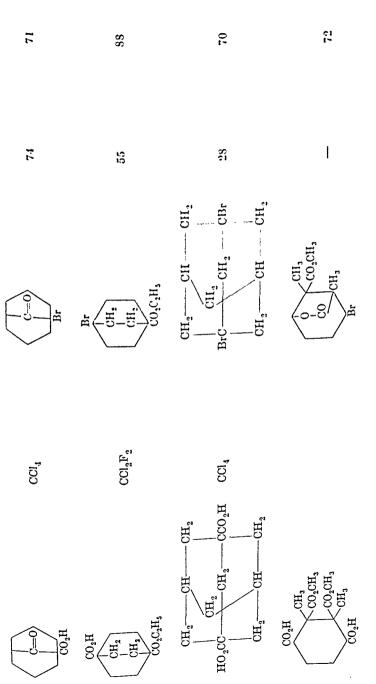
Acid	Product	Yield, %	Reference
$\mathrm{CF_{3}CO_{2}H}$	$\mathrm{CF_3Cl}$	90; 88	78, 79
	$\mathrm{CF_3Br}$	88; 98	78, 79
	$\mathrm{CF_3I}$	87-95	74, 77, 78
$\mathrm{C_2F_5CO_2H}$	$\mathrm{C_2F_5Cl}$	94; 83	73, 79
	$\mathrm{C_2F_5Br}$	98; 98	73, 79
	$\mathrm{C_2F_5I}$	94; 86	73, 74
$n\text{-}\mathrm{C_3F_7CO_2H}$	$n ext{-}\mathrm{C}_3\mathrm{F}_7\mathrm{Cl}$	91; 71	73, 79
	$n ext{-}\mathrm{C_3F_7Br}$	97; 95	73, 79
	$n ext{-}\mathrm{C_3F_7I}$	90; 86-93	73, 74, 80
$n\text{-}\mathrm{C_4F_9CO_2H}$	$n ext{-}\mathrm{C_4F_9Cl}$	89	73
	$n ext{-}\mathrm{C_4F_9Br}$	95	73
	$n ext{-}\mathrm{C_4F_9I}$	89	73
n-C ₅ F ₁₁ CO ₂ H	$n ext{-} ext{C}_5 ext{F}_{11} ext{Cl}$	85; 71	73, 75
_	$n ext{-}\mathrm{C_5F_{11}Br}$	91; 83	73, 75
	$n ext{-}\mathrm{C}_5\mathrm{F}_{11}\mathrm{I}$	89; 74	73, 75
$n\text{-}\mathrm{C_6F_{13}CO_2H}$	$n ext{-} ext{C}_6 ext{F}_{13} ext{Cl}$	83	73
_	$n ext{-}\mathrm{C_6F_{13}Br}$	90	73
	$n ext{-}\mathrm{C_6F_{13}I}$	90	73
$^{n\text{-}\mathrm{C}_7\mathrm{F}_{15}\mathrm{CO}_2\mathrm{H}}$	$n ext{-} ext{C}_7 ext{F}_{15} ext{Cl}$	80	73
2	$n ext{-} ext{C}_7 ext{F}_{15} ext{Br}$	86	73
	n -C ₇ $\mathbf{F_{15}}\mathbf{I}$	85	73
$\mathrm{HO_{2}C(CF_{2})_{3}CO_{2}H}$	$Cl(CF_2)_3Cl$	64	86
2.0 2	$\mathrm{Br}(\mathrm{CF}_2)_3\mathrm{Br}$	80	86
CE CE	$\mathrm{I(CF_2)_3}\mathrm{I}$	18†	74, 86
CF ₂ —CF ₂ CF ₂ CFCO ₂ H	$\mathrm{C_6F_{11}Br}$ ‡	54	76
CF_2 $CFCO_2H$ CF_2 CF_2	$\mathrm{C_6F_{11}I}^{\ddagger}$	63	76
		anabutamalaatane	

[†] The main product of the reaction is perfluorobutyrolactone. ‡ Perfluorotributylamine was used as a solvent.



 CO_2H

H,CCCH,



* The silver salt was added to the bromine in the solvent at -25 to -35°, the reverse of the normal addition. † This reaction has also been run with the mercuric salt. See Table IX. † The products are mixtures of chlore, and brome-apocamphane. Attempts at separation failed.

TABLE VII FORMATION OF ARYL HALIDES FROM AROMATIC CARBONYLIC ACIDS*

Substituents in Aromatic Acid (Benzoic)	Substituents in Aryl Bromide (Bromobenzene)	Yield, %	Reference
None	None	14-18	16, 20
None	None	46-80	17, 20, 63
2-Chloro	2-Chloro	38	16
z-Chioro	z-omoro	46	17
3-Chloro	3-Chloro	44	16
4-Chloro	4-Chloro	55	16
2-Nitro	2-Nitro	95, 71	16, 63
	2-Nitro	89	16
3-Nitro	5-Nitro	68	17
4-Nitro	4-Nitro	79	16
- 2		27	17
3-Methyl	3-Methyl†	17	16
4-Methyl	4-Methyl‡		17
3-Methoxy	2-Carboxy-4-methoxy	50	
4-Methoxy	3-Bromo-4-methoxy§	19-23	16
3-Bromo-4-methoxy	3-Bromo-4-methoxy	92	16

^{*} In all the reactions recorded in this table carbon tetrachloride was used as the solvent.

^{† 3,4-}Dibromotoluene was also obtained in 13% yield.

‡ The principal product was 3-bromo-p-toluic acid, obtained in 66% yield.

§ The principal product was 3-bromo-4-methoxybenzoic acid, obtained in 73% yield.

FORMATION OF SUBSTITUTED ALKYL HALIDES OR THEIR DECOMPOSITION PRODUCTS FROM SUBSTITUTED MONOCARBOXYLIC ACIDS

TABLE VIII

37.4	OM BOBSTITUT	FIGH SUBSTITUTED MONOCARBOXYLIC MOIDS			
Acid	Solvent	Product	Yiold, %	Yiold, % Reference	
$C_{0}1I_{5}C11OHCO_{2}H$ $n\cdot C_{14}1I_{29}C11O1ICO_{2}H$	A . $(C_2H_5)_2O$ None	$A. \ Hydroxy\ Acids$ O $C_{6}H_{5}CHO$ $n\text{-}C_{14}H_{29}CHO$	Variable —	ကက	LOGIND
BrCH2CH2CO3H* CH3(CH2)3CH3rCO3H*	$\begin{array}{c} B. \\ \text{CCI}_4 \\ \text{CCI}_4 \end{array}$	7	69 52	40	111111 1011
n-C ₁₀ 11 ₃₃ CH BrCO ₂ H n-C ₆ H ₁₇ (CHCl) ₂ (CH ₂) ₇ CO ₂ H n-C ₅ H ₁₁ (CHBr) ₂ CH ₂ (CHBr) ₂ (CH ₂) ₇ CO ₂ H*		$n\text{-}\mathrm{C}_{16}\mathrm{H}_{33}\mathrm{CHBr_2} \\ n\text{-}\mathrm{C}_{8}\mathrm{H}_{17}(\mathrm{CHCl})_{2}(\mathrm{CH}_{2})_{7}\mathrm{Br} \\ n\text{-}\mathrm{C}_{5}\mathrm{H}_{11}(\mathrm{CHBr})_{2}\mathrm{CH}_{2}(\mathrm{CHBr})_{2}(\mathrm{CH}_{2})_{7}\mathrm{Br}$	70–75 crude 76 crude —	3 59	LVER SA
CH3COCO ₂ H CH3CO(CH2) ₇ CO ₂ H	, 100 100	C. Keto Acids CH ₃ COBr CH ₃ CO(CH ₂) ₇ Br	39†	93 33	LTS OF
CH_5CH(NHCOC_6H_5)CO_2H $n\cdot C_1H_5$ CH(NHCOCH_5)CO_2H $n\cdot C_1H_5$ CH(NHCOCH_5)CO_2H $n\cdot C_1H_5$ CH(NHCOC_6H_5)Dr $n\cdot C_1H_5$ CH(NHCOC_6H_5)Dr $n\cdot C_1H_5$ CH(NHCOC_6H_5)Dr $n\cdot C_1H_5$ CH(NHCOC_6H_5)Br $n\cdot C_1H_5$ CH $_5$ CH $_5$ CH(NHCOC_6H $_5$)Br $n\cdot C_1H_5$ CH $_5$ Dr $n\cdot C_1H_5$ CH $_5$	D. CH ₃ CO ₂ H (C ₂ H ₅) ₂ O CCl ₄ CH ₃ CO ₂ H	Amino Acids‡ CH ₃ CH(NHCOC ₆ H ₅)Br n·C ₄ H ₉ CH(NHCOCH ₃)Br n·C ₄ H ₉ CH(NHCOC ₆ H ₅)Br C ₆ H ₅ CH ₂ CH(NHCOC ₆ H ₅)Br	Variablo Variablo Variablo	81 81 81	CARBOXYLIC A

[†] The yield is not based on isolated material, but on a quantitative determination of the halogen present in the neutral fraction of the reaction mixture.

[#] The substituted alkyl halides formed from acylated amino acids are highly hygroscopic materials which decompose in water with the formation of aldehyde, amide, and hydrogen bromide. The yields of aldehyde isolated through the dinitro.

Dr E VIII Continued

PRODUCTS	ı		
NOTIFICATION OF THE PROPERTY O	THER DECONCORPORTED	SUBSTITUTED ALKYL HANDOCARDONYLIG ACIDS	FORMATION FROM SUBSTITUTED FROM

ORGANIC	REACTIONS
L	Yiold, Refor- % onco Vory 65 Poor 64 40 64 89 65a 60 65 65a 65a Poor 65 Poor 65
	•
67-73	ituents in Product R" = R"' = H Br CH ₃ CO ₂ CH(CH ₃)Br CH ₃ CO ₂ CH(CH ₃)CH ₂ Br H CH(CH ₃)CH ₂ CH ₂ Br H CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br CH(CH ₃)CH ₂ CH ₂ Br
E. Alicyclic Alcelic Alcid CH2CH2CH2CH2CH2Br CH2CH2CH2CH2CH2Br R" CH3 R" 7 Alcids R[3 5 7]R'	Substitution Substitution
E. All CH2CH2CH2CHCH2CO2H CCH. F. Bite Aeids	Substituents in Acid $R_{zz} = R' = R'' = R'' = Co_2H$ $CH_3Co_2 = H + CO_2H$ $CH_3Co_2 = H + CH_3Co_2 + CH(CH_3)CO_2H$ $CH_3Co_2 = H + CH_3Co_2 + CH(CH_3)CH_2CO_2H$ $CH_3Co_2 = H + CH(CH_3)CH_2CH_2Co_2H$ $CH_3Co_2 = CH(CH_3)CH_3CH_2CO_2H$ $CH_3Co_2 = CH(CH_3)CH_3CH_2CO_2H$ $CH_3Co_2 = CH(CH_3)CH_3CH_2CO_2H$ $CH_3Co_2 = CH(CH_3)CH_3CH_2CO_2H$
ii)	CH36

FORMATION OF HALOGEN COMPOUNDS BY THE ACTION OF HALOGEN ON VARIOUS METALLIC SALTS TABLE IX

Fornation of Hal	OGEN COMP	OUNDS BY THE OF CARI	Formation of Halogen Compounds by the action of liabourn on various lieutering of Carboxylic Acids		
	Salt	Solvent	Product	Yield, $\%$	Reference
	H2++	Š	O"H2	08-09	က
17 ⁶	No.*	None	$ ext{CF,I}$	58-61	78
Cr ₃ CO ₂ n	***	None	$CF_{\bullet}I$	40	73, 78
	₽.* ₽.*	None	CF,I	32	78
	H0++*	None	CF,I	35	78
	ph*	None	CF_{J}^{I}	26	73, 78
CH ₂ (CH ₂) ₂ CHCO ₂ H	Hg ⁺⁺	CS_2	$ m CH_2^{2}(CH_2)_2CHBr$	45	īĠ
H-00-H00-0-11-0	М	CCI,	C,H _E O,CCH,Br	23	82
n.C.11.,CO.H	TIT+	CG,	n -C $_{ m c}$ H $_{ m 1}$ -Cl	High	က
27 27 2	Tl+	CCI,	$n ext{-}\mathrm{C}_{oldsymbol{c}}\mathrm{H}_{1,3}\mathrm{Br}$	100	က
$C_2H_5O_2CCH(C_2H_5)CO_2H$	K	CCI ₄	$C_3H_5O_3$ CCHCIC $_3H_5$	41	83
	K	CCI [‡]	$C_2H_5O_2CCHBrC_2H_5$	36	82
$^{n}\cdot\mathrm{C}_{7}\mathrm{H}_{15}\mathrm{CO}_{2}\mathrm{II}$	K	CCI,	$n ext{-}\mathrm{C_7H_{15}Br}$	45	₩
	Hg^{+}	CCI ₄	$n ext{-}\mathrm{C_7H_{15}Br}$	09	က
	$_{ m Hg^+}$	cs,	$n\text{-}\mathrm{C}_{7}\mathrm{H}_{15}\mathrm{Br}$	75	3, 4
C,H,O,CCH(C,H,-1)CO,H	K	CCI4	C2H5O2CCHBrC3H7-i	30	82
$C_2H_5O_2CCH(C_1H_9-n)CO_2H$	K	℃ 01 ⁴	$C_2H_5O_2CCHClC_4H_9-n$	52	83
			$\mathrm{C_2H_5O_2CCHBrC_4H_9}$ -n	67	82
C2115O2CCH(C6H13-n)CO2H	¥ ;	CCI ⁴	$C_2H_5O_2$ CCHCIC $_6H_{13}$ - n	54	83
C.H. O.CCH (CeH11)CO.H		CCI⁴	$C_2H_5O_2CCHBrC_6H_{11}$	45	82
Calla Call CHackers Con Call		, CCI,	$C_2H_5O_2CCHBrCH_2C_6H_5$	80	82
Cansoscil(Californ)CO2H		CC TO	$C_2H_5O_2CCHClC_8H_{17}$ -n	20	83
$C_2^{-11}S_2^{-1}C_2^{-11}(C_{10}^{-1}C_{1$		CG!	$\mathrm{C_2H_5O_2CCHClC_{10}H_{21}}$ - n	16	83
".C15 1131 CO2tt	HgH	CCI⁴		02-09	က
* The reaction was enrried out in a steel autoclave at 270°.	out in a ste	el autoclave at	-		

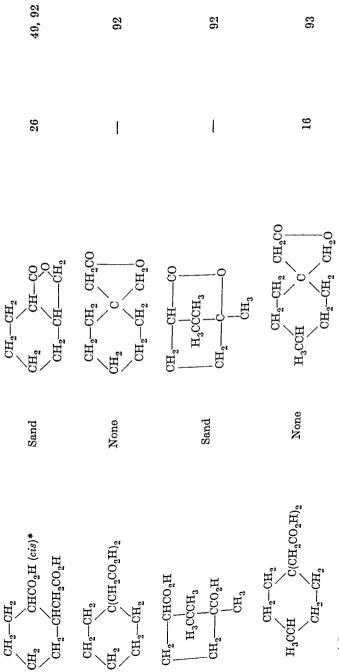
TABLE XI

FORMATION OF ALDEHYDES AND KETONES BY THE ACTION OF IODINE ON THE SILVER SALTS OF HYDROXY ACIDS

Acid	Diluent	Product	Yield, %	Reference
$\mathrm{HOCH_{2}CO_{2}H}$	$\mathrm{C_2H_5OH}$	$\mathrm{CH_2O}*$		49, 89
$\mathrm{CH_2OHCHOHCO_2H}$	Quartz	$\mathrm{CH_2O}*$	_	89
$\mathrm{CH_{3}CHOHCO_{2}H}$	$\mathrm{C_2H_5OH}$	${ m CH_3CHO}*$		49, 89
${\rm ^{C}_{6}H_{5}CHOHCO_{2}H}$	$(\mathrm{C_2H_5)_2O}$	${ m C_6H_5CHO}$	60†	49, 89
$(\mathrm{CH_3})_2\mathrm{C(OH)CO}_2\mathrm{H}$	$\mathrm{C_2H_5OH}$	$({ m CH_3})_2 { m CO}^*$		89
$(\mathrm{C_6H_5})_2\mathrm{C(OH)CO_2H}$	C_6H_6	${\rm C_6H_5COC_6H_5}^{\color{gray}*}$		49

^{*} This material was identified as one product of the reaction mixture; no yields were recorded.

† The product was contaminated with benzene which was the solvent used in one case. 49



* The trans-isomer also gave the cis-lactone, but in a smaller yield.

TABLE XIII

neid and halogen and was used without isolation. Appition of Acyl, Hypohalites to Olefins

The acyl byp	The acyl hypehalite was prepared from the silver salt of the acid and muogen are.	silver salt of the his statement are		•	Refor-
	Taxable Marie	•		Yield, % cnce	cuce
Oledin	Acyl Hypohalite	Solvent		Good	10
		H.J	Ethanediol dibenzoate		96
Ethylene	C4H,CO2H	$(C_2H_5)_2O$	2-Iodochyl 3,5-dinitrobenzouch	Good	10
Printerlli	C6115(**)24	C_6H_6	1,2-Propuled 3,5-dinitro-	١	96
•	3,5-(NO2)2C6H3CO21	((3115/2 (benzoato	48	20
	5 65	ככוי	2,3-Dichloropropyl accounce	1	97
Allyl chloride		CCI	2,3-Dibromopropyl accease	85	97
Allyl bromide	C.H.,CO.,Br	כמי	9,3-Dibromopropyr Say	1	97
	C,H,CO,Br	CCI,	1.Chloro-2-butyl 3,5-dinitro-		ć
1.Butene	$3,5.(NO_2)_2C_6H_3CO_2Cl$	CHCI3	honzoate	1	90
	\$	CITCI	1.Bromo-2-butyl 3,5-dinitro-		90
	$3,5.(\mathrm{NO}_2)_2\mathrm{C_6H_3CO}_2\mathrm{Br}$	Cricia	benzoate	1	00
		0.H-),	1-Iodo-2-butyl 3,5-dinitrobenzoate	I	06
	3,5-(NO ₂) ₂ C ₆ H ₃ CO ₂ I	O H D	three-3-Iode-2-butyl 3,5-dinitre-		90
cis.2.Butene	3,5-(NO2)2C6H3CO21	(05115)20	benzoate	1	2
	I.O. H.O. O	$(C_sH_\epsilon)_sO$	erythro-3-Iodo-2-butyl 3,5-dinitro-	l	96
trans.2.Butene	3,5-(5,02/2/6113/02	1	benzoate		
Isobutene	$3,5.(\mathrm{NO_2})_2\mathrm{C_6H_3CO_2I}$	$(C_2H_5)_2O$	1-Iodo-2-methyl-2-propyl 3,5-dinitrobenzoate	1	96

101

44

dibenzoate

Butadieno	$C_6H_5CO_2I_7^\dagger$ $C_6H_5CO_2I_2^\dagger$	$C_0H_0 \ C_0H_0$	1,2,3,4-Butanotetrol totrabenzoate 1-Butene-3,4-diol 2-Butene-1,4-diol	60 80 4	11
I-Penteno	CH_3CO_2I	C_6H_6	1,2-Pentanediol diacetate	Good	10
	$c_{ m rH_s}co_{ m s}$ ı	C,H,	1,2-Pentanediol dibenzoate	Good	10
	$3,5\cdot(\mathrm{NO_2})_2\mathrm{C_6H_3CO_2I}$	$(C_2H_5)_2O$	1-Iodo-2-pentyl 3,5-dinitro-		
			benzoate	l	96
Cyclopentene	$3,5\cdot(\mathrm{NO}_2)_2\mathrm{C}_6\mathrm{H}_3\mathrm{CO}_2\mathrm{I}$	$(C_2H_5)_2O$	2-Iodocyclopentyl 3,5-dinitro-		
			benzoate	1	96
1-Hexene	$3,6\cdot(\mathrm{NO}_2)_2\mathrm{C}_6\mathrm{H}_3\mathrm{CO}_2\mathrm{I}$	$(C_2H_5)_2O$	1-Iodo-2-hexyl 3,5-dinitro-		
			bonzoato	l	96
Cyclohoxone		CC14	2-Bromocyclohexyl acetato	32	22
		$(C_2H_5)_2O$	2-Iodocyclohexyl acetate	80	21,94
		CHCl3; C5H5N	2-Bromocyclohexyl propionate	48	55
	$n ext{-}\mathrm{C}_3\mathrm{H}_7\mathrm{CO}_2\mathrm{Br}$	$CHCl_3 + C_5H_5N$ 2.	2-Bromocyclohexyl n-butyrate	47	22
	50 CC CC CC CC CC CC CC CC CC CC CC CC CC	ccl ₄	$2\text{-Bromocyclohexyl } n\text{-butyrate} \ $	20	20
		CCI.	2-Chlorocyclohexyl benzoate	Good	14, 22
	Corts Cont	CCI.	2-Bromocyclohexyl benzoate	40 - 42	20, 25
	C.H.CO.1		2-Bromocyclohexyl benzoate	Good	ŤΙ
	20 0 0 0	(5245)20; CC14	2-lodocyclohexyl benzoate	09	14, 21
		C_6H_6	(+,-)-trans-1,2-Cyclohexanediol		

* This reagent was used to identify olefins, 96 no yields were recorded though they are presumably high. A lurge excess of the complex and additional silver benzoate were employed. A luran excess of the complex and additional silver benze, A limited quantity of the complex was employed.

Newwest inflor than silver averate was used.

New different was silver averate was used.

2				OI	RGAN	CIC	RE.	ACT	IC	NS					
Refer-	enco	23	101	101	96	9 9 9	95	95	2	10, 11	101	101	96	10 10	19
	Yield, %	77	27	10	l	80	50	09		1	37	11	1	60 Good	09
-Continued	Product	2.Bromocyclohexyl m-nitro- benzoate	(+, -).trans-2-Bromocyclohexyl 3,5-dinitrobenzoato	(+, -).trans-1,2.Cyclohexanediol bis-3,5-dinitrobenzoate	2-Iodocyclohexyl 3,5-dinitro-	Di. 2-jodocyclohexyl carbonate	Di-2-jodocyclohexyl Summer	Di-2-logocyclohexyl phthalate	1.2.5.6. Hexanetetrol tetrabenzoate	Syrup; mixture of diacetates	+, -).trans-4,5.Cyclohexenediol	(1,4)R-1,2,4,5-Cyclohexanetetrol tetrabenzoate	1-Iodo-2-heptyl 3,5-dinitro- benzoate	2-Bromo-1-phenylethyl acetato Phenylethancdiol dibenzoato	(+).2.Bromo-1-phenylethyl 2.ethylhexanoato
TABLE XIII-Continued	Solvent	CCI₄	$c_{ m eH_6}$	$C_{\mathbf{G}}\mathbf{H}_{\mathbf{G}}$	$(C_2H_5)_2O$	$(C_2H_5)_2O$	$(C_2H_5)_2O$	(C ₂ H ₅) ₂ O	(C2H5/2O	Cont.	C ₆ H ₆	C_6H_6	$(C_2H_5)_2O$	CCI,	ripo CCI ⁴
	Acyl Hypohalite	$^{,)}_{m ext{-} ext{NO}_2 ext{C}_6 ext{H}_4 ext{CO}_2 ext{Br}}$	$_{3,5\text{-}({ m NO}_2)_2{ m C}_6{ m H}_3{ m CO}_2{ m Br}}$		$_{3,5\text{-}({ m NO}_2)_2}{ m C}_6{ m H}_3{ m CO}_2{ m I}$	Ĭ	10,000,1	$\mathrm{IO_2^C(CH_2)_2CO_2I}$	o - $\mathrm{C_6H_4(CO_2I)_2}$	$c_3H_5\mathrm{CO}_2\mathrm{Br}$	$\mathrm{CH_3CO_2L}$ $\mathrm{C_6H_5CO_2Br}$		$3,5\cdot(\mathrm{NO_2})_2\mathrm{C_6H_3CO_2I}$	CH ₃ CO ₂ Br	$\mathrm{C_6H_5^{\circ}CO_2^{\circ}1} \ (+)\mathrm{\cdot C_4H_9^{\circ}CH(C_2H_5)CO_2^{\circ}Br}$
	Olefin	Cyclohexene (Contd.)								1,5-Hexadiene	2,4-Hexadiene		1-Heptene	Styrene	

ARLE XIV

LATION BY THE ACTION OF HALOGEN ON SILVER SALTS OF ACTOR

Reference	102	15	15	17	16	16	18	18	18	
Yield. %	}	1	1	50	73-78	99	88	90	₹8	
NUCLEAR HALOGENATION WITHOUT DECARBOXYLATION BY THE EXCENT.	Product	$3\text{-BrC}_6\text{H}_1\text{CO}_2\text{H}$	3.1C ₆ H ₄ CO ₂ H	7.12-2-HOC ₆ H ₂ CO ₂ H	2.Br.5.CH ₃ OC ₆ H ₃ CO ₂ H	3-5F-4-CH ₃ OC6 ¹¹³ Co ₂ 11	3.Br.4.CH ₃ C ₆ H ₃ CC ₂ H 2.D. f CH OCH (CH.), CO.H	2-Br.9-Ch3Cohra/CH3/cr-2/g-2-2-	3.1.4.CH ₃ OC ₆ H ₃ (CH ₂) ₄ CO ₂ H	
N WITHOUT I	Solvent	1	1	ł	CCI4	CCI ⁴	ರದ್	CC .	ָבָּלָ בַּלְ	***
NUCLEAR HALOGENATIO	Apid	H.OO.H 2	7 - (2-19)	$2.\mathrm{HOC_6H_4CO_2H}$	3.CH3OC6H4CO2H	$_{4\text{-CH}_3\text{OC}_6\text{H}_4\text{CO}_2\text{H}}$	$_4$.CH $_3$ C $_6$ H $_4$ CO $_2$ H	$3.\mathrm{CH_3OC_6H_4(CH_2)_2CO_2H}$	TI OO VIIIO) at the or	$4.\mathrm{CH_3OC_6H_4(CH_2)_4CO_2H}$

TABLE XV

NUCLEAR HALOGENATION OF AROMATIC SUBSTANCES BY THE ACTION OF SILVER ACETATE AND HALOGEN

Aromatic Substance	Solvent	Product	Yiold, %	Reference
$CH_3OC_6H_5$	CCI4	$4 \cdot \mathrm{BrC_6H_4OCH_3}$	50	17
$4\text{-CH}_3\text{OC}_6\text{H}_4\text{CH}_2\text{CO}_2\text{H}$	${ m CH_3CO_2H}$	$3-1-4-CH_3OC_6H_3CH_2CO_2H$	85	18
$3\cdot\mathrm{CH_3OC_6H_4(CH_2)_2CO_2H}$	CH_3CO_2H	$2 \cdot Br \cdot 5 \cdot CH_3 OC_6 H_3 (CH_2)_2 CO_2 H$	85	18
	$\mathrm{CH_3CO_2H}$	$2 \cdot 1 \cdot 5 \cdot \text{CH}_3 \text{OC}_6 \text{H}_3 (\text{CH}_2)_2 \text{CO}_2 \text{H}$	\$·\$	18
$4\text{-CH}_3\mathrm{OC}_6\mathrm{H}_4\mathrm{(CH}_2\mathrm{)}_3\mathrm{CO}_2\mathrm{H}$	$\mathrm{CH_3CO_2H}$	$3 \cdot 1 \cdot 4 \cdot \mathrm{CH_3OC_6H_3(CH_2)_3CO_2H}$	98	18
$4\cdot \mathrm{C_2H_5OC_6H_4(CH_2)_3CO_2H}$	$\mathrm{CH_{3}CO_{2}H}$	$3.1.4.C_2H_5OC_6H_3(CH_2)_3CO_2H$	80	18
$3,4 \cdot (\mathrm{CH_3O})_2 \mathrm{C_6H_3} (\mathrm{CH_2})_3 \mathrm{CO_2H}$	$\mathrm{CH_3CO_2H}$	$^{1-1.3,4(\mathrm{CH_{3}O})_{2}C_{6}\mathrm{H_{2}(\mathrm{CH_{2})_{3}CO_{2}H}}$	81	18
$4\cdot\mathrm{CH_3OC_6H_4(CH_2)_4CO_2H}$	CH_3CO_2H	$3-1-4$ -CH $_3$ OC $_6$ H $_3$ (CH $_2$) $_4$ CO $_2$ H	80	18
$4\text{-CH}_3\mathrm{OC}_6\mathrm{H}_4\mathrm{(CH}_2\mathrm{)}_5\mathrm{CO}_2\mathrm{H}$	$\mathrm{CH_{3}CO_{2}H}$	$3.1.4.\mathrm{CH_3OC_6H_3(CH_2)_5CO_2H}$	1 ·8	18
$4\text{-CH}_3\text{OC}_6\text{H}_4\text{(CH}_2\text{)}_9\text{CO}_2\text{H}$	CH_3CO_2H	$3.1.4.\mathrm{CH_3OC_6H_3(CH_2)_9CO_2H}$	92	18
$3 \cdot \text{CH}_3 \cdot 4 \cdot \text{CH}_3 \cdot \text{OC}_6 \cdot \text{H}_3 \cdot (\text{CH}_2)_3 \cdot \text{CO}_2 \cdot \text{C}_2 \cdot \text{H}_5$	$\mathrm{CH_3CO_2H}$	3-I-5 CH ₃ -4-CH ₃ OC ₆ H ₂ (CH ₂) ₃ CO ₂ C ₃ H ₅	7.4	18
$4\cdot\mathrm{CH_3OC_6H_4(CH_2)_5CO_2C_2H_5}$	CH3CO2H	3-I-4-CH ₃ OC ₆ H ₃ (CH ₂),CO ₅ C,H;	88	8
$2,5 \cdot (\mathrm{CH_3})_2 \mathrm{C_6H_3} (\mathrm{CH_2})_9 \mathrm{CO}_2 \mathrm{C_2H_5}$	CH3CO2H		56	<u> 8</u>
4 -CH $_3$ OC $_6$ H $_4$ (CH $_2$) $_9$ CO $_2$ C $_2$ H $_5$	$\mathrm{CH_3CO_2H}$		92) <u>x</u>
4.C2H5OC6H4(CH2),CO2C2H5	$\mathrm{CH_3CO_2H}$		78	S
$4\cdot \mathrm{C_3H_5OC_6H_4(CH_2)_{10}CO_2C_2H_5}$	$\mathrm{CH_3CO_2H}$	$^{3.1.4\text{-}C_2}\mathrm{H_5OC_6H_3(CH_2)_{10}CO_2C_2H_5}$	09	18

		TABLE XVI	I CINA STRANDED LOGICAL	HALOGEN
TANADO TAL	TON OF AROMATIC	Reference Transment OF Aromatic Substances by the Action of Silver Light-Officers.	Viold. %	Reference
NUCLEAR HALOGERAL	Solvent	Product	8/ 15:51	19
Aromatic Substance	NI TO THE	C,H,Br	0 0	61
C,H,	None	*L II C	es) C
9	None	Certs.	73	2.0
17 11 71	מכו,	$4 \cdot \mathrm{BrC}_6 \mathrm{H}_4 \mathrm{CH}_3$	06	10
C_6H_5 O H_3	None	$_{4}.\mathrm{BrC_{6}H_{4}CH_{3}}$	÷ 5	52
	CCI.	$4 ext{-IC}_{ m cH_4}{ m CH}_3$	· · · · ·	19
	None	4-IC,H,CH,	000	10
	None		89	9 5
C,H,Cl	None	+10 11 01 ···	62	61
9-9-	None	4-1C ₆ H ₄ Cl	65	10
C H_Br	None	$4 \cdot \operatorname{BrC}_6 \operatorname{H}_4 \operatorname{BrT}$	7.1	19
979	None	$4 ext{-}\mathrm{IC}_6\mathrm{H}_4\mathrm{Br}$	100	19
1 1 1	None	$4\text{-}\mathrm{Br}\mathrm{C}_{\!6}\mathrm{H}_{\!4}\mathrm{I}$	י ני	10
$C_6\Pi_5^{1}$	None	$4.1C_6H_1I$	- 1	1.9
!	Mono	4.BrC,H,OCH,	0/	
$C_{c}H_{5}OCH_{3}$	Ivone	HJU H JI	75	61
	None	4-10e11,00113	85	534
C.H.(OCH.),-0	CHCl3	4-Iodoveratrole	69	19
	None	4-BrC,H,NH2	1 -	01
061151112	None	4-IC,H,NH,	10	
	Meno	4.1C.H.X(CH.),	Į.	F
$C_{f 6}H_{f 5}N({ m CH_3})_2$	INOIR	+ ON 11 0"Cl 6	19	61
C,H,NO,	None	5-DIOGILIANO2+	ic	19
1	None	CF_3I §		10
H CO H C	C.H.NO.	3-BrC,H,CO,H	10	9
$C_6\Pi_5CO_2\Pi$		3.1C.H.CO.H	, x	61
,	C6H5402	1 December 9 most per purply follows	00	25
2-Methylnaphthalene	$(C_2H_5)_2^{}$		-	61
Thiophene	None	2,5-Duodotmopnene		
* Six per cent of diiode	obenzene was also	* Six per cent of dijodobenzene was also formed.		

 $[\]dagger$ The infrared absorption indicates the presence of ortho derivative. \ddagger Twenty.one per cent of CF₃Br was also formed. \S No 3-iodonitrobenzene was formed. $\|$ The infrared absorption shows no ortho or para derivative.

TABLE XVII FORMATION OF HALOACETYLENES BY THE ACTION OF SILVER BENZOATE AND HALOGEN ON ACETYLENES

Acetylene	Acylhypohalite (or Simonini Complex)	Solvent	Product	Yield	Refer- ence
HC≡CH	$(\mathrm{C_6H_5CO_2})_2\mathrm{AgI}$	C_6H_6	HC≡CI		12
	$2(\mathrm{C_6H_5CO_2})_2\mathrm{AgI}$	C_6H_6	IC≡CI		12
$n \cdot C_5 H_{11} C = CH$	$C_6H_5CO_2Cl$	CCl_4	$C_5H_{11}C \equiv CCl$	Good	14
	$\mathrm{C_6H_5CO_2Br}$	CCl ₄	$C_5H_{11}C \equiv CBr$	Good	14
	$C_6H_5CO_2I$	CCI4	$C_5H_{11}C \equiv CI$	Good	14
$C_6H_5C \equiv CH$	$(C_6H_5CO_2)_2AgI$	C_6H_6	$C_6H_5C\equiv CI$	Quant.	12

CHAPTER 6

The synthesis of β -lactams

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INTRODUCTION

The four-membered ring appears to be the smallest cyclic system that is capable of accommodating the amide function as a constituent. Such four-membered, cyclic amides (I), commonly referred to as β -lactams, possess physical and chemical properties that diverge sharply, partially



as a result of ring strain, from those of acyclic amides and lactams of greater ring size. Thus, in common with β -lactones and cyclobutanone derivatives, the simple β -lactams are unusually susceptible to reactions involving the carbonyl group and generally undergo facile ring cleavage. In addition, each of these small-ring systems presents considerable In addition, each of these small-ring systems presents considerable difficulty in synthesis. The reluctance with which β -lactams are formed, difficulty in synthesis. The reluctance with which β -lactams are formed, using the conventional methods of lactam synthesis, has necessitated using the conventional methods of lactam synthesis, the compounds.

No authentic β -lactams were known until the beginning of the present century, probably because their synthesis by the method commonly used for γ -lactam formation, i.e. thermal dehydration of the appropriate amino acids, had not been realized. The first β -lactams were prepared amino acids, had not been realized. The first β -lactams which by Staudinger and his co-workers, using two highly novel methods which were discovered in connection with their studies on the chemistry of were discovered in connection with their studies on the completion of ketenes. During the twenty-odd years between the completion of Staudinger's work and 1943, two additional syntheses of β -lactams were discovered, and thereafter several more.

After 1943 interest in the synthesis and chemistry of β -lactams was stimulated by the importance of the natural penicillins and the problem of their structure and synthesis. When it became apparent that the of their structure and synthesis the β -lactam ring as a key feature, natural penicillins might possess the β -lactam ring as possibly related intensive studies were made of β -lactams, especially those possibly related

 $^{^1}$ β -Lactams may also be named as keto derivatives of the parent saturated heterocycle azetidine, i.e. as 2-azetidinones. This system of nomenclature has been used widely, cf. azetidine, i.e. as 2-azetidinones. This system in the naming of monocyclic β -lactams. C.A., 38, 7061 (1944), and will be followed here in the naming of monocyclic β -lactams. 2 Staudinger, Die Ketene, F. Enke, Stuttgart, 1912.

to the penicillins. Early evidence in favor of the now accepted β -lactamthiazolidine structure for the penicillins came from the investigation of the infrared absorption of the penicillins (II) and model β -lactams such as III.

After the β -lactam-thiazolidine formulation for the penicillins became generally accepted, it was realized that the known routes to β -lactams probably were inadequate for a practical synthesis of penicillin (II, $R = C_6H_5CH_2$). This fact, coupled with the curious differences in the chemical properties (rate of formation, and reactivity toward certain reagents) of various β -lactams, has provoked continued research and interest in the field of the β -lactams.

Although there are at present several useful approaches to the β -lactam ring system, the synthesis of β -lactams by a single general method is not possible. Therefore, it is always necessary in problems of β -lactam synthesis to determine which of the available methods is best suited for the case at hand. In general, the preparation of β -lactams is more readily accomplished if the lactam being formed is highly substituted. These highly substituted β -lactams are usually more stable to ring-cleavage reactions than are the simpler β -lactams. The method of synthesis of these stable, easily formed β -lactams is commonly determined by the availability of the starting materials.

The problem of the synthesis of the less stable, highly reactive β -lactams, e.g. a penicillin, is much more difficult. Usually a number of the standard synthetic approaches to β -lactams are excluded at the outset because the necessary starting materials are unstable or cannot be prepared readily. Of the remaining methods, only those that involve mild reaction conditions, and hence highly reactive starting materials, present much likelihood of success. Thus, the outstanding problem in β -lactam synthesis is the development of new and efficient routes to the less stable β -lactams.

In principle, the synthesis of the β -lactam ring system might be accomplished by the formation of one, two, three, or all four bonds of the ring during the cyclization step. Of these four possibilities all but the last have been realized. All presently known routes to β -lactams in which only one bond is formed during cyclization involve formation of the amide linkage or the C_{α} to C_{β} bond. The known syntheses of β -lactams that create two bonds all entail simultaneous formation of the same two bonds

i.e. carbonyl to nitrogen and C_{α} to C_{β} . The only reported synthesis in which three bonds are established simultaneously involves formation of all but the amide bond, and it is this route, as might be expected, that is the least general.

CYCLIZATION OF β-AMINO ACID DERIVATIVES

As mentioned earlier, the thermal dehydration of β -amino acids to β -lactams has not as yet been achieved, partly because of the ease with which β -amino acids undergo β -elimination. However, a number of β -lactams have been formed from derivatives of β -amino acids. In particular, it is noteworthy that acyl derivatives of many β -amino acids are transformed into β -lactams in good yield by heating.³ The reaction may be illustrated by the formation of 1-benzyl-3,3-dimethyl-4-phenyl-2-azetidinone (V) from the N-isobutyryl derivative IV in 50-60% yield.³

This synthesis of β -lactams from β -acylamino acids was discovered by Staudinger³ in connection with his studies of the reaction of ketenes with imines (which also leads to β -lactams). The ketene-imine reaction often affords piperidinediones, instead of, or in addition to, β -lactams, by the combination of one molecule of imine with two of the ketene, as shown below. In these cases the β -lactam can frequently be prepared indirectly.

below. In these cases the
$$\beta$$
-lactam can frequently be prepared indicestly
$$R_2''C - C = O \qquad R_2''CH - C = O$$

$$R_2''C - CR_2 \qquad R_2''C - CR_2$$

$$R_2''C - CR_2 \qquad R_2''C - CR_2$$
Hydrolynia of the minoridizedines proceeds readily and yields the

Hydrolysis of the piperidinediones proceeds readily and yields the β -acylamino acids, which can subsequently be cyclized to β -lactams. This three-step method is applicable not only to the preparation of monocyclic β -lactams but also to certain fused β -lactam-thiazolidines such as VI.4

$$(CH_3)_2 C - C CH_2 \\ CO - N - CH_2 \\ VI$$

Staudinger, Klever, and Kober, Ann., 374, 1 (1910).
 Clarke, Johnson, and Robinson, The Chemistry of Penicillin, Princeton University Press, 1949.

The relatively facile formation of β -lactams by this route may be due to the possibility of closing the β -lactam ring by O to N acyl rearrangement of an intermediate hydroxylactone, such as VII, in the formation of IV. Such a reaction path would explain the function of the acyl group in promoting cyclization.

$$\begin{array}{c} (\mathrm{CH_3})_2\mathrm{C} & -\mathrm{C} = \mathrm{O} \\ \mathrm{H_5C_6CH} & \mathrm{O} \\ \mathrm{N} & -\mathrm{CCH}(\mathrm{CH_3})_2 \\ \mathrm{C_6H_5CH_2} & \mathrm{OH} \end{array}$$

The cyclization of β -amino acids through the use of reagents such as acetyl chloride, phosphorus trichloride, and thionyl chloride has been accomplished in a limited number of cases. Thus β -benzylaminoeta-phenyl-lpha,lpha-dimethylpropionic acid (VIII) 3 and eta-phenyl-eta-anilinopropionic acid (IX)5 have been transformed into the corresponding β -lactams by treatment with acetyl chloride and phosphorus trichloride, respectively.

$$\begin{array}{ccc} \mathbf{C_6H_5CHC(CH_3)_2CO_2H} & & \mathbf{C_6H_5CHCH_2CO_2H} \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & \\ & & &$$

An example of a cyclization of the above type is the synthesis of a phthaloylpenicillin (XI) from the corresponding phthaloylpenicilloic acid (X) in 12% yield by means of thionyl chloride. It is interesting also to note

that benzylpenicilloic acid (XII) has been converted in trace yield to benzylpenicillin (XIII)7 using phosphorus trichloride.

Another variant of the route to β -lactams via β -amino acid derivatives is due to Breckpot.8 This synthesis, which involves the base-catalyzed cyclization of a β -amino acid ester using a Grignard reagent as the base, is illustrated by the synthesis of 1-ethyl-4-methyl-2-azetidinone (XIV).

⁵ Ref. 4, p. 975.

⁶ Sheehan, Henery-Logan, and Johnson, J. Am. Chem. Soc., 75, 3292 (1953).

⁷ Süs, Ann., 571, 201 (1951).

⁸ Breckpot, Bull soc. chim. Belg., 32, 412 (1923).

The method is especially advantageous if there are only one or two substituents on the β -lactam ring being formed, or if the substituents are alkyl groups.

A large number of monocyclic β -lactams, $^{8-11}$ including 2-azetidinone itself, 11 have been synthesized by this method. The yields of β -lactam decrease markedly as the number of substituents on the β -lactam ring being formed decreases, but the method is frequently operable in instances where others fail. The yields obtained for a series of β -lactams possessing two, one, or no substituents are indicated below.

Experimental Procedures

3,3-Dimethyl-1-ethyl-4-phenyl-2-azetidinone (Cyclization of a β-Acylamino Acid).⁴ (a) 1-Ethyl-6-phenyl-3,3,5,5-tetramethyl-2,4-piper. idinedione. To 5.6 g. of N-benzylideneëthylamine (prepared from benzaldehyde and ethylamine) in an atmosphere of nitrogen is added a solution of 5.9 g. of dimethylketene¹² in 60 ml. of ethyl acetate. The solution becomes colorless after about six hours and is stored at room temperature for an additional fourteen hours. The ethyl acetate is removed under reduced pressure, leaving a crystalline residue weighing 8.08 g. Regrystallization, from benzene-petroleum ether gives a 43% yield of colorless crystals of the piperidinedione, m.p. 89-90°.

hour (until bubbling stops). During this time 1.9 g. of isobutyric acid is collected. The pressure is reduced, and the product is distilled at 92-100°/2 mm., yielding 3.8 g. (87%) of the azetidinone.

1,4-Diphenyl-2-azetidinone (Cyclization of a β -Amino Acid).⁴ A mixture of 1.2 g. of β -anilino- β -phenylpropionic acid and 2.4 ml. of phosphorus trichloride is refluxed for one-half hour. The reagent is then removed as completely as possible under reduced pressure, and the gummy residue is triturated with two 15-ml. portions of water and crystallized from cold methanol. The yield of β -lactam, m.p. 154–155°, is 0.6 g. (53%).

1-Benzyl-4-phenyl-2-azetidinone (Cyclization of a β -Amino Acid Ester). To a solution of 8.01 g. of ethyl β -benzylaminohydrocinnamate in 70 ml. of dry ether is added 14 ml. of a 2N solution of ethylmagnesium bromide in ether as rapidly as the evolution of gases permits. The mixture that results is allowed to stand at room temperature for ninety minutes and is then decomposed by cautious addition of an excess of 10% aqueous ammonium chloride. The mixture is agitated until all the solid dissolves, and the ethereal solution is separated and washed with two small portions of water. The aqueous washes are extracted with ether, and the ethereal solutions are combined, dried, and evaporated to constant weight.

The neutralization equivalent of the residual oil is determined by titration with standard hydrochloric acid. From the neutralization equivalent, the amount of standard (ca. 4N) ethanolic hydrogen chloride required to neutralize the free amino groups is added to the oil. Most of the ethanol is removed by evaporation under reduced pressure. The residue is triturated with 25 ml. of ether, and the ethereal solution is separated from the hydrochloride by filtration. The filtrate is evaporated, and the residue is extracted with boiling ligroin. The ligroin is evaporated from the extracts, and the liquid remaining is distilled. The yield of slightly yellow 1-benzyl-4-phenyl-2-azetidinone, b.p. 145–150°/2 mm., is 3.0 g. (45%).

REACTION OF IMINES WITH $\alpha\text{-}BROMOESTERS$ AND ZINC

In 1943 it was discovered that the reaction of benzylideneaniline with ethyl bromoacetate and zinc produces a β -lactam, 1,4-diphenyl-2-azetidinone (XV), in 56% yield.¹³ Little work has been done to determine

$$\begin{array}{c} {\rm C_6H_5CH = NC_6H_5 + BrZnCH_2CO_2C_2H_5 \rightarrow \begin{array}{c} {\rm H_2C - CO} \\ {\rm H_5C_6CH - NC_6H_5} \end{array}} \\ \end{array}$$

¹³ Gilman and Specter, J. Am. Chem. Soc., 65, 2255 (1943).

the scope of this synthesis although a number of β -lactams have been prepared by this method in yields as high as 85%.4,13 There is a strong resemblance between this reaction and that discovered by Breckpot in that both probably proceed by nucleophilic attack of an intermediate amide ion on the carbalkoxyl function with displacement of alkoxide ion and simultaneous closure of the β -lactam ring.

Experimental Procedure

1,4-Diphenyl-2-azetidinone.¹³ A solution of 36.2 g. of benzylideneaniline in 200 ml. of dry toluene is heated to boiling with 13.5 g. of sandpapered zinc foil and a crystal of iodine. Three milliliters of ethyl bromoacetate is added, and on stirring an exothermic reaction sets in. An additional 20 ml. of the bromoester is added at a rate such as to maintain gentle refluxing. When the addition is complete, the mixture is heated to reflux for one-half hour. The reaction mixture is hydrolyzed with 200 ml. of concentrated ammonium hydroxide, and the toluene layer is separated, washed successively with water, dilute hydrochloric acid, sodium bisulfite solution, and water, and finally evaporated to dryness. Two recrystallizations of the residue from methanol afford the β -lactam, m.p. 153–154°, in 56% yield.

DIRECT COMBINATION OF KETENES WITH IMINES

The reaction of ketenes, in particular disubstituted or "ketoketenes," with imines provides a good route to some types of substituted monoand bi-cyclic β -lactams. Diphenylketene, for example, reacts readily with benzylideneaniline at room temperature to yield the crystalline β-lactam, 1,3,3,4-tetraphenyl-2-azetidinone (XVI) in 72% yield. 14 This was the first known β -lactam. ¹⁵ Most of the β -lactams prepared by

$$(C_{6}H_{5})_{2}C = C = O \ + \ C_{6}H_{5}CH = NC_{6}H_{5} \ \rightarrow \ (C_{6}H_{5})_{2}C - CO \\ H_{5}C_{6}CH - NC_{6}H_{5}$$

this method have been made from dimethyl-2,16,17 or diphenyl-ketene,2,14,18 which seem in general to react smoothly with Schiff bases derived from

¹⁴ Staudinger, Ann., 356, 51 (1907).

¹⁵ None of the substances that had been previously reported as β -lactams in the literature really appears to possess the β -lactam structure. These cases are discussed in ref. 4, pp. 982-984.

¹⁶ Staudinger and Klever, Ber., 40, 1149 (1907).

¹⁷ Holley and Holley, J. Am. Chem. Soc., 73, 3172 (1951).

¹⁸ Staudinger and Jelagin, Ber., 44, 365 (1911).

aromatic aldehydes or ketones and aromatic amines. Other ketenes which have been used in this synthesis include diethylketene, of ethylcarbethoxy-ketene, phenylcarbomethoxyketene, methylphenylketene, 2,2-biphenyleneketene, and ketene itself. The order of reactivity for several of these ketenes toward benzophenoneanil has been determined by Staudinger to be as shown below. This order of reactivity parallels

$$C=C=O>(C_{6}H_{5})_{2}C=C=O>C_{6}H_{5}(CH_{3})C=C=O\cong(CH_{3})_{2}C=C=O$$

that observed by Staudinger in the reaction of ketenes with benzyl alcohol.² Ketene itself is much less reactive than the substituted ketenes which have been studied, for the coupling of ketene with benzylidene-aniline takes place only at temperatures near 200°.²⁰

The successful use of monosubstituted ketenes, "aldoketenes," in the synthesis of β -lactams has yet to be reported. This is not surprising because monosubstituted ketenes react with imines extremely slowly and even under mild conditions show a great tendency to polymerize.

The scope of the ketene-imine method for making β -lactams is limited drastically by the types and number of imines that can react to form the desired products. All but one of the β -lactams which have been prepared by this method have been obtained from imines in which both the carbon and the nitrogen atom of the imino linkage are substituted by aromatic groups. No systematic study has been made of the effect of varying the substituents on the aromatic groups, although Staudinger has found that the reactivity of benzylidene-p-nitroaniline with diphenylketene is slight compared to that of benzylideneaniline. A p-dimethylamino substituent, on the other hand, appears to increase the reactivity of aromatic Schiff bases. Perhaps it is also significant that acetophenoneanil is much less reactive to diphenylketene than is benzylideneaniline, although benzophenoneanil is much more reactive.²

Several other types of compounds containing the imino group, as for example the imido chloride XVII, the phenylhydrazone XVIII, and the oxime-ether XIX were found to be unreactive.^{2,14}

²⁰ Staudinger, Ber., 50, 1035 (1917).

¹⁹ Staudinger and Maier, Ann., 401, 292 (1913).

The presence of a sulfur substituent on the carbon of the imino grouping does not prevent β -lactam formation. The imido thioester XX reacts readily with dimethylketene to give the β -lactam XXI in 60% yield.¹⁷

In a single instance a fused β -lactam-thiazolidine (XXII) has been prepared from 2-phenyl-2-thiazoline and diphenylketene. ²¹ This β -lactam served as a key model compound in the infrared studies on the structure of

$$(C_{6}H_{5})_{2}C = C = O + H_{5}C_{6}C CH_{2} \rightarrow (C_{6}H_{5})_{2}C - C CH_{2} \\ N - CH_{2} \rightarrow (C_{6}H_{5})_{2}C - C CH_{2} \\ XXII$$

penicillin.22 Substitution of dimethylketene for diphenylketene in the reaction with 2-phenyl-2-thiazoline does not result in formation of a β -lactam but, as mentioned previously, a piperidinedione.

Although considerable study⁴ has been made of the preparation of fused β -lactam-thiazolidines closely related to penicillin by the combination of ketenes with suitable thiazolines [e.g., 2-thiazoline (XXIII) and methyl 5,5-dimethyl-2-thiazoline-4-carboxylate (XXIV)], no successful results have been reported.

There are two cases in which the reaction of ketenes with imines is of special interest. The first is the combination of diphenylketene with cinnamylideneaniline which has been shown to lead to the β -lactam XXV instead of the δ -lactam XXVI to be expected from 1,4 addition. 14,23

²¹ Ref. 4, p. 996.

²² Ref. 4, p. 405.

²¹ Penicillin Program Report, Shell 14, 215.

The occurrence of 1,2 instead of 1,4-addition strikingly demonstrates the increased ease of formation of highly substituted β -lactams.

The reaction of ethylcarbethoxyketene (XXVII) with benzylideneaniline occurs readily at -10° to give a crystalline 1:1 adduct which is not the β -lactam XXVIII and which was formulated by Staudinger as XXIX. The adduct is unstable and decomposes slowly at room temperature into the original imine and ketene. Upon heating this compound

at 170° the isomeric β -lactam XXVIII is formed. The β -lactam can also be obtained directly from the ketene and the imine at 180°. At present there is no cogent evidence in favor of structure XXIX for the unstable adduct, and structure XXX must be regarded as being at least equally possible.

Phenylcarbomethoxyketene (XXXI) which might be expected to be more reactive to 1,2-addition than ethylcarbethoxyketene yields a β -lactam directly with benzylideneaniline. No intermediate product has been isolated. Dicarbethoxyketene (XXXII), on the other hand, does not appear to afford a β -lactam with benzylideneaniline under any conditions.

Several unsuccessful attempts have been made to form β -lactams by the combination of imines with the rearrangement products, presumably

ketenes, of diazo ketones. The reaction of phenylacetylcarbamyldiazomethane (XXXIII) with methyl 5,5-dimethyl-2-thiazoline-4-carboxylate in the presence of silver oxide, which might have afforded methyl benzylpenicillinate, produced a complex mixture which had little or no bioactivity.24

Experimental Procedure

2,α,α-Triphenyl-2-thiazolidineacetic Acid β-Lactam.⁴ Three and nine-tenths grams of diphenylketene²⁵ is added to 3.3 g. of 2-phenyl-2thiazoline.26 After five minutes the spontaneous heating ceases, and the mixture is warmed to 60-70° for five minutes. The product is taken up in warm toluene, diluted with low-boiling petroleum ether and cooled to give 4.5 g. of the β -lactam (63% yield) as a colorless solid, m.p. 140–143°.

REACTION OF KETENES WITH NITROSO COMPOUNDS

During the course of an investigation of the reaction of ketenes with nitroso compounds, Staudinger and Jelagin¹⁸ found that equimolar amounts of diphenylketene and nitrosobenzene gave a 63-65% yield of a product assigned structure XXXIV, and that a 2:1 molar ratio of the ketene and nitroso compound gave a mixture of products consisting mainly of XXXIV together with a small amount of the β -lactam XXXV.¹⁸ was suggested that the β -lactam is formed by addition of diphenylketene to be be be be be to be roughly and the produced by the decarboxylation of the

intermediate XXXVI. p-Dimethylaminonitrosobenzene, which found to be more reactive than nitrosobenzene, afforded a 65% yield of the β -lactam when treated with two moles of diphenylketene and yielded no product corresponding to XXXIV. Nitroso derivatives of secondary amines such as diphenylamine and diethylamine do not react with diphenylketene to give β -lactams. 18

REACTION OF AN IMINE, AN ACID CHLORIDE, AND A TERTIARY AMINE

One of the most recent syntheses of β -lactams, developed in connection with the problem of penicillin synthesis, involves the combination of an iminimine or thiazoline and an acid chloride, with loss of hydrogen chloride,

²⁴ Ref. 4, p. 990.

²⁵ Org. Syntheses, 20, 47 (1940).

²⁴ Wenker, J. Am. Chem. Soc., 57, 1079 (1935).

in the presence of a tertiary amine.27,28 An example of this synthesis is the reaction of benzylideneaniline with phthaloylglycyl chloride in the presence of triethylamine to give 1,4-diphenyl-3-phthalimido-2-azetidinone (XXXVII) in 50% yield.27 The reaction proceeds rapidly at room temperature in inert solvents. By hydrazinolysis of the phthaloyl group

perature in inert solvents. By hydrazinosyste of
$$\begin{array}{c} \text{XCH}_2\text{COCl} + \text{C}_6\text{H}_5\text{CH} = \text{NC}_6\text{H}_5} \\ + (\text{C}_2\text{H}_5)_3\text{N} & \xrightarrow{\text{C}_6\text{H}_6} & \text{H}_5\text{C}_6\text{CH} - \text{NC}_6\text{H}_5} \\ & \times \text{CH} - \text{CO} \\ & \times \text{XXXVII} \end{array}$$

X = Phthalimido

the phthalimido β -lactam XXXVII can be converted to an amino β -lactam and thence to other acylamino derivatives.²⁷

Thiazolines bearing a 2-aryl or 2-carbalkoxy substituent also yield β -lactams in this reaction. Thus, 2-phenyl-,²⁸ 2-p-nitrophenyl-,²⁹ and 2-furyl-thiazolines30 react with phthaloylglycyl chloride and triethylamine to give good yields of the corresponding β -lactams.

The synthesis of a 5-phenylpenicillin (XXXIX) has been carried out by this approach, using methyl 2-phenyl-5,5-dimethyl-2-thiazoline-4-carboxylate (XXXVIII) and succinylglycyl chloride as indicated below. 31,32

$$\begin{array}{c} \text{CC}_{6}\text{H}_{5} \\ \text{CC}_{6}\text{H}_{5} \\ \text{CC}_{6}\text{H}_{5} \\ \text{CC}_{6}\text{H}_{5} \\ \text{N} \\ \text{CH}_{2}\text{COCl} + \text{C} \\ \text{C}(\text{CH}_{3})_{2} \\ \text{N} \\ \text{CH}_{2}\text{CO}_{2}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{2}\text{CO}_{2}\text{CH}_{3} \\ \text{CH}_{3}\text{O}_{2}\text{C}(\text{CH}_{2})_{2}\text{CONHCH}_{-\text{C}} \\ \text{CC}_{6}\text{H}_{5} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{O}_{2}\text{C}(\text{CH}_{2})_{2}\text{CONHCH}_{-\text{C}} \\ \text{CC}_{6}\text{H}_{3}\text{O}_{2}\text{C}(\text{CH}_{2})_{2}\\ \text{CO}_{N} \\ \text{CH}_{3}\text{CO}_{2}\text{CH}_{3}\text{CH}_{2}\text{CH}_{2}\\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{2}\text{CH}_{2}\text{CH}_{3}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{2}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{2}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{2}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CO}_{N} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3}\text{CH}_{3} \\ \text{CH}_{4}\text{CH$$

³² Sheehan and Laubach, J. Am. Chem. Soc., 73, 4376 (1951).

²⁷ Sheehan and Ryan, J. Am. Chem. Soc., 73, 1204 (1951).

²⁸ Sheehan and Ryan, J. Am. Chem. Soc., 73, 4367 (1951).

²⁹ J. C. Shechan and K. Henery-Logan, unpublished results.

E. J. Corey, Ph.D. Thesis, Massachusetts Institute of Technology, 1951; J. A. Erickson, Ph.D. Thesis, Massachusetts Institute of Technology, 1953.

³¹ Sheehan, Buhle, Corey, Laubach, and Ryan, J. Am. Chem. Soc., 72, 3828 (1950).

The acid chloride-thiazoline reaction is apparently very sensitive to the nature of the ring substituents. No lactam was isolated with thiazolines possessing a hydrogen, sulfhydryl, or chlorine substituent in the 2-position.³³ In addition, the reaction proceeds better with 2-phenyl-2-thiazoline than with methyl 2-phenyl-5,5-dimethyl-2-thiazoline-4carboxylate, while ethyl 2-phenyl-2-thiazoline-4-carboxylate is intermediate in behavior. Thus, the yields of β -lactam obtained with these three thiazolines are 50%, 28 20%, 34 and 34% 35 respectively.

To date the acid chloride-imine synthesis has been applied only to the synthesis of acylamino β -lactams. The acid chlorides that have been used successfully in the reaction include phthaloyl- and succinyl-glycyl chloride, 5-phenyl-2,4-diketo-3-oxazolidineacetyl chloride³⁶ (XL), and 2-benzylidene-4,5-diketo-3-oxazolidineacetyl chloride³⁷ (XLI). The last two substances were employed because the heterocyclic systems which they contain can be degraded, once the β -lactam ring has been formed, to the phenylacetylamido substituent which is characteristic of benzylpenicillin (II, $R = C_6H_5CH_2$). These degradations are indicated by the accompanying formulas.36,37

It is important to note that acylamino acid chlorides of the type XLII are not generally available for use in the acid chloride-thiazoline synthesis

RCH₂CONHCH₂COCl RCH₂CONHCH₂CO₂H
$$\rightarrow$$
 CH₂—CO

XLII

CH₂CONHCH₂CO₂H \rightarrow CH₂—CO

CH₂CO₂H \rightarrow CH₂—CO

CH₂R

XLII

³³ J. C. Sheehan and co-workers, unpublished observations.

³⁴ Sheehan, Hill, Jr., and Buhle, J. Am. Chem. Soc., 73, 4373 (1951). D. A. Johnson, Ph.D. Thesis, Massachusetts Institute of Technology, 1952.

³⁶ Sheehan and Laubach, J. Am. Chem. Soc., 73, 4752 (1951).

³⁷ Sheehan and Corey, J. Am. Chem. Soc., 73, 4756 (1951).

since attempts to obtain them from the corresponding acids usually lead to formation of salts of azlactones (XLIII). Thus, it is necessary to employ systems in which the nitrogen atom is protected from azlactonization by the presence of a suitable blocking group.

Benzenesulfonylglycyl chloride (XLIV) and carbobenzoxyglycyl chloride (XLV), which cannot azlactonize but which possess an unprotected nitrogen atom, react with benzylideneaniline to form 4-imidazolones in yields of about 75%. 38

$$\begin{array}{c} \text{RNHCH}_2\text{COCl} + \left\| \begin{array}{c} \text{CHC}_6\text{H}_5 & \underline{\text{(C}_2\text{H}_5)_3\text{N}} \\ \text{NC}_6\text{H}_5 & \\ \text{NC}_6\text{H}_5 & \\ \text{NLIV} & \text{R} = \text{C}_6\text{H}_5\text{SO}_2 \\ \text{NLV} & \text{R} = \text{C}_6\text{H}_5\text{COO} \end{array} \right.$$

Although it is clear at present that the acid chloride-imine (or thiazoline) reaction is by no means general for acid chlorides or imines, the exact scope of the reaction is still unknown. In addition, nothing is known about the mechanism of the reaction. Under some conditions there have been isolated crystalline by-products which have been tentatively formulated as acyl derivatives of enolized piperidinediones on the basis of elemental and infrared analysis.^{28,34} The formation of such by-products can usually be minimized by working at very high dilution and operating with refluxing chloroform rather than methylene chloride as the solvent.^{25,30,31}

2-Phenyl- α -succinimido-2-thiazolidineacetic Acid β -Lactam. 32 To a solution of 1.63 g. of 2-phenyl-2-thiazoline26 in 10 ml. of methylene chloride (dried over Drierite) in a 200-ml. three-necked flask is added 1.85 g. of succinylglycyl chloride in 25 ml. of methylene chloride. rapidly stirred solution at reflux is added through a high-dilution cycle³⁹ a solution of 1.02 g. of triethylamine in 50 ml. of methylene chloride over a six-hour period. The resulting amber solution is concentrated under reduced pressure to a brown magma, which is shaken with 50 ml. of benzene. The colorless, crystalline residue of triethylammonium chloride (1.50 g., ca. 100%) is removed by filtration, and the filtrate is concentrated to a brown oil which partially crystallizes on standing for several days. The mixture is triturated with 20 ml. of 50% aqueous ethanol, allowed to stand overnight, and filtered. The crude lactam, crisp yellow needles, m.p. 148-160°, weighing 1.70 g., is purified by recrystallization from dioxane-water (Norit). The yield of essentially pure lactam, m.p. 166-168°, is 0.9 g. (30%).

DEHYDROHALOGENATION OF N-α-HALOACYLAMINOMALONIC ESTERS

Another reaction sequence by which a β -lactam can be formed is the establishment of an amide linkage by chloroacetylation of a substituted aminomalonic ester and subsequent base-catalyzed ring closure by the formation of a carbon-carbon bond. A specific example is furnished by the preparation of 1-phenyl-4,4-dicarbethoxy-2-azetidinone (XLVI) from anilinomalonic ester. 40

$$\begin{array}{c} \text{Tom antinomalonic ester.}^{40} \\ \text{C}_6\text{H}_5\text{NHCH}(\text{CO}_2\text{C}_2\text{H}_5)_2 \\ \text{C}_6\text{H}_5\text{NHCH}(\text{CO}_2\text{C}_2\text{H}_5)_2 \\ + (\text{ClCH}_2\text{CO})_2\text{O} \rightarrow \text{C}_6\text{H}_5\text{NCH}(\text{CO}_2\text{C}_2\text{H}_5)_2 \\ \text{COCH}_2\text{Cl} & \text{(92\%)} \\ \\ \text{COCH}_2\text{Cl} & \text{(92\%)} \\ \\ \text{COCH}_2\text{Cl} & \text{(92\%)} \\ \\ \text{H}_5\text{C}_6\text{N} - \text{CHCO}_2\text{C}_2\text{H}_5 & \text{Two steps} \\ \\ \text{CO} - \text{CH}_2 & \text{CO} - \text{CH}_2 & \text{(95\%)} \\ \\ \text{CO} - \text{CH}_2 & \text{N-substituted aminon} \\ \\ \text{NLVII} \\ \\ \end{array}$$

The reaction appears to be general for N-substituted aminomalonic esters N-acylated with α -haloacids, and the yields obtained are invariably high. 40,41 No dimeric or linear condensation products have been observed.

The content since triethylamics. The exact nature of the basic reagent is not important since triethylamine, diethylamine, benzylamine, alcoholic ammonia, and alcoholic potassium

²⁹ Cope and Herrick, J. Am. Chem. Soc., 72, 983 (1950).

⁴⁰ Sheehan and Bose, J. Am. Chem. Soc., 72, 5158 (1950). ⁴¹ Sheehan and Bose, J. Am. Chem. Soc., 73, 1761 (1951).

hydroxide all have been used successfully in the ring-closure.⁴¹ The β -lactams obtained by this process can be converted to β -lactams bearing a single carbethoxyl substituent, e.g. XLVII, by selective hydrolysis of one ester function and decarboxylation of the resulting acid.

This method of synthesis, although efficient, is obviously restricted to the preparation of β -lactams which possess one or two carboxyl (or similar) functions at the 4-position. A further limitation results from the fact that N-unsubstituted N-haloacylaminomalonic esters containing a hydrogen atom attached to the nitrogen atom, such as XLVIII, apparently do not undergo cyclization upon treatment with tertiary amines or other bases.⁴¹

 $\begin{array}{c} {\rm CICH_2CONHCH(CO_2C_2H_5)_2} \\ {\rm XLVIII} \end{array}$

Experimental Procedure

1-Phenyl-3-ethyl-4,4-dicarbethoxy-2-azetidinone.⁴¹ A solution of 2 g. of α -bromo-n-butyric acid, 1 ml. of phosphorus trichloride, and 2 g. of diethyl anilinomalonate⁴² in 50 ml. of benzene is heated under reflux for two hours. After removal of the solvent, the residue is taken up in ether and washed with 5% aqueous sodium carbonate. Evaporation of the ether affords 2.84 g. of crude diethyl N-(α -bromo-n-butyryl)-anilinomalonate as a viscous oil. A benzene solution of this crude material containing 2 g. of triethylamine is heated to 50–60° overnight. After removal of the insoluble triethylammonium chloride and solvent and evaporative distillation of the residue at $130-145^{\circ}/0.4$ mm., 2.29 g. (78% yield based on the malonic ester) of β -lactam is obtained as a colorless, viscous liquid, n_D^{25} 1.5108.

MISCELLANEOUS SYNTHESES

An unusual approach to the β -lactam ring system is provided by the reaction of diazomethane with isocyanates. Diazomethane and phenyl isocyanate combine, in a manner reminiscent of the formation of cyclobutanone from ketene and diazomethane, to form 1-phenyl-2-azetidinone. ⁴³ p-Bromophenylisocyanate is also converted to a β -lactam under these conditions. The reaction does not appear to be general, however, since no β -lactam could be isolated from the reaction of diazomethane with either α -naphthyl-, p-nitrophenyl-, benzyl-, or benzoyl-isocyanate.

Several β -lactams have been prepared by modification of the substituents present in preformed β -lactam systems. Examples were mentioned in

⁴² Blank, Ber., 31, 1812 (1898).

⁴³ Shechan and Izzo, J. Am. Chem. Soc., 70, 1985 (1948); 71, 4059 (1949).

the preceding sections. Perhaps the best-known example of such a conversion, however, is the synthesis of methyl desthiobenzylpenicillinate (XLIX) by desulfurization of methyl benzylpenicillinate with Raney nickel.⁴

Oxidation of fused β -lactam-thiazolidines produces, in general, the corresponding β -lactam-thiazolidine-1,1-dioxides in good yield.⁴

Finally, a number of β -lactams substituted by cyclohexyl groups have been prepared by catalytic reduction of the corresponding phenyl-substituted β -lactams.⁴

TABULAR SURVEY OF SYNTHESES OF β-LACTAMS

An attempt has been made to collect in the following tables all examples of β -lactam syntheses that have been published before 1953. A few syntheses published subsequently are also included. Table I includes monocyclic β -lactams, and Table II the fused β -lactam thiazolidines. The sections of each table are arranged in a sequence determined by the number of substituents on the β -lactam ring. The following abbreviations are used for preparative methods: A, cyclization of β -amino acid esters with organometallic compounds; B, cyclization of β -acylamino acids; C, from β -amino acids; D, from imines, α -bromoesters, and zinc; E, from ketenes and imines; E, from ketenes and nitroso compounds; E, from acid chlorides, imines, and tertiary amines; E, dehydrohalogenation of E-a-haloacylaminomalonic esters; E, from isocyanates and diazomethane; E, from a preformed E-lactam.

TABLE I—Continued

Monocyclic β -Lactams—Azetidinones



β -Lactam (Substituents on Azetidinone Ring)) Yield, %	Method Preparat	of Refer-
TrisubstitutedContin	nued		
1,4-Diphenyl-3-amino (hydrochloride) 1,4-Diphenyl-3-phenylacetamido 1,4-Diphenyl-3-(2'-benzylidene-4',5'-diketo- 3'-oxazolidyl) 1,4-Diphenyl-3-(3'-nitrophthalimido) 1,4-Diphenyl-3-dimethanesulfonamido 1,4-Diphenyl-3-methanesulfonamido	54 56 17 16 54 39	$egin{array}{c} J \ J \ G \ G \ J \ \end{array}$	27 27 37 37 27 38 38
Tetrasubstituted			
1,3,3-Trimethyl-4-phenyl 1-Benzyl-3,3-dimethyl-4-phenyl 1,4-Diphenyl-3,3-dimethyl 1,4-Diphenyl-3,3-diethyl 1,4-Diphenyl-3-ethyl-3-carbethoxy 1,3,4-Triphenyl-3-carbomethoxy 1,3,3,4-Tetraphenyl 1,3,3-Triphenyl-4-styryl 1-Phenyl-3,3-dimethyl-4-p-dimethylaminophenyl 1-Benzhydryl-3,3-dimethyl-4-phenyl 1-Phenyl-3,3-dimethyl-4-styryl 1-p-Nitrophenyl-3,3-dimethyl-4-phenyl 1-Ethyl-3,3-dimethyl-4-phenyl 1-Ethyl-3,3-dimethyl-4-phenyl 1-Phenyl-3-methyl	65 10 70 50-60 	B E C B E E E E E E E E E E E B B B B B	3, 4 3 4 3 16 19 20 20 16 14 2 2 2 4 44 41
l-Phenyl-3-ethyl-4,4-dicarbethoxy		H	41
Pentasubstituted Pentaphenyl 1-p-Dimethylaminophenyl-3,3,4,4-tetraphenyl 1,4,4-Triphenyl-3,3-dimethyl 1,4-Diphenyl-3,3,4-trimethyl 1,3,4,4-Tetraphenyl-3-methyl 1,4,4-Triphenyl-3,3-o-biphenylene 1,4-Diphenyl-3,3-dimethyl-4-methylmercapto 44 Staudinger and Ruzicka, Ann., 380, 301 (1911).	84 	E F E F E E E E	18 18 18 18 2 2 2 2 2 17

CHAPTER 7

THE PSCHORR SYNTHESIS AND RELATED DIAZONIUM RING CLOSURE REACTIONS

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INTRODUCTION

In the middle eighteen nineties three groups of chemists independently discovered a new cyclization reaction of certain appropriately constituted diazonium salts. Fischer and Schmidt¹ reported that an aqueous

$$\begin{array}{c} CH_2 \\ N_2^+ \\ Cl^- \end{array}$$

solution of 2-benzylbenzenediazonium chloride (I) furnished fluore ne (II) on heating. Graebe and Ullmann² reported that 2-benzoylbe nzene-

¹ Fischer and Schmidt, Ber., 27, 2786 (1894).

² Graebe and Ullman, Ber., 27, 3483 (1894).

diazonium chloride (III) yielded fluorenone (IV), and Staedel3 reported a somewhat similar result from the action of nitrous acid on 2,2'-diaminobenzophenone, a reaction that produced a little 1-hydroxyfluorenone. Two years later Robert Pschorr4 applied the ring closure reaction to the diazonium salt derived from trans-2-amino-α-phenylcinnamic acid (V) (aryl groups cis) to obtain phenanthrene-9-carboxylic acid (VI). principal utility of these cyclization reactions has been the synthesis of substituted ring structures in which the positions of the substituents are In a series of papers Pschorr⁵⁻²¹ reported the application of the reaction to the synthesis of a large number of phenanthrene derivatives with special emphasis on morphine degradation products. Although Pschorr was not the first to use the reaction, he was the first to exploit it extensively for the determination of structure. The phenanthrene synthesis, appropriately known as the Pschorr reaction, is still the best known of the various diazonium cyclization reactions. Various aspects of the cyclization reactions of diazonium salts have been reviewed previously.22-25

MECHANISMS OF THE REACTIONS

Comparison with the Gomberg-Bachmann Synthesis

Intermolecular analogs of the cyclization reactions have been recognized for many years. Pschorr4 pointed out their similarity to the biphenyl

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<sup>3</sup> Staedel, Ber., 27, 3362 (1894).
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⁴ Pschorr, Ber., 29, 496 (1896).

⁵ Pschorr, Wolfes, and Buckow, Ber., 33, 162 (1900).

⁶ Pschorr, Ber., 33, 176 (1900).

⁷ Pschorr and Sumuleanu, Ber., 33, 1810 (1900).

⁸ Pschorr and Jaeckel, Ber., 33, 1826 (1900).

⁹ Pschorr and Buckow, Ber., 33, 1829 (1900).

¹⁰ Pschorr, Seydel, and Klein, Ber., 34, 3998 (1901).

¹¹ Pschorr and Schröter, Ber, 35, 2726 (1902).

¹² Pschorr, Seydel, and Stöhrer, Ber., 35, 4400 (1902).

¹³ Pschorr and Vogtherr, Ber., 35, 4412 (1902). 14 Pschorr, Stählin, and Silberbach, Ber., 37, 1926 (1904).

¹⁵ Pschorr, Tappen, Hofmann, Quade, Schütz, and Popovici, Ber., 39, 3106 (1906).

¹⁶ Pschorr and Busch, Ber., 40, 2001 (1907).

¹⁷ Pschorr and Zeidler, Ann., 373, 75 (1910).

¹⁸ Pschorr and Knöffler, Ann., 382, 50 (1911).

¹⁹ Pschorr, Selle, Koch, Stoof, and Treidel, Ann., 391, 23 (1912).

²⁰ Pschorr, Zeidler, Dickhäuser, Treidel, and Koch, Ann., 391, 40 (1912).

²¹ Avenarius and Pschorr, Ber., 62, 321 (1929).

Saunders, The Aromatic Diazo-compounds and Their Technical Applications, 2d ed.,

p. 254, Longmans, Green & Co., New York, 1949.

Holzach, Die Aromatischen Diazoverbindungen, p. 231, Ferdinand Enke, Stuttgart, 1947.

²³⁰ Fieser and Fieser, Natural Products Related to Phenanthrene, 3rd ed., pp. 8, 29, Reinhold Publishing Co., New York, 1949.

²⁴ Leake, Chem. Revs., 56, 27 (1956).

²⁵ Hey and Osbond, J. Chem. Soc., 1949, 3164.

syntheses of Möhlau and Berger²⁶ which employed a diazonium salt, an aromatic solvent, and anhydrous aluminum chloride, and to those of

Kühling and of Bamberger²⁷ which were forerunners of the Gomberg-Bachmann reaction. More recently the analogy has generally been drawn with the Gomberg-Bachmann reaction itself^{28,29} a typical example of which is the preparation of m-nitroblenzelediazonium chloride, benzene, and alkali in a two-phase system.

There are, however, a number of points of difference between the two-phase, alkaline, Gomberg-Bachmann reactions and the cyclization reactions. Many of the cyclization reactions, e.g. the fluorenone syntheses, are carried out in acidic solutions. Such systems are initially single phase and only incidentally become multiphase owing to precipitation of reaction products. The Pschorr reaction is usually carried out in strongly acidic solution in the presence of copper powder. In a few cases it has been carried out in a homogeneous alkaline solution. Thus, in considering the mechanisms of the cyclization reactions, evidence concerning these intermolecular reactions is helpful but must be interpreted with due caution.

Evidence for a Heterolytic Cyclization

Preliminary work on the mechanisms of the cyclization reactions^{30–31} has shown that the fluorenone synthesis as usually carried out takes place by a heterolytic³⁵ (ionic) mechanism as shown in the equation. On the other hand, the copper-catalyzed Pschorr reactions may occur by a homolytic (free-radical) chain mechanism, though adequate evidence is

not yet available. The diazonium cyclization reactions therefore appear to belong to a lengthening list of reactions that occur by more than one mechanism.

Evidence for a heterolytic fluorenone formation is derived from (1) general studies of the mechanisms of diazonium salt reactions and (2) specific studies of the fluorenone cyclization reaction.

There is good evidence based both on rate studies and on product studies with several diazonium salts that in water and in alcohols the thermal decomposition of the diazonium group is a heterolytic process under acidic conditions in the absence of light or of reducing agents, and that under alkaline conditions the decomposition takes place at least in part by homolytic processes.

The evidence for a heterolytic mechanism for the thermal decomposition of several diazonium salts in acidic aqueous solutions is based on the observation that the reaction is accurately first order over the full course $(10-99\%)^{36-38}$ and is independent of the presence of or absence of a large variety of anions, or of acidity, over a considerable pH range. independence rules out various homolytic mechanisms involving hypothetical intermediate covalent diazo compounds such as the diazo chloride, The diazonium cation $C_6H_5N=NCl$, or diazo hydroxide, $C_6H_5N=NOH$. itself can give rise to radicals only by reactions yielding ionized nitrogen or water molecules and hence requiring prohibitively high energies. homolytic mechanisms are excluded by the kinetic evidence.

$$C_6H_5N_2^+ \to C_6H_5 \cdot + (\cdot N ::: N :)^+$$
 $C_6H_5N_2^+ + H_2O \to C_6H_5 \cdot + (H : O : H)^+ + N_2$

Product studies show that benzenediazonium chloride reacts with methanol under acidic conditions to give high yields (90–95%) of anisole. 39 In the presence of sodium acetate the principal product is benzene (85-90%), and the reaction is very sensitive to oxygen. Such results

³⁶ DeTar and Ballentine, J. Am. Chem. Soc., 78, 3916 (1956).

³⁷ DeTar and Kwong, J. Am. Chem. Soc., 78, 3921 (1956). 38 Moelwyn-Hughes and Johnson, Trans. Faraday Soc., 36, 948 (1940).

³⁹ DeTar and Turetzky, J. Am. Chem. Soc., 77, 1745 (1955); 78, 3925, 3928 (1956).

require a homolytic mechanism in the presence of the acetate buffer and a heterolytic mechanism under acidic conditions.

In water the reaction of diazonium salts in the presence of alkali is highly complex, and the problem of unraveling mechanisms is difficult. However, the two-phase Gomberg-Bachmann reaction clearly requires some sort of homolytic mechanism as shown by the excellent orientation studies of Hey and his co-workers. The activating effect and the ortho-para directing effect of the nitro group of nitrobenzene afford perhaps the clearest single item of evidence in favor of a homolytic mechanism for the Gomberg-Bachmann reaction.

The fluorenone ring closure occurs readily under acidic conditions. Accordingly, a heterolytic mechanism seems most probable. This hypothesis is easily subject to further experimental investigation by use of appropriately substituted benzophenones in the ring closure reaction. The thermal decomposition of the diazonium salts derived from 2-aminobenzophenone in aqueous solution gave 65% of fluorenone and 35% of 2-hydroxybenzophenone, these two products together accounting quantitatively for the starting material. The product ratio and yield were insensitive to temperature in the range 25–75°. These products are ascribed to two competing heterolytic displacement reactions of the diazonium nitrogen; the one, intermolecular, involving a water molecule as the nucleophilic reagent and the other, intramolecular, involving an aryl group as the nucleophilic reagent.

Since a methyl group enhances and a nitro group diminishes the nucleophilic capabilities of the aryl ring, a methyl group should increase and a nitro group decrease the yield of fluorenone if the reaction is heterolytic. But, since the nitro group is an activating group for homolytic substitution reactions,⁴⁰ the ring closure should be more favored

$$\begin{array}{c} O \\ O \\ N_{2}^{+} \\ VIII \end{array} \rightarrow \begin{array}{c} O \\ IX (61\%) \\ O \\ IX (34\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (34\%) \\ OH \\ IX (34\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (34\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%) \\ OH \\ IX (31\%) \end{array} \rightarrow \begin{array}{c} O \\ O \\ IX (31\%) \\ OH \\ IX (31\%)$$

⁴⁰ Augood, Cadogan, Hey and Williams, J. Chem. Soc., 1953, 3412, and earlier papers. See also DeTar and Scheifele, J. Am. Chem. Soc., 73, 1442 (1953); Dannley and Gippin, ibid., 74, 332 (1952); Rondestvedt and Blanchard, ibid., 77, 1769 (1955).

with the nitro derivative if the reaction is homolytic. The yields given in the equations show that the methyl group of VIII is without effect, though the nitro group of XI does diminish the fluorenone yield. The results are, therefore, in satisfactory agreement with predictions based on a heterolytic mechanism for the ring closure. The small effect of the substituents on the product ratio and yield, kinetic evidence, and certain other product evidence have been cited³¹ as favoring an S_N 1 loss of nitrogen rather than an aromatic S_N 2 type of replacement.

Products of the Homolytic Reaction

Under alkaline conditions the diazonium salts derived from 2-aminobenzophenone can be expected to react to some extent by a mechanism involving homolytic C—N bond cleavage. With alkali present (pH 12), only about 25% of fluorenone is produced. A similar reduction in yield under alkaline conditions has been observed for many of the diazonium cyclization reactions. In view of the demonstrated simultaneous occurrence of heterolytic and homolytic mechanisms, it is not at all certain that even these low yields of fluorenone have resulted from free-radical intermediates.

The usual hypothesis about the mechanistic details of the homolytic Gomberg-Bachmann reaction is shown in the equation. The substituting radical is pictured as adding to the aromatic ring to give the new radical

$$\underbrace{\begin{array}{c} \\ \\ NO_2 \end{array}}$$
 + $\underbrace{\begin{array}{c} \\ \\ \\ NO_2 \end{array}}$ $\stackrel{H}{\underset{NO_2}{}}$

XIV which loses a hydrogen atom to some other radical present in the solution. The intramolecular version of this step (XV \rightarrow XVI) might

be expected to occur even more readily by virtue of the proximity of the radical to the potential reaction site. Reactions in which there is closure of a five-membered ring usually occur much more readily than their intermolecular counterparts. For some unknown reason the o-benzoylphenyl radical (XV) does not undergo this cyclization reaction at all readily in comparison with competing reactions. Treatment of diazotized

2-amino-4'-methylbenzophenone (VIII) with alkali and with carbon tetrachloride leads to 3-methylfluorenone (IX), 2-chloro-4'-methylbenzophenone (XVII), and 2-chloro-4-methylbenzophenone (XVIII).^{33,34} The 2-(4'-methylbenzoyl)phenyl radical (XIX) evidently reacts with carbon

$$\begin{array}{c|c}
C & C & C \\
C & C & C \\
N_2^+ & C & C \\
VIII & Two pliase
\end{array}$$

$$\begin{array}{c|c}
C & C \\
XVII (7\%)
\end{array}$$

$$\begin{array}{c|c}
C & C \\
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tetrachloride to abstract a chlorine atom to give 2-chloro-4'-methylbenzophenone (XVII) and with itself by an intramolecular chain transfer step to give the isomeric radical XX, which leads to 2-chloro-4-methylbenzophenone (XVIII). Even if all of the 3-methylfluorenone is ascribed to free-radical cyclization of XIX or XX, the free-radical cyclization is a relatively inefficient process. The chlorobenzophenones XVII and XVIII are not expected from a carbonium ion intermediate. Although the general possibility of chlorine abstraction from carbon tetrachloride by a carbonium ion intermediate has perhaps not yet received a really rigorous investigation, the formation of the chlorobenzophenone XVIII from the carbonium ion VII is unlikely in view of the ease with which this ion cyclizes. Further evidence pointing to inefficiency of the free-radical cyclization step is the fact that the Gomberg-Bachmann reaction of diazotized 2-aminobenzophenone with benzene in the presence of alkali gives a 20% yield of 2-phenylbenzophenone (XXI) and little fluorenone. If these reactions are formulated as radical substitution processes, it is strange

$$\begin{array}{c|c}
O & O \\
C & C_{\epsilon}H_{\bullet}NaOH
\end{array}$$

$$\begin{array}{c|c}
C_{\epsilon}H_{\bullet}NaOH
\end{array}$$

$$\begin{array}{c|c}
C_{\epsilon}H_{\bullet}
\end{array}$$

$$\begin{array}{c|c}
NXI
\end{array}$$

that an intermolecular reaction should take precedence over an intramolecular one, especially since the carbonyl group is expected to aid the cyclization process, for the carbonyl group is probably an activating group for free-radical substitution reactions. 40

Preliminary studies of the Pschorr reaction with the diazonium salt derived from cis-2-aminostilbene (XXII) have provided results quite different from the above.32 The thermal decomposition in aqueous solutions gives low yields of nitrogen and of phenanthrene (15-40%), the yields being higher at 100° than at 25°. A search was made for a nitrogen-containing by-product which was thought likely to be 3-phenyl-The product turned out to be indazole (XXIII). Several workers had previously reported benzaldehyde in reactions of this type, but no one had isolated the other cleavage fragment. 41-43 These results then seem to typify the heterolytic process in the phenanthrene series.

If copper powder is present, the reaction is faster and the phenanthrene yield is higher (60-85%). It may be that the copper is promoting a homolytic reaction as has been suggested by Waters,28 or perhaps some quite different intermediate steps are involved. The assumption of a homolytic process finds some support in work on the mechanism of the reduction of diazonium salts with hypophosphorous acid, a free-radical chain reaction that is initiated by copper.44 Treatment of diazotized cis-2-aminostilbene with hypophosphorous acid leads to phenanthrene, not to cis-stilbene. 42 Furthermore, sodium hypophosphite and copper powder have been used in a number of Pschorr reactions. Examples are to be found in Table I.

SCOPE AND LIMITATIONS

Examples of Different Types of Bridge

The diazonium cyclization reaction has been carried out with compounds having a number of different types of bridge. To the examples already mentioned (I, III, and V) may be added compounds XXIV-XXXIII.

⁴¹ Sachs and Hilpert, Ber., 39, 899 (1906); Ullmann and Gschwind, Ber., 41, 2291 (1908). 42 Ruggli and Staub, Helv. Chim. Acta, 19, 1288 (1936); 20, 37 (1937).

⁴³ Simpson, J. Chem. Soc., 1943, 447.

⁴⁴ Kornblum, Cooper, and Taylor, J. Am. Chem. Soc., 72, 3013 (1950).

(The percentages following the Roman numerals indicate the yield of normal Pschorr cyclization products.)

For the success of the cyclization reaction the carbon atoms that are to be linked together must be near each other. Perhaps the most favorable bridging group is the rigid ethylenic bridge of a cis-2-aminostilbene derivative (V and XXII). The corresponding trans ethylenic derivative undergoes other reactions typical of the diazonium group, 32, 42 but is quite

$$\begin{array}{c|c} & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & &$$

- 41 Forrest and Tucker, J. Chem. Soc., 1948, 1137.
- 46 Cullinane, Rees, and Plummer, J. Chem. Soc., 1939, 151.
- 47 Hey and Mulley, J. Chem. Soc., 1952, 2276.
- 48 Heacock and Hey, J. Chem. Soc., 1952, 1508.
- 19 Schetty, Helv. Chim. Acta, 32, 24 (1949).
- 16 Barger and Weitnauer, Helv. Chim. Acta, 22, 1036 (1939).
- ³¹ Marion and Grassie, J. Am. Chem. Soc., 66, 1290 (1944).

incapable of giving phenanthrene. Hey and Mulley have calculated the distance of closest approach between the two relevant carbon atoms for several compounds (1.5 Å for V and XXII, 2.0 Å for XXIX, 2.2 Å for I. and 2.4 Å for III).47 The calculated values are rather sensitive to the angle of the C-X-C bond of the bridge; unfortunately this angle is not accurately known for most of the systems of interest, and hence present calculations cannot be expected to have quantitative significance. However, the estimates do clearly show that the stilbene derivatives have the most favorable spacing. There is a definite decline in yield of cyclic product with increasing bridge size as in the sulfide XXVII and the sulfone XXVIII, while the still larger selenide XXXIII gave only traces of cyclic product. Electrical factors seem to play a somewhat secondary role. The decrease in yield from 65% for fluorenone (IV) or for 3methylfluorenone (IX) to 35% for the nitrofluorenones (XII) 31 is important practically, but relatively small as such effects go. (Compare the factor of about a million in the difference in the rates of nitration of benzene and of nitrobenzene.) For the most part the data available are insufficient to permit an appraisal of the importance of the electrical effect of the groups present. Generally such effects may be neglected in planning a synthesis.

However, there is one electrical effect that seems to be of some importance. When a hydroxyl group is ortho to a diazonium group, a diazo oxide is formed (XXXIV). An ortho-quinoid structure is a possible resonance form even if the oxygen atom is part of an ether (XXXV). Similar structures are possible with ortho amino groups. Such structures may be responsible for resin-forming side reactions that often occur with compounds such as XXVI and XXXVI containing an oxygen atom or a nitrogen atom ortho to the diazonium function.⁵²

Side Reactions

Because the diazonium group is highly reactive, a number of reactions with external reagents can compete successfully at the expense of the cyclization. Examples of four such reactions follow.

⁵² Ullmann and Gross, Ber., 43, 2694 (1910).

Replacement of the Diazonium Group by Hydroxyl. This reaction is always a potential competitor. Examples are the formation of 2-hydroxy-4'-methylbenzophenone (X) and 2-hydroxy-3'-nitrobenzophenone (XIII), both of which were mentioned earlier (p. 414).

Replacement of the Diazonium Group by Hydrogen. This occurs in the presence of reagents known to promote such a replacement. For example, sodium hypophosphite and copper convert diazotized cis-2-aminostilbene (XXII) into phenanthrene in an 80% yield. 42 However, this combination is of little use outside the phenanthrene series since diazonium salts less susceptible to ring closure give the normal replacement by hydrogen. 44 Diazotized sym-2-aminodiphenylethane (XXIV) is thus converted into sym-diphenylethane rather than into 9,10-dihydrophenanthrene. 42 The use of alcohols as solvents also can lead to reduction. 53 A copper suspension in aqueous or in organic media sometimes gives reduction products even though such obvious hydrogen sources as the alcohols are absent. 54,55

Replacement of the Diazonium Group by Halogen. The Gattermann reaction usually does not occur, but can compete if excess hydrochloric acid is present. A recently suggested procedure involving formation and decomposition of a triazene sometimes gives chlorine-containing by-products.²⁵

$$CO_2H$$
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 CO_2H
 OOV
 Coupling of the Aryl Groups. The Vorländer-Meyer⁵⁶ coupling of diazonium salts leads either to biphenyl derivatives or to azobenzene derivatives. Ammoniacal cuprous hydroxide is one of the best reducing agents for the coupling reaction when this reaction is desired. The coupling side reaction has not usually been reported, but may well be the cause of some of the low yields obtained.

In addition to side reactions due to external agents, there are a number of side reactions that can occur intramolecularly.

Formation of Xanthones. An alkoxyl group in the 2'-position interferes with many of the cyclization reactions. In the fluorenone series the product is a xanthone derivative, e.g. XXXVII, 57-59 rather

than a fluorenone derivative. The failure of diazotized trans-2-amino- α -(2'-furyl)cinnamic acid (XXXVIII) to give identifiable products may have

been a result of the occurrence of reaction at the oxygen atom rather than at the 3-position of the furan ring.⁶⁰

Elimination of Carboxyl and Nitro Groups. Examples of the elimination of 2'-nitro groups and of 2'-carboxyl groups have been reported. The 2'-nitro group of diazotized 2-amino-2'-nitrobenzophenone (XXXIX) is eliminated to an appreciable extent.⁴⁷ The 2'-nitro group of 2-amino-2'-nitro-N-methyldiphenylamine (XL) is largely eliminated if copper

powder is used in the decomposition of the diazonium salt, and largely retained if the copper is omitted.⁴⁷ Thermal decomposition in aqueous sulfuric acid solution of the diazonium salt derived from 2-amino-2'carboxybenzophenone (XLI) in the absence of copper led to approximately 10% yields each of fluorenone and of fluorenone-1-carboxylic acid (XLII).61 Side reactions of these types seem to be less important in the phenanthrene series, though detailed product studies have yet to be made. Thus several 1-methoxy- and 1-carboxy-phenanthrene derivatives (XLIII-XLV) have been prepared by the Pschorr reaction. 5,15,62

$$\begin{array}{c|c} CO_2H & CO_2H \\ \hline \\ CO_2H & CO_2H \\ \hline \\ CO_2H & CH_3 \\ \hline \\ CO_2H & N \\ \hline \\ CH_3 & N \\ \hline \\ CH_4 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH_5 & N \\ \hline \\ CH$$

Deamination in Phenanthridone Syntheses. An intramolecular hydrogen abstraction and resultant demethylation reaction has been reported 63,64 in an attempted preparation of 4-substituted phenanthridones from 2-substituted N-(2'-aminobenzoyl)-N-methylanilines. 65 Incidentally the phenanthridone ring closure has usually been unsuccessful if

$$\begin{array}{c} \text{CO-NCH}_3 & \longrightarrow \text{ArN}_2\text{+HSO}_4\text{-} \xrightarrow{\text{Warm}} & \text{CO-NH} \\ \text{NH}_2 & \longrightarrow \text{ArN}_2\text{+BF}_4\text{-} \xrightarrow{\text{Cu powder}} & \text{25\%} \end{array}$$

the amino group is not in the benzoyl ring; the amide XLVI gave no phenanthridone.66

⁶¹ Sieglitz, Ber., 57, 316 (1924).

⁶² Hill and Short, J. Chem. Soc., 1937, 260.

⁶³ Hoy and Turpin, Chemistry & Industry, 216, 216, 221 (1954). 64 Forrest, Haworth, Pinder, and Stevens, J. Chem. Soc., 1949, 1311.

⁶⁵ Heacock and Hey, J. Chem. Soc., 1953, 3.

⁶⁶ Chardonnens and Würmli, Helv. Chim. Acta, 33, 1338 (1950).



Simpson⁴³ has discussed in admirable fashion the factors that lead to cinnoline formation rather than to carbon cyclization. The diazonium salt derived from *cis*-2-(1'-naphthyl)-1-(2"-aminophenyl)-1-phenylethene

$$\begin{array}{c} Heat \\ H_2N \\ \hline \\ H_2SO_4-NaNO_2 \\ \end{array} \rightarrow ArN_2 \\ \hline \\ Room \\ temp. \\ \\ LII \\ \\ LIII \\ \\ LIII \\ \\ LIV \\ \end{array}$$

(LI) reacted on warming to give 2-phenylchrysene (LII). The presence or absence of 9-(1'-naphthylmethylene)fluorene (LIII) was not ascertained. At room temperature 3-(1'-naphthyl)-4-phenylcinnoline (LIV) was the major product. Cinnoline formation, like the indazole (XXIII) production observed with diazotized cis-2-aminostilbene (XXII), evidently has a lower activation energy than does loss of nitrogen, for nitrogen elimination is favored by high reaction temperatures. In general, the presence on the ethylenic bridge of electron-releasing groups aids and the presence of electron-attracting groups hinders cinnoline formation. With a carboxyl group present on the bridge, cinnoline formation does not occur.

Cinnoline ring closure occurs if an active methylenic bridge is present; the ketone LV gives the cinnoline LVI rather than the phenanthrol LVII.

If a secondary amino group is in a position to form a five- or sixmembered ring by coupling with the diazonium group, the coupling will usually take place in preference to loss of nitrogen. Examples are the formation of the triazine derivative LVIII from diazotized 2-amino-

benzanilide,68 the formation of the thiatriazine derivative LIX from diazotized 2-aminobenzenesulfonanilide, 52 and the formation of 1-phenylbenzotriazole (LXI) from diazotized 2-aminodiphenylamine. 69 Carbon cyclization has been achieved in two of the examples. If the diazotized 2-aminobenzenesulfonanilide is heated, the sultam (LX) of 2'-aminobiphenyl-2-sulfonic acid is obtained. Furthermore, many 1-arylbenzo triazoles such as LXI are converted to carbazole derivatives with loss of nitrogen when they are heated to 250-400°.

Factors Affecting the Direction of Ring Closure

In the cyclization reaction there are sometimes two or more possible products of the ring closure. Such possibilities always arise when substituents in the 3'- and 5'-positions of the aryl ring to which closure is made are not identical, providing that both the 2'- and the 6'-positions are free. Examples are given in the equations. Such reactions are usually to be avoided.

⁶⁸ König and Reissert, Ber., 32, 782 (1899). See, also, Pictet and Gonset, Arch. sci. phys. nat. Genève. [4] 3, 37 (1897) (Chem. Zentr., 1897, I, 413).

⁶⁹ Graebe and Ullmann, Ann., 291, 16 (1896).

$$\begin{array}{c} \text{CO}_2\text{H} \\ \text{CH}_3\text{O} \\ \text{C}_2\text{H}_5\text{O} \\ \text{C}_2\text{C}_2\text{H}_5\text{O} \\ \text{C}_2\text{C}_2\text{H}_5\text{O} \\ \text{C}_2\text{C}_2\text{H}_5\text{O} \\ \text{C}_2\text{C}_2\text{C}_2\text{H}_5\text{O} \\ \text{C}_2\text$$

In the phenanthrene series considerable use has been made of bromine 72,73 in the 6'-position as a blocking group, the bromine being removed eventu-Although the phenanthrene ring can be formed with ally by reduction.

⁷⁰ Mayer and Balle, Ann., 403, 167 (1914).

⁷¹ Späth and Tharrer, Ber., 66, 904 (1933).

⁷² Girardet, Helv. Chim. Acta, 14, 513 (1931).

⁷³ Lewis and Elderfield, J. Org. Chem., 5, 290 (1940).

two alkoxyl groups in the 4- and 5-positions as shown by LXII and LXIII, two alkyl groups in the 4- and 5-positions are too bulky to permit closure. No identifiable product was obtained from the reaction of diazotized

trans-2-amino-3-methyl- α -(2'-bromo-5'-methylphenyl)cinnamic acid (LXIV). (The acid LXV was not formed.) It is possible to use this effect to advantage in preparing dialkylphenanthrene derivatives. Diazotized trans-2-amino-3-methyl- α -(3'-ethylphenyl)cinnamic acid (LXVI) gave a good yield of 7-ethyl-4-methylphenanthrene-9-carboxylic acid (LXVII), uncontaminated with the 4,5-isomer.

With a 1-naphthyl group in the α -position of the cinnamic acid, closure takes place in the 2-position rather than in the 8-position. trans-2-Amino- α -(1'-naphthyl)cinnamic acid (LXVIII) when diazotized and treated with copper powder and sodium hypophosphite gave chrysene-5-carboxylic

⁷⁴ Fieser and Joshel, J. Am. Chem. Soc., 62, 1211 (1940).

⁷⁵ Lothrop and Goodwin, J. Am. Chem. Soc., 65, 363 (1943).

acid (LXIX). The 1-naphthyl ketone LXX in which the 2-position is blocked does, however, give a small yield of the 1,8-cyclization product LXXI.

With a 2-naphthyl group, closure takes place to the 1-position in preference to the 3-position. This is illustrated by the reaction of diazotized trans-2-amino-z-(2'-naphthyl)einnamic acid (LXXII) to give primarily benzolelphenanthrene-6-carboxylic acid (LXXIII).⁷⁶

Simultaneous Closure of Two Rings

A few examples of the simultaneous closure of two rings have been reported. The m-phenylenediacetic acid derivative LXXV gave dibenz-[aj]anthracene-6,8-dicarboxylic acid (LXXVI) and 2,2'-diamino-6,6'-diphenylbiphenyl (LXXVII) gave dibenzo[el]pyrene (LXXVIII).

$$\begin{array}{c|c}
CO_2H & CO_2H \\
NH_2 & CO_2H \\
NH_2 & LXXVI \\
NH_2 & LXXVII
\end{array}$$

$$\begin{array}{c|c}
CO_2H & CO_2H \\
LXXVI & CO_2H \\
LXXVII & LXXVIII
\end{array}$$

$$\begin{array}{c|c}
CO_2H & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
LXXVII & CO_2H \\
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⁷⁶ Cook, J. Chem. Soc., 1931, 2524.

Cook, J. Chem. Soc., 1932, 1472.
 Sako, Bull. Chem. Soc. Japan, 9, 55 (1934) [C. A., 28, 3730 (1934)].

Aliphatic Analogs

Simple aliphatic amines appear not to undergo ring closure. Geissman and Tess⁷⁹ report that the treatment of 2-aminomethylbiphenyl (LXXIX) with sodium nitrite in aqueous acetic acid yields 2-biphenylmethanol. The details reported do not seem to exclude entirely the possibility of some fluorene production. The action of nitrous acid on 3-phenylpropylamine

(LXXX) does not seem to give any indane. BO However, a very interesting ring closure involving 2-(2'-naphthyl)diazoacetophenone (LXXXI) to give 6-chrysenol (LXXXII) has been reported by Cook and Schoental. BL

$$\begin{array}{c} O \\ N_2CH \\ \hline \\ In \ CH_2CO_2H \\ \hline \\ LXXXII \\ \end{array}$$

This reaction almost surely involves an intermediate aliphatic diazonium salt.

EXPERIMENTAL CONDITIONS

Preparation of the Amines

The most troublesome aspect of most of the diazonium cyclization reactions is the preparation of the amine having the desired structure. Each of the different types of bridge systems requires a separate approach.

Pschorr Reaction Intermediates. The cinnamic acids required for the Pschorr reaction are generally obtained by a Perkin condensation

⁷⁹ Geissman and Tess, J. Am. Chem. Soc., 62, 514 (1940).

⁸⁰ Fort and Roberts, J. Am. Chem. Soc., 78, 584 (1956).

⁸¹ Cook and Schoental, J. Chem. Soc., 1945, 288.

using o-nitrobenzaldehyde or a substituted o-nitrobenzaldehyde. The reaction is illustrated by the preparation of trans-2-nitro-α-phenyleinnamic acid (LXXXIII).32,82

Pschorr originally specified the use of fused zinc chloride in this reaction, but its presence appears to be detrimental⁸³ although many succeeding workers have followed the original procedure. For the condensation of o-nitrobenzaldehyde with phenylacetic acid, potassium carbonate proved a more convenient catalyst than potassium phenylacetate, and it gave the same yield. Small amounts of acetic acid or moisture had no effect on the yield.

Fortunately, the presence of the carboxyl group leads to the formation of more of the trans-cinnamic acid with the aryl groups in the proper cis relationship than of its undesired stereoisomer. A discussion of the preparation of the o-nitrobenzaldehydes and of the phenylacetic acid derivatives is beyond the scope of this chapter. Examples of such preparations are available in many of the references cited in Table I.

A few nitrocinnamic acids such as LXXXIV have been prepared from

o-nitrophenylacetic acid, 70 which is readily available from o-nitrotoluene. Condensation of o-nitrotoluene with diethyl oxalate in the presence of sodium methoxide followed by hydrolysis gives o-nitrophonylpyruvio acid, which is readily oxidized to o-nitrophenylacetic acid with hydrogen peroxide.84

The most satisfactory reducing agent for the nitro group is an ammoniacal suspension of ferrous hydroxide. The hydrated iron oxides are readily Catalytic hydrogenation is difficult to control and often leads removed. to partial reduction of the ethylenic bond.

Some of the amino acids exhibit an interesting polymorphism, 4,84a Crystallization of trans-2-amino-a-phenyleinnamic acid from ethyl acetate leads to a bright yellow modification, m. p. 186–187°, whereas crystallization from ethanol gives colorless prisms sintering at 170° to give the yellow form which then melts at 185-187°.

Several cis-stillbene derivatives have been obtained by decarboxylating the cinnamic acid derivatives using the copper chronite hydrogenation

⁸² DeTar, Org. Syntheses, 35, 89 (1955). 83 Bogert and Stamatoff, Rec. trav. chim., 52, 584 (1933).

⁸⁴ May and Mossetig, J. Org. Chem., 11, 435 (1946).

gulland and Virden, J. Chem. Soc., 1928, 1478.

eatalyst in refluxing quinoline. 32,42,85 Rearrangement to the trans isomer occurs to only a relatively minor extent during the decarboxylation.

Intermediates for Dihydrophenanthrenes. Catalytic reduction of the 2-nitro-α-phenyleinnamic acids leads to the formation of sym-2aminodiphenylethane derivatives. Another method utilizes the condensation of p-methoxybenzaldehyde with oxindole, followed by catalytic

$$\begin{array}{c} \text{CH}_{3}\text{O} \\ \text{CH}_{$$

reduction to give 3-(4'-methoxybenzyl)oxindole (LXXXV). LXXXV can be hydrolyzed by aqueous barium hydroxide at 170-180°, to give α -(2-aminophenyl)- β -(4'-methoxyphenyl)propionic acid. 86 A third synthesis utilizes the condensation of a benzyl chloride with a phenylacetonitrile as in the preparation of LXXXVI.87

$$\begin{array}{c} \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \end{array} + \begin{array}{c} \text{CH}_2\text{CN} \\ \text{OCH}_3 \\ \text{COCH}_3 \end{array} \xrightarrow{\begin{array}{c} \text{C}_2\text{H}_5\text{ONa} \\ \text{C}_2\text{H}_5\text{OH} \end{array}} \begin{array}{c} \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \end{array} \xrightarrow{\text{CH}_3\text{O}} \begin{array}{c} \text{CN} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \\ \text{CH}_3\text{O} \end{array}$$

compound was reduced catalytically with 2% palladium on strontium carbonate in dioxane solution.

Intermediates for Fluoranthenes. The required 1-(2'-nitrophenyl)naphthalene is usually obtained by a mixed Ullmann biaryl synthesis, as

⁸⁵ DeTar and Carpino, J. Am. Chem. Soc., 78, 475 (1956).

⁸⁶ Windaus and Eickel, Ber., 57, 1871 (1924). Compare, Kirchner, Nachr. Akad. Wiss. Göttingen, 1921, 154 (Chem. Zentr., 1923, I, 944).

⁸⁷ Cook, Dickson, Ellis and Loudon, J. Chem. Soc., 1949, 1074.

illustrated for the preparation of 1-(2'-nitro-4'-methylphenyl)naphthalene (LXXXVII); this product was isolated by a combination of distillation and chromatography and was hydrogenated catalytically using Raney nickel,88

Intermediates for the Preparation of N-Substituted Carbazoles and Dibenzofurans. The required 2-aminodiphenylamine or 2-aminodiphenyl ether is obtained by either catalytic or chemical reduction of the corresponding nitro compound, 30,89 the latter being obtained from an appropriate o-chloro- or o-bromo-nitrobenzene by reaction with an

aniline derivative⁴⁷ or with a phenolate salt.⁹⁰ The purpose of the copper part. copper powder in the 2-nitrodiphenyl ether preparation is less that of a catalyst them. catalyst than of an inhibitor. In the absence of the copper, an exothermic reaction to reaction takes place leading to a black resin, due perhaps to oxidation of the phone! the phenol by the nitro compound.

Intermediates for Fluorenones. The preparation of 2-amino-One useful method starts with anthranilic acid. 92 The amino group is protected with a p-toluenesulfonyl group and 32 group, and then a Friedel-Crafts synthesis is carried out on the carboxyl function a "The amino group is protected with a p-total group, and then a Friedel-Crafts synthesis is carried out on the carboxyl function a "The protective function as "The protective function as "The protective function as "The protective function as "The protective function as "The protection as function as illustrated in the preparation of LXXXVIII. p-toluenesulfonyl group is removed by acid hydrolysis. By this procedure

$$\begin{array}{c} \text{CO}_2\text{H} \\ \text{NH}_2 \end{array} \longrightarrow \begin{array}{c} \text{CO}_2\text{H} \\ \text{NHSO}_2\text{C}_6\text{H}_4\text{CH}_3 \end{array} \xrightarrow{\begin{array}{c} \text{PCI}_5, \text{ C}_6\text{H}_5\text{CH}_3 \\ \text{then AlCI}_3 \end{array}} \\ \text{O} \\ \text{NH} \end{array}$$

⁸⁸ Tucker and Whalley, J. Chem. Soc., 1949, 3213.

^{**} Gilman and Broadbent, J. Am. Chem. Soc., 69, 2053 (1947).

*** Gilman and Broadbent, J. Am. Chem. Soc., 69, 2053 (1947).

⁹⁰ Browster and Groening, Org. Syntheses Coll. Vol. 2, P. 445 (1943).
91 Simport 91 Simpson, Atkinson, Schofield, and Stephenson, J. Chem. Soc., 1945, 646.

⁹² Ullmann and Bleier, Ber., 35, 4273 (1902).

2-aminobenzophenone and 2-amino-4'-methylbenzophenone are obtained in a 50% over-all yield from anthranilic acid.93

Unfortunately o-nitrobenzoyl chloride gives very poor yields in Friedel-Crafts reactions.54 o-Chlorobenzoyl chloride reacts normally, but ammonolysis of the halogen is difficult.94 On the other hand the o-carboxyl group of o-benzoylbenzoic acids can usually be converted to an amino group via the Hofmann or the Curtius reaction. 95,96

An interesting oxidation of indole derivatives obtained from phenyl-

hydrazones by the Fischer indole synthesis makes available a number of hitherto inaccessible 2-aminobenzophenones.94

The Cyclization Reaction

The amine is usually diazotized in aqueous sulfuric acid. Insoluble or unreactive amines have been diazotized in acetic acid, methanol, or ethanol with butyl nitrite and sulfuric acid or hydrochloric acid. acids are often dissolved in alkaline solutions along with sodium nitrite, the mixture being run into sulfuric acid.

The numerous methods for bringing about cyclization by decomposition of the diazonium salt fall into a relatively few classes. Although some comparative quantitative data are available on the efficiency of these cyclization procedures, it is necessary in most cases to rely on the evaluation of semiquantitative preparative runs.

Method 1. The diazonium salt solution is merely heated. procedure nearly always gives some of the cyclization product if cyclization

⁹³ DeTar and Scheifele, Org. Syntheses, 32, 8 (1952).

⁹⁴ Schofield and Theobald, J. Chem. Soc., 1950, 1505.

⁹⁵ Graebe and Ullmann, Ann., 291, 8 (1896).

⁹⁶ Wallis and Lane, in Adams, Organic Reactions, Vol. III, 267, John Wiley & Sons, New York, 1946; Smith, ibid., 337.

is structurally possible. In the fluorenone series the use of 50% sulfuric acid gives somewhat better yields of the fluorenone and less of the hydroxy-benzophenone than does 1 N sulfuric acid. To Concentrations of sulfuric acid greater than 75% tend to give lower yields of 3-methylfluorenone, probably because of sulfonation (however, cf. the preparation of 2-nitrofluorenone below, p. 438). For the production of phenanthrene this method is definitely inferior to Method 2 using copper powder. 22

Method 2. The diazonium salt solution is heated in the presence of copper powder. Gattermann copper 98 prepared by reducing cupric sulfate with zinc dust has been used frequently, though other types of copper may be as good or better. The use of copper powder in the presence of alcoholic solvents is inadvisable except for the phenanthrene cyclization. In other systems the procedure leads to extensive replacement of the diazonium group by hydrogen.

For 2-(4'-methylbenzoyl)benzenediazonium salts, thermal decomposition in 1 N sulfuric acid gave 65% of 3-methylfluorenone, while copper powder in 1 N sulfuric acid gave a 50% yield and led to the formation of some 4-methylbenzophenone. In 50% sulfuric acid an 80% yield of cyclic product was produced whether or not copper or solid cuprous chloride was present. On the other hand 2-(3'-nitrobenzoyl)benzenediazonium salts gave a 35% yield of cyclic product in 1 N sulfuric acid and a 55% yield in 50% sulfuric acid, but with copper powder present a 95% yield of cyclic product was formed in 1 N sulfuric acid and an 85% yield in 50% sulfuric acid. From 2 to 5% of 3-nitrobenzophenone was also produced when copper powder was present. The above results were obtained with crystalline diazonium salts and are based on quantitative chromatographic isolation of the fluorenone-benzophenone mixtures, these being analyzed by their infrared absorption spectra. 97

Method 3. The diazonium salt solution is made alkaline and heated. In most cases this method gives poor results. It has been used successfully with some Pschorr cyclizations and may have particular merit if there is a hydroxyl group ortho to the diazonium group (resulting in the formation of a relatively stable diazo oxide rather than a diazonium salt).

Method 4. The diazonium salt solution is treated with sodium hypophosphite and copper. This procedure is usable only with the Pschorr cyclization. In all other cases it leads to replacement of the diazonium group by hydrogen. This procedure was first described by Ruggli and Staub⁴² and appears to have become fashionable, although there does not appear to be any information about its merit in comparison with Method 2.

⁹⁷ DeTar and Whiteley, J. Am. Chem. Soc., 79, in press (1957).

⁹⁸ Gattermann, Ber., 23, 1219 (1890).

Other Methods. In a few examples the crystalline fluoborate has been suspended in acetone and stirred with copper powder.25 The method may prove to be of advantage in some cases, but the reported high yields are mostly based on the fluoborate. Yields calculated on the basis of the amine are less attractive.

Another method consists of reaction of the diazonium salt with dimethylamine to give a triazine. The triazine is suspended in an organic solvent and treated with hydrogen chloride. The reported examples seem to give relatively poor yields.25

The N-nitrosoamide decomposes on heating to give some cyclization product.25,982 This method also seems to be of no particular preparative use.

EXPERIMENTAL PROCEDURES

- 1-Bromo-3,4-dimethoxyphenanthrene-9-carboxylic Acid. (Psehorr synthesis using Gattermann copper paste98 in an aqueous acidic medium.)99
- (a) Preparation of the amine, trans-2-amino-6-bromo-3,4-dimethoxy-αphenylcinnamic acid. A mixture of 15 g. of 6-bromo-3,4-dimethoxy-2-nitrobenzaldehyde (6-bromo-2-nitroveratraldehyde), 8.3 g. of dry sodium phenylacetate, and 90 ml. of acetic anhydride is heated at 100° for thirty hours. Water (750 ml.) is added and, after hydrolysis of the excess anhydride, an excess of ammonia is added and the mixture extracted with two 400-ml. portions of ether. Acidification of the aqueous layer gives 13 g. of the crude nitrocinnamic acid which gives 10.7 g. of material, m. p. 193-200° after one crystallization from methanol. Recrystallization of the combined products of several runs gives the pure nitrocinnamic acid, m. p. 206-208° (30% yield). Reduction with ammoniacal ferrous sulfate gives the aminocinnamic acid in 98% yield.
 - (b) Cyclization. To a mixture of 2 g. of trans-2-amino-6-bromo-3,4-dimethoxy-α-phenylcinnamic acid, 20 ml. of ethanol, and 5.2 ml. of 3 N hydrochloric acid is added at 0° a 50% solution of butyl nitrite in ethanol. After one-half hour, the orange solution is diluted with 200 ml. of water, and copper paste is added in small portions with mechanical stirring.* The mixture consisting of light green solution, copper powder, and a white solid, is extracted with ether. Sodium carbonate extraction of the ether followed by acidification of the extract gives 1.57 g. of 1-bromo-3,4-dimethoxyphenanthrene-9-carboxylic acid. The yield of partly purified product from several runs was 72-82%. After washing

⁹⁸a DeTar and Savat, J. Am. Chem. Soc., 75, 7117 (1953).

⁹⁹ Small and Turnbull, J. Am. Chem. Soc., 59, 1541 (1937).

^{*} The quantity of copper paste is not specified in the original article, but the writer has found that quantities of the order of one gram are satisfactory.

with acetone followed by several recrystallizations from ethanol and from acetic acid, the product melts at 260-270° (evac. tube).

- 4,6-Dimethylphenanthrene-9-carboxylic Acid. (Psehorr synthesis using 75% ethanol as the solvent with copper and sodium hypophosphite as promoters.)73
- (a) Preparation of the amine, trans-2-amino-3-methyl-α-(4'-methylphenyl) cinnamic acid. A mixture of 37.6 g. (0.2 mole) of potassium p-methylphenylacetate, 33 g. (0.2 mole) of 2-nitro-3-methylbenzaldehyde, and 204 g. (2 moles) of acetic anhydride is heated with stirring for eight hours at 105-110°. The anhydride is decomposed at 100° by careful addition of water, and the reaction mixture is poured into I l. of cold 5% hydrochloric acid. The solid is recrystallized from acetic acid and then from ethanol to give 38 g. (65%) of the nitrocinnamic acid, m. p. 250.5-251.5°. A suspension of 36 g. of the nitro acid in 500 ml. of warm dilute aqueous ammonia is stirred into a boiling mixture of 240 g. of hydrated ferrous sulfate, 500 ml. of water, and 500 ml. of 12 M aqueous hydrated ferrous sulfate, 500 ml. of water, and 500 ml. of 12 M aqueous ammonia. Boiling is continued for an hour, and the mixture is allowed to stand overnight. The filtrate from the hydrated iron oxides is acidified to stand overnight. The filtrate from the hydrated iron oxides is acidified to recrystallized from 70% methanol to give 27.2 g. (84%) of product, m. p. 176.5-177.5°
- m. p. 176.5–177.5°.

 (b) Cyclization. A suspension of 15 g. of trans-2-amino-3-methyl-α-(4'-methylphenyl)cinnamic acid in 150 ml. of 15% ethanolic hydrogen (4'-methylphenyl)cinnamic acid in 150 ml. of freshly distilled amyl chloride is stirred for an hour at 0°, then 20 ml. of freshly distilled amyl chloride is stirred for an hour at 0°, then 20 ml. of freshly distilled amyl mitrite is added and stirring continued for another hour. The solution is nitrite is added to a suspension of 1 g. of copper powder in a solution of 50 g. then added to a suspension of 1 g. of copper powder in a solution of sodium hypophosphite in 50 ml. of water containing 2 drops of concording the solution acid. A violent evolution of nitrogen occurs, and the centrated sulfuric acid. A violent evolution of nitrogen occurs, and the phenanthroic acid separates. After stirring for thirty minutes with phenanthroic acid separates. After stirring for thirty minutes with gentle heating, the solution is cooled and the acid collected and dissolved in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution. The filtered alkaline solution is acidified in sodium hydroxide solution (Norit), to give 10 g. (71%) of fine methanol, using decolorizing carbon (Norit), to give 10 g. (Pschorr reaction via
 - colorless needles, m. p. 216–217°.

 3-Chlorophenanthrene-9-carboxylic Acid. (Pschorr reaction via 3-Chlorophenanthrene-9-carboxylic Acid. (Pschorr reaction via 3-Chlorophenanthrene-9-carboxylic Acid. (Pschorr reaction via 0-chlorophenylic in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with copper powder in aqueous 0-nitrophenylacetic acid; cyclization with c
 - (a) Preparation of the amine, trans-4-chloro-α-(2'-aminophenyl)cinnamic acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g. of sodium o-nitrophenylacetate, 19 g. of p-chloro-acid. A mixture of 28 g

recrystallized from acetic acid to give the nitrocinnamic acid; 14.9 g., m. p. 196-199°. For reduction, 5.1 g. of the nitrocinnamic acid is dissolved in 50 ml. of 4 M aqueous ammonia and added to a hot (80-90°) slurry prepared by addition of 85 ml. of 12 M aqueous ammonia to a solution of 34 g. of ferrous sulfate in 102 ml. of water. After ten minutes the mixture is filtered through diatomaccous silica (Filter-Cel). Acidification gives 3.4 g. of the aminocinnamic acid. Attempted crystallization from ethanol gives the lactam, 4-chlorobenzaloxindole.

(b) Cyclization. To 80 ml. of 5 N sulfuric acid cooled to -3 to $+2^{\circ}$ is added during twenty minutes a suspension of 5 g. of trans-4-chloro-a-(2'-aminophenyl)cinnamic acid, 3 g. of sodium nitrite, 75 ml. of water, and 2 ml. of M aqueous ammonia. After an additional hour of stirring at 0 to 5°, 20-30 ml. of ethanol and 5 g. of copper-bronze are added, and the mixture is heated to 70-80° for one-half hour. The precipitate is collected on a filter and the alkali-soluble material leached from the copper with hot dilute sodium hydroxide. The alkaline filtrate on acidification gives crude 3-chlorophenanthrene-9-carboxylic acid, which on recrystallization from glacial acetic acid has a m. p. of 249-251°; vield 1.4 g.

2-Nitrofluorenone. (Fluorenone cyclization in concentrated sulfuric acid.)100 To a solution of 3 g. of 2-amino-5-nitrobenzophenone in 30 ml. of concentrated sulfuric acid, 1 g. of powdered sodium nitrite is added over a period of fifteen minutes at -5 to 0°. The solution is heated at 95° for two hours, then diluted with 60 ml. of water. The product on recrystallization from ethanol gives 1.7 g. (60%) of 2-nitrofluorenone, m. p. 220-221°, and 0.4 g. (13%) of 2-hydroxy-5-nitrobenzophenone, m. p. 119-121°.

With 85% sulfuric acid the yields are 56 and 16%, respectively; with 50% sulfuric acid and copper powder the yields are 15 and 6%.

11-Chrysofluorenone (LXXXIX). (Fluorenone synthesis, use of copper powder; diazotization with isoamyl nitrite.)101

LXXXIX

¹⁰⁰ Nunn, Schofield, and Theobald, J. Chem. Soc., 1952, 2797.

¹⁰¹ Orchin and Reggel, J. Am. Chem. Soc., 73, 436 (1951). The authors give extensive details.

- (a) Preparation of the amine, 1-benzoyl-2-aminonaphthalene. 1-Benzoyl-2-benzoylaminonaphthalene is prepared from 99 g. of 2-benzoylaminonaphthalene and 160 ml. of benzoyl chloride at a temperature of 100-110°, adding 234 g. of stannic chloride as condensing agent during thirty minutes. The total reaction time is forty-five minutes. After hydrolysis, the product is isolated by crystallization from ethanol. A total of 104 g. (74%) of tan material, m. p. 155-157°, is obtained. 1-Benzoyl-2-aminonaphthalene is obtained in 93% yield by hydrolysis with potassium hydroxide in refluxing 80% ethanol for twelve to sixteen hours.
- (b) Cyclization. To a stirred solution of 50 g. of 1-benzoyl-2-aminonaphthalene in 1.5 l. of acetic acid containing 21 ml. of sulfuric acid is added in two minutes a solution of 53 ml. of isoamyl nitrite in 250 ml. of acetic acid. After thirty minutes, the solution is cooled in an ice bath and 25.5 g. of copper powder is added; reaction proceeds at ice temperature for thirty minutes, at room temperature for two and one-half hours, and at steam-bath temperature for three hours. The mixture is then allowed to stand overnight. Part of the acetic acid (1.2 l.) is removed by distillation, and the remaining solution is filtered and diluted with water. From the tarry residue, by extraction, distillation, and crystallization, there is obtained 15 g. (33%) of 11-chrysofluorenone, m. p. 133.2-134.8°. No alkali-soluble product is found.

The above procedure has been carried out a number of times with consistent results. Variations in the procedure gave the following results:

(a) on addition of copper at room temperature the mixture became hot and the yield dropped to 11%; (b) use of ethanol gave a very low yield; and the yield dropped to 11%; (b) use of ethanol or acetic acid as solvent (c) addition of sodium hypophosphite with ethanol or acetic acid gave a 26% gave very low yields; and (d) use of half as much acetic acid gave a 26% yield.

2-Bromo-4-methyldibenzofuran. (Cyclization by heating acidic solution of diazonium salt.)¹⁰² (a) Preparation of the amine, 2-amino-4-bromo-6-methyldiphenyl ether. A mixture of 14.2 g. (0.048 mole) of 4-bromo-3-nitrotoluene and 6.86 g. (0.052 mole) of potassium phenoxide 2,5-dibromo-3-nitrotoluene and 6.86 g. (0.052 mole) of potassium phenoxide is heated at 170° for three hours. The cooled mixture is treated with is heated at 170° for three hours. The cooled mixture is treated with ether and recrystallized from water, and the product is extracted with ether and recrystallized from vater, and the product is extracted with ether and recrystallized from 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°. The nitro group is reduced 4-bromo-6-methylphenyl ether, m. p. 92-94°.

Gilman, Van Ess, and Hayes, J. Am. Chem. Soc., 61, 643 (1939).

- (b) Cyclization. The diazonium solution is added slowly to 150 ml. of boiling 50% sulfuric acid, and the furan steam-distilled to give 4 g. (40% based on the nitro compound) of material, m. p. 106-106.5° after recrystallization from ethanol.
- 3-Cyanocarbazole. (Example of preparation of a triazine and of a carbazole by thermal decomposition of the triazine.)¹⁰³ 2-Nitro-4-cyanodiphenylamine is prepared in 78% yield by heating to the boiling point equimolecular quantities of aniline and of 4-chloro-3-nitrobenzonitrile. Reduction in 78% yield is carried out with stannous chloride in glacial acetic acid and hydrochloric acid. Diazotization yields the triazole in 65% yield. The triazole (1 g.) is heated in a metal bath until nitrogen evolution ceases. Extraction with ethanol and recrystallization from toluene gives 0.3 g. (35%) of 3-cyanocarbazole, m. p. 184–185°.

TABULAR SURVEY OF DIAZONIUM RING CLOSURE REACTIONS

The various examples of the cyclization reaction have been grouped in the following tables according to the type of bridge group involved. The examples are intended to be complete through May, 1956, although by the very nature of the subject some references will certainly have been overlooked. Table IV, which lists a number of examples of carbazole derivatives that have been prepared by heating triazoles, does not aim at completeness.

¹⁰³ Preston, Tucker, and Cameron, J. Chem. Soc., 1942, 500.

PHENANTHRENE DERIVATIVES

	7	THENANTHERE DEMINISTRA			
Product Formula	Starting Amino	Product	Conditions	Yield, %	Reference
	cis-2-Aminostilbene	Phenanthrene	Aq. H ₂ SO ₄	16-42	32. 42
: :			C ₂ H ₅ OH, H ₂ SO ₄ , Cu	65	42
			Na_2CO_3	1	104
			Aq. H2SO4, NaH2PO2,	80	42
	ois 9 C. Dlomboct Illians	Phenanthrene	C,H,OH, H,SO,, Cu	18	105
$C_{13}H_8H_{13}O_2$	C15 116 1812 O2 (1918-2-Animation-thromo-ca-(4'-bromophenyl)-	3,6-Dibromophenanthrene-9-carboxylic	Aq. C ₂ H ₅ OH, Na ₂ CO ₃ , Cu. NaH,PO,	70-90 crude	100
C13H4C12O2	C1,11,C1,0, trans-2-Amino-a-(3',4'-dichlorophenyt)chinamic	5,6- and 6,7-Dichlorophenanthrene-	Aq. C2H5OH, HCI, Cu,	75 crude	107
	. uchi	9-carboxylic acid	NaH_2PO_2	;	
C13 II 9 II 10 2	trans-2-Amino-x-(2'-bromophenyl)einnamic acid	8-Bromophenanthrene-9-carboxylic acid	C ₂ H ₅ OH, HCl, Cu	20-60	20
	trans-2-Amino-2-(1'-bromophenyl)cinnamic acid	6-Bromophenanthrene-9-carboxylic acid	Aq. H ₂ SO ₄	I	15, 108
C15H CIO	tranx-2-Amino-5-chloro-x-phenylcinnamic acid	2-Chlorophenanthrene-9-carboxylic acid	Aq. H ₂ SO ₄ , Cu	65	108
	trans-4-Chloro-x-(2'-aminophenyl)chnamic acid	3-Chlorophenanthrene-9-carboxylic acid	Aq. C2H5OH, H2SO4, Cu	30	84
	trans-2-Amino-a-(4'-chlorophenyl)chmamic acid	6-Chlorophenanthrene-9-carboxylic acid	Aq. H ₂ SO ₄	28	109, 110
:			Aq. H2SO4, Cu	58	
Cisusio	3-{2Vminobenzylidene)oxindole	Lactam of 8-aminophenanthrene-	Aq. H ₂ SO ₄ , Cu	75	15
27.17		y-carboxylic acid			
*00.4m810	trans-z-amno-z-(z -mtropnenyi)einnamie aeid	8-Nitrophenanthrene-9-carboxylic acid	Aq. H ₂ SO ₄ , Cu	42	111
5	the second of th		Acetone, Cu	22	
Citation	citations construction of phenylennamic seid	Phenanthrene-0-carboxylle acid	Aq. H ₂ SO ₄ , Cu	93 crude	4, 25
			Aq. H ₂ SO ₄ , Cu	98	47
			Aq. HCl, Cu bronze	40	25
			$Aq. H_2SO_4$	09	47
			Aq. pH 5	57	25
			Aq. $pH7$	75	47
			Dry, acetone, Cu*	81	25
			Dry, acetone, Cu*	94	47
			Nitrosoamide, C ₆ H ₆	43	22
			Nitrosoamide, (C2H5)20	37	25
	from 2. Amino-14 famine phonylleinnamic acid Phenanthrene-9-carboxylle acid	id Phenanthrene-9-carboxylle acid	Triazene†	58	25
Note.	Note: References 104-225 are listed on pp. 450-462.	***************************************	A4. C2H5OH, H2SO4, Cu	18	105

trant-2-Amino-r-(f'-aminophany))cinnamic acid Phenanthrene-9-carboxylle aeld Nate: References 184-225 are listed on pp. 459-462.

^{*} The crystalline diatonium chieride was used, and the yield is based on the diazonium salt, ! The trivens was obtained by coupling the diamonium salt with dimethylamine,

TABLE I-Continued

PHENANTHRENE DERIVATIVES

		PHENANTHRENE DERIVATIVE			
		4	Conditions	Yleld, %	Reference
Product Formula	Starting Amine		Aq, NaOII	22	15
$C_{13}H_{10}O_3$	trans-2-Amino-5-hydroxy-a-phenylcinnamic		Aq. acld	40-45	15
$C_{16}H_8O_3$	acid trans-2-Amino-&-(2'-carboxyphenyl)chnamic acid acid (1-canophenyl)chnamic acid	Anhydride of phenanticory of dicarboxylic acid d-Cyanophenanthrene-9-carboxylic acid	Aq. II ₂ SO ₄ , Cu Aq. II ₂ SO ₄ , Cu	55 45 58	111
C ₁₆ H ₉ NO ₂ C ₁₆ H ₁₀ O ₄	trans-2-Amino-a-(4'-carboxyphenyl)cinnamic		ла, С ₂ И5ОИ, И ₂ SO ₄ . Сп	æ	112, 113
$c_{16}\mathrm{H}_{12}\mathrm{O}_2$	trans-2-Amino-4,5-methylenedioxy-a- phenyleinnamic acid trans-2-Amino-5-methyl-a-phenyleinnamic acid trans-2-Amino-5-methyl-a-phenyleinnamic acid trans-2-Amino-3-methyl-a-phenyleinnamic acid		Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄	75 crude 75 crude 20 20	70 70 51
	trans-2-Amino-a-(4'-methylphenyl)cunaunc acad		Na ₂ CO ₃ HCl, C ₂ H ₃ OH, Cu	<u>6</u>	Ş
	trans-a-(2'-Amino-5'-methylphenyl)clinamic acid 7-Methylphenanthrene-9-carboxylic acid trans-a-(2'-Amino-5'-methylphenyl)clinamic acid 8-Methylphenanthrene-9-carboxylic acid		Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Cu	00-70	5 25 55
	trans-2-Amino-a-(2'-methylphenyl)chnamic acid trans-3-Methyl-a-(2'-aminophenyl)chnamic acid		Aq. II.SO.	1	70
	$trans-2$ -Amino- α -(3'-methylphenyl)cinnamic acid		00 - 20	80	10
$c_{16}H_{12}O_3$	trans-2-Amino-5-methoxy-x-phenylcinamic acid 2-Methoxyphenanthrene-9-carboxylic acid trans-2-Amino-5-methoxy-x-phenylcinamic acid 4-Methoxyphenanthrene-9-carboxylic acid trans-2-Amino-3-methoxy-x-phenylcinamic acid trans-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-Amino-3-methoxy-2-metho		11,50¢ Cu 11,50¢ Cu 11,50¢ Cu	Quant.	တ က
	trans-2-Amino-α-(4'-methoxyphenyl)cinnaliile acid	8-Methoxyphenanthrene-9-carboxylic acid	11 ₂ 50 ₄ , ^{Cu}	20	٠,
	trans-2-Amino-a-(2 -incthoxyphicus tylumana acid	4.11.vdroxv. f-methoxyphenanthrene-	112504. Cu	ra. 3	1-
$C_{16}H_{12}O_{\pmb{4}}$	trans-2-Amino-3-methoxy-4-hydroxy-a- phenylcinnamic acid	g-carboxylic acid	NaOII	60 erude	13
		9-carboxyllc acid 8-renoo-f-methoxy-5,6-methylenedloxy-	ла. сизоп, и 504, Си	ţţ	či
C ₁₇ H ₁₁ BrO ₅ C ₁₇ H ₁₂ O ₅	trans-2-Amino-3-methoxy-α-(2-0romo-s, of methylenedioxyphenyl)cinnamic acid trans-2-Amino-3-methoxy-α-(3',4'-methylene- dioxyphenyl)cinnamic acid	phenanthrene.O-carboxylle acid 4-Methoxy-6,7-methylenedloxyphenan- threne-9-carboxylle acid	11.50 ₁ , Cu	1	e1 1-

C17H13BrO	$C_{17} H_{13} BrO_4$ trans-2-Amino-3,4-dimethoxy-6-bromo- α -phenylcinnamic acid	1-Bromo-3,4-dimethoxyphenanthrene- 9-carboxylic acid	Aq. C ₂ H ₅ OH, HCl, Cu	70-80	00
	trans-2-Amino-3,4-dimethoxy-5-bromo- \$\alpha\$-phenylcinnamic acid	2-Bromo-3,4-dimethoxyphenanthrene- 9-carboxylic acid	С2Н5ОН, НСІ, Си	95 crude	99
	trans-2-Amino-3, 4-dimethoxy- $\alpha(2'$ -bromophenyl)cinnamic acid	8-Bromo-3,4-dimethoxyphenanthrene- 9-carboxylic acid	Aq. C2H50H, HCl, Cu	09	15
	<pre>trans-2-Amino-a-(2'-bromo-4',5'-dimethoxy- phenyl)cinnamic acid</pre>	8-Bromo-5,6-dimethoxyphenanthrene- 9-carboxylic acid	Aη. H ₂ SO ₄ , Cu	60-65	19, 99
C ₁₇ H ₁₃ ClO ₄	<pre>lrans-2-Amino-4,5-dimethoxy-\(\alpha\)-chloro- phenyl)cinnamic acid</pre>	6-Chloro-2,3-dimethoxyphenanthrene- 9-carboxylic acid	Aq . C_2H_5OH , H_2SO_4 , Cu	35	115
C17H14O2	trans-2-Amino-3-methyl-x-(4'-methylphenyl)-cinnamic acid	4,6.Dimethylphenanthrene-9.carboxylic acid	Aq. C ₂ H ₅ OH, HCl, Cu,	11	73
	trans-2-Amino-α-(2', 5'-dimethylphenyl)- cinnamic acid	5,8-Dimethylphenanthrene-9-carboxylic acid	Aq. C ₂ H ₅ OH, HCl, Cu	85 crude	116
	trans-2-Amino-\(\alpha\)-4'-dimethylphenyl)- cinnamic acid	6,8-Dimethylphenanthrene-9-carboxylic acid	Аq. С ₂ Н ₅ ОН, НСІ, Си	87 crude	83
	trans-2-Amino-α-(3'-ethylphenyl)cinnamic acid	5- and 7-Ethylphenanthrene-9-carboxylic acid	H ₂ SO ₄ , Cu	95	117
	trans-2-Amino-α-(4'-ethylphenyl)cinnamic acid	6-Ethylphenanthrene-9-carboxylic acid	Aq. H,SO,, Cu	40	60
C ₁₇ H ₁₄ O ₃	trans-2-Amino-3-methoxy-\(\alpha\)-clnnamic acid	4-Methoxy-8-methylphenanthrene- 9-carboxylic acid	Aq. C ₂ H ₅ ÕH, HCl, Cu NaOH	80 crude 43	118
	clanamic acid	5-Methoxy-8-methylphenanthrene- 9-carboxylic acid	CH ₃ OH, H ₂ SO ₄	1	119
	cinnamic acid.	6-Methoxy-8-methylphenanthrene- 9-carboxylic acid	NaOH	I	120
,	cinnamic acid trans-2-Amino-a-(4'-ethoxynbenyl)		Na ₂ CO ₃ , Cu	l	62
$c_{17}H_{14}O_{m 4}$	trans-2-Amino-4,5-dimethoxy-α-phenyl- chnamic acid trans-2-Amino-3,4-dimethoxy-α-phenyl-		Aq. H ₂ SO ₄ , Cu Aq. H ₂ SO ₄ , Cu	20-60	114
-	cinnamic acid trans-2-Amino-a-(3,4-dimethoxynhamin	3,4-Dimethoxyphenanthrene-9-carboxylic acid	Aq. H ₂ SO ₄ , Cu	70-80	(~
7	henvi).	6,7-Dimethoxyphenanthrene-9-carboxylic acid 9.5 mi	.4q. H ₂ SO ₄	80 60	121, 122 19
		acid	Aq. Na2CO3	35	123
Note: Refe	Note: References 104-225 are listed on pp. 460-462.	-:		58	

TABLE I-Continued

	Reference	ដ	ಆ	ដ	=	1	\$61 1	153		101			924	20, 127	u	y- (*
	Yleld, %	2.0	55-05	12	opius 65	j	i	1		;		ì	ł	15-50	\$5	30
	Conditions	лд, кон	Aq. H ₂ SO ₄ , Ca	Aq. II3SO,	Au. C ₁ H ₅ OH, HCl. Cu	, 1	4.7	2. *		;		:	A4. 11,50,	Aq. Masop. Cu	Ar. C. HAOH, HCl. Cu.	Nati 1 ¹⁰ 01 Aq. C ₁ H ₁ OH, Het, Cu. Sali 1 ¹ 001
DERIVATIVES	1 mbodi	-inaplacation of the december of the state o	3,0-thinetioxy-1 is 9-carboxylle acht 1 s. nimethoxy-3-hydroxyphenanthicne-	yearboxylle acid An. H ₃ SO, Anhwiride of 3,4-dimethoxyphenanthrene- Au. H ₃ SO,	8,9-dicarboxy lie acld 8,9-dicarboxy lie acld 5.8. Dimethyl-2,3-methylenedloxy phenau-	threne.9-carboxylle acld s. Renno.1 2-dimethoxy-5,6-methylene-	dloxyphenanthrene-g-carloxy lie acid	dloxyphonanthrene-9-cutwaxylle acid	threne-9-cathoxy lie acid and 1.2-	phenanthrens-gearboxy lie acid	threno-3-carboxyle acid and 2,3-di- methoxy-5,6-methylenedloxy-	phenanthrens.g.carbaxylicacid	phenanthren-9-carl oxylic achi 5-fromo-3, 1, 4-trimethoxyl-hennithren-	g-earborylic acid	g-earboxylle acld 6.Ethyl-t-orthylphenanthrene-	g-carboxylic acid 7-Ethyl-t-methylphenanthrene- g-carboxylic acid
		Starting Amine	trans-2-Amino-3-hydroxy-4-methoxy-x-(4'- methoxyphenyl)einnamic acid	trans-2-Amino-3-methoxy-4-hydroxy-2-(2) methoxyphenyl)clinnamic acid	trans-2-Amino-3,4-dimethoxy-z-(z -carboxy- phenyl)clnnamic acid	trans-2-Amino-4,5-methylenedloxy-3-(2,5) dimethylphenyl)chnamic acid	C19H13BrO ₆ trans.2.Amino-5,6-dimethoxy-x-(2bromo-1) methylenedioxyphenyl)cinnamic acid	trans-2-Amino-4,5-dimethoxy-2-(2-bromo-4,5-dimethoxy-2-Amino-4,5-dimethoxy-2-Amino-4,5-dimethoxy-2-(2-bromo-4,5-dimethoxy-2-(2-brow-2-bromo-4,5-dimethoxy-2-(2-brow-2-brow-2-brow-2-(2-brow-2-b	trans-2-Amino-5,6-dimethoxy-x-(3'.4'- methylenedloxyphenyl)chnamic acid		trans-2-Amino-4,5-dimetinexy2 xx2 xx xx xx xx xx xx xx xx xx methylenedioxyphenyl)chnamic acid		lrans-2-Amino-3, t-dimethoxy; x-(3, 1, 1) methylen-dloxyphenyllelinamic acld	C14H15BrO, trans-2-Amino-3, edimenoxy-2-4-5 edimenoxy-2-4-5 edimenosyphenyphenyphenyphenyphenyphenyphenyphen	trans-2-Amino-3,4-dimettioxy-x-1=-memory methoxyphenyl)clinamie acid	traus-2-Amino-3-methyl-2-(3'-ethylphenyl)- cinnamic acid traus-2-Amino-3-methyl-2-(3'-ethylphenyl)- cinnamic acid
	í	Formula	$c_{_{17}H_{14}0_{3}}$		$C_{18}H_{12}O_{5}$	$c_{18} n_{14} o_4$	$\mathrm{C_{19}H_{13}BrO_6}$		C14H14O6					CIAH15BrOs		ClaH16Oz

138 137

63 I

Aq. dioxane, NaH2PO2,

9-carboxylic acid

Cu, H₂SO₄ Aq. Na₂CO₃

rans-2-A phenyl	trans-2-Amion-3,4-dimethoxy- α -(4'-methyl-phenyl)chnnamic acid	3,4-Dimethoxy-6-methylphenanthrene- 9-carboxylic acid	Aq. C ₂ H ₅ OH, HCl, Cu	80	15
trans-2-Amino-3,4-dimethoxy-\alpha-(2'-methyl-phenyl)cinnamic acid	-(2'-methyl-	3,4-Dimethoxy-8-methylphenanthrene- 9-carboxylic acid	Aq. Na ₂ CO ₃	90 crude	15
'rans-2-Amino-4-hydroxy-3-methoxy-α-(2',5'-dimethylphenyl)cinnamic acid	hoxy-α-(2',5'- I	5,8-Dimethyl-3-hydroxy-4-methoxy- phenanthrene-9-carboxylic acid	Dioxane, H ₂ SO ₄ , Cu, NaH ₅ PO,	47 crude	128
trans-2-Amino-3,4-dimethoxy-α-(4'-methoxy- phenyl)cinnamic acid **		3,4,6-Trimethoxyphenanthrene- 9-carboxylic acid	Aq. H ₂ SO ₄	20	12
rans-2-Amino-3,4-dimethoxy-α-(2'-methoxy- phenyl)cinnamic acid		3.4.8-Trimethoxyphenanthrene-9-carboxylic Aq. C2H5OH, HCl, Cu acid	Aq. C ₂ H ₅ OH, HCl, Cu	i	16
!rans-2-Amino-3,4-dimethoxy-a-(3'-methoxy-phenyl)chnnamic acid	,	3,4,5- and 3,4,7-Trimethoxyphenanthrene- 9-carboxylic acid	Aq. CH3OH, H2SO4	I	50
trans-2-Amino-a-(2'-naphthyl)cinnamic acid		Benzofe]phenanthrene-6-carboxylic acid Benz[a]anthracene-6-carboxylic acid	Aq. H ₂ SO ₄ , Cu	9	76, 120, 130
<i>trans-2-A</i> mino-α-(1'-naphthyl)cinnamic acid	namic aeid	Chrysene-5-carboxylic acid	Aq. C2H5OH, H2SO4, Cu,	58 87	74, 130
C19117BtOg trans-2-Amino-3,4-dimethoxy-a-(2'-bromo-4',5'-dimethoxyphenyl)clinnamic acid	2'-bromo-4',5'- d	NaH ₂ PO ₂ 8-Bromo-3,4,5,6-tetramethoxyphenanthrene- Aq. $\rm H_2SO_4$. Cu 9-carboxylic acid	NaH_2PO_2 Aq. H_2SO_4 , Cu	27	131, 132
cinnamic acid	ethylphenyl)-	5,6,7,8-Tetramethylphenanthrene- 9-carboxylic acid	Aq. H ₂ SO ₄ , Cu	30	133a
climamic acid frans-2-Amino-3-(2-methyl-5-isopropylphenyl)- frans-2-Amino-3-(9-methyl)	ropylphenyl)-	8-Methyl-5-isopropylphenanthrene- 9-carboxylle acid	Aq. C ₂ H ₅ OH, HCl, Cu	65 crude	83
clunamic acid trans-2-Amino-3.4-tilmethoxy-2-(9, 5)	propyiphenyi)	6-Isopropyl-8-methylphenanthrene- 9-carboxylle acid	Aq. H ₂ SO ₄ , Cu	61	133b
dlmethylphenyl)cinnamic acid trans-2-Amino-4,5-dimethoxy-a-(?)	10, 10 1 10, 10 1	3,4-Dimethoxy-5,8-dimethylphenanthrene- 9-carboxylic acid	Dioxane, H ₂ SO ₄ , NaH,PO., Cu	20	128
dimethylphenyl)ctnnamic acid trans-2-Amino-3,4-dimethoxy-a-(2'-ethoxy-	1 1 -(2'-ethoxy.	2,3-Dimethoxy-5,8-dimethylphenanthrene- 9-carboxylic acid	Dioxane, H ₂ SO ₄ , NaH,PO,, Cu	83 crude	134
phenyl)clunamic acid	, , , , , , , , , , , , , , , , , , ,	s-Ethoxy-3,4-dimethoxyphenanthrene- 9-carboxylle acid	Aq. CH3OH, H2SO4	80	17
phenyl)cinnamic acid trans-2-Amino-5-methoxy-	-d-(* -methoxy-		$Aq. H_2SO_4$	50	135, 136
phenyl)cinnamic acid	· , · · · · · · · · · · · · · · · · · ·	2,5,6,7-Tetramethoxyphenanthrene-	Aq. dioxane, NaH,PO,,	83	137

Note: Reserves 104-225 are listed on pp. 460-462.

141

142 143

81

146 145 144

clnnamic acid

C. 21 II 16 04

 $c_{21}H_{14}O_{2}$ $\mathrm{C}_{21}\mathrm{II}_{16}\mathrm{O}_{2}$

143

131, 132

136

Reference

139 18 140

TABLE I-Continued

C19 II 18 Os (Cont.)

Product Formula

	Yield, %	50 crude	30	65	i	9	13	95 crude	25	35	33	5	CT	32	G.	ເລ	30		65 crude
	Conditions	Aq. CH30H, H2SO4	Aq. CH30H, H2SO4	Dimethylformamide,	112504, Cu Aq. Na ₂ CO ₃	Aq, H2SO4, Cu		Aq. dioxane, C2H5OH,	H ₂ SO ₄ , Cu, NaH ₂ PO ₂ Aq. C ₂ H ₅ OH, Na ₂ CO ₃	A2 CH-OH. H.SO,	Aq. CH ₃ OH, H ₂ SO ₄ , Cu	Aq. Ch ₃ OH, M204, ve		Aq. CH3OH, H2SO4, Cu		Dioxane, C2H3OH, Cu,	NaH2PO2	Aq. H ₂ SO ₄ , cu	Aq. (160 C ₅ H ₁₁) ₂ O, H ₂ SO ₄ , Cu, NaH ₂ PO ₂
DERIVATIVES	THEORY TITLES	Froduct	3,4,5,5-retrainethoxymens 9-carboxylle acid	3,4,0,0-1eutamethory, 9 9-earboxylic acid	9-carboxylic acid	phenanthrene-9-carboxylic acid	9.carboxylic acid 9.carboxylic acid 9.4.8.7.Tetramethoxyphenanthrene-	9-carboxylle acid	8,9-Methylenedioxychrysene 5-carboxylic acid 9-Methoxychrysene-5-carboxylic acid		5-Ethyl-3,4,8-trimethoxyphenanturene- o-carboxylic acid	6-Ethoxy-3,4,7-trimethoxyphenanthrene-	9-carboxy.ic acta 6-Ethoxy-3,4,5-trimethoxyphenanthrene-	9-carboxylic acid 7-Ethoxy-3.4.6-trimethoxyphenanthrene-	9-carboxylic acid 5-Ethoxy-3,4,6-trimethoxyphenanthrene-	9-carboxylic acid	Cholanthrene-12-carboxy ne con-	11,12-Dimethylchrysene-5-carboxylic acid	1,2-Dimethoxyclırysene-6-carboxylle acid
		Starting Amine	trans-2-Amino-3,4-dimethoxy-\(\alpha\).	transcriptors, transc	trans-4,5-Trimethoxy-\(\alpha\)-(2'-amino-5'-	methoxy fraction 1.6.1 rimethoxy-α-(3'-methoxy-α-1, α-1, α-1, α-1, α-1, α-1, α-1, α-1,	trans-2-Amino-3,4-dimethoxy-x-(3',4'- dimethoxyphenyl)cinnamic acid		trans-2-Amino-4,5-methylenedioxy-α- (1'-naphthyl)cinnamic acid	trans-2-Amino-5-methoxy-a-(1'-naphthy1)-	cinnamic acid trans-2-Amino-3,4-dimethoxy- α -(5'-ethyl-	2'-methoxyphenyl)cinnamic acid ///www-2-Amino-3,4-dimethoxy-x-(4'-ethoxy-	3'-methoxy)cinnamic acid		trans-2-Amino-3,4-dimethoxy-α-(3 -emox) - 4'-methoxyphenyl)cinnamic acid		trans-2-Amino-&-(3'-acenaphthenyl)cinnamic	acld	cinnamic acide trans-2-Animo-3,4-dimethoxy-a-(1'-naphthyl)-

 $C_{20}\Pi_{14}O_{3}$ $C_{20} H_{20} O_{5}$

 $C_{20}H_{20}O_6$

 $C_{20}\Pi_{12}O_{4}$

TABLE II

DIHYDROPHENANTHRENE DERIVATIVES

Yield, % Reference		25	25	25	42	4,86	98	98		90	90		156		87				
Yield, %		4	40	; c	20	ı	١	06	ì	,	15		Small		45	;	None		
Conditions		Tr co	Aq. dioxane, 112504, Ca	Nitrosoamide	Triazene	C2H5OH, H25O4, V.	Aq. H2SO4, Cu	Aq. H2SO4, Cu	Aq. H2SO4, Cu		Aq. H,SO,, Cu	7	to H.SO. Cu	The state of the s	10 10 H	Aq. dioxane, Hel, ell	Na,CO, or CH3CO2Na		
JIH KIMOT WATER	Product		Section in the	5,6-Dihyaronenzali Martini		m	9,10-Dinyurophenanthrene-9-carboxylic acid	9,10-Dinydrophienanchicase, 9,carboxylic acid	9,10-Dinydrophenanchicae	2,3(or 3,4-)-memigramman	henanthrene-9-carboxylic acid	3-Methoxy-9,10-dihydrophenanturene-	9-carboxylic acid	10. Methyl-9,10-dihydrophenanthrene-	o conformity and	9-carbony no mere o mono o 10-dihydro-	2,3,4,7-Tetramethoxy-9-cyano-5,10-mil	phenanthrene	
THE THE THE THE THE THE THE THE THE THE		Starting Amine			1-(2'-Ammophicus) - (2'-Ammophicus) - (2'-Ammophicus)			1-(2'-Annuclaters') Franciscopionic acid	a-Phenyl-p-(z-immer-press) in propionic acid	X-(Z-Ailling) in a way washing and in XV-	α -(2-Aminophenyl)- β -(3,4 -menylonyl)- α -	phenyl)propionic acid	a.(2.Aminophenyl)-\(\beta\)-(4'-methoxyphenyl)\(\text{prophenyl}\)-\(\text{prophenyl}\)-(2.Aminophenyl)-\(\text{prophenyl}\)-(4'-methoxyphenyl)\(\text{prophenyl}\)	acid		The state of the s		C191119.NO4 & (2-Amino-5-methoxyphicary.) / (2)	trimethoxyphenylyproprometric
	product	Pormula	in mind		C13 II 11 N			C_{14}^{11}	C15 II 1202		C.H.,0,		C 11.0					C19 II 19 NO4	•

• The triazene was prepared by coupling the diazonium salt with dimethylamine and was then heated in benzene solution while hydrogen chloride was bubbled in.

TABLE III

FLUORANTHENE DERIVATIVES

Numbering System for Fluoranthene

	Yield, % Reference	3	55, 157 157	88	158	158	158	159	12	88	160	161	162	162
	Yield, %	8	1 17	1	1 :	n T	1	55	Poor	15	1	38	1	ı
, D		Aq. CH ₃ CO ₂ H, H ₃ SO ₄ , Cu Aq. H ₂ SO ₄ , Cu	Aq. CH3CO, H, H, SO,	Ad 11-50 Cu	Ag. H.SO. Co	Ag. CH. CO II II so o.	As HCl on	Aq. 110, C2	A4: 112004: CII	Ad. 112504, Cu	A4. 112504. Cu	Aq. CH3CO2H, H2SO4, Cu	And Current Haso, Cu	A4: CH3CO211, H2SO4, Cu
Product	Fluoranthe						•		-, ,					
Starting Amine	1-(2'-Aminophenyl)naphthalene 1-(2'-Amino-6'-methen-boomb	1-(2'-Amino-3'-methylphenyl)naphthalene	1-(2'-Aminophenyl)-2-methoxynaphthalene	1-(2'-Aminophenyl)-4-methoxynaphthalene	1-(2-Methoxyphenyl)-8-aminonaphthalene	1.69. (missing - methoxyphenyl)naphthalene	1 (2)	1-(2 -Amino-4'-carbethoxyphenyl)naphthalene	2.62Aminophenyl)-2,3,4-trimethylnanhthalene	3.(2. Aminophenyl) fluoranthene	*-(2 -Aminophenyl)-1-methylauoranthene	4-(2'Aminophenyl)-2-methylfluoranthene	eferences 104_995 gmg 1:4-1	* The use of copper did not increase the will.
Product Formula	C ₁₆ H ₁₀ C ₁₇ H ₁₂		$\mathrm{C}_{17}\mathrm{H}_{12}\mathrm{O}$							$C_{22}H_{23}$			Note: Re	* The use o

Note: References 104-225 are listed on pp. 460-402.
* The use of copper did not increase the yield.

TABLE IV

PREPARED VIA TRIAZOLES

8 2	
Carbazole Derivatives Prepared via 11 1 Numbering System for Carbazole	

Poforonog	Treference	165	164	164	164	165	169	168		168	150		621	1 6		
roduct	Name		1,3-Dimethylcarbazole	8,10-Dinitro-7-benzikijaeridine	Benzo[a]carbazole	7-Benz[kl]acridine	10-Methylbenzolejcarbazole	3-Benzoylcarbazole	a la logardant a la como la fatta	12-Nanhthof2,3-a]carbazole-5,13-dione		1,1'-Bicarbazole	3.9'-Bicarbazole	3,3'-Bicarbazole	3,6-Dibenzoylearbazole	
A	Formula		C.H.S	C, 11, N, O,	C.H.I.N	11 01	C,H,BN	C19H13NO	C20II10BENO2	OX	C201111102	C. H. N.	7 -07 17		C.H.,NO,	
	200	Keterences	601	601	103	105 100	165, 165	165	103	103	69, 167	103	507	CO.	103	201
	Product	Name		5-Pyrid[4,3-b]indole	1,3-Dinitrocarbazole	2.Chlorocarbazole	3.Chlorocarbazole	2.Aminocarbazole	y Mitrographyzolo	3-Nitocarbazole	Carbazole	3.Cyanocarbazole	1-Methylcarbazole	3-Methylcarbazole	3.Amino-6-methylcarbazole	3-Acetylcarbazole
		Formula		C H.N.	C, 11, N, O,	C. H. CIN		C11114.N2		C12H4N2O2	C.H.N	, N. II.	N. I. C.		CLMILL	CHINNO

Note: References 104-225 are listed on pp. 460-462.

TABLE VI

Dimenzopithan Deminatives and Scheue Analogs

Numbering System for Dibenzofuran

Yleld, % Reference	176	176	176	176	176	176	176	176	170	177	176	178	30	30	30	
Yleld, %	1	I	1	١	1	ļ	ı	l	ı	က	1	30	45	C	c	
Procedure	19.11.50	Ac W-SO.	Ag. 11.50.	Ag. 11.50.	Ag. 11.50.	Ag. II.50.	An 11.50.	Ag. H.SO.	An H.SO.	Ac H.SO.	A H.SO.	Ag 11.50.	Ag 11.50.	10 Va Va 011 4 Cu 011	Aq. NaOH	
Product	•	2.7-Dibromodibenzofuran	2,9.1)thremedibenzoluran	2. Chloro-7-nitrogipenzoini an	2.8.Dichioredibenzoluran	2-Hromodibenzoluran	2-Bromodibenzoluran	J.Bromodibenzoluran	2-Chlorodibenzoluran	2-Chlorodibenzoluran	3-Chloredibenzoluran	3-Nitrodibenzoluran	Dibenzoluran			
Striffing Material		e it he a . Andrew Salitennediphenyl ether	2. Infro- 1, Calibromodiphenyl ether	C. M. CIND. 2. Amboo Centoro-Santrodiphenyl ether	2. Intro-1, Palk thorodiphenyl ether	2. Indoe thromodiphenyl ether	2. Imino-1'-bromodiphenyl ether	2. Amthe Schannedlphenyl ether	2. Amino- t. chlore-lipheny l ether	2. Indno-1'-chlerodiphenyl ether	2.Amino-5-chieroliphenyl ether	2. Amino-S-nitrollyhenyi ether				
Profect		0 11 11 11		C.M.CINO.	0.10.11.0	(1.11.11.1)			C.H.C0			C.H.SO.	o'H'a	:		

102 102 58 58 179 46 30 30	8 8 8 8	780 30 30 30	30 30 181 180	180 180 182
15 40 8 8 8 8 8 40 40 15 25 25 35	5 <30 None	Trace 22 23-40	None 3 70 32	Trace 0 0
Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₄	H ₂ SO ₄ , CuSO ₄ N ₂ SO ₄ , Cu N ₂ O ₁	nc., cu 85% H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₃ SO ₄ , Cu	Aq. NaoH Aq. H ₂ SQ ₄ , Cu Aq. CH ₃ CO ₂ H, HCl, Cu Aq. CH ₃ CO ₂ H, HCl, Cu	П ₂ SO ₄ Аq. СП ₃ СО ₂ И, ИСІ, Си Аq. СП ₃ СООЙ, ИСІ, Си 50% Н ₂ SO ₄
2-Bromodibenzofuran-6-carboxylle acid 2-Bromo-4-methyldibenzofuran 2-Bromo-8-methoxydibenzofuran 2-Nitrodibenzothlophene Dibenzothiophene	Dibenzothiophene dioxide	Dibenzoselenophene 2-Methyldibenzothiophene	2-Methyldibenzothiophene dioxide 2-Ethoxy-8-nitrodibenzothiophene Naphtho[1,2-b]thianaphthene-11-dioxide	Naphtho[2,1-b]thianaphthene.7-dioxide Naphtho[1,2-b]thianaphthene Naphtho[2,1-b]thianaphthene
2-Amino-4'-bromo-6-carboxydiphenyl ether 2-Amino-4-bromo-6-methyldiphenyl ether 2-Amino-4-bromo-4'-methoxydiphenyl ether 2-Amino-4-nitrodiphenyl sulfide 2-Aminodiphenyl sulfide	2-Aminodiphenyl sulfone	2-Aminodiphenyl selenide 2-Amino-4'-methyldiphenyl sulfide	C ₁₃ H ₁₀ O ₂ S 2-Amino-4'-methyldiphenyl sulfone C ₁₄ H ₁₁ NO ₃ S 2-Amino-4-nitro-4'-ethoxydiphenyl sulfide C ₁₆ H ₁₀ O ₂ S 2-Aminophenyl-1'-naphthyl sulfone	2-Aminophenyl-2'-naphthyl sulfone i.0 ^S 2-Aminophenyl-1'-naphthyl sulfide 1-Amino-2-naphthyl phenyl sulfide Note: References 104-225 are listed on pp. 460-462.
C ₁₃ H,BrO ₃ C ₁₃ H _B BrO C ₁₃ H _B BrO ₂ C ₁₂ H ₁ NO ₂ S C ₁₂ H ₈ S	$\mathrm{C_{12}H_8O_2S}$	$^{\mathrm{C}_{12}\mathrm{H}_8\mathrm{Se}}_{\mathrm{C}_{13}\mathrm{H}_{10}\mathrm{S}}$	C11H1002S C14H11NO3S C16H1002S	C _{le} H ₁₀ S

TABLE VII

	Yleld, %. Reference	727	t 1 t ;	183	183	183	181	183
	Yleld, %	 0 0	- -	I	16	81	30	1
	Procedure	Aq. HCl Aq. HCl, Cu (C ₃ H ₃) ₂ O, Cu	Acetone, Cu Aq. II ₂ SO ₄ Nitrosamido, C ₆ II ₆	Aq. II ₂ SO ₄	$Mq. H_2SO_4$	лд. H ₂ SO ₄	70% II3SO.	Aq. II, SO,
FLUORENE DERIVATIVES	Product	Fluorene		3,1'-114-(allmethylamino)-7-ultro-9-phenyl-	theorene 3,1'Me(almethylamino)-9-phenyllinorene	3,1'-1114(Mmethylamino)-7-methyl-	9-phenylluorene 3,7, t'-Tri-(dimethylamino)-9-phenylluorene	8, y. Bi-(dimethylamino)-11-phenylbenzofal- fluorene
	statting Autho	y Anitoolipheny literibane		w C O. 10s-(15-dimethylandmaphenyl)-2-amino-	ne.(Colmethy laminopheny)-2-ammophenyl-	ractions	5-methy hibenylmethane (18-44-48mino-	t.dimethylaminophenylmethane 1914-(v.4)methylaminophenyll-2:amino- 1-nayhthylmethano
	10, 24	*19141.5		5 × 5 · 5	t national		C. H. N.	Caller

Nile: References 104-225 are listed on pp. 460-462.

TABLE VIII

	Yield, % Reference		186	100	47	47	47	100, 187		le 100	100	31		31		31		47	24	30	31, 47	95	188	188	19	
	Yield,	78 crude	25	-	6	2	0	55-60	1 2	95 crude	48	50 *	15*	4 C9	* 09	71*	25*	0	0	10	20	80	65	50	10	10
	Procedure	Aq. H ₂ SO ₄	Aq. H ₂ SO ₄	Aq. H ₂ SO ₄	Aq. H ₂ SO ₄	Aq. H2SO4, Cu	Acetone, Cu	$Aq. H_2SO_4$	Aq. H2SO4, Cu	Aq. CH ₃ CO ₂ Na, Cu	Aq. H2SO4	Aq. H2SO4	•	Aq. II ₂ SO ₄	Aq. H ₄ SO ₄ , CuSO ₄	Aq. H ₂ SO ₄ , Cu	$p_{ m H}$ 9, 12	Acetone, Cu	$Aq. HCl, H_3PO_2, Cu$	$NH_4OH + Cu$	NaOH	Aq. H2SO4	Aq. H ₂ SO ₄	Aq. H_2SO_4	$Aq. H_2SO_4$	
Fluorenone Derivatives	Product	2,4-Dinitrofluorenone	1-Bromofluorenone	1-Nitrofluorenone	1-Nitrofluorenone			2-Nitrofluorenone		3-Nitrofluorenone	4-Nitrofluorenone	2-Nitrofluorenone	4-Nitrofluorenone	Fluorenone								1-Mothwile A.dinitang	3-Methal-9 4-dinitardan	Fluorene-1-carbovalla agia	Fluorene	
	Starting Amine	2-Amino-3.5-dinitropenzophenone						2-Amino-5-nitrobenzophenone	•	2-Amino-4-nitrobenzophenone	2-Amino-3-nitrobenzophenone	2-Amino-3'-nitrobenzophenone		2-Aminobenzophenone								C1, II, N2O5 2-Amino-6-methyl-3,5-dinitrobenzophenone	2-Amino-4-methyl-3,5-dinitrobenzonhenone			Note: Defendance 10 costs
	Product Formula	C.H.V.D.	C. H. Bro	ON III	6017471610								3	0,11,13								C, III, N,	:	$C_{14}H_8O_3$		Not.

Note: References 104-225 are listed on pp. 460-462.

^{*} These yields are based on the isolated diazonium fluoborate; the other yields in the table are based on the amine.

TABLE VIII-Continued

FLUORENONE DERIVATIVES

Yield, % Reference	55 188	le 7	low 75 60* 31,187,189 80 crude 92,190 55 188	60 191 70 66 <50 54		60 crude 57 33 101 25 75, 194	sə	55 51 20 75 25 105
Procedure	Aq. H ₃ SO ₄	Aq. H ₂ SO ₄ Aq. H ₂ SO ₄	AG. H2SO. AG. H2SO. AG. H2SO.	Aq. H ₂ SO ₄ Aq. H ₂ SO ₄ Aq. H ₂ SO ₆	Aq. H ₂ SO ₄ , Cu Aq. H ₂ SO ₄ Aq. H ₂ SO ₄	Ad. H.2504 Ad. H.2504 CH.202H, H.2504, Cu	Aq. HCl Aq. HCl Aq. HCl Aq. HCl	Aq. CH ₃ CO ₂ H, HCl Aq. HCl Aq. H ₂ SO ₄ , Cu
	Product	1.Methyl-1-nitrolluorenone 3-Methyl-2-nitrofluorenone 3.Methyl-7-nitrofluorenone	1-Methylfluorenone 2-Methylfluorenone 3-Methylfluorenone 3-Methylfluorenone	3-Attinoxyndorocomo 1,6-Dimethyl-4-nitrofluorenone 3,6-Dimethyl-2-nitrofluorenone	1,4-Dimethylluorenone 1,7-Dimethylluorenone 1,7-Dimethylluorenone	11-Chevening to the control of the c	11-Chrysolthorenone 11-Benzo[b]fluoren-11-one 7-Benzo[c]fluoren-7-one	6-Methyy-1-rentricellum accidents of the factor of the fac
	Starting Amine		2.Antho-V-methyl-5.nitrobenrophenone 2.Antho-2-nethylbenzophenone 2.Antho-3'-nethylbenzophenone 2.Antho-X-methylbenzophenone		2. Amino-2., f'-dimethylbenzophenone 2. Amino-2., f'-dimethylbenzophenone 2. Amino-5, g'-dimethylbenzophenone	2.Anino-1,4'-dimethylbenzophenone 2.Anino-4,5-dimethoxybenzophenone 2.Anino-3',4'-dimethoxybenzophenone	1.Herzoyl-2-naphthylmine 1-t2-Aminobenzoylmaphthalene 3-tenzoyl-2-naphthylmine 3-to-2, m-hosbenzoylmiphthalene	1-(2". Aminobenzoyi)-2-methyinaphithalene 1-(2". Aminobenzoyi)-4-methoxynaphithalene 3-(2". Naphithoyi)-2-naphithylamine 1-Amino-2-(2".5"-dimethylbenzoyi)anthraquinone
	Product Formula	C11 11, NO2	C14H10	CHI1001 CHITHNO1	C13 II 13 O	C ₁₈ H ₁₃ O ₃	C11H10	C,1,1,1,0 C,1,1,1,0, C,1,1,1,0 C,1,1,1,0,

• These yields are based on the isolated diazonium fluoborate; the other yields in the table are based on the amine. Note: References 104-225 are listed on pp. 460-462.

TABLE IX PHENANTHRIDONES

Numbering System for Phenanthridone

	Yield, % Reference	65	196	196	65	48	48	48, 197	48		48	48	48	48	64		225	196	196		99	225	173		198
	Yield, 9	35	33	44	28	20	20	29	11		9	53	20	17	20		1	20	Cu* 35		10		l	54†	1
	Procedure	Acetone, Cu*	Acetone, Cu*	Acetone, Cu*	Acetone, Cu*	Aq. H ₂ SO ₄	Aq. H2SO4, Cu	Aq. HCl	Aq. NaOH	Dioxane, H2SO4, H3PO2,	Cu	Acetone, II ₂ SO ₄ , Cu	Acetone, HBF4, Cu*	ArN ₂ BF ₄ , pet. ether	$Aq. H_2SO_4$		1	Acetone, Cu*	Aq. H2SO4 or acetone, Cu*	As 1701 6	with their on		Aq. H ₂ SO ₄	Aq. acid	ì
-0	Product	5-Methyl-1,3-dinitro-6(5)-phenanthridone	5-Methyl-2-bromo-0(5)-phenanthridone	5-Methyl-2-chloro-6(5)-phenanthridone	5-Methyl-2-nitro-6(5)-phenanthridone	5-Methyl-6(5)-phenanthridone								f. Mother 0 0 mother and	done	3. Remo-f-other off when	9 E. Dimethal 2011	5. Nothing of the contractions	Street, yr star bomethoxy-6(5)-phenanthridone	2,4,5-Trimethyl-6(5)-phenanthridone	5-Ethyl-3-methyl-6(5)-phenanthridone	13-Indolof3,2,1-delphenanthridin-13-one			
	Starting Amine			N-(2'-Aminobenzoyl)-4-chloro-N-methylaniline	N-(2'-Aminobenzoyl)-4-nitro-N-methylaniline	.v-(2vminobenzoyi)N-methylaniline								N-(2'-Amino-4',5'-methylenedioxybenzovi).			N-(2'-Aminobenzoyl)-N-methyl-4-tolnidine	N-(2'Amino-1'carbomethoxybenzovi)-N-	methylaniline	N-(2'-Aminobenzoyl)-2,4,N-trimethylaniline	N. (2 Annunobenzoyi) - 4 - methyl - N - ethylaniline	1. (CAminobenzoyi)carbazole	N-(2"-Aminobenzoyl)-N-benzylaniline	N-(2'-, Aminobenzoyl)-4-ethoxy-N-benzylanlline	Note: References 104-225 are listed on an 160 163
Product	Formula	C1411, N305	CHILIBENO	C111110CLN0	C141110 N2O3	Chinna								C ₁₃ H ₁₁ NO ₃		C15 II 12 BrN0	C ₁₃ II ₁₃ NO	C16H13NO3		C16 II 15 NO	02 11 20	0.111110	C. 11113.70	C21111970	Note: Re.

[•] The crystalline diazonium sait was used, t The yield was the same in the presence or absence of copper,

TABLE X

APORPHINE DERIVATIVES

CHILLSNO

Challinyor

C1,11,11

C,111,15.NO3

Product

Formula

The Chemical Abstracts name is 6-methyl-5,6,6a,7-tetrahydro-4-dibenzo[de,g]quinoline, and the num-

bering starts at aporphine C5.

Yield, % Reference 208, 209 201, 203 201, 202 205, 21 50, 51 210 506 206 504 õ 66 200 25 윉 15 2 2 2 7 40 83 8 7 30 20 2,3,5,6-Bis-methylenedloxy-12-ketoaporphine Aq. CH3OH, H2SO4, Cu 3,4-Dimethoxy-5,6-methylenedloxyaporphine Aq. CH3CH, H2SO4 Aq. CH30H, H2SO4 Aq. CH3OH, H2SO4 Aq. CH3OH, H2SO4 Aq. CH3OH, H2SO4 Aq. CH3OH, H2SO4 Aq. CH3OH, H2SO4 Aq. H2SO4, Cu Aq. H2SO4, Cu 5,6-Dimethoxy-2,3-methylenedloxyaporphine Aq. H2SO4, Cu Procedure Aq. H2SO4, Cu Aq. IICl, Cu 2,3-Dimethoxy-5,6-methylenedloxyaporphine 2-Methoxy-5,6-methylenedloxyaporphine 3-Methoxy-5,6-methylenedioxyaporphine 4-Methoxy-5,6-methylenedloxyaporphine 5,6.Methylenedloxynoraporphine 5,6-Methylenedloxyaporphine Product 3,4.Dimethoxyaporphine 5,6-Dimethoxyaporphine Aporphine 1-(2'-Amino-3'-methoxybenzyl)-6,7-methylenedloxy--(2'-Amino-4'-methoxybenzyl)-6,7-methylenedloxy-1-(2'-Aminobenzyl)-2-methyf-1,2,3,f-tetrahydrolso-1-(2'-Aminobenzyi)-2-methyl-6,7-methylenedloxy-1-(2'-Amino-3',4'-dimethoxybenzyl)-2-methyl-6,7methylenedloxy-2-methyl-1,2,3,4-tetrahydrolso-1-(2'-Amino-4',5'-dimethoxybenzyl)-2-methyl-6,7methylenedloxy-1,2,3,4-tetrahydroisoquinoline methylenedloxy-1,2,3,4-tetrahydrolsoquinoline methylenedloxy-1,2,3,4-tetrahydrolsoquinoline 1-(2'-Aminobenzyl)-6.7-methylenedloxy-1,2,3,4-1.(2'.. Amino.4',5'-methylenedloxybenzoyl)-6,7-1.(2'.Amino-3', t'-dimethoxybenzyl)-2-methyl-1-(2'-Amino-4',5'-methylenedioxybenzyl)-6,7-1-(2'-Amino-5'-methoxybenzyl)-2-methyl-6,7-1-(2'-. Aminobenzyl)-2-methyl-6,7-dimethoxy-2-methyt-1,2,3, t-tetrahydrolsoquinoline 2-methyl-1,2,3,4-tetrahydroisoquinoline Starting Amine 1,2,3,4-tetrahydrolsoqulnollno 1.2,3,4-tetrahydrolsoquinoline 1,2,3,1-tetrahydrolsoquinoline tetrahydrolsoquinollne quinoline nutnoline

dimethoxy-2-methyl-1,2,3,4-tetrahydroisoquinoline

Caollat NO4

C, HILLNO

. H.No.	11 NO. 1-(2'-Amino-3', 4'-dimethoxybenzyl)-2-methyl-	3,4,6-Trimethoxyaporphine	Aq. CII30II, II2SO4	ı	211
		3,5,6-Trimethoxyaporphine	Аq. СИ ₃ ОН, И ₂ SO ₄	24	212
. H., NO.	.xy-6-	ethoxy-2,3-methylenedioxy-	Aq. H2SO4, Cu	15	213
		nethoxy-2,3-methylenedloxy-	Aq. H ₂ SO ₄ , Cu	20	214
C.M.NO.		aporphino 2,3,5,6-Tetramethoxy-12-ketoaporphine A	Aη. CH ₃ OH, Π ₂ SO ₄ , Cu	30	200
		2,3,5,6-Tetramethoxyaporphine (glaucine)	$A\eta$. H_2SO_4 , Cu	1	14, 55
		2,3,6,7-Tetramethoxyaporphine	$ m A_{q}$. С $ m H_{3}OH$, $ m H_{2}SO_{4}$	25	215
	2-methyt-1, 2, 3, 1-tetrahydrofsoqulinolind 1-(g', Amino-3', t'-dimethoxybenzyl), 0, 7-dimethoxy-	3,4,5,6-Tetramethoxyaporphine	Aq. H ₂ SO ₄ , Cu Aq. CH,OH. H ₂ SO,	35 15	216 217
	methoxy-	3, 1, 6, 7-Tetramethoxyaporphine	Aq. CH3OH, H2SO,	25	215
CullaNiO.	Criffa,N.O. 1-(2-Amitta)-transfer and transfer 3-Acetamino-4,5,0-trimethoxyaporphine	Aη. H ₂ SO ₄ , Cu	က	218	
Cull, 503	<u> </u>	3-Ethoxy-5,6-dimethoxy-10-ethylnoraporphine Cu	Cu	11	219
Cultaso	Ξ	3-Ethoxy-2,5,6-trimethoxyaporphine	Aq. CH30H, H2SO4	27 crude	220
	1-(2'-Anivo-V',5'-dimethoxybenzyl)-7-ethoxy-G- methoxy-2-meth)1-1,2,3,4-tetrahydrol-oquinoline	5-Ethoxy-2,3,6-trimethoxyaporphine	Αη. CH ₃ OH, H ₂ SO ₄	20	220
CultaNo		2,5-Diethoxy-3,6-dimethoxyaporphine e	Aq. $\mathrm{CH_3OH}$, $\mathrm{H_2SO_4}$	5-10	221
	1-(22 Amino-3'-ethoxy-4'-methoxybenxy)-6-ethoxy-7-methoxy-2'-methol-1,2,3,4-tetrahydrokoquinoline	2,6-Diethoxy-3,5-dimethoxyaporphine c	Aq. C $\mathrm{H}_3\mathrm{OH}$, $\mathrm{H}_2\mathrm{SO}_4$	10	221
	Fig. vmine-5-effoxy-4-methoxybenzyb-6,7-dl- methoxy2-2-effoxy4-1,23, f-feffahydrolsoquinoline best fortuna f-sp.	2-Ethoxy-3,5,6-frimethoxy-10-ethylnorapor- phine	$A\eta$. С H_3 ОН, H_2 SO $_4$	23	222
ONHHOO!	methoxy-2-ethy-1, 2, 4-tetrahydrolsoquinelline	3-Ethoxy-2,5,6-trimethoxy-10-ethylnor- aporphine	Aq. CH_3OH , H_2SO_4	55-54	222
	3,4-dibydraksquinding 1-22, Vrijos P-Penry (Arv.), methor whereast e	d-Penzyloxy-3,4-dimethoxy-10,11- dehydronoraporphine	Αη. H ₂ SO ₄ , Cu	1	223
	dimethoxys-2 methyl-1,2,3,4 tetrahydrolesquinoline	5-Benzyloxy-2,5,0-trimethoxyaporphine	Аq. СИ ₃ ОН, Н ₂ SO ₄	64 crude	\$55 \$

TABLE XI

SULTONES AND SULTAMS

Molecular Formula of Sultone	Corresponding Sulfonic Acid	Yield, %	Reference
C ₁₂ H ₆ Cl ₂ O ₃ S C ₁₂ H ₇ ClO ₃ S C ₁₂ H ₇ ClO ₃ S C ₁₂ H ₈ O ₃ S C ₁₂ H ₈ O ₃ S C ₁₂ H ₁₀ ClO ₃ S C ₁₆ H ₁₀ O ₃ S	4,5'-Dichloro-2'-hydroxybiphenyl-2-sulfonic acid 5'-Chloro-2'-hydroxybiphenyl-2-sulfonic acid 5-Chloro-2'-hydroxybiphenyl-2-sulfonic acid 2'-Hydroxybiphenyl-2-sulfonic acid 5-Chloro-2'-hydroxy-5'-methylbiphenyl-2-sulfonic acid 1-(2'-Sulfophenyl)-2-naphthol	16* 15 80 52 46 50 32	49 49 49 49 49 49
$C_{16}H_{10}O_{3}S$ $C_{17}H_{18}O_{3}S$	2-(2'-Sulfophenyl)-1-naphthol 5'-tert-Amyl-2'-hydroxybiphenyl-2-sulfonic acid	23	49
Molecular Formul	α		
of Sultam	Sultams		
C ₁₂ H ₉ NO ₂ S C ₁₃ H ₁₁ NO ₂ S C ₁₅ H ₁₁ NO ₂ S	Sultam of 2'-amino-2-biphenylsulfonic acid Sultam of 2'-methylamino-2-biphenylsulfonic acid Sultam of 2-(2'-amino-1-naphthyl)-benzenesulfonic acid	76† 80† 90‡	52 52 52

- The sultones were all prepared by heating the diazonium salt in the presence of copper powder
- † The sultam was prepared by heating the aqueous solution of the diazonium salt.
- . The sultam was prepared by pyrolysis of the triazene in the presence of sodium hydroxide and copper powder.

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